

General considerations and test methods

Evaluation of low latency protocol performance regarding use in selected topologies and error cases

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- Key factor is performance
- Calculation of performance requires deep inspection of traffic in general
- Convergent networks allows no traffic restrictions!
- Methods identified to combine traffic
 - No integration
 - Time Aware Shaper (TDMA type)
 - Minimize impact to high performance traffic
- Special topology constrains in automation
 - Line structures at low level reduce cabling
 - Ring structures for redundancy

Evaluation stategies



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Building real components and run the test

| Pro | Cons |
|----------------------------------|--------------------------|
| Real life (100% coverage) | Very difficult to set up |
| Integration of different systems | Time consuming |

Simulation of the components

| Pro | Cons |
|------------------------------|----------------------------------|
| Setup in a medium time frame | Mostly no real solution test |
| Good analytical tools | No combination with real systems |

Virtualization concept (several components@one HW)

| Pro | Cons |
|-----------------------------|----------------------|
| Setup in a short time frame | Not real time |
| Scalable solution | Model of low latency |
| Mixed infrastructure | |

The VM "ISIS" way...



- 3 virtualization systems VirtualBox, Vmware, Parallels
 - decision based on networking capabilities=>VirtualBox
- Using of a standard application implementation
 - Shall be selected

• **Cloning concept** for efficient handling of huge configuration

- Create a template ("snapshot") of a "virtual node"
- Produce copies of this clone with a distinct identity (i.e. specific addresses, names, communication profile)
- The clones share the same code with a different database
- The clones communication ports are connected to a virtual channel (using xtended existing model) or a later on a NIC

Use Case 70 µs "slot" time



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"All time" split

- **Assumes TAS** 1
- Splitting overhead 2. same range as Ethernet
- 3. Use standard traffic according to internet recording
- "Slot" means the 4. average time between RT-traffic bursts



Slot time reduction = more overhead



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Testing of interference

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Problem Statement



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Std - traffic, variable length 64 to 1522 octets

- There are up to 1522 potential places for an action
- The interference is up to 1522 octets
- Some distinct use cases (e.g. multiple splits)
- 2316484 cases have to be taken into account basically
- Apply sending of multiple high priority frames in sequence
- Error situations

More Critical: Error Cases



- Two fragments+ corrupted due to link error cases
- Lifetime of fragments
- Header fields corrupted
- and so on

But is there a difference in the testing if placed in different sublayers?

Even in the PHY there is an interference if 2 channels used



- and more if you have any wishes ...

Use other implementations

- Improve result display methods
- More investigation about (transient) errors (the setup as it is ignores this)
- New test scenarios (meshed rings, ...)





Further Work





- Method a feasible way to evaluate protocols
- Scales in a non linear way with the number and size of the data
- Can handle the topologies requested (lines, rings, multiple rings)
- Further performance evaluation and understanding needed