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TITLE -

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International Standard IEC/IEEE 60802 has been prepared by subcommittee 65C: Industrial networks, of IEC technical committee 65: Industrial-process measurement, control and automation, in cooperation with IEEE 802.1: Higher Layer LAN Protocols Working Group of IEEE 802: LAN/MAN Standards Committee of the IEEE computer society¹, under the IEC/IEEE Dual Logo Agreement.

It is published as an IEC/IEEE dual logo standard.

The text of this standard is based on the following IEC documents:

FDIS	Report on voting
65C/XX/FDIS	65C/XX/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

International standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The IEC Technical Committee and IEEE Technical Committee have decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

The National Committees are requested to note that for this document the stability date is 2024.

THIS TEXT IS INCLUDED FOR THE INFORMATION OF THE NATIONAL COMMITTEES AND WILL BE DELETED AT THE PUBLICATION STAGE.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

¹ A list of IEEE participants can be found at the following URL: (to be provided prior to publication).

INTRODUCTION

1 2

This document provides profiles for network infrastructure components (bridges) for Time 3 Sensitive Networking (TSN) according to standards published by IEEE 802.3 and IEEE 802.1 4 applicable for the industrial automation domain. 5

NOTE There doesn't exist a standard IEEE 802.1. IEEE 802.1 is used in this document as a placeholder for the 6 various standards of the committee IEEE 802.1. The naming conventions are described in Annex A. 7

These profiles meet the industrial automation market objective of converging RTE networks 8 and office networks by defining a common, standardized network infrastructure, taking 9 advantage of the improvements of Ethernet networks in terms of deterministic transmission 10

bandwidth and network span.[LW1] 11

- 2 -

Time-sensitive networking profile for industrial automation

13

14 **1** Scope

This International Standard IEC/IEEE 60802 defines time-sensitive networking profiles for industrial automation. The profiles select features, options, configurations, defaults, protocols and procedures of bridges, end stations, and LANs to build industrial automation networks.

18 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEEE P802.1AS-Rev/D7.0, August 2, 2018 – IEEE Draft standard for Local and metropolitan
 area networks – Timing and Synchronization for Time-Sensitive Applications

IEEE 802.1AC[™]-2016, *IEEE Standard for Local and metropolitan area networks – Media* Access Control (MAC) Service Definition

IEEE 802.1AE[™]-2006, *IEEE Standard for Local and metropolitan area networks – Media* Access Control (MAC) Security

IEEE 802.1AEbn[™]–2011, *IEEE Standard for Local and metropolitan area networks – Media* Access Control (MAC) Security Amendment 1: Galois Counter Mode—Advanced Encryption
 Standard—256 (GCM-AES-256) Cipher Suite

IEEE 802.1AEbw[™]–2013, *IEEE Standard for Local and metropolitan area networks* – Media Access Control (MAC) Security Amendment 2: Extended Packet Numbering

IEEE P802.1AEcg/D1.5, October 25, 2016², IEEE Draft Standard for Local and metropolitan
 area networks—Media Access Control (MAC) Security Amendment 3: Ethernet Data
 Encryption devices

IEEE 802.1AR™-2009, IEEE Standard for Local and metropolitan area networks – Secure
 Device Identity

IEEE 802.1Q[™]-2014, IEEE Standard for Local and metropolitan area networks – Media
 Access Control (MAC) Bridges and Virtual Bridged Local Area Networks, available at
 ">http://www.IEEEorg>

IEEE P802.1Qcc/ D1.1, September 1, 2016, IEEE Standard for Local and Metropolitan Area
 Networks—Bridges and Bridged Networks Amendment: Stream Reservation Protocol (SRP)
 Enhancements and Performance Improvements

IEEE 802.1Qch[™]-2017, IEEE Standard for Local and Metropolitan Area Networks—Bridges
 and Bridged Networks—Amendment: Cyclic Queuing and Forwarding

IEEE 802.1Qci[™]-2017, *IEEE Standard for Local and Metropolitan Area Networks*—Bridges
 and Bridged Networks—Amendment: Per Stream Filtering and Policing

IEEE 802.1CB™-2017, IEEE Standard for Local and metropolitan area networks—Frame
 Replication and Elimination for Reliability

IEEE P802.1CS/ D0.0, *IEEE Standard for Local and metropolitan area networks—LRP* (*Registration*)

² To be published.

- IEEE P802.1Qcj/D0.1 March 7, 2016, IEEE Standard for Local and Metropolitan Area
 Networks— Bridges and Bridged Networks—Automatic Attachment to Provider Backbone
 Bridging (PBB) services
- ⁵⁶ IEEE P802.1Qcp/ D0.7 December 12, 2016, *IEEE Standard for Local and Metropolitan Area* ⁵⁷ *Networks—Bridges and Bridged Networks—Amendment: YANG Data Model*
- ⁵⁸ IEEE P 802.1Qcr/D0.2, October 20, 2017, *IEEE Standard for Local and Metropolitan Area* ⁵⁹ *Networks—Bridges and Bridged Networks—Amendment: Asynchronous Traffic Shaping*
- 60 IEEE 802.1X-2010, *IEEE Standard for Local and Metropolitan Area Networks—Port-based* 61 *Network Access Control,* available at <<u>http://www.IEEEorg</u>>
- IEEE 802.3-2015, IEEE Standard for Ethernet, available at http://www.leeeorg>
- IEEE 802.3bp™-2016, IEEE Standard for Ethernet Amendment 4: Physical Layer
 Specifications and Management Parameters for 1 Gb/s Operation over a Single Twisted-Pair
 Copper Cable
- IEEE 802.3br™-2016, IEEE Standard for Ethernet Amendment 5: Specification and Management Parameters for Interspersing Express Traffic
- IEEE 802.3bu[™]-2016, IEEE Standard for Ethernet Amendment #: Physical Layer and
 Management Parameters for Power over Data Lines (PoDL) of Single Balanced Twisted-Pair
 Ethernet
- IEEE P802.3bv™/D3.3, 12th December 2016, IEEE Standard for Ethernet Amendment 9:
 Physical Layer Specifications and Management Parameters for 1000 Mb/s Operation Over
 Plastic Optical Fiber
- IEEE P802.3cg, IEEE Standard for Ethernet Amendment: Physical Layer Specifications and
 Management Parameters for 10 Mb/s Operation over Single Balanced Twisted-pair Cabling
 and Associated Power Delivery
- 77

78 **3** Terms, definitions, symbols, conventions and abbreviated terms

- For the purposes of this document, the terms and definitions given in IEC 61784-2, IEEE 802,
 IEEE 802.3, IEEE 802.1Q and IEEE 802.1AS and the following apply.
- ISO Online browsing platform: available at https://www.iso.org/obp
- IEC Electropedia: available at http://www.electropedia.org/

83 3.1 TSN-IA defined Terms

- 84 Editor Note: has to be updated before CDV stage!
- 85 ...

3.2 List of terms and definitions given in IEC 61784-2, IEEE 802, IEEE 802.3, IEEE 802.1Q and IEEE 802.1AS

- For ease of understanding the most important terms used within this profile document are listed but not repeated.
- 90

Table 1 – List of terms

Term	Source

91	Edito	or Note: has to be updated before CDV stage!
92		
93	3.3	Abbreviated terms and acronyms

94 Editor Note: has to be updated before CDV stage!

IA industrial automation

95 3.4 Conventions

96 3.4.1 Conventions for (sub)clause selections of referenced documents

(Sub)clause selections of referenced documents are done in tables, as shown in Table 2 and
 Table 3. The selected base specifications are indicated just before the selection table(s) or in
 the table title. Selections are done at the highest (sub)clause level possible to define the
 profile selection unambiguously.

101

Table 2 – Layout of profile (sub)clause selection tables

Clause	Header	Presence	Constraints

102

103

Table 3 – Contents of (sub)clause selection tables

Column	Text	Meaning
Clause <#> Next clauses Next Annexes		(Sub)clause number of the base specifications any following clauses up to the last clause of the base specification any following annexes up to the last annex of the base specification
Header	<text></text>	(Sub)clause title of the base specifications
Presence	NO	This (sub)clause is not included in the profile
	YES	This (sub)clause is fully (100 %) included in the profile in this case no further detail is given
	—	Presence is defined in the following (sub)clauses
	Partial	Parts of this (sub)clause are included in the profile
	Optional	This (sub)clause may be additionally included in the profile
Constraints	See <#>	Constraints/remarks are defined in the given (sub)clause, table or figure of this profile document
	_	No constraints other than given in the reference document (sub)clause, or not applicable
	<text></text>	The text defines the constraint directly; for longer text table footnotes or table notes may be used

104

105 If sequences of (sub)clauses match or do not match the profile, then the numbers are 106 concatenated.

107 EXAMPLE concatenated (sub)clauses

1 – 6	_	YES	_
7 – 11		NO	1

109 3.4.2 Convention for Capitalizations

110 Capitalized terms are either based on the rules given in the ISO/IEC Directives Part 2 or 111 emphasize that these terms have a specific meaning throughout this document.

- 112 The following capitalized terms are used:
- 113 Bridge
- 114 Ethernet
- 115 Internet
- 116 Universal Time
- 117 Working Clock
- 118
- 119 Parameter names are capitalized for example
- 120 MinimumFrameMemory
- 121 NetworkCycleTime
- 122 NetworkCycle
- 123 Phase
- 124 ReductionRatio
- 125 Sequence.
- 126 Editor Note: has to be updated before CDV stage!

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128 **4** Conformance tests

129 4.1 Concept

This document specifies the methodology of a conformance test for a TSN-IA device. The concept of this conformance test is to verify the capabilities of the device under test (DUT) against this document. The conformance test shall assure the interoperability of devices which claim conformance with this profile. Figure 1 gives an overview of the conformance test related to this document.

135NOTEConformancetestimplementationandconformancetestexecutionarenotdefinedinthis136document.[WL(TS2]



137

138

Figure 1 – Conformance test overview

139 4.2 Methodology

Test cases shall be developed in a way that tests are repeatable and the results can be
 verified. Test results shall be documented and shall be used as the basis for the conformance
 statement.

- 143 Conformance tests of a device shall include, as appropriate, the verification of
- the availability and correctness of the specified CP functionality,
- 145 network related indicator values,
- device related indicator values.
- 147 The quantities of values in this document and of the device under test shall be used.
- NOTE 1 It is assumed that the quality of the test cases guarantees a high level of compatibility of a tested device.
 If any irregularities are reported the test cases will be adapted accordingly.
- 150 NOTE 2 A description of a conformance testing process is given in the ISO/IEC 9646 series.

151 4.3 Test conditions and test cases

Test conditions and test cases shall be defined and documented based on a specific implementation based on this document. For each measured value, test condition and test case documents shall be prepared and shall describe:

- test purpose;
- test setup;
- test procedure;
- criteria for compliance.

160 Test set-up describes the equipment set-up necessary to perform the test including 161 measurement equipment, device under test, auxiliary equipment, interconnection diagram, 162 and test environmental conditions.

Parts of the test environment may be emulated or simulated. The effects of the emulation or simulation shall be documented.

The test procedure describes how the test should be performed, which also includes a description of specific set of indicators required to perform this test. The criteria for compliance define test results accepted as compliance with this test.

168 4.4 Test procedure and measuring

- 169 The test procedure shall be based on the principles of 4.3.
- 170 The sequence of measuring actions to complete a test run shall be provided.
- 171 The number of independent runs of the test shall be provided.
- The method to compute the result of the test from the independent runs shall be provided if applicable.

174 **4.5 Test report**

- The test report shall contain sufficient information so that the test can be repeated and the results verified.
- 177 The test report shall contain at least
- the reference to the conformance test methodology according to 4.2,
- a description of the conformance test environment including network emulators,
 measurement equipment and the person or organization responsible for the test
 execution, and the date of testing,
- the device under test, its manufacturer, and hardware and software revision,
- the number and type of devices connected to the network together with the topology,
- a reference to the test case specifications,
- the measured values.

186 5 TSN Profile for Industrial Automation

187 **5.1 General**

188 5.1.1 Structure of the profile

189 This document contains one TSN profile for industrial automation.

It is based on IEEE 802.1 and IEEE 802.3 applicable for the industrial automation domain.
 This profile selects elements of IEEE 802.3 and IEEE 802.1 standards and defines quantities.

- 192 This document defines the following TSN-network communication elements:
- a) IEEE 802.3 profile, see 5.2
- This element of the profile contains a selection of IEEE 802.3 related services and protocol definitions to select different PHY media and MAC speeds.
- If there is more than one element specified, for example a PHY using copper and a PHY
 using optical fiber, then only one shall be selected for a link segment. A device can
 support more than one PHY. The optional add-ons like redundancy, power over Ethernet
 should be indicated in addition to the selection.
- b) IEEE 802.1 profile, see 5.3
- This element of the profile contains a selection of IEEE 802.1 related services and protocols.
- c) Clock synchronization profile, see 5.4
- This element of the profile contains a selection of Clock synchronization services and protocol definitions from IEEE 802.1AS associated to different device types.
- d) Management profile, see 5.5
- This element of the profile contains a selection of management system protocols and objects.
- e) Security profile, see 5.6
- This element of the profile contains a selection of security mechanisms.

211 5.1.2 Control Loop Basic Model

Control loops are fundamental building blocks of industrial automation systems. Control loops include: process sensors, a controller function, and output signals. Control loops may require guaranteed low latency or more relaxed bounded latency network transfer quality.

To achieve the needed quality for Control loops the roundtrip delay of the exchanged data is essential.

Figure 2 shows the whole transmission path from Controller application to Device application(s) and back. The blue and red arrows show the contributions to the e2e (end-toend) latency respectively.

- Figure 2 and Table 4 show three levels of a control loop:
- Application within End Station,
- Network Access within End Station,
- Network / Bridges within Bridges.

Applications may or may not be synchronized to the Network Access depending on the application requirements. Applications which are synchronized to Network Access are called "isochronous applications". Applications which are not synchronized to Network Access are called "non-isochronous applications".

228 Network Access shall be synchronized to a common working clock or to a local 229 timescale[WL(TS3]. Network / Bridges may or may not be synchronized to a common working clock depending on whether the Enhancements for Scheduled Traffic (IEEE 802.1Q-2018) are applied.



232

233

Figure 2 – Principle data flow of control loop

Transfer Times contain PHY and MAC delays. Both delays are asymmetric and vendor specific. Device vendors have to take into account these transfer times when their application cycle models are designed (see Figure 2).

227	
231	

Гable 4 –	Application	types
-----------	-------------	-------

	Level	Isochronous Application		Non-isochronous Application		
Application Synchronized to network access Synchronized to Network access Synchronized to working clock, Stream Class based scheduling, Preemption		Synchronized to	network access	Synchronized to local timescale		
		1	Synchronized to local timescale, Stream Class based scheduling, Preemption			
		Synchronized to working clock	Free running	Synchronized to working clock	Free running	Free running
	Network/Bridges	Scheduled traffic + Strict Priority + Preemption	Strict Priority or other Shaper + Preemption	Scheduled traffic + Strict Priority + Preemption	Strict Priority or other Shaper + Preemption	Strict Priority or other Shaper + Preemption

238

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240	5.1	.3	Quantities
241	Th	e follo	wing quantities shall be supported in a single TSN domain:
242	•	Statio	ons: >= 1024
243	•	Netw	ork diameter: >= 64
244 245	•	Maxii i.e. 2	mum frame size: according to IEEE 802.3 clause 3.2.7, including envelope frames, 000 octets
246	•	Data	flows per PLC for Controller-to-Device (C2D) communication:
247 248		• > >	 = 512 producer and >= 512 consumer data flows; = 1024 producer and >= 1024 consumer data flows in case of seamless redundancy;
249	•	Data	flows per PLC for Controller-to-Controller (C2C) communication:
250 251		• > >	= 64 producer and >= 64 consumer data flows; = 128 producer and >= 128 consumer data flows in case of seamless redundancy.
252	•	Data	flows per Device for Device-to-Device (D2D) communication:
253 254		• > >	 2 producer and >= 2 consumer data flows; 4 producer and >= 4 consumer data flows in case of seamless redundancy.
255	Exa	ample	calculation of data flow quantities for eight PLCs – without seamless redundancy:
256 257		o 8 o 8	x 512 x 2= 8192 data flows for C2D communication, plusx 64 x 2= 1024 data flows for C2C communication
258		o (8	3192 + 1024) * 2000 = 18432000 Bytes data of all data flows
259			
260			
261			
262	5.2	: IE	EE 802.3 profile
263	5.2	2.1	General
264	Th	e follo	wing requirements and features according to IEEE 802.3 shall be supported:
265	a)	Seleo	ct one of the PHY speeds from 10 Mbit/s to 1 Tbit/s with
266		0	Full duplex, and
267		0	Synchronization according IEEE 802.1AS supported.
268 269		Table IEEE	e 5 specifies the physical layer (PHY) selection and the MAC speeds within 802.3-2015. At least one PHY shall be selected out of the list of possible PHYs.
270 271	b)	The shall	maximum frame size according IEEE 802.3 chapter 3.2.7, including envelope frame, be supported.
272	c)	IEEE	802.3br™-2016 (preemption) up to 1 Gbit/s; beyond optional.
273 274 275 276 277 278		Pree 2016 subla an e (pMA Claus	mption is part of the interspersing express traffic option specified in IEEE 802.3br™ . This mechanism is part of a MAC Merge sublayer mechanism as an optional ayer that supports interspersing express traffic with preemptable traffic by attaching xpress Media Access Control (eMAC) and a preemptable Media Access Control AC) to a single Physical Signaling Sublayer (PLS) service (see IEEE 802.3-2015, se 99).
279	d)	Time	limits for PHY delay and delay variation according to 5.2.3.
280	e)	Time	limits for MAC delay and delay variation according to 5.2.3.
281	f)	The s	selected medium shall be described in the information model.
000			

283 5.2.2 PHY and MAC selection

Table 5 specifies the (sub)clause selection of IEEE 802.3-2015.

285

Table 5 – PHY and MAC selection within IEEE 802.3-2015

Clause	Header	Presence	Constraints
1	Introduction	YES	Relevant for IEEE 802.3br
2	Media Access Control (MAC) service specification	YES	-
3	Media Access Control (MAC) frame and packet specifications	YES	_
4	Media Access Control	YES	-
5	Layer Management	YES	-
6	Physical Signaling (PLS) service specifications	YES	-
7	Physical Signaling (PLS) and Attachment Unit Interface (AUI) specifications	YES	_
8 - 77	Medium Attachment Unit and baseband medium specifications, type 10BASE5	Partial	Applies only if 5.2.1 fulfilled.
Annex 57A - 76A	-	Partial	Applies only if 5.2.1 fulfilled.
78	Energy-Efficient Ethernet (EEE)	NO	
79	IEEE 802.3 Organizationally Specific Link Layer Discovery Protocol (LLDP) type, length, and value (TLV) information elements	Yes	Relevant for IEEE 802.3br
80 - 89	-	Partial	Applies only if 5.2.1 fulfilled.
90	Ethernet support for time synchronization protocols	YES	Relevant for IEEE 802.3br
91 - 95	-	Partial	Applies only if 5.2.1 fulfilled.
Annex 83A – 93C	-	Partial	Applies only if 5.2.1 fulfilled.

286

287

Table 6 – CP 802PHY/2 PHY selection and the MAC speeds of Amendments

Amendment	Title	Presence	Constraints
IEEE 802.3bw™- 2015	IEEE Standard for Ethernet - Amendment 1: Physical Layer Specifications and Management Parameters for 100 Mb/s Operation over a Single Balanced Twisted Pair Cable (100BASE-T1)	Partial	Applies only if 5.2.1 fulfilled.
IEEE 802.3by™- 2016	IEEE Standard for Ethernet - Amendment 2: Media Access Control Parameters, Physical Layers, and Management Parameters for 25 Gb/s Operation	Partial	Applies only if 5.2.1 fulfilled.
IEEE 802.3bq™- 2016	IEEE Standard for Ethernet - Amendment 3: Physical Layers and Management Parameters for 25 Gb/s and 40 Gb/s Operation, Types 25GBASE-T and 40GBASE-T	Partial	Applies only if 5.2.1 fulfilled.
IEEE 802.3bp™- 2016	IEEE Standard for Ethernet - Amendment 4: Physical Layer Specifications and Management Parameters for 1 Gb/s Operation over a Single Twisted-Pair Copper Cable	Partial	Applies only if 5.2.1 fulfilled.
IEEE 802.3br™- 2016	IEEE Standard for Ethernet - Amendment 5: Specification and Management Parameters for Interspersing Express Traffic	YES	Yes to all Options in 79.5 up to 1 Gbit/s; beyond optional.
IEEE 802.3bz™- 2016	IEEE Standard for Ethernet - Amendment 7: Media Access Control Parameters, Physical Layers, and Management Parameters for 2.5 Gb/s and 5 Gb/s Operation, Types 2.5GBASE-T and 5GBASE-T	Partial	Applies only if 5.2.1 fulfilled.

Amendment	Title	Presence	Constraints
IEEE P802.3bs™ /D2.2, 28th November 2016	IEEE Standard for Ethernet - Amendment #: Media Access Control Parameters, Physical Layers and Management Parameters for 200 Gb/s and 400 Gb/s Operation	Partial	Applies only if 5.2.1 fulfilled.
IEEE P802.3bt™/D 2.2, 28 November 2016	IEEE Standard for Ethernet - Amendment #: Physical Layer and Management Parameters for DTE Power via MDI over 4-Pair	Partial	Applies only if 5.2.1 fulfilled.
IEEE P802.3bu™/ D3.3, 11 October 2016	IEEE Standard for Ethernet – Amendment #: Physical Layer and Management Parameters for Power over Data Lines (PoDL) of Single Balanced Twisted-Pair Ethernet	Partial	Applies only if 5.2.1 fulfilled.
IEEE P802.3bv™/ D3.3, 12th December 2016	IEEE Standard for Ethernet – Amendment 9: Physical Layer Specifications and Management Parameters for 1000 Mb/s Operation Over Plastic Optical Fiber	Partial	Applies only if 5.2.1 fulfilled.
IEEE P802.3ca™/ D0.0, No Draft	IEEE Standard for Ethernet – Amendment #: Physical Layer Specifications and Management Parameters for 25 Gb/s, 50 Gb/s, and 100 Gb/s Passive Optical Networks	Partial	Applies only if 5.2.1 fulfilled.
IEEE P802.3cb- 20xx™/D2.1, 15th December 2016	IEEE Standard for Ethernet – Amendment #: Physical Layer Specifications and Management Parameters for 2.5 Gb/s and 5 Gb/s Operation over Backplane	Partial	Applies only if 5.2.1 fulfilled.
IEEE P802.3cc™/ D2.0, 27th November 2016	IEEE Standard for Ethernet – Amendment #: Physical Layer and Management Parameters for Serial 25 Gb/s Ethernet Operation Over Single- Mode Fiber	Partial	Applies only if 5.2.1 fulfilled.
IEEE P802.3cd™/ D1.1, 2nd December 2016	IEEE Standard for Ethernet – Amendment #: Media Access Control Parameters for 50 Gb/s and Physical Layers and Management Parameters for 50 Gb/s, 100 Gb/s, and 200 Gb/s Operation	Partial	Applies only if 5.2.1 fulfilled.
IEEE P802.3cg™/ Draft	IEEE Standard for Ethernet – Amendment #: 10 Mb/s Single Twisted Pair Ethernet	Partial	Applies only if 5.2.1 fulfilled.

PHY and MAC delay requirements 5.2.3 289

To make short control loop times feasible PHY- and MAC-delays shall meet upper limits: 290

- PHY delays shall meet the upper limits of Table 7. 291
- MAC delays shall meet the upper limits of Table 8. 292
- 293 Figure 3 shows the definition of PHY delay, MAC delay and Bridge delay reference points.





297

Strict numbers such as that presented hereafter in Table 7 and Table 8 are necessary to approach the problem of short control loop times. Specifying these numbers, however, doesn't eliminate the need to publish exact values through IEEE 802.1 standardized mechanisms as

eliminate the need to publish exact values through IEEE 802
 applicable. Bridge delay requirements are described in 5.3.3.

300

Table 7 – Required PHY d	elays
--------------------------	-------

Device	RX delay ^b	TX delay ^b	Jitter
10 Mbit/s	<< 1 µs	<< 1 µs	< 4 ns
100 Mbit/s MII PHY	< 210 ns	< 90 ns	< 4 ns
100 Mbit/s RGMII PHY	210 ns ^a	90 ns ^a	< 4 ns
1 Gbit/s RGMII PHY	<< 500 ns ^a	<< 500 ns ^a	< 4 ns
2,5 Gbit/s RGMII PHY	<< 500 ns ^a	<< 500 ns ^a	< 4 ns
5 Gbit/s RGMII PHY	<< 500 ns ^a	<< 500 ns ^a	< 4 ns
10 Gbit/s	<< 500 ns	<< 500 ns	< 4 ns
25 Gbit/s to 1 Tbit/s	<< 500 ns	<< 500 ns	< 4 ns

^a Values from 100 Mbit/s PHYs (or faster) are needed to allow substitution even for Gigabit or higher. b Lower values mean more performance for control loops in conjunction with large hop counts.

301

302

Table 8 – Required MAC delays

Link speed	Maximum RX delay	Maximum TX delay
10 Mbit/s	<< 1 µs	<< 1 µs
100 Mbit/s	<< 1 µs	<< 1 µs
1 Gbit/s	<< 1 µs	<< 1 µs
2,5 Gbit/s	<< 1 µs	<< 1 µs
5 Gbit/s	<< 1 µs	<< 1 µs

Link speed	Maximum RX delay	Maximum TX delay
10 Gbit/s	<< 1 µs	<< 1 µs
25 Gbit/s – 1 Tbit/s	<< 1 µs	<< 1 µs

305 5.3 IEEE 802.1 profile

306 **5.3.1 General**

307 5.3.1.1 General required Bridge features

The following requirements and features according to IEEE 802.1 shall be supported:

- a) Conform to the relevant standard for the MAC technology implemented at each port in support of the MAC ISS, as specified in IEEE Std 802.1AC.
- b) Support the capability of 2000 octets maximum size MAC Protocol Data Unit (PDU) on each port.
- c) Support the capability to disable MAC control PAUSE if it is implemented and support the
 capability to disable Priority-based flow control if it is implemented.
- d) Support the capability to disable support of Energy Efficient Ethernet.
- e) Support the strict priority algorithm for transmission selection (8.6.8.1 in IEEE Std 802.1Q-2014) on each port for each traffic class.
- 318 f) Support a minimum of 8 Traffic Classes/Queues on every port.
- 319 g) Support flow metering according to IEEE 802.1Q, 8.6.5.
- h) Support priority regeneration according to IEEE 802.1Q, 6.9.4.
- i) Support of preemption according to IEEE 802.1Q-2018, 5.26, 6.7.2, 12.30, 17.2.23, 17.3.24, 17.4.24, 17.7.23, and Annex R.
- j) Support of at least one of the following transmission selection options:
- Support the enhancements for scheduled traffic (as specified in IEEE 802.1Q 8.6.8.4)
 together with the strict priority algorithm (as specified in IEEE 802.1Q 8.6.8.1) and
 frame preemption (as specified in IEEE 802.1Q 6.7.1, 6.7.2, and 8.6.8);
 - synchronized to the working clock;
 - support of at least two gate control entries;
- Support of the strict priority algorithm for transmission selection (as specified in IEEE 802.1Q 8.6.8.1) and frame preemption (as specified in IEEE 802.1Q 6.7.1, 6.7.2, and 8.6.8);
- k) Time limits for bridge delay and delay variation according to 5.3.3.
- Required number of DA-MAC address entries used together with five VLANs (Default,
 High, High Redundant, Low and Low Redundant) according to 5.3.4.
- 335

327

- 336 5.3.1.2 Network access
- The following network access features for end stations according to IEEE 802.1 shall be supported:
- a) Synchronization to working clock;
- b) Stream class based scheduling with:
- 341 o Network cycle,
- < 50 % bandwidth for < 1 Gbit/s for streams;
- 343 < 20 % bandwidth for >= 1 Gbit/s for streams;
- 344 < 25 % bandwidth for non-streams;</p>

- 345 o Reduction ratio;
- o Phase; 346 o Phase;
- 347 o Sequence;
- Transmit of frames as a convoy starts at network cycle start with minimum interframe
 gap (IFG); first isochronous cyclic real-time frames, second cyclic real-time frames,
 third non-stream frames;
- ³⁵¹ Reception of frames before assigned network cycle based deadline;
- 352 C) Time limits for transfer time (receive), see Figure 2, shall be <= $3 \mu s$ in addition to PHY-353 delay and MAC-delay;
- d) Time limits for transfer time (transmit), see Figure 2, shall be <= 3 μs in addition to PHY-
 delay and MAC-delay;
- 356 e) Network access parameters:
- 357 o NetworkCycle according to Table 9,
- 358 o ReductionRatio according to Formula (1),
- 359 Phase according to Formula (2),
- 360 Sequence according to Formula (3).
- 361

Table 9 – Values of the parameter NetworkCycle

NetworkCycle [time]	10 Mbit/s [Data rate]	100 Mbit/s [Data rate]	≥ 1 Gbit/s [Data rate]
31,25 µs	n.a.	n.a.	Together with all ReductionRatios
62,5 µs	n.a.	n.a.	Together with all ReductionRatios
125 µs	n.a.	n.a.	Together with all ReductionRatios
250 µs	n.a.	Together with all ReductionRatios	Together with all ReductionRatios
500 µs	n.a.	Together with all ReductionRatios	Together with all ReductionRatios
1 ms	Together with ReductionRatio ≥ 8	Together with all ReductionRatios	Together with all ReductionRatios
2 ms	n.a.	Together with all ReductionRatios	n.a.
4 ms	n.a.	Together with all ReductionRatios	n.a.

363

The ReductionRatio shall be created according to Formula (1).

ReductionRatio =
$$2^{n} | n \in \mathbb{N}_{0} | n \le 10$$
 (1)

Where

ReductionRatio	is the result of the operation
Ν	is actual factor for the operation

365

The Phase shall be created according to Formula (2).

Where

PhaseNumber	is the chosen one out the list
ReductionRatio	is the applied ReductionRatio

367

The Sequence shall be created according to Formula (3).

SequenceNumber = 1 to MaxListLength

Where

SequenceNumber	is the chosen one out the list
MaxListLength	is the maximum possible entries per Phase

369

370

371 5.3.2 Bridge selections

372 5.3.2.1 Selection of IEEE 802.1Q-2018 and the related Amendments

Table 10 and Table 11 specify the bridge selections. Selections of IEEE 802.1Q[™]-2018 are specified in Table 10. The current amendments to IEEE 802.1Q are selected in Table 12.

375

Table 10 – Selection of IEEE 802.1Q-2018

(3)

Clause	Header	Presence	Constraints
1 – 9	-	YES	-
10	Multiple Registration Protocol (MRP) and Multiple MAC Registration Protocol (MMRP)	NO	_
11- 12	-	Partial	Applies only if 5.3.1 is fulfilled.
13 - 14		YES	Optional
15 – 16	-	NO	
17		Partial	Applies only if 5.3.1 and 5.5 is fulfilled.
18 - 23		NO	
24		Partial	Applies only if 5.3.1 is fulfilled.
25 - 33		NO	
34	Forwarding and queuing for time-sensitive streams	Partial	Applies only if 5.3.1 is fulfilled.
35		NO	
36		NO	Not coexistent with this profile.
37 - 42		NO	
43		YES	If IEEE 802.1CS is applied.
44 - 45		NO	
Annex A -	PICS proforma—Bridge implementations	YES	See add-on in Annex A of this document.
Annex B	PICS proforma—Bridge implementations	YES	See add-on in Annex A of this document.
Annex C - E		NO	
Annex F - G		YES	

Clause	Header	Presence	Constraints
Annex H - Q		NO	
Annex R - S		YES	
Annex T		NO	
Annex U		YES	

377

Table 11 – Bridge selections

Amendment	Title	Presence	Constraints
IEEE 802.1AB™- 2016	IEEE Standard for Local and metropolitan area networks—Station and Media Access Control Connectivity Discovery	YES	_
IEEE 802.1AC™- 2016	IEEE Standard for Local and metropolitan area networks— Media Access Control (MAC) Service Definition	YES	_
IEEE 802.1AS- 2019	IEEE Standard for Local and metropolitan area networks—Timing and Synchronization for Time- Sensitive Applications in Bridged Local Area Networks	YES	See 5.4.
IEEE 802.1AX™- 2008	IEEE Standard for Local and metropolitan area networks—Link Aggregation	NO	_
IEEE 802.1BR™- 2012	IEEE Standard for Local and metropolitan area networks—Virtual Bridged Local Area Networks— Bridge Port Extension	NO	_
IEEE P802.1CB™/ D2.6, August 2016	IEEE Standard for Local and metropolitan area networks—Frame Replication and Elimination for Reliability	NO	_
IEEE P802.1CS/ D1.5	IEEE Standard for Local and metropolitan area YES – networks—LRP (Registration)		_

378

379

Table 12 – Bridge selections of current amendments to IEEE 802.1Q[™]-2018

Amendment	Title	Presence	Constraints
IEEE P802.1Qcc/ D1.1, September 1, 2016	IEEE Standard for Local and Metropolitan Area Networks—Bridges and Bridged Networks Amendment: Stream Reservation Protocol (SRP) Enhancements and Performance Improvements	Partial	Applies only if 5.3.1 is fulfilled.
IEEE P802.1Qcj/D 0.1 March 7, 2016	IEEE Standard for Local and Metropolitan Area Networks— Bridges and Bridged Networks— Automatic Attachment to Provider Backbone Bridging (PBB) services	NO	_
IEEE P802.1Qcp/ D0.7 December 12, 2016	IEEE Standard for Local and Metropolitan Area Networks—Bridges and Bridged Networks— Amendment: YANG Data Model	Partial	Applies only if 5.3.1 and 5.5 is fulfilled.
IEEE P 802.1Qcr/D0. 0	IEEE Standard for Local and Metropolitan Area Networks—Bridges and Bridged Networks— Amendment: Asynchronous Traffic Shaping	NO	_
IEEE P 802.1Qdd/D0 .0	IEEE Standard for Local and Metropolitan Area Networks—Bridges and Bridged Networks— Amendment: RAP	YES	

381 5.3.2.2 Other profiles

A vendor can decide to implement more than one profile per device. In this case the implemented profiles shall be coexistent. Table 13 shows other profiles.

384

Table 13 – Other IEEE 802.1 TSN profiles

Amendment	Title	Presence	Constraints
IEEE 802.1BA™- 2011	IEEE Standard for Local and metropolitan area networks—Audio Video Bridging (AVB) Systems	NO	Coexistent with this profile.
IEEE 802.1CM, 2018	IEEE Standard for Local and metropolitan area networks—Time-Sensitive Networks for Fronthaul	NO	Coexistent with this profile.

385

386 5.3.3 Bridge delay requirements

Figure 3 shows the definition the Bridge delay reference points. To make short control loop times feasible Bridge-delays shall be independent from the frame size and meet the upper limits of Table 14.

390

Table 14 – Required Ethernet Bridge delays

Link speed	Value	Comment
10 Mbit/s	< 30 µs	Bridge delay measure from MII to MII ¹⁾
100 Mbit/s	< 3 µs	Bridge delay measure from MII to MII ¹⁾
1 Gbit/s	< 1 µs	Bridge delay measure from RGMII to RGMII ¹⁾
2,5 Gbit/s	< 1 µs	Bridge delay measure from XGMII to XGMII ¹⁾
5 Gbit/s	< 1 µs	Bridge delay measure from XGMII to XGMII ¹⁾
10 Gbit/s	< 1 µs	Bridge delay measure from XGMII to XGMII ¹⁾
25 Gbit/s – 1 Tbit/s:	< 1 µs	Bridge delay measure from XGMII to XGMII ¹⁾

³⁹¹ ¹⁾ first bit in, first bit out

392

393 5.3.4 Bridge FDB requirements

Table 15 shows the required number of supported stream FDB entries.

Table 15 may be implemented as FDB table with a portion of DA-MAC addresses (e.g. 12 bits of Identifier and TSN-IA profile OUI) as row and the VLANs as column to ensure availability of a dedicated entry.

398

Table 15 – Expected number of stream FDB entries

# of VLANs	# of DA-MACs	Usage
4	4 096	Numbers of DA-MAC address entries used together with four VLANs (High, High Red, Low and Low Red)

NOTE The number of entries is given by the maximum device count of 1 024 together with the 50% saturation due to hash usage rule.

401 Table 16 shows the required number of supported non-stream FDB entries.

402

Table 16 – Expected number of non-stream FDB entries

# of VLANs	# of entries	Usage
1	2 048	Learned and static entries for both, Unicast and Multicast

The hash based FDBs shall support a neighborhood for entries according to Table 17.

405

Table 17 – Neighborhood for hashed entries

Neighborhood	Usage
8	Default A neighborhood of eight entries is used to store a learned entry if the hashed entry is already used. A neighborhood of eight entries for the hashed index is check to find or update an already learned forwarding rule.

406

407 5.3.5 Bridge resource requirements

The bridges shall provide and organize their resources in a way to ensure robustness for the traffic defined in this document as shown in Formula (4).

The queuing of frames needs resources to store them at the destination port. These resources may be organized either bridge globally, port globally or queue locally. The chosen resource organization model influences the needed amount of frame resources.

413 For bridge memory calculation Formula (4) applies.

MinimumFrameMemory = (NumberOfPorts – 1) × MaxPortBlockingTime × Linkspeed (4)

Where

MinimumFrameMemory	The minimum amount of frame buffer needed to avoid frame loss from non-stream traffic due to streams blocking egress ports.
NumberOfPorts	The number of ports of the bridge without the management port.
MaxPortBlockingTime	The intended maximum blocking time of ports due to streams per millisecond.
Linkspeed	The intended link speed of the ports.

Formula (4) assumes that all ports use the same link speed and a bridge global frame resource management. Table 18, Table 19, Table 20, and Table 21 show as an example the resulting values for different link speeds and fully utilized links.

The traffic from the management port to the network needs a fair share of the bridge resources to ensure the required injection performance into the network. This memory (use for the real-time frames) is not covered by this calculation.

420

Table 18 – MinimumFrameMemory for 100 Mbit/s (50% @ 1 ms)

# of ports	MinimumFrameMemory [KiBs]	Comment
1	0	The memory at the management port is not covered by Formula (4)
2	6,25	All frames received during the 50% @ 1 ms := 500 μ s at one port needed to be forwarded to the other port are stored during the allocation of this port due to stream transmission.
3	12,5	All frames received during the 50% @ 1 ms := 500 μ s at two ports needed to be forwarded to the other port are stored during the allocation of this port due to stream transmission.
4	18,75	All frames received during the 50% @ 1 ms := 500 μ s at three ports needed to be forwarded to the other port are stored during the allocation of this port due to stream transmission.

# of ports	MinimumFrameMemory [KiBs]	Comment
1	0	The memory at the management port is not covered by Formula (4)
2	25	All frames received during the 20% @ 1 ms := 200 μ s at one port needed to be forwarded to the other port are stored during the allocation of this port due to stream transmission.
3	50	All frames received during the 20% @ 1 ms := 200 μ s at two ports needed to be forwarded to the other port are stored during the allocation of this port due to stream transmission.
4	75	All frames received during the 20% @ 1 ms := 200 μ s at three ports needed to be forwarded to the other port are stored during the allocation of this port due to stream transmission.

Table 19 – MinimumFrameMemory for 1 Gbit/s (20% @ 1 ms)

423

424

Table 20 – MinimumFrameMemory for 2,5 Gbit/s (10% @ 1 ms)

# of ports	MinimumFrameMemory [KiBs]	Comment
1	0	The memory at the management port is not covered by Formula (4)
2	31,25	All frames received during the 10% @ 1 ms := 100 μ s at one port needed to be forwarded to the other port are stored during the allocation of this port due to stream transmission.
3	62,5	All frames received during the 10% @ 1 ms := 100 μ s at two ports needed to be forwarded to the other port are stored during the allocation of this port due to stream transmission.
4	93,75	All frames received during the 10% @ 1 ms := 100 μ s at three ports needed to be forwarded to the other port are stored during the allocation of this port due to stream transmission.

425

426

Table 21 – MinimumFrameMemory for 10 Gbit/s (5% @ 1 ms)

# of ports	MinimumFrameMemory [KiBs]	Comment
1	0	The memory at the management port is not covered by Formula (4)
2	62,5	All frames received during the 5% @ 1 ms := 50 μ s at one port needed to be forwarded to the other port are stored during the allocation of this port due to stream transmission.
3	125	All frames received during the 5% @ 1 ms := 50 μ s at two ports needed to be forwarded to the other port are stored during the allocation of this port due to stream transmission.
4	187,5	All frames received during the 5% @ 1 ms := 50 μ s at three ports needed to be forwarded to the other port are stored during the allocation of this port due to stream transmission.

A per port frame resource management leads to the same values, but reduces the flexibility to use free frame resources for other ports.

A per queue per port frame resource management would increase (multiplied by the number of to be covered queues) the needed amount of frame resources dramatically almost without any benefit.

- 432 Example "per port frame resource management":
- 433 100 Mbit/s, 2 Ports, and 6 queues
- 434 Needed memory := 6,25 KOctets * 6 := 37,5 KOctets.
- It is impossible to predict which queue is needed during the "stream port blocking" period.

Local network access shall conform to the defined model in this document with management defined limits and network cycle times according to 5.3.1.2.

438 **5.4 Clock synchronization profile**

439 **5.4.1 General**

- The IEEE 802.1AS[™]-2019 shall apply according to Table 27.
- 441 Synchronization covering both universal time and working clock timescales is needed for 442 industrial automation systems.
- Redundancy for synchronization of universal time may be solved with "cold standby". Support of "Hot standby" for universal time synchronization is not current practice - but is an option in this document and can be used depending on the application requirements.
- Redundancy for Working Clock synchronization can be solved with "cold standby" or "hot
 standby" depending on the application requirements. Support of "hot standby" for working
 clock synchronization is required.
- NOTE "Global Time" is often used as synonym term for "Universal Time". Wall Clock is based on Universal Time
 and considers time zones, daylight saving time and leap seconds.

451 **5.4.2 Universal Time synchronization**

Universal time is used to plant wide align events and actions (e.g. for "sequence of events").
The assigned timescale is TAI, which can be converted into local date and time if necessary.
The goal of Universal Time synchronization is to establish a worldwide aligned timescale for
time. Thus, often satellites are used as source of the time.

456

457 **5.4.3 Working Clock synchronization**

Working Clock is used to align actions line, cell or machine wide. The assigned timescale is
arbitrary. Robots, motion control, numeric control and any kind of clocked / isochronous
application rely on this timescale to ensure that actions are precisely interwoven as needed.
Often PLCs, Motion Controller or Numeric Controller are used as Working Clock source.

- 462 Working Clock domains may be doubled to support zero failover time for synchronization.
- High precision working clock synchronization is a prerequisite for control loop implementations with low latency (see Figure 2).
- 465

466 **5.4.4 General Requirements for Synchronization**

Synchronization domain settings shall be according to Table 22 and Table 23.

468

Table 22 – Synchronization Domains

Domain	ID	Timescales	Presence	Comments	
Working Clock	20	ARB	YES Mandatory	Used for network access and application synchronization. If scheduled traffic is used then also used for Bridge synchronization.	
Universal Time	0	TAI	YES Mandatory	Used for Universal Time.	
Redundant Working Clock	21	ARB	YES Mandatory	Used for hot standby of Working Clock. Timescale shall be identical to Working Clock.	
Redundant Universal Time	1	TAI	YES Optional	Used for hot standby of Universal Time. Timescale shall be identical to Universal Time.	

In the working clock domain bridges shall take the roles of time aware relay and time aware endpoint, because they shall be in sync for scheduled traffic transmission.

- In the Universal Time domain the role of a time aware relay is mandatory and the role of a time aware endpoint is optional for Bridges.
- 473 At least one grandmaster shall be present in every synchronization domain.

All members of a synchronization domain may take at least one of the roles specified in Table 23.

476

Table 23 – Synchronization Roles

Role	Working Clock		Universal Time	
	Bridge or Router	End Station	Bridge or Router	End Station
Time aware relay	mandatory	-	mandatory	_
Time aware endpoint	mandatory	mandatory	optional	mandatory
Grandmaster capable	optional	optional	optional	optional

477

The requirements concerning the overall maximum deviation to the grandmaster time in the synchronization domains in Table 24 shall be fulfilled.

480

Table 24 – Maximum deviation to grandmaster time requirements

Domain Maximum deviation to grandmaster time		Comments	
Working Clock	< 1 µs	Jitter less than +/- 1 µs	
Universal Time	< 100 µs	Jitter less than +/- 100 μs	

481

The maximum working clock deviation of two devices, which are synchronized to the same grandmaster, shall be < 2μ s when the working clock requirement of Table 24 is observed.

The maximum error contribution for every single network node of the domains shall be according to Table 25.

486

Table 25 – Maximum error contribution per network node

Error contribution	Max. error	Comments
Maximum bridge delay error	< 10 ns	Externally measured from the MDI to MDI at the local Bridge
Maximum path delay error	< 10 ns	Externally measured from the MDI to MDI at the local link

487 Minimal timestamp accuracy for any kind of timestamp shall be according to Table 26.

488

Table 26 – Timestamp accuracy

Timestamp	Accuracy	Comments
Working Clock	\leq 8 ns	_
Universal time	\leq 8 ns	_

Table 27 specifies the clock synchronization profile. The selection of the different clock types
 per device shall be provided using PICS.

Clause	Header	Presence	Constraints
1 – 6	-	YES	-
7	Time-synchronization model for a network	-	-
7.1	General	YES	-
7.2	Architecture of a time-aware network	-	-
7.2.1	General	Partial	Applies only if 5.3.1 is fulfilled.
7.2.2	Time-aware network consisting of a single gPTP domain	NO	-
7.2.3	Time-aware network consisting of multiple gPTP domains	YES	-
7.2.4	Time-aware networks with redundant grandmasters and/or redundant paths	YES	Optional
7.3 – 7.5	-	YES	-
8 – 11	1	YES	-
12	Media-dependent layer specification for IEEE 802.11 links	NO	-
13	Media-dependent layer specification for interface to IEEE 802.3 Ethernet passive optical network link	NO	-
14	Timing and synchronization management	YES	-
15	Managed object definitions	YES	-
16	Media-dependent layer specification for CSN Network	YES	-
Annex A	Protocol Implementation Conformance Statement (PICS) proforma ^{a)}	YES	Optional
Annexes B – G	-	YES	-
a) Convright release for PICS proformas: Users of IEEE 802 1AS may freely reproduce the PICS proforma in this			

Table 27 – Selection of IEEE 802.1AS-2019

^{a)} Copyright release for PICS proformas: Users of IEEE 802.1AS may freely reproduce the PICS proforma in this IEEE 802.1AS-2011, Annex A so that it can be used for its intended purpose and may further publish the completed PICS.

492

493 5.5 Management profile

- 494 End stations and bridges shall provide at least the required managed objects from
- 495 IEEE 802.3
- 496 IEEE 802.3br
- 497 IEEE 802.1Q
- 498 IEEE 802.1Qcc (Editor note: if needed for delay parameters)
- 499 IEEE 802.1AS
- 500 IEEE 802.1AB
- 501 IETF RFC 1213

These managed objects shall be represented preferred in the YANG format; if the YANG (RFC 6020) format is not available then MIB format (RFC 2358) shall be provided.

- Required access protocols are SNMP (RFC 4789) for a MIB representation and Netconf (RFC 4741) for YANG representation of the device local data base.
- 506

508 5.6 Security profile

509 Media Access Control (MAC) Security according to IEEE 802.1AE can be used as an option.

510 Table 28 specifies the optional MAC-Security selection.

511

Table 28 – MAC-Security selection

Amendment	Title	Presence	Constraints
IEEE 802.1AE™- 2006	IEEE Standard for Local and metropolitan area networks – Media Access Control (MAC) Security	YES	Optional
IEEE 802.1AEbn [™] −2011	IEEE Standard for Local and metropolitan area networks – Media Access Control (MAC) Security Amendment 1: Galois Counter Mode—Advanced Encryption Standard—256 (GCM-AES-256) Cipher Suite	YES	If IEEE 802.1AE™-2006 is used then this is mandatory.
IEEE 802.1AEbwT M-2013	IEEE Standard for Local and metropolitan area networks – Media Access Control (MAC) Security Amendment 2: Extended Packet Numbering	YES	If IEEE 802.1AE™-2006 is used then this is mandatory.
IEEE P802.1AEcg/ D1.5, October 25, 2016	IEEE Draft Standard for Local and metropolitan area networks—Media Access Control (MAC) Security Amendment 3: Ethernet Data Encryption devices	YES	If IEEE 802.1AE™-2006 is used then this is mandatory.
IEEE 802.1AR™- 2009	IEEE Standard for Local and metropolitan area networks – Secure Device Identity	YES	If IEEE 802.1AE™-2006 is used then this is mandatory.
IEEE 802.1X™- 2010	IEEE Standard for Local and metropolitan area networks – Port Based Network Access Control	YES	Optional
IEEE 802.1Xbx- 2014	IEEE Standard for Local and metropolitan area networks – Port Based Network Access Control Amendment 1: MAC Security Key Agreement Protocol (MKA) Extensions	YES	Optional

The IEEE P802.1AEcg enables multiple, per traffic class, transmit secure channels for MAC and thus will also meet strict ordering requirements (within traffic class, with express or preemptible transmission being selected for all the priorities allocated to a traffic class) for preemption.

516 Secure Device Identifiers (DevIDs) are designed to be used as interoperable secure device 517 authentication credentials with Extensible Authentication Protocol (EAP) and other industry 518 standard authentication and provisioning protocols.

519		Annex A
520		(informative)
521		
522		IEEE 802.1 principles
523	Th	e standards created by the IEEE 802.1 committee are organized in the following way:
524 525	•	The ones with capital letters, e.g. IEEE 802.1Q or IEEE 802.1AX are independent standards.
526 527	•	Amendments to these standards are identified by lower case letters; for example IEEE 802.1ah, IEEE 802.1Qbg or IEEE 802.1AEbn.
528 529	•	Periodically the amendments get merged into a revision of the main standard, for example IEEE 802.1ah and IEEE 802.1Qay are part of IEEE 802.1Q-2014.
530 531	•	IEEE 802.1Q can be considered as many individual standards integrated into a single document:
532 533		 IEEE 802.1Q, Clause Y through Clause 9 give a general overview of the IEEE 802.1Q bridge architecture.
534 535		 To get oriented on an additional area, it's best to read the Clause titled the "Principles of <area/>".
536 537		 Once oriented, references in the (sub)clause of IEEE 802.1Q, Clause X Conformance for the relevant device can be helpful.
538		

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539

IEEE 1588[™]-2008, *IEEE Standard for a Precision Clock Synchronization Protocol for* Networked Measurement and Control Systems