



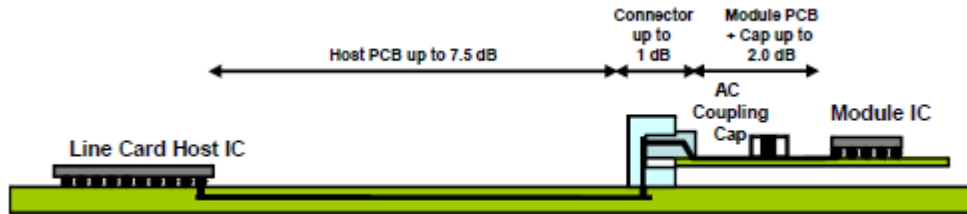
CDAUI-8 Chip-to-Module (C2M) System Analysis

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Introduction

- We investigate the merits of various reference receiver architectures for 26.5625GBaud PAM4 C2M
 - Relative merits are evaluated on the basis of Channel Operating Margin (COM) of the full C2M link (rather than TP1a, which doesn't account for RX package reflections)
- We investigate the benefits of a 2-tap TXFIR
 - To avoid auto-negotiation or other TXFIR optimization schemes, we show that a “coarse” 2-tap TXFIR (10%, 5%, or 0% pre) provides most of the benefit of pre-equalization
- Similar to Hedge et al. (who focused on C2C channels):
 - A low-frequency equalizer (LFEQ) is shown to be beneficial
 - Reducing the target PAM4 symbol error rate is beneficial, and well-motivated due to non-bursty nature of error events
- We discuss the choice of the target PAM4 symbol error rate for a CTLE-based RX
 - We shouldn't be too pessimistic!

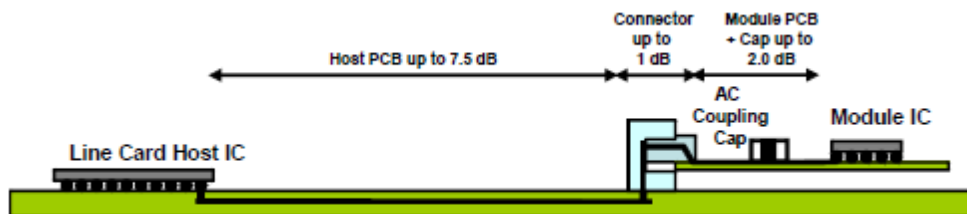
System Model



- TX and RX package models (.s4p file) each add ~1dB of IL @ 13.28125 GHz
- Die Termination with 120fF parasitic capacitance
- Module RX model:
 - (1z,1 p) low-frequency equalizer (zero & pole ~1GHz)
 - (1z, 2p) reference CTLE (from OIF-VSR-56G PAM-4 and CAUI-4 C2M):

Peaking (dB)	G	P1/2 π (GHz)	P2/2 π (GHz)	Z1/2 π (GHz)
1	0.891	18.6	14.1	8.31
2	0.794	18.6	14.1	7.10
3	0.708	15.6	14.1	5.68
4	0.631	15.6	14.1	4.98
5	0.562	15.6	14.1	4.35
6	0.501	15.6	14.1	3.82
7	0.447	15.6	14.1	3.43
8	0.398	15.6	14.1	3.00
9	0.355	15.6	14.1	2.67

System Model



■ Host TX model:

- 750 mV differential peak-to-peak
- SNDR = 29 dB (peak-to-rms)
- RLM = 0.9
- RJ = 0.01 UIrms
- DJ = 0.05 UI peak-to-peak
- 2-tap TXFIR (i.e., pre+cursor)

Channel Models

CHANNEL	FEXT	NEXT	IL @ 13.28125 GHz (dB)	ILD (dBrms)
From IEEE 802.3bs shanbhag_3bs_14_0623:				
(1) Nelco 4000-13SI Host PCB + next gen 28Gb/s high density SMT IO	5	0	8.7	0.110
(2) EM-888 Host PCB + next gen 28Gb/s press-fit stacked IO	7	0	8.9	0.051
From IEEE 802.3bs shanbhag_3bs_01_1014:				
(3) 4in Megtron6 Host PCB + next gen 28Gb/s high density SMT IO	5	0	4.3	0.110
(4) 10in Megtron6 Host PCB + next gen 28Gb/s high density SMT IO	5	0	8.8	0.106
(5) 4in Megtron6 Host PCB + next gen 28Gb/s press-fit stacked IO	7	0	4.5	0.051
(6) 10in Megtron6 Host PCB + next gen 28Gb/s press-fit stacked IO	7	0	9.0	0.052
Cisco Channels:				
(7) Cisco 2in Stacked	0	0	8.5	0.237
(8) Cisco 5in Stacked	0	0	11.3	0.245

Link Margin Calculation

- The COM definition of margin is a quantification of the Vertical Eye Opening (VEO)

- $COM \equiv VEO \triangleq 20 \log_{10} \left(\min \left\{ \frac{AV_{upp}}{AV_{upp} - V_{upp}}, \frac{AV_{mid}}{AV_{mid} - V_{mid}}, \frac{AV_{low}}{AV_{low} - V_{low}} \right\} \right)$
- Eye contours are measured for a target symbol error rate **DER₀**

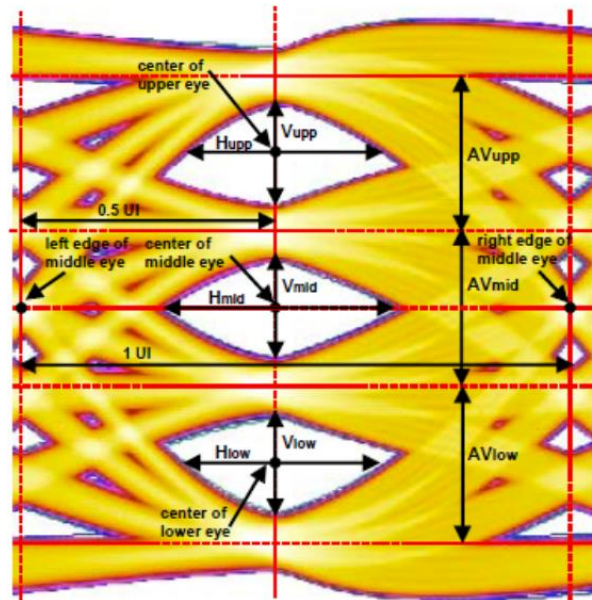


Figure 16-9. TP1a and TP4 jitter and Eye Height parameters

Baseline Results

- Reference CTLE Receiver
 - No TXFIR, No LFEQ, $DER_0=1E-6$

Channel	1	2	3	4	5	6	7	8
COM (dB)	-0.07	-0.04	1.01	-0.45	1.24	-0.13	-1.37	-2.65

- Only the ~4dB channels have positive margin

Improvements (1)

■ Reference CTLE + TXFIR

- COM program optimizes TXFIR: $|C_{-1}| \leq 0.15, |C_{-1}| + |C_0| = 1$
- **No LFEQ, $DER_0=1E-6$**

Channel	1	2	3	4	5	6	7	8
CTLE	-0.07	-0.04	1.01	-0.45	1.24	-0.13	-1.37	-2.65
CTLE + TXFIR	1.47	1.53	1.43	0.84	2.08	1.35	0.84	0.55

■ A 2-tap TXFIR brings significant improvement on higher loss channels

- Residual ISI cancellation is critical to PAM4

Improvements (2)

■ Reference CTLE + TXFIR + LFEQ

- COM program optimizes TXFIR and LFEQ :
 $0.5 \text{ GHz} \leq z \leq 2.5 \text{ GHz}, 0.5 \text{ GHz} \leq p \leq 2.5 \text{ GHz}$
- **DER₀=1E-6**

Channel	1	2	3	4	5	6	7	8
CTLE	-0.07	-0.04	1.01	-0.45	1.24	-0.13	-1.37	-2.65
CTLE + TXFIR	1.47	1.53	1.43	0.84	2.08	1.35	0.84	0.55
CTLE + TXFIR + LFEQ	2.26	2.50	1.99	1.28	2.95	2.14	1.43	0.84

■ LFEQ approximately 0.5 dB to 1 dB of margin improvement in most cases

- LFEQ is useful to minimize residual ISI in the neighborhood of post-cursors approximately 2 to 5 bauds the cursor

Improvements (3)

■ Reference CTLE + TXFIR + LFEQ + ($DER_0 = 1E-5$)

- $DER_0=1E-6$ is unnecessarily stringent
- Errors for proposed receiver are approximately independent identically distributed (or, at least, significantly less bursty than DFE-based RX).
- From anslow_3bs_03_0515 (slide 17), for electrical sub-links with random errors, **bit-error-rate** $\sim 8.2E-4$ **per link**, for a 0.1dB penalty in the optical link
 - $DER_0 = 1E-5$ corresponds to $BER=5E-6$, so still a conservative target

Channel	1	2	3	4	5	6	7	8
CTLE	-0.07	-0.04	1.01	-0.45	1.24	-0.13	-1.37	-2.65
CTLE + TXFIR	1.47	1.53	1.43	0.84	2.08	1.35	0.84	0.55
CTLE + TXFIR + LFEQ (1E-6)	2.26	2.50	1.99	1.28	2.95	2.14	1.43	0.84
CTLE + TXFIR + LFEQ (1E-5)	3.15	3.39	2.89	2.15	3.87	3.03	2.33	1.72

Practical Considerations

■ CTLE+TXFIR+LFEQ

— This implies a (potentially) complex optimization...

- But most of the gain be obtained with fixed settings:
 - **High Loss:** TXFIR = [-0.1,0.9]; LFEQ: (z = 1 GHz, p = 1.2 GHz)
 - **Medium Loss:** TXFIR = [-0.05,0.95]; LFEQ: (z = 1 GHz, p = 1.2 GHz)

Channel	1	2	3	4	5	6	7	8
CTLE	-0.07	-0.04	1.01	-0.45	1.24	-0.13	-1.37	-2.65
CTLE + TXFIR	1.47	1.53	1.43	0.84	2.08	1.35	0.84	0.55
CTLE + TXFIR + LFEQ (1E-6)	2.26	2.50	1.99	1.28	2.95	2.14	1.43	0.84
CTLE + TXFIR + LFEQ (1E-5)	3.15	3.39	2.89	2.15	3.87	3.03	2.33	1.72
CTLE + TXFIR[-0.1,0.9] + LFEQ(1G,1.2G) + (1E-5)	3.10	3.35	1.31	2.15	2.34	3.02	2.06	1.00
CTLE + TXFIR[-0.05,0.95] + LFEQ(1G,1.2G) + (1E-5)	2.22	2.51	3.03	1.42	3.87	2.15	0.85	-0.51

Conclusions

- A 2-tap TXFIR can be set coarsely, as a function of channel loss, with little loss in performance
 - High Loss ($\sim 10\text{dB}$): $[-0.1, 0.9]$
 - Medium Loss ($\sim 5\text{dB}$): $[-0.05, 0.95]$
 - Low Loss: $[0, 1]$
- A reference receiver with an LFEQ provides additional ISI cancellation
- The target PAM4 symbol error strongly influences the system margin
 - Relative to a DFE-based system (e.g., C2C), the target should be decreased, due to absence of long bursts
- For channels with similar IL @ 13.28125 GHz, margin is influenced by ILD
 - Cisco channels have ILD (dBrms) approximately twice as large as the worst of the other six channels



Backup Slides



Improvements (4)

- Increasing the reference receiver bandwidth provides only a minor improvement in link margin, in a few cases
 - Reference CTLE poles and zero scaled by 10%
 - **Scaled** Reference CTLE + TXFIR + LFEQ, $DER_0=1E-5$

Channel	1	2	3	4	5	6	7	8
CTLE	-0.07	-0.04	1.01	-0.45	1.24	-0.13	-1.37	-2.65
CTLE + TXFIR	1.47	1.53	1.43	0.84	2.08	1.35	0.84	0.55
CTLE + TXFIR + LFEQ (1E-6)	2.26	2.50	1.99	1.28	2.95	2.14	1.43	0.84
CTLE + TXFIR + LFEQ (1E-5)	3.15	3.39	2.89	2.15	3.87	3.03	2.33	1.72
Scaled CTLE + TXFIR + LFEQ (1E-5)	3.40	3.64	3.11	2.49	3.75	2.88	2.36	1.87

Comments on EV6 and EH6

- In 802.3bj, a COM margin of 3 dB was considered sufficient for channel compliance
- In current OIF draft, EH6 is set to 50mV
 - This is quite stringent for high loss channels, corresponding to a COM larger than 3dB
 - Example 1:
 - TX Output: 750mV peak-to-peak; PAM levels: (+/-125 mV,+/-375 mV)
 - Equalization of 10dB channel loss (plus TX package losses) scales TX levels by factor of ~2.5
 - Received levels (with perfect TX linearity): (+/- 41.67, +/- 125)
 - A 50 mV eye opening corresponds to a COM of $20 \log_{10} \frac{41.67}{41.67-25} = 8 \text{ dB}$
 - Example 2 (Same Channel & EQ as Example 1):
 - TX Output: **1V** peak-to-peak, **R_{LM}=0.9**; PAM levels: (+/-200 mV,+/-500 mV)
 - Received levels (with perfect TX linearity): (+/- 80, +/- 200)
 - A 50 mV eye opening corresponds to a COM of $20 \log_{10} \frac{60}{60-25} = 4.7 \text{ dB}$