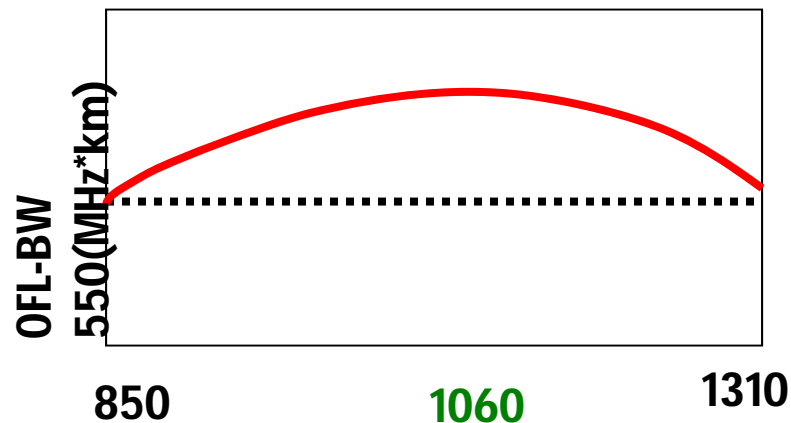


# **Reliability and Emerging Capabilities of 1060nm VCSELs**

*A. Kasukawa, Furukawa Electric Company  
R. Lingle, Jr., OFS*

# 1060nm Wavelength

Existing OM2 fiber



1060nm VCSELs were first developed for proprietary applications

MMF can be optimized for OM3 / OM4 performance at 1060nm

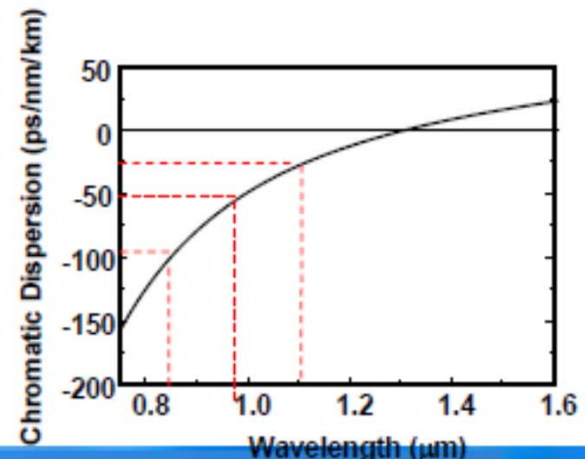
Loss

Chromatic dispersion

2.1	dB/km	• 0.85 $\mu\text{m}$	$\Rightarrow$	- 99.6 ps/nm/km
1.2	dB/km	• 0.98 $\mu\text{m}$	$\Rightarrow$	- 54.3 ps/nm/km
0.9	dB/km	• 1.1 $\mu\text{m}$	$\Rightarrow$	- 28.1 ps/nm/km

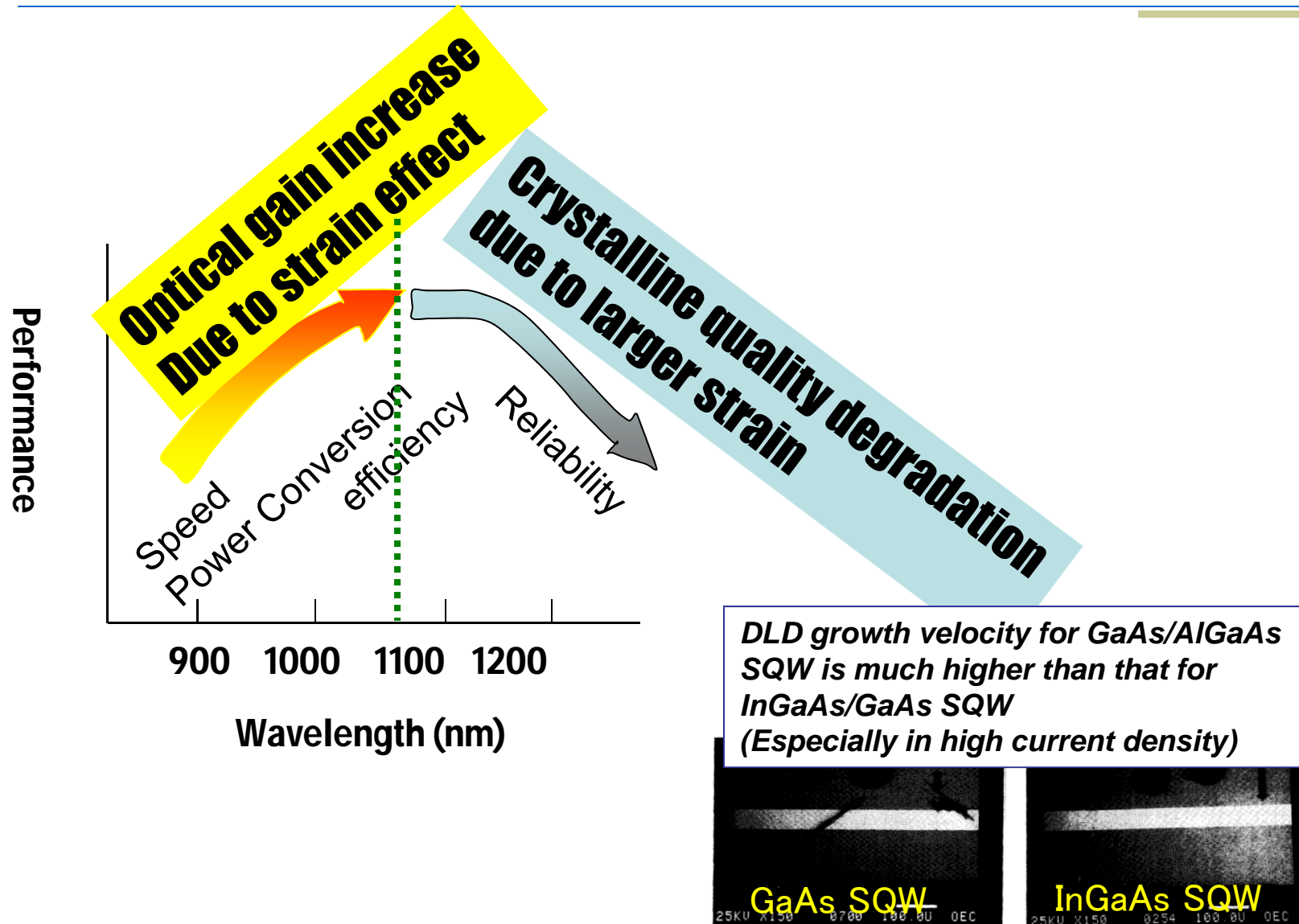
$$D(\lambda) = \frac{S_0}{4} \lambda \left( 1 - \frac{\lambda_0^4}{\lambda^4} \right)$$

In here,  $S_0 = 0.101$   
 $\lambda_0 = 1310$



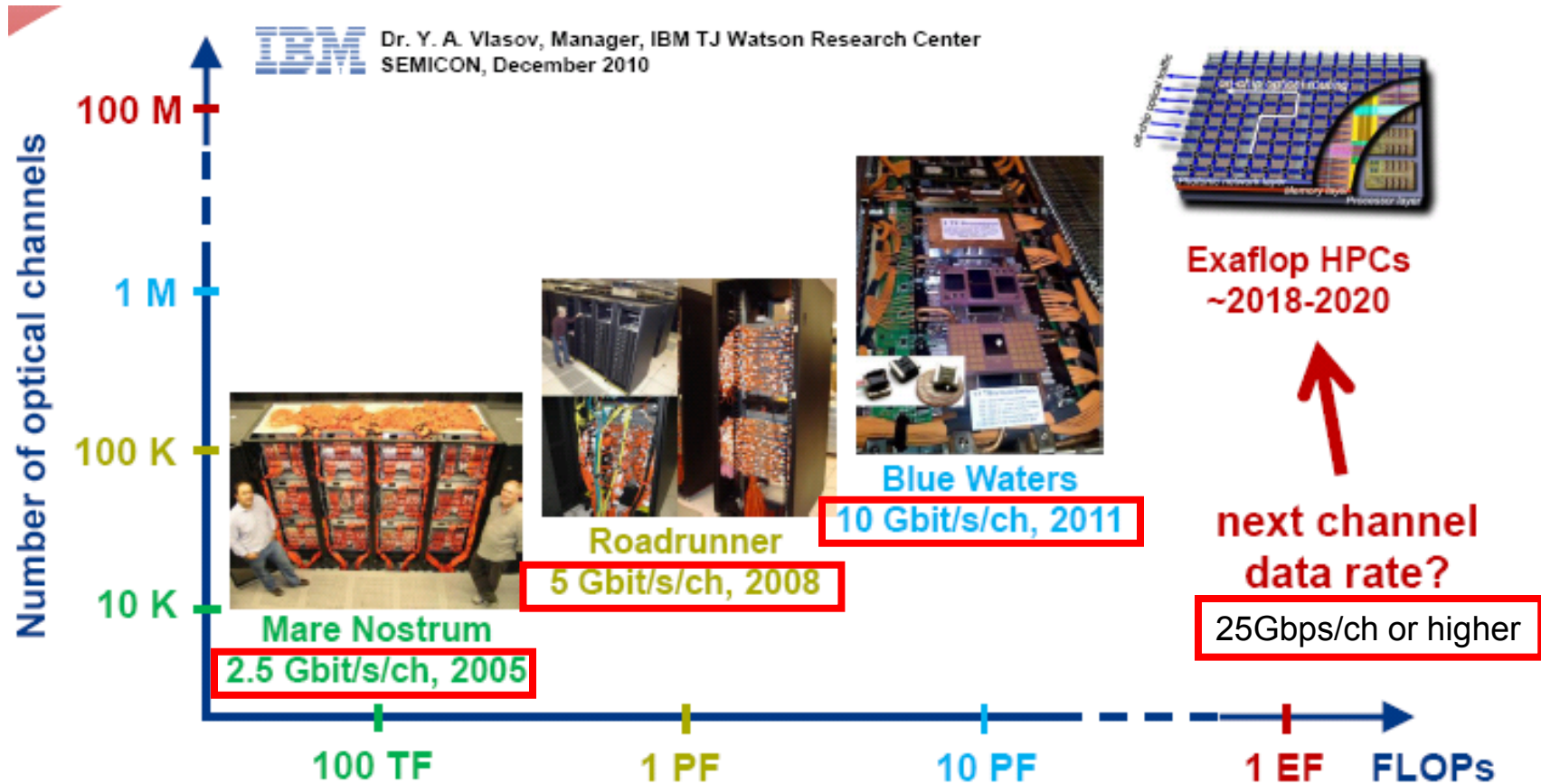
# 1060nm wavelength LD (VCSEL) with InGaAs active

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\*R.G. Waters et.al., IEEE PTL, 2, pp531-533, 1990

# Number of Optical Channels

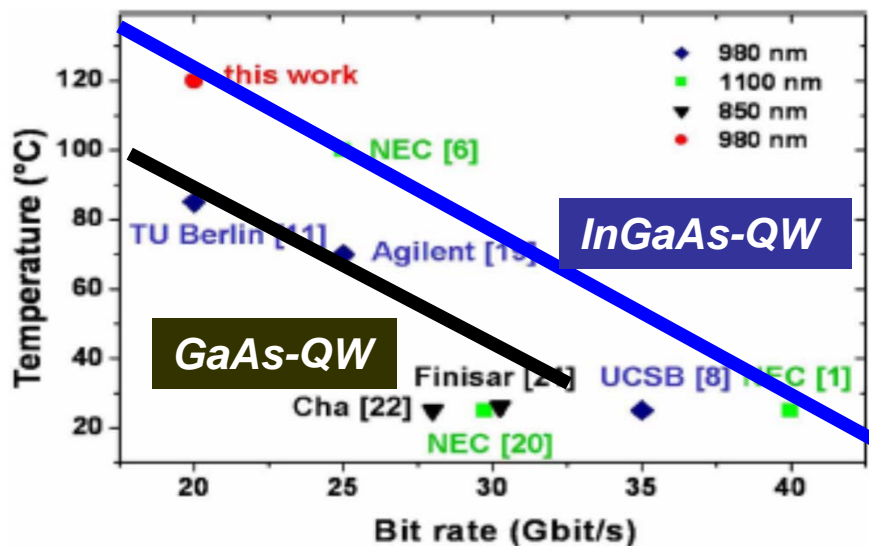


Speed, power consumption, reliability, and cost become crucial

# Inherent Material Merit in 1060nm VCSELs with InGaAs SL-QW

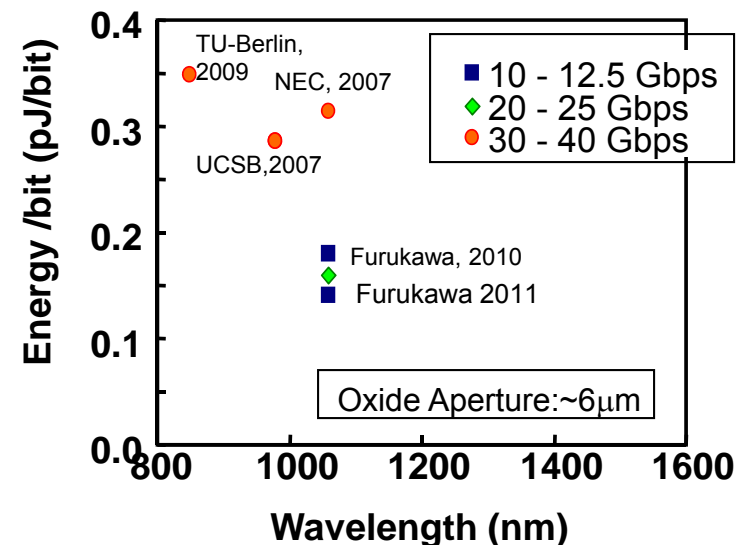
- ✓ High Speed at high temperature, owing to high material gain
- ✓ Low power dissipation due to low built-in voltage, high quantum efficiency
- ✓ High material reliability due to slow dislocation velocity

## High Speed characteristics



A. Muting et al.,  
IEEE Journal of Selected topics in Quantum  
Electronics, vol.15, No. 3, pp 679, 2009

## Power consumption characteristics



S. Imai et al.,  
IEEE Journal of Selected topics in Quantum  
Electronics, vol.17, No. 6, pp1614, 2011

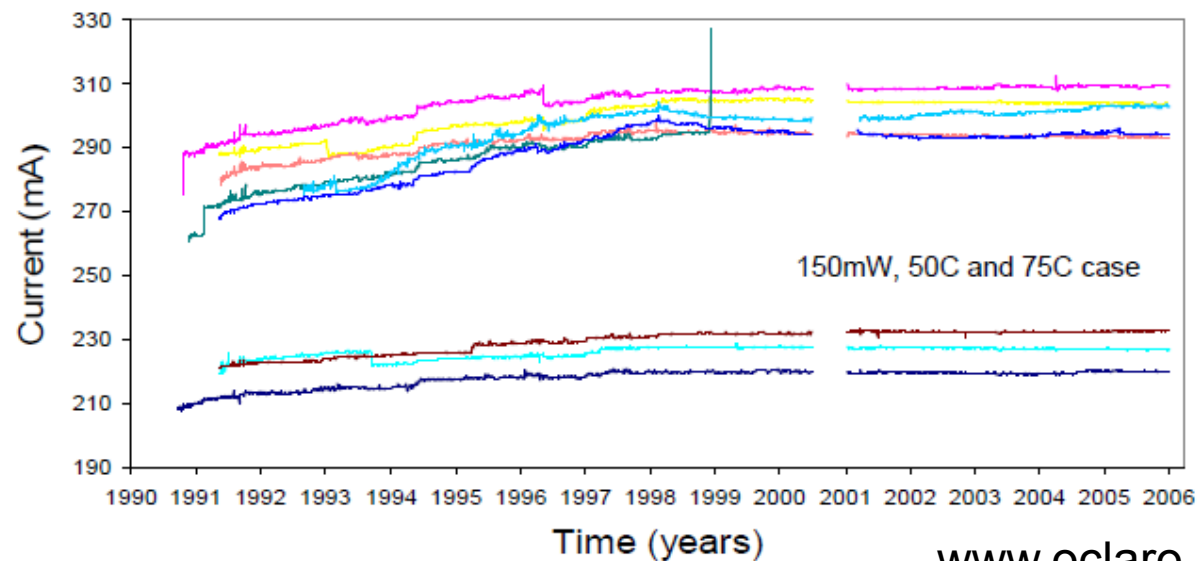
# In-plane lasers with InGaAs active layer

## Proven "Telecom grade" Reliability

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E2 passivated 980nm pumps

Bookham™



www.oclaro.com

**Encouraging aging result for highly reliable operation (16-year).  
Never reported for GaAs-active lasers.  
Lots of terrestrial and under-sea usage.**

# Summary for large scale reliability test

## Test procedure

High temperature: 70, 90 and 120°C, Bias current: 6 mA

Package: commercial 20pin DIP (**air ambient; non-hermetic**)

Failure definition: 2 dB power degradation at 25°C and 6 mA

Adopted acceleration factor:  $E_a = 0.35 \text{ eV}$ ,  $n = 0$

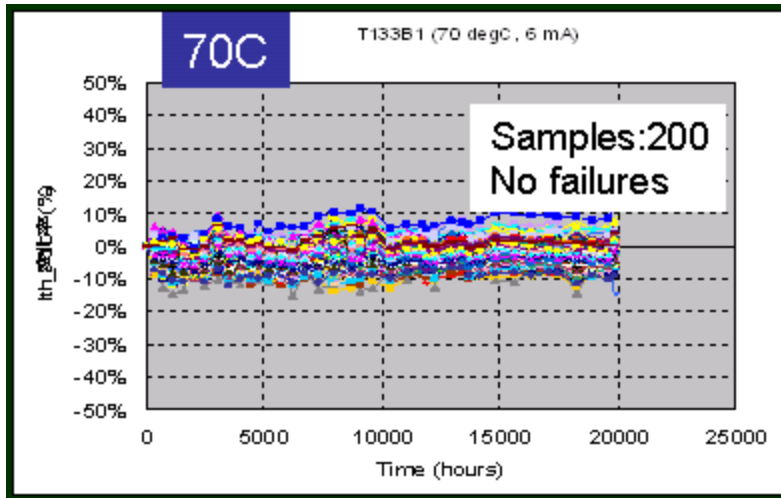
Condition	Quantity (number of chips)	Maximum aging duration (hours)	Device hours @40°C, 6 mA	Number of failures
70°C, 6 mA	1,075	5,000	$8.0 \times 10^6$	0
90°C, 6 mA	1,121	5,000	$1.6 \times 10^7$	0
120°C, 6 mA	2,702	2,000	$5.4 \times 10^7$	0
Total	4,898		$7.8 \times 10^7$	0

**30 FIT/ch with confidence level of 90%**

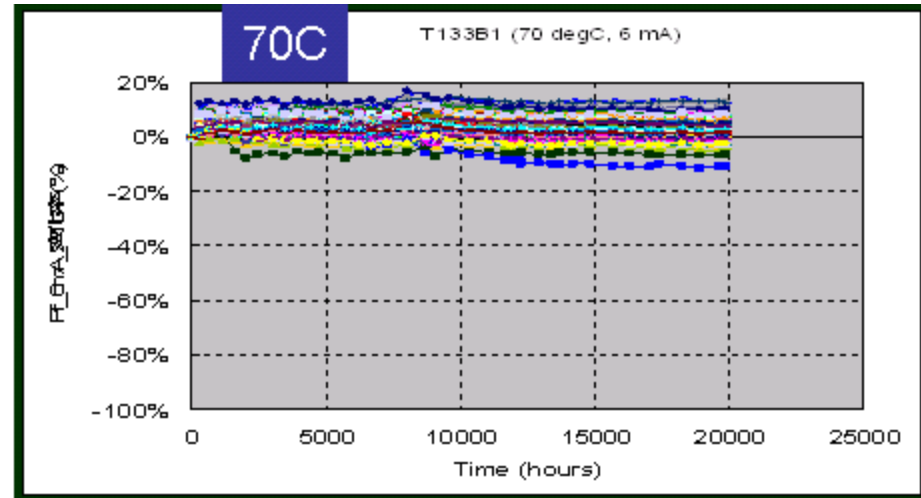


# Over 20,000h Life test at 70C, 90C (I=6mA)

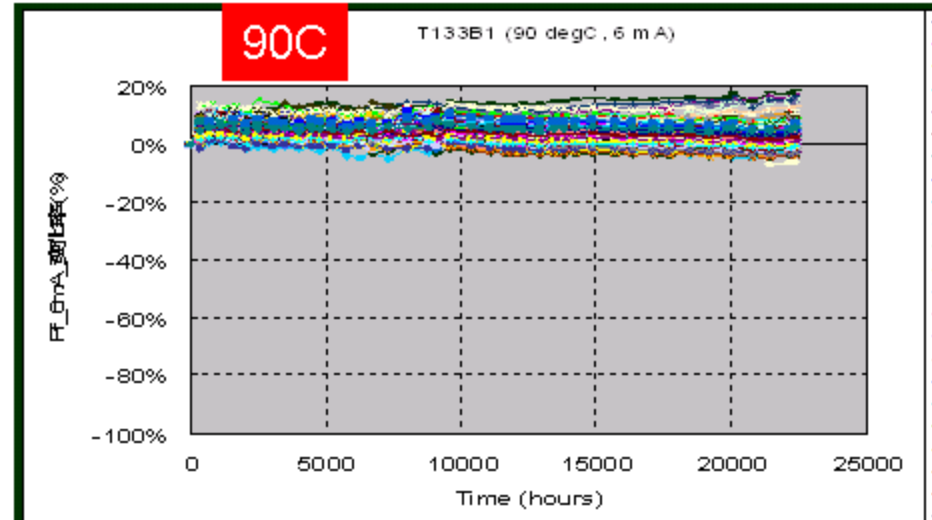
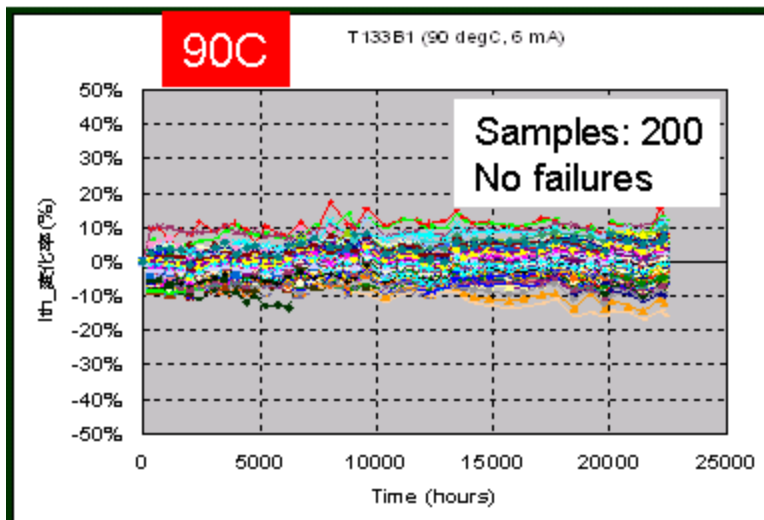
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Threshold change



Power change





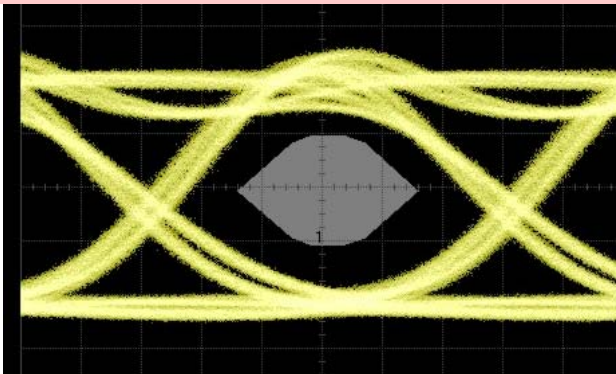
# Eye patterns before and after aging at 120C, 6mA

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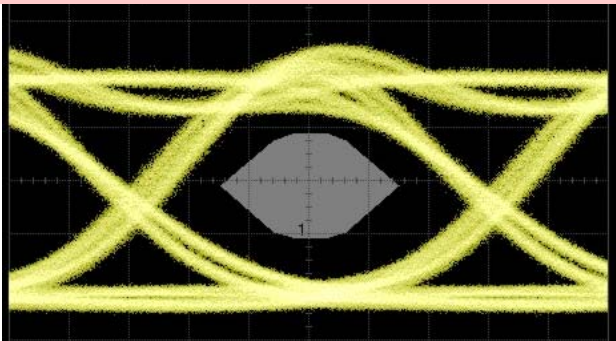
10Gbps

25Gbps

*Eye diagram before aging test*

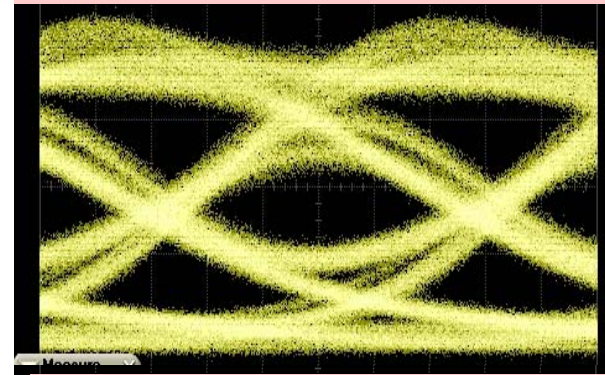


*Eye diagram after aging test (5000hrs)*

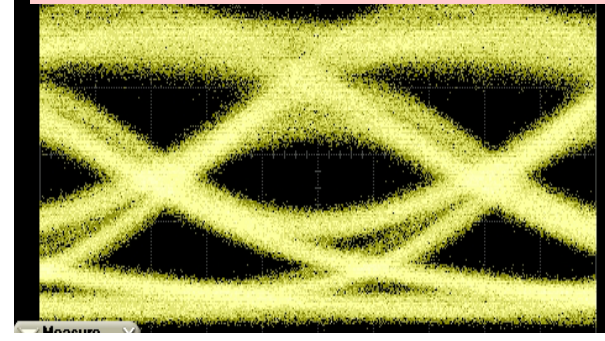


$I_b=5\text{mA}$  ER=360mV(ER=6dB)

*Eye diagram before aging test*



*Eye diagram after aging test (2000hrs)*

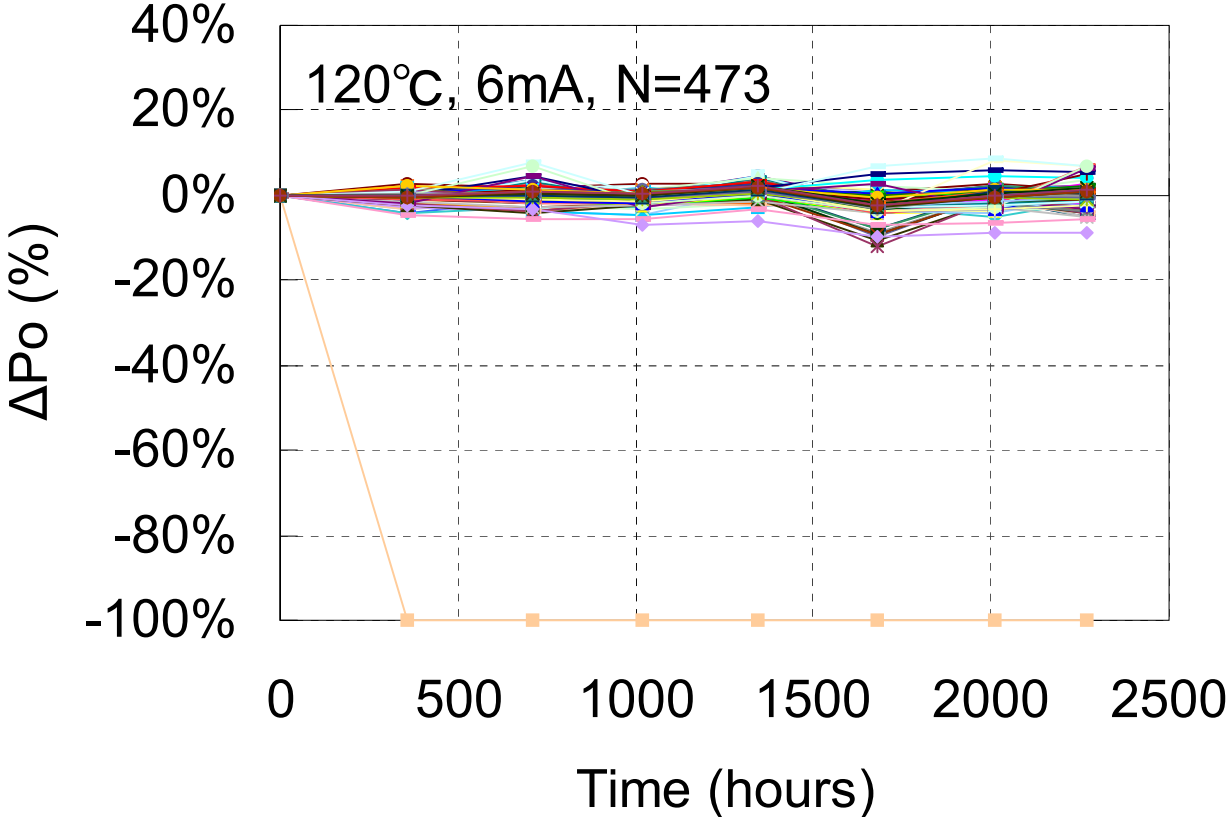


$I_b=5\text{mA}$   $V_{pp}=400\text{mV}$  (ER=6dB)

**No eye pattern degradation was observed in both for 10Gbps and 25Gbps after long-term aging.**

# Preliminary reliability test

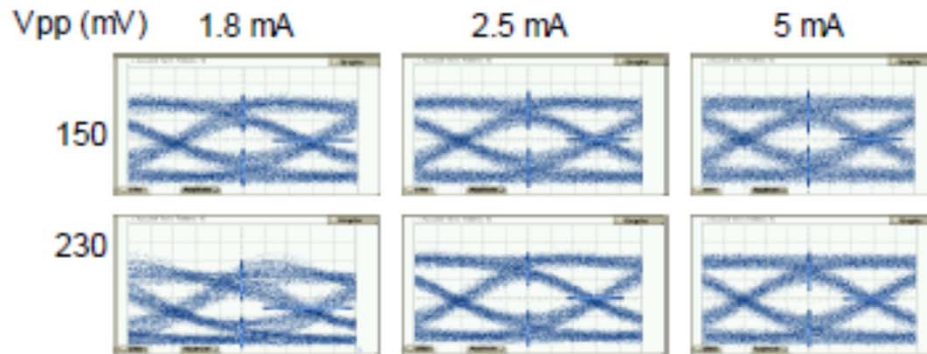
Promising result, comparable to those for 10Gbps was obtained.



One failure was infant failure  
-→ Screening condition was not adjusted for 25Gbps device.

# 20Gbps transmission over OM2 MMF using 1060nm VCSEL

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Possibility to extremely low power consumption optical link  
~1.5mW/Gbps

Fig. 6: Eye patterns after transmission over a 100m OM2 optical fiber

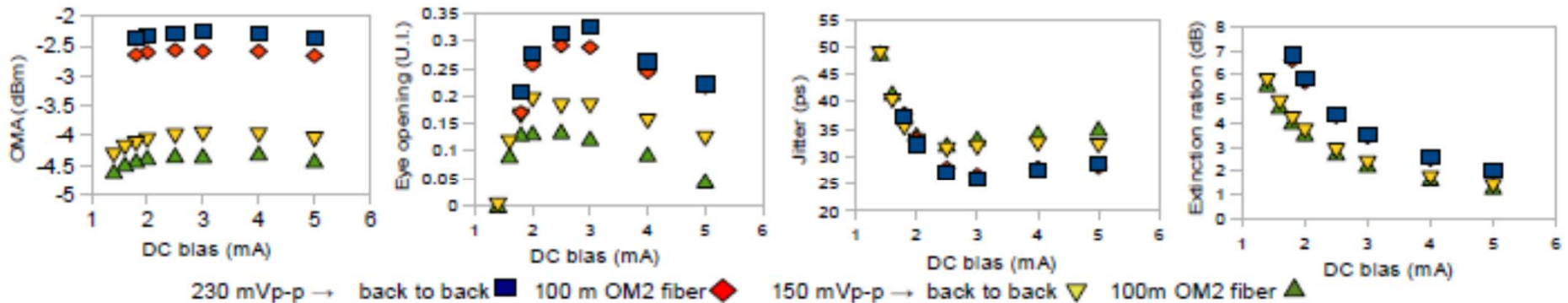


Fig. 5: Measured OMA, eye opening, total jitter and extinction ratio as a function of the VCSEL DC bias at 20 Gbps.

## 20 Gbps optical link with high efficiency 1060 nm VCSEL

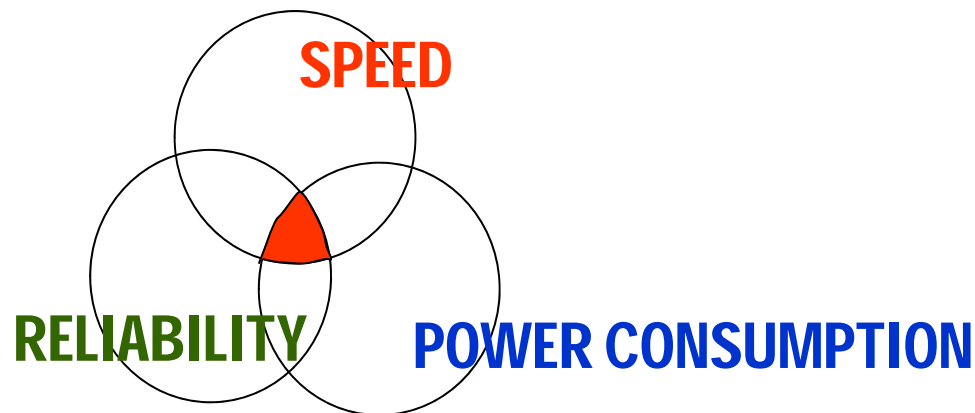
Jean Benoit Héroux<sup>a</sup>, Keishi Takaki<sup>b</sup>, Masao Tokunari<sup>a</sup>, Shigeru Nakagawa<sup>a</sup>

Optoelectronic Interconnects and Component Integration X, edited by Alexei L. Glebov, Ray T. Chen, Proc. of SPIE Vol. 7944, 79440A · © 2011 SPIE

# Conclusions

1060nm VCSELs can provide following features simultaneously:

- ✓ **High Speed data transmission**
- ✓ **Low power dissipation**
- ✓ **High material reliability**



Promising candidate for high speed, low power consumption, high reliability. In development for 28 Gbps applications