

# 25Gb/s Signaling for 100G Backplanes: Time Domain SI Analysis

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# Introduction

- Objective: backplane reach for 4-lane 100Gb/s PHY
  - Investigate maximum channel loss considering technical and economic feasibility
  
- Focus of the study
  - Signaling scheme: NRZ and PAM4
  - 25.78125Gb/s
    - 64b/66b coding without FEC
  - Channels:
    - 10GBASE-KR compliant channel
    - Lower loss channels
  - Time domain Signal Integrity (SI) analysis

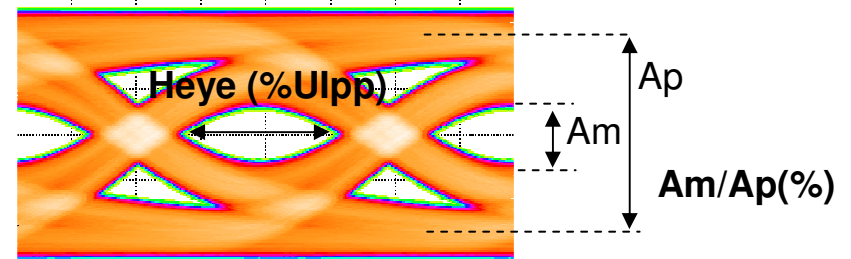
# Assumptions for Time Domain SI Simulations

Transmitter Characteristics	Receiver Characteristics
<ul style="list-style-type: none"> <li>▪ 1T FFE3 (1pre, 1 post)</li> <li>▪ 1200mVppd launch amplitude</li> <li>▪ 50Ohms ideal termination</li> <li>▪ 2nd-order Butterworth filter, 0.25 UI Tr (20%-80%)</li> </ul>	<ul style="list-style-type: none"> <li>▪ 1T DFE20, 6dB peaking amp</li> <li>▪ -6dB to 9.5dB DC gain range, linear</li> <li>▪ 600mVppd AGC target at DFE summer output</li> <li>▪ 50Ohms ideal termination</li> <li>▪ 4th-order Butterworth filter at 0.75x symbol rate</li> <li>▪ Ideal CDR (no algorithmic jitter)</li> </ul>
<p><b>Degradation Model</b> (Actual IC implementation requires more comprehensive degradation model ):</p>	
<ul style="list-style-type: none"> <li>▪ 400fs rms RJ, 10% DJ (sine PM), 3% DCD</li> <li>▪ 10nV/Hz amplitude Gaussian noise (1.4mV rms PAM4, 2mV rms NRZ)</li> <li>▪ 20mVppd minimum receiver latch overdrive (voltage offset, quantization noise, ...)</li> <li>▪ No additional ISI due to analog front ends</li> <li>▪ 40mm package model (21mm 100Ohms differential Tline (loss: 1.6dB @ 6.25GHz. 2.8dB @ 12.5GHz))</li> </ul>	

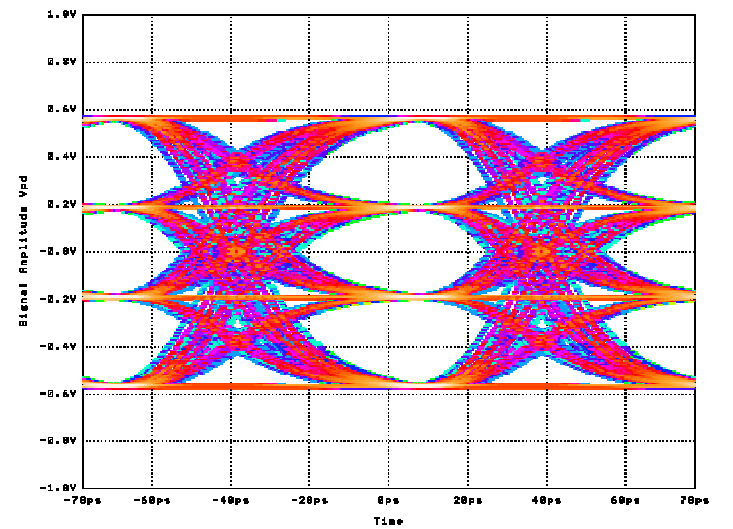
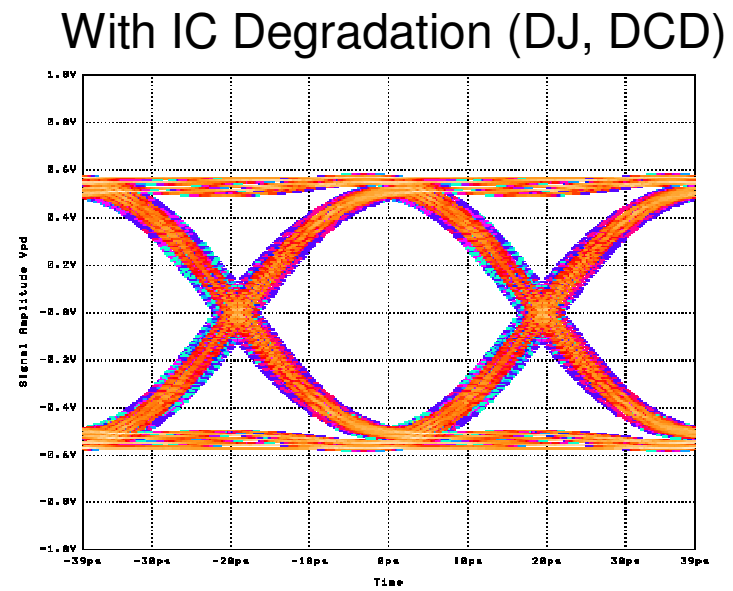
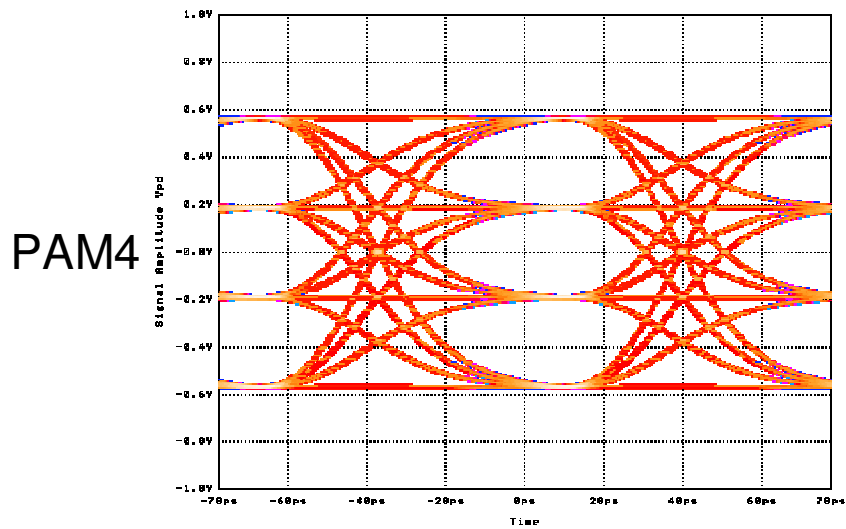
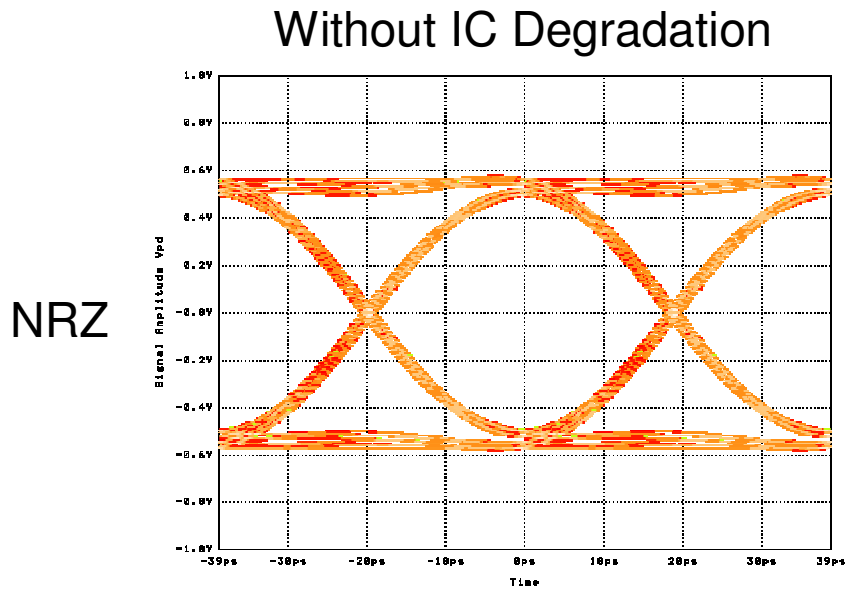
➤ **Simulation results**

- Vertical and Horizontal eye opening margins at Rx sampling latch input, 1e-12 BER
- 2.5M bits simulated, randomly generated,
- 25.78125Gbaud

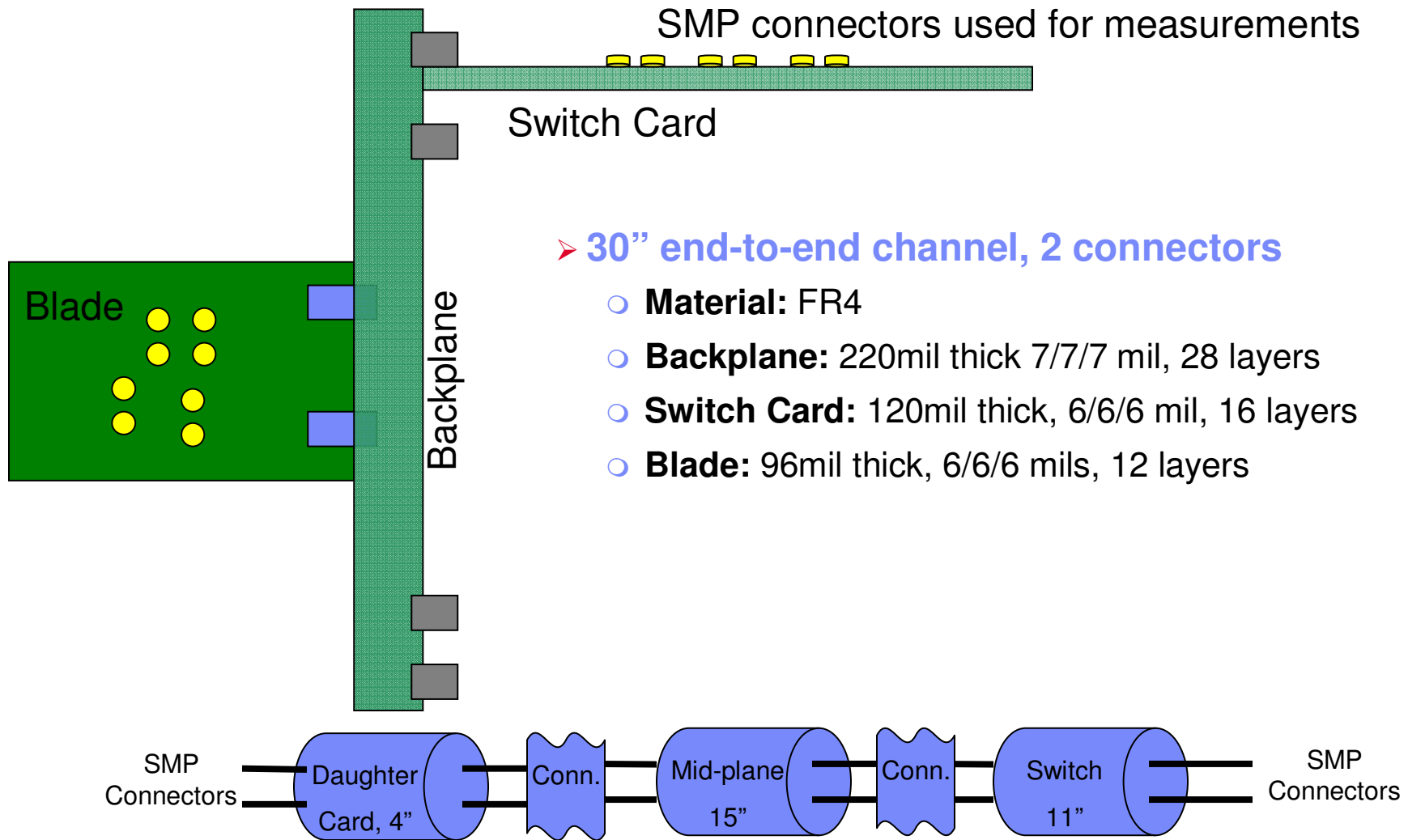
Equalized differential eye as seen at the Rx latch input



# Eye Diagrams at Tx Package Output

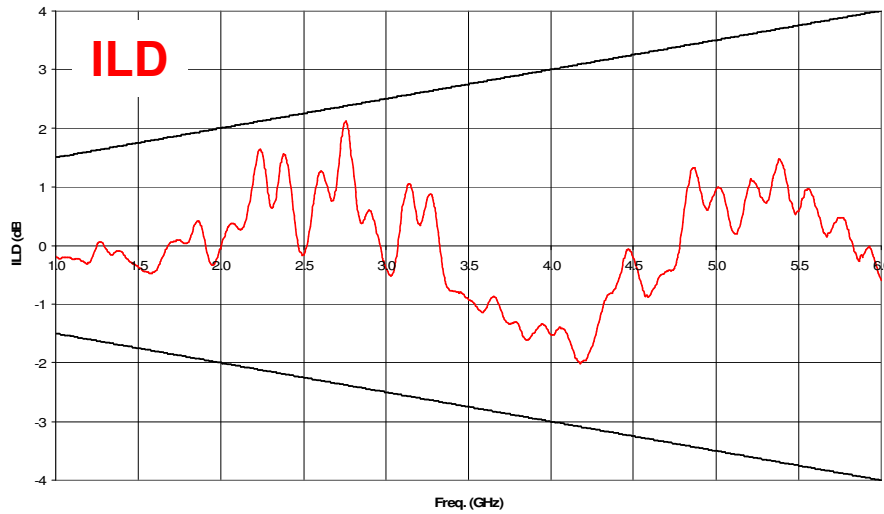


# Existing IBM Blade Center 10GBASE-KR Channel Connectivity Description

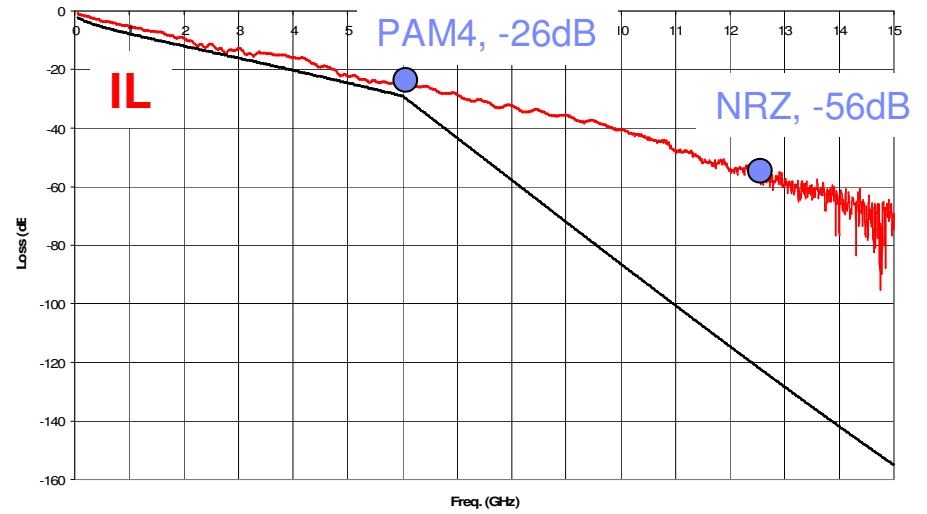


# Existing IBM Blade Center 10GBASE-KR Channel Compliance Plots from Measurements

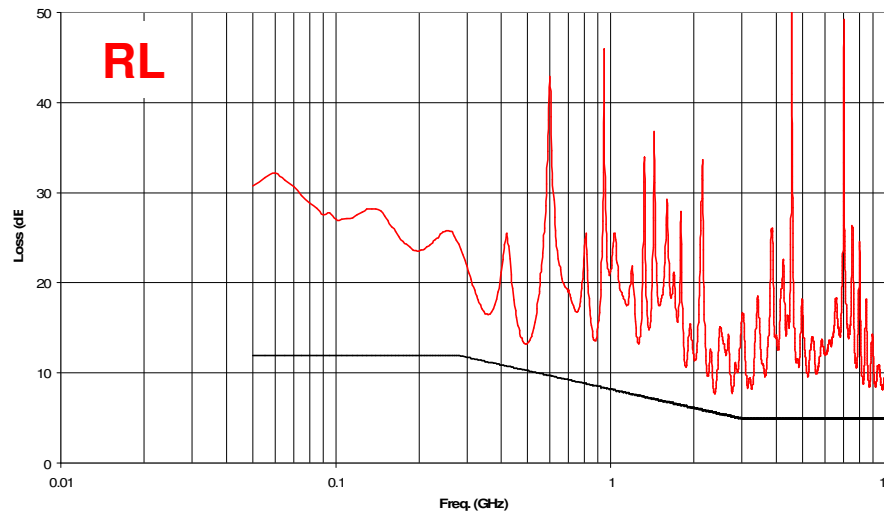
Insertion Loss Deviation (KR)



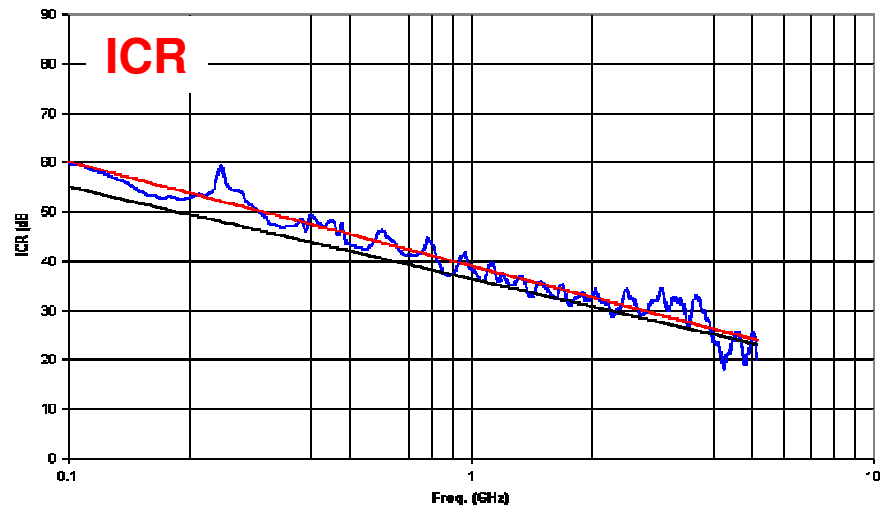
Insertion Loss Limit (KR)



Return Loss Limit (KR)

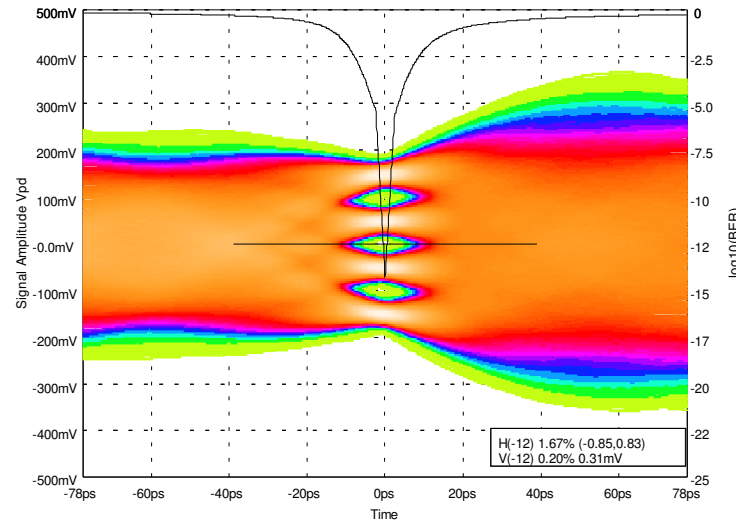


Insertion Loss to Crosstalk Ratio (KR)



# Existing IBM Blade Center 10GBASE-KR Channel PAM4 SI Simulation Results

## Ideal IC



PAM-4 Margins at 1e-12 BER	Vertical Eye Margin (%)	Horizontal Eye Margin (%U <sub>lpp</sub> )
No IC Degradation model	<1	1.6

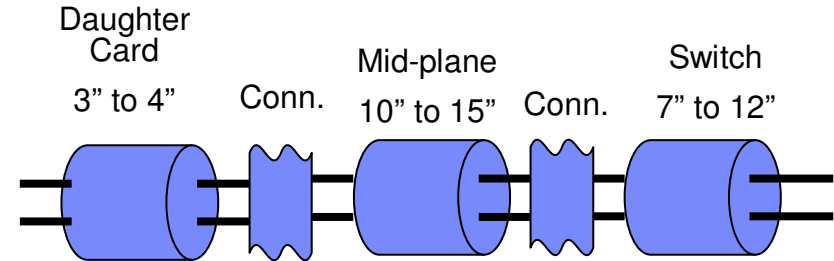
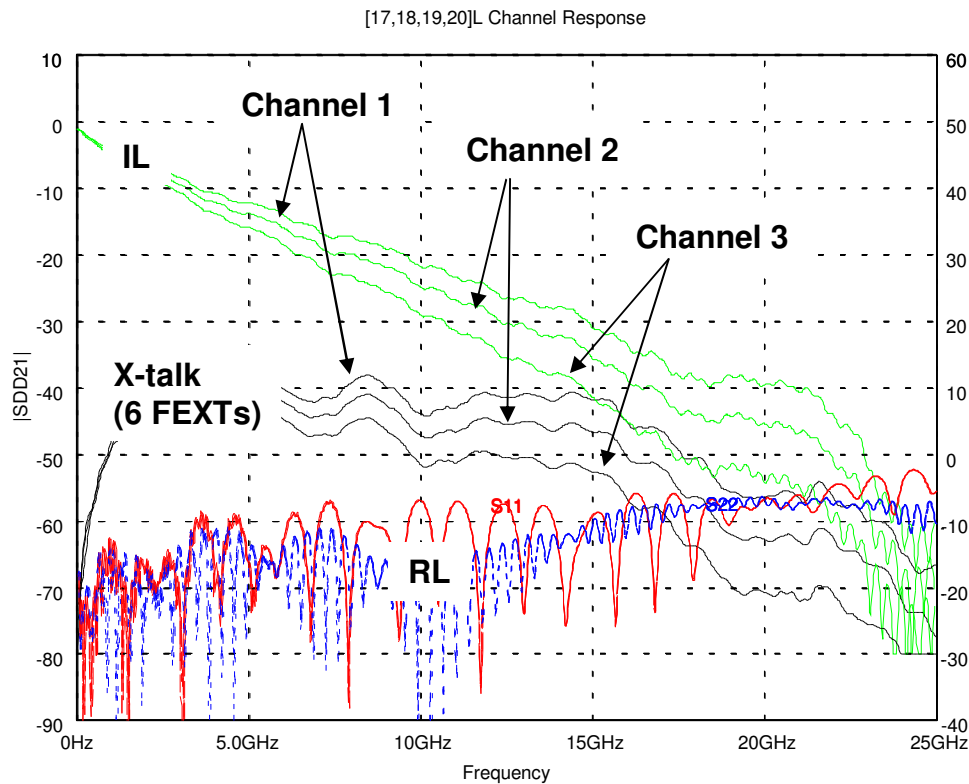
**Neither NRZ or PAM4 can support 25Gb/s operation across a compliant 10GBASE-KR channel**

X-talk includes 2 FEXT and 2 NEXT aggressors

# Simulated Lower Loss Backplane Channels

➤ 3 backplane channels investigated (modeled channels, BGA to BGA)

Insertion Loss (dB)	@ 6.44 GHz	@ 12.9 GHz	Delta (GHz)
Channel 1	15.0	26.0	11.0
Channel 2	17.1	30.7	13.6
Channel 3	19.8	35.3	15.6



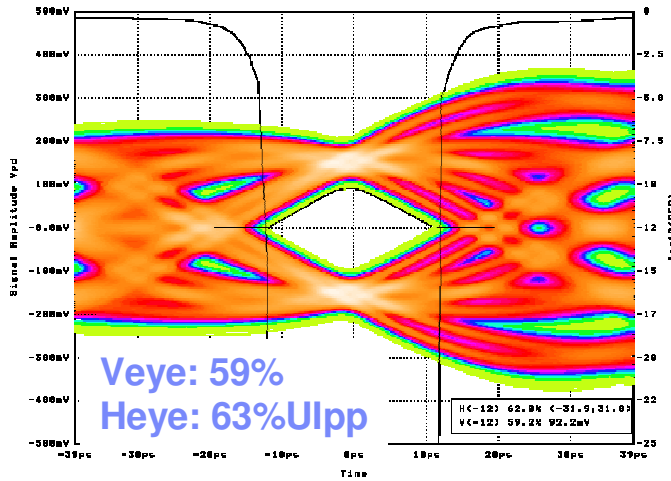


# NRZ and PAM4 SI Simulation Results

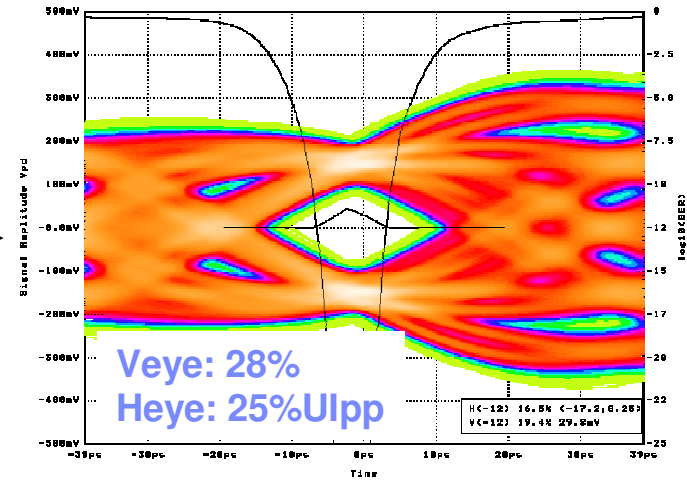
## Channel 1 (IL: 26dB NRZ, 15dB PAM4)

NRZ

Ideal IC + X-talk

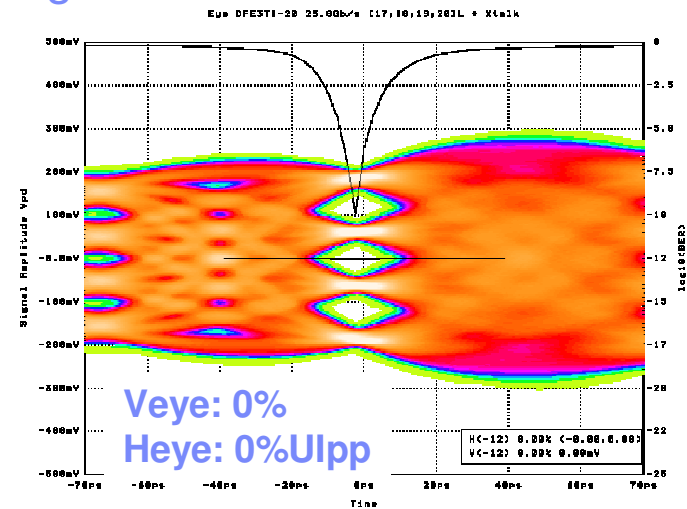
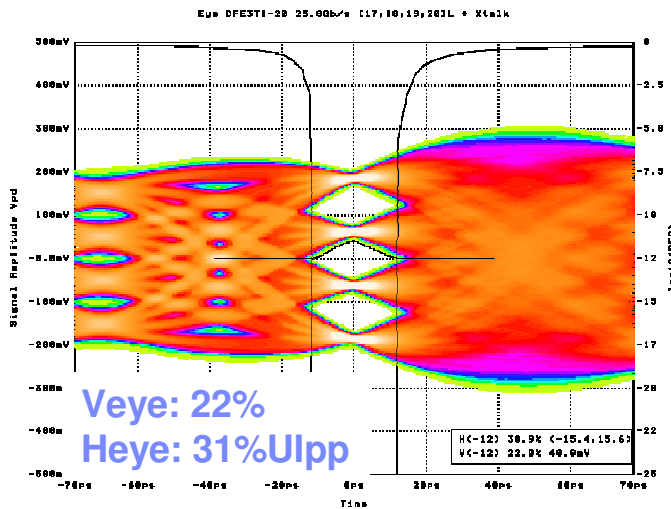


IC degradation + X-talk

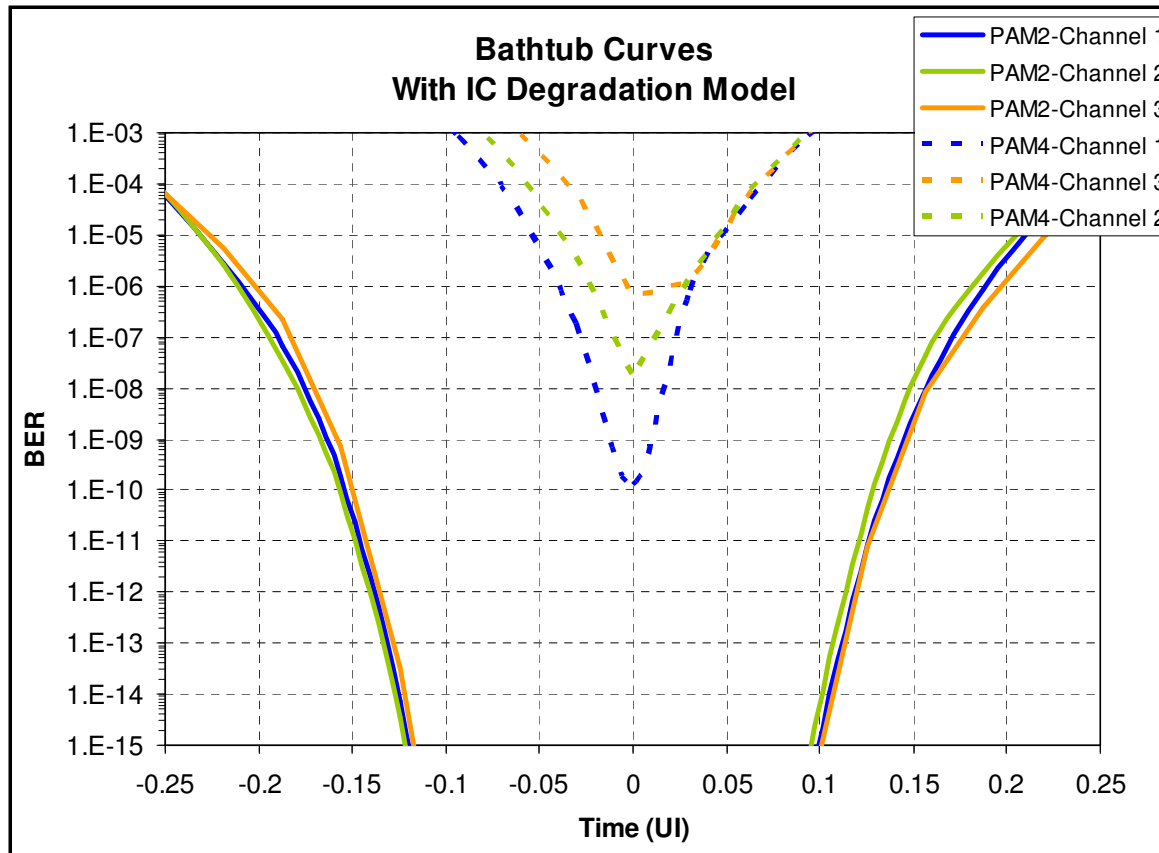


1e-12 BER Eye Margins

PAM-4



# NRZ and PAM4 SI Simulation Results

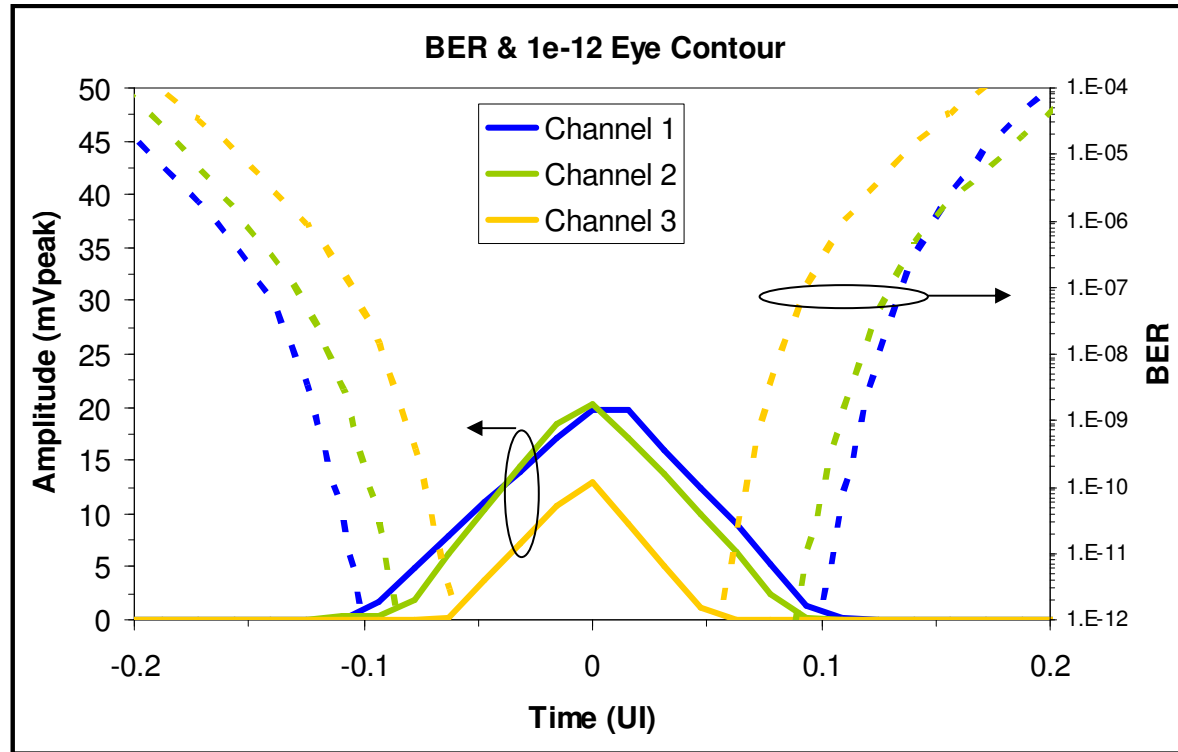


Insertion Loss (dB)	@ 6.44 GHz	@ 12.9 GHz
<b>Channel 1</b>	<b>15.0</b>	<b>26.0</b>
<b>Channel 2</b>	<b>17.1</b>	<b>30.7</b>
<b>Channel 3</b>	<b>19.8</b>	<b>35.3</b>

- No improvements seen when peaking applied to PAM4
- NRZ includes fixed 6dB Peaking

- A basic IC degradation model is necessary for realistic SI analysis
- A complete, implementation based, SI model required to simulate absolute link margins

# SI Analysis using a Comprehensive NRZ WC IC Model



NRZ Margins at 1e-12 BER	Max Vert. Eye Margin (%Ap)	Max Horz. Eye Margin (%U <sub>lpp</sub> )	BER Floor
<b>Channel 1 (26dB @12.9GHz)</b>	<b>15</b>	<b>20</b>	<b>3.9e-49</b>
<b>Channel 2 (31dB @ 12.9GHz)</b>	<b>15</b>	<b>16</b>	<b>4.1e-41</b>
<b>Channel 3 (35dB @12.9GHz)</b>	<b>10</b>	<b>10</b>	<b>1.8e-28</b>

# Summary

- Channel losses  $\leq 30\text{dB}$  at 12.9GHz are technically and economically feasible for 25Gb/s transmission
  - Based on silicon implementation using established signaling and equalization techniques (FFE, CTLE, DFE)
  - Low loss dielectrics, better connectors, better board manufacturing technology,... readily available for long reach links
  - NRZ achieves  $>15\%$  eye margins at  $1\text{e-}12$  BER
    - Our simulation results show inferior performance using PAM4 signaling
    - More analysis needed to define the compliance limits of practical channels

# Backup

# NRZ Signaling – Effect of Peaking

