Industrial Automation and Emerging Single-pair Ethernet

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Purpose

- Present an overview of a range of Industrial Automation applications

- Update the prior presentation from 802.24
  - brandt_24_1_1114.pdf

What is Industrial Automation?

- An Industrial Automation Definition:
  - "Application of *technology* to transform *raw materials* into *finished goods*"
    - Moving materials
    - Manipulating materials

- Some technology evolutions
  - Automation degree: Manual (tools) -> Semi-automatic -> Automatic
  - Power source: Human -> animal -> water -> fuel -> electricity
  - Technology: Mechanics -> fluidics -> relays -> electronics

Interconnection of components

- Industrial Automation components
  - Sensors, Actuators, Controllers, Human Interfaces, Information Interfaces
- Generic components are *interconnected* into application systems
  - Power connection
  - Control and information connection
    - Hardwired -> Networks
- Some interconnection goals:
  - Reliable, integrated, simple to apply, economical

Industrial Automation IoT Market

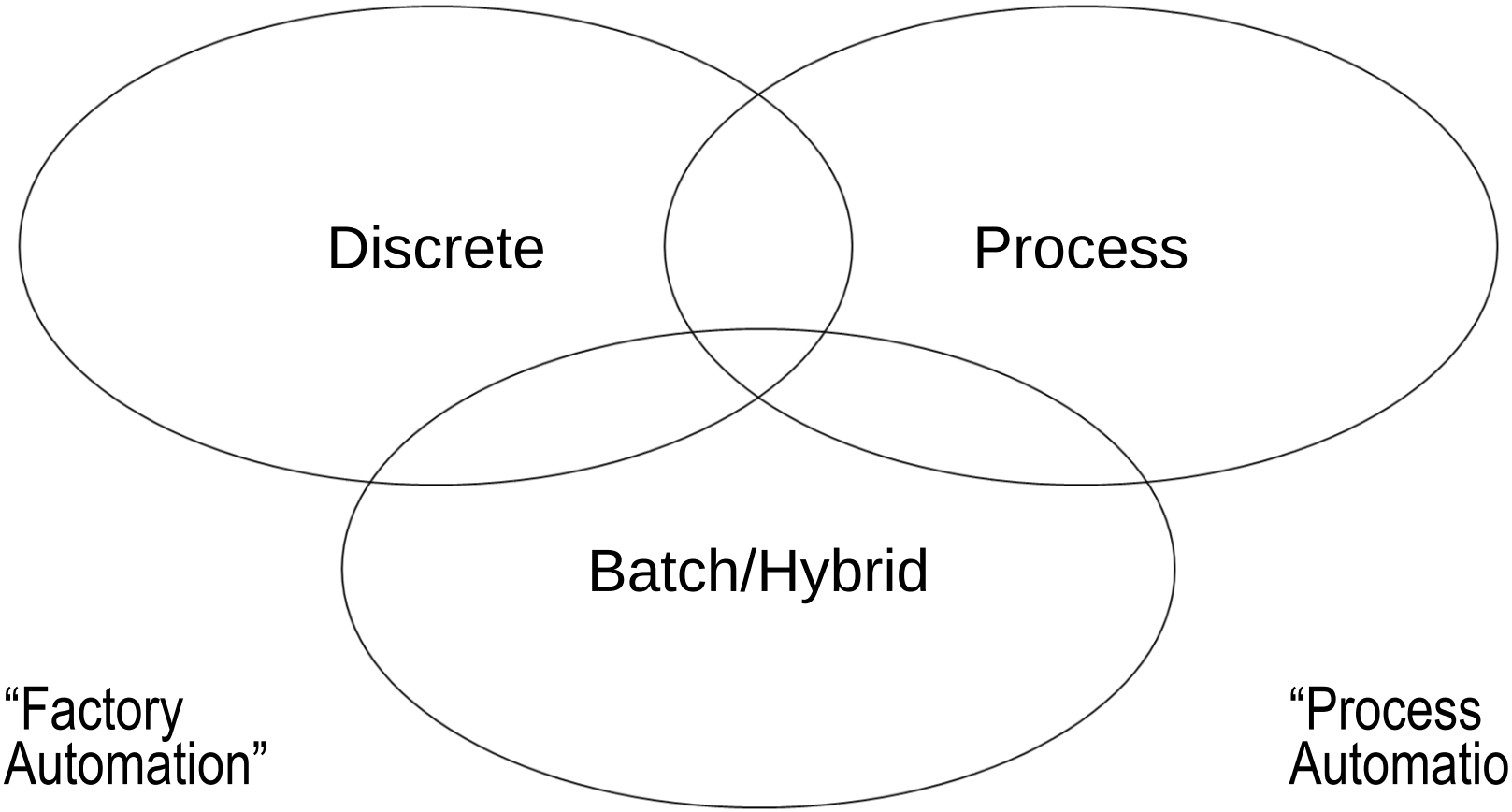
- In their report “Industrial Internet of Things – 2014”, industry market analysis firm IHS Technology forecasts that there will be (2015):
  - 50B node installed base at 13% connected (sensors, actuators, controllers, interface modules, operator interfaces, IT infrastructure, instrumentation, servers, etc.)
  - 6B new node shipments at 31% connected
  - 1.8B new wired nodes with 11.7% CAGR
    - Predominant connectivity via wired networks followed by WLAN then WPAN and WWAN
  - Approaching 50% Ethernet in Process Industry (related IHS report)
  - Other portions of installed base can tolerate less Ethernet overhead
  - Reduced *interconnection* is a significant factor in further penetration

Scope of presentation

- A wide range of IEEE standards apply to Industrial Automation
  - Power and energy
  - Communication
  - Information

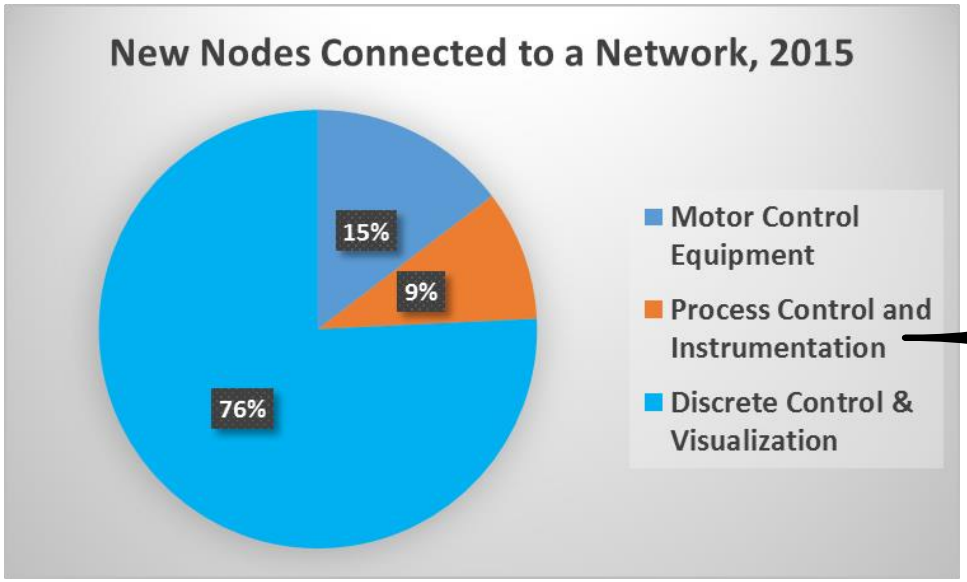
- IEEE Scope for this presentation is 1-Pair Ethernet:
  - IEEE P802.3bp 1000BASE-T1, Multi-Gig CFI
  - 10SPE
    - Long reach
    - Low cost
  - IEEE P802.3bu 1-Pair Power over Data Lines (PoDL)

Basic Automation Domains



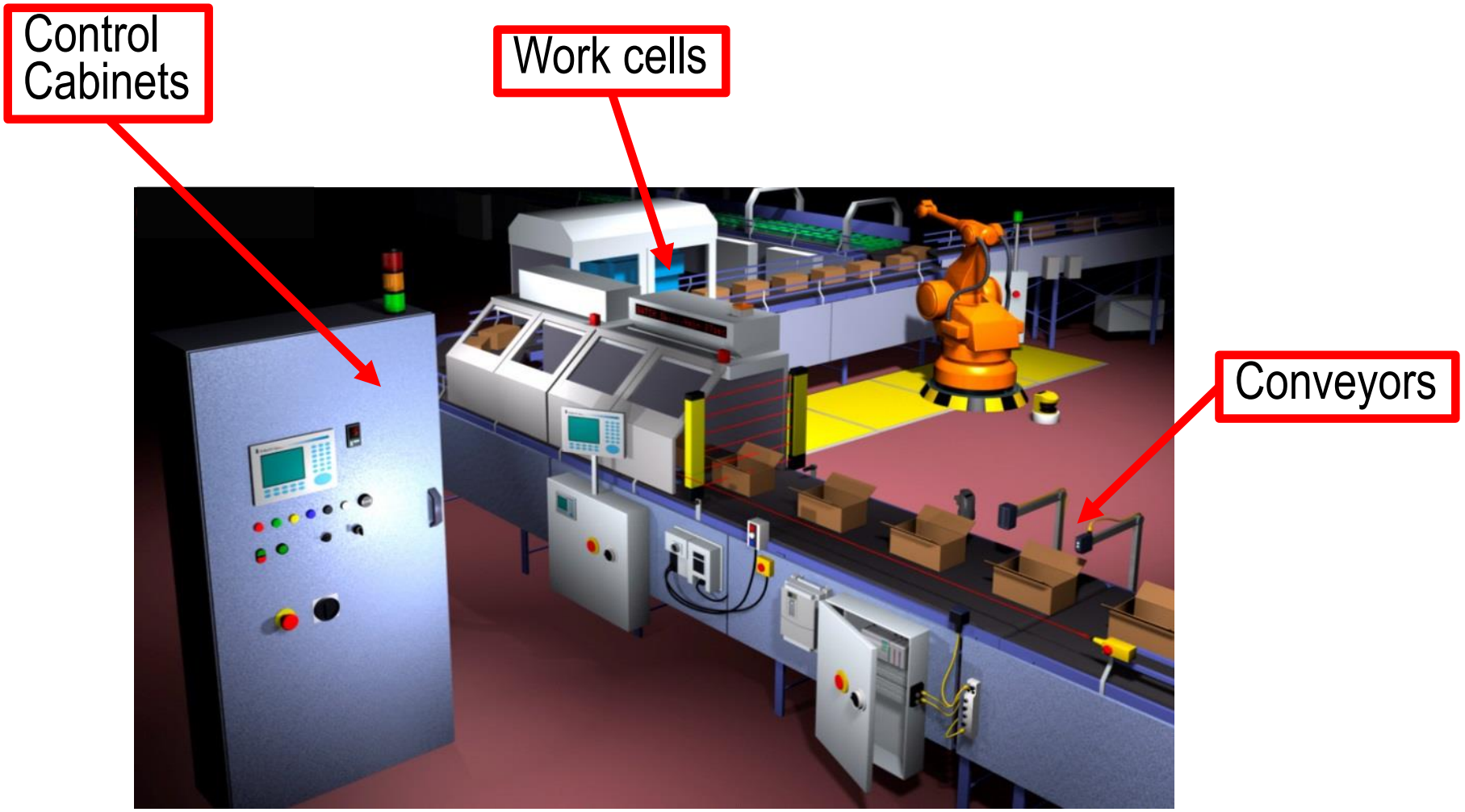
Industrial Automation Characteristics

- A large portion of the *Discrete Control & Visualization* and associated *Motor Control Equipment* is concentrated in machines and is of relatively short distance (40m)
  - Part benefits from high performance (100 Mb/s -> 1 Gb/s)
  - Part benefits from low performance and low cost (10 Mb/s)
- Certain important Process Control and Instrumentation applications require very long distances (>1000 m) and have relatively low performance requirements (10 Mb/s)



Source: IHS, The World Market for Industrial Ethernet & Fieldbus Technologies – 2013 Edition

Factory Automation Modules



In-cabinet and On-machine cabling

In-cabinet
IP20
RJ45 Ethernet

On-machine
IP67
M12 Ethernet

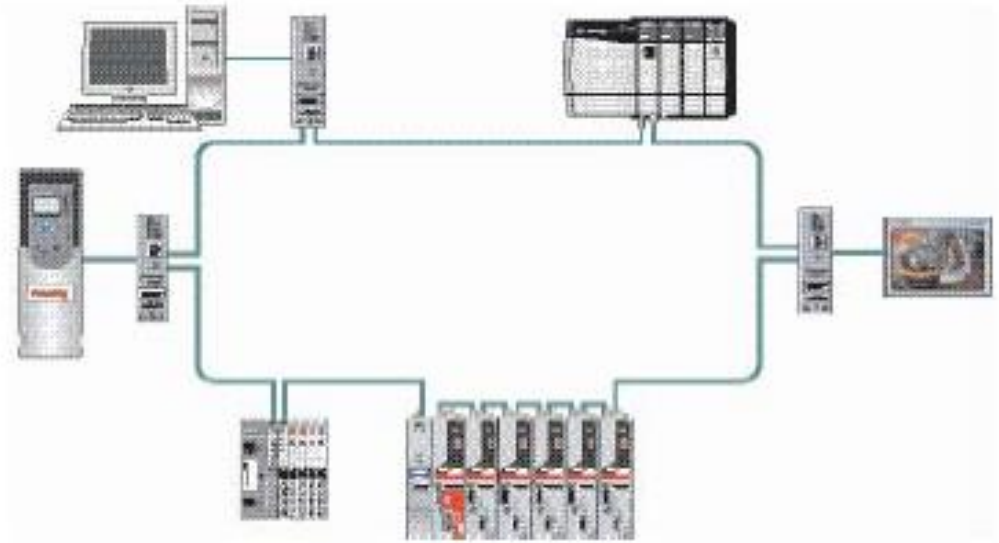
Bulkhead
Adapter

Segment

Segment

In-cabinet

- Dense node packing
- Some high performance, linear configuration of dual-port nodes
  - Cable lengths rarely > 15m
- Many low performance, low cost, bus
  - Total length < 50m



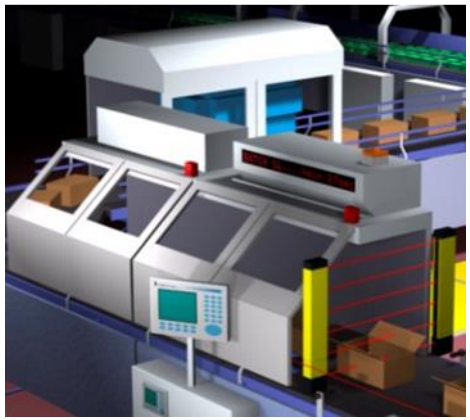
On-machine

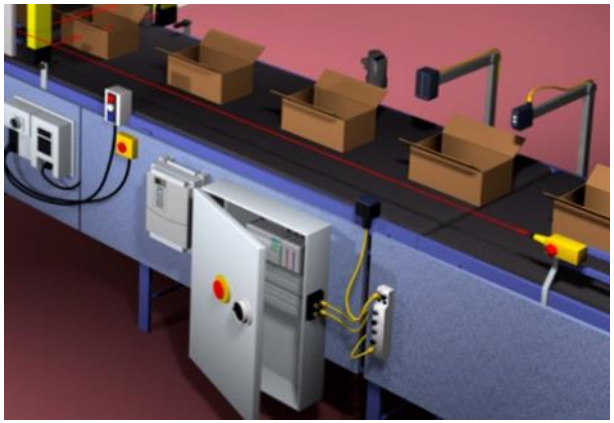
Work Cells

- Nodes spread to best physical position
- Somewhat bigger than the product
  - i.e., an Automobile
- Linear configuration of dual-port nodes
  - Cable lengths rarely > 40m

Conveyors

- Nodes distributed along length
- Often modular
  - i.e., 3m sections
- Linear configuration of dual-port nodes





Process Automation “Skids”

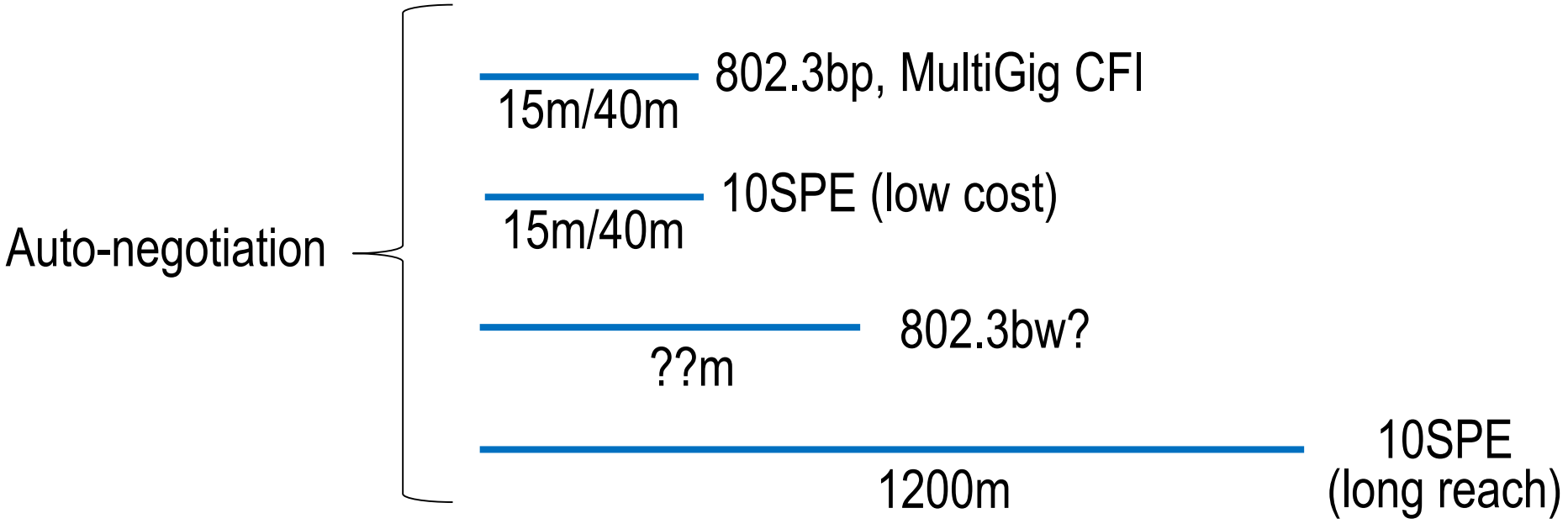
- Many Process Automation skids are reasonably small
- On-machine requirements apply

Large Process Automation Applications

- Nodes spread over large site
- Star topologies
- Legacy cable runs
  - 1200m
  - 4-20mA -> Fieldbus -> Ethernet?

Additional application coverage

- Various auto-negotiation combinations allow for greater application coverage
  - Mixing rates
  - Extending distance with reduced rate
  - Point-point and multidrop
- Minimize media converters



Power

- Industrial Automation nodes require power
- Various applications will benefit from two strategies
  - 1-pair Ethernet within a “harness” that includes power
    - 24VDC is common
  - 1-pair Ethernet + PoDL

Conclusions

- Major segments within Industrial Automation can benefit from the ongoing 1-pair Ethernet developments
  - Factory Automation
    - In-cabinet
    - On-machine
  - Process Automation
    - Skids
    - Plant-wide
- Various requirements are being addressed:
  - High performance: 802.3bp, Multi-Gig CFI
  - Low cost: 10SPE
  - Long reach: 10SPE
- Auto-negotiation extends the benefits of the individual 1-pair standards