C/ 00 SC 0 Р # C/ 00 SC 0 $P\mathbf{0}$ L 0 # 16 Fritsche, Matthias **HARTING Technology** Ran. Adee Intel Corp. Comment Type E Comment Status X Comment Type T Comment Status X The IEC 61076-3-125 is now renumbered from IEC SC48B secretary to IEC 63171-6 Per the stype manual "The use of the word will is deprecated and shall not be used when during the publishing process of the document 48B 2720e CDV at the 2019-03-01. stating mandatory requirements; will is only used in statements of fact". SuggestedRemedy The word "will" appears in several places throughout the draft where it seems to state Change in the complete document the references from "IEC 61076-3-125" to "IEC 63171-6" mandatory requirements or expectations. Proposed Response Response Status O P38 L53 P76 L35 P94 L8 C/ 00 SC 0 $P\mathbf{0}$ L 0 146.1.3.1, 147.1.3.1, and 148.1.3.1 (several occurrences each) NIO P114 L26, L28 Kim. Yong P117 L33 Comment Type TR Comment Status X P130 L35 [CSD] One of the responsibilities as a balloter is to ensure that draft is consistent with the P227 L37 criteria for standards development (CSD) responses which are available at SuggestedRemedy https://mentor.ieee.org/802-ec/dcn/18/ec-18-0079-00-ACSD-802-3cg.pdf>. An Approve Edit to change "will" to "shall" and/or rephrase as necessary. vote indicates your agreement that the draft is consistent with the CSD responses. Proposed Response Response Status O Fullfilling my responsibilities as a balloter. I am attaching a file that summerizes CSD as well as PAR concern, with the filename 802.3 cg PAR and CSD Issues D2-4 v1 Kim 2019-03-08.pdf C/ 01 SC 1.3 P 28 L 24 Tillmanns, Ralf Weidmüller Interface SuggestedRemedy Posted CSD no longer represents the expectation it set compared to the draft standard in Comment Type Ε Comment Status X regard to PLCA RS operation on shared medium. Modify the CSD as appropriate to The IEC SC48B have changed the project no. from IEC 61076-3-125 to IEC 63171-6 match 802.3cg draft contents. SuggestedRemedy

change: IEC 61076-3-125 to IEC 63171-6

Response Status O

Proposed Response

Proposed Response

Response Status O

C/ 30 SC 30.3.9.2.5 P 39 L 24 # 41 C/ 30 SC 30.3.9.2.7 P 39 L 47 # 46 Kim. Yong NIO Kim, Yong NIO Comment Type TR Comment Status X Comment Type TR Comment Status X aPLCATransmitOpportunityTimer seem to be a tuning parameter that is related with both aPLCABurstTimer measure bit times inside the internal process where the entire packet is PHY delay and given propogation delay (network diagmeter). And the PHY delays of *all* transferred atomically. This is entirely (externally) invisible parameter, meaning any the nodes in the system. The default value of 20 bit times does not match 8 node 15 number of bit-times an implementation uses, it is indinguishbole from other MAC transmit meter network worst case pararmeter. schedulling: therefore meaningless. IPG is generated by PLS/RS. The default value of 128 *may be* relevant if this timer is measuring the gap at the PCS. But at RS, this timer SuggestedRemedy is meaningless. Provide the default value that represent the worst case delays and supported network SuggestedRemedy diameter such that a network using all defaults (plug and play and no configuration) is assured to work. If Delete this timer. Proposed Response Response Status O Proposed Response Response Status O C/ 30 SC 30.3.9.2.6 P 39 L 36 # 47 C/ 30 SC 30.30.9 P 38 L 3 Kim. Yong NIO Kim, Yong NIO Comment Type TR Comment Status X Comment Type ER Comment Status X Capability for aPLCAMaxBurstCount set to 255 packet bursts would significantly impact PLCA managed object class is put in the wrong part of the CL30. It should follow other fairness ("multiple-access") and would cause upper layer protocol time-outs. CL30 additions and go after 30.15. So 30.16, unless other project ahead of this inserts one (unlikely) SuggestedRemedy SuggestedRemedy Reduce the burst down to maximum size frame worth of packet packing (which I believe is not possible in current MAC services model), or some reasonable length such as 2 x max Renumber and change the instructions to add this proposed 30.3.9 to be inserted after size frame (which I believe is achievable), or demonstrate the max range still provides current 30.15 fairness and provide confidence that properly (in-range value) configured nodes in a given Proposed Response Response Status O network would not cause upper layer protcol time-outs. Proposed Response Response Status 0 SC 98.5.1 Cl 98 P 73 / 46 # 10 Ran. Adee Intel Corp. Comment Type Comment Status X In 98.5.6.1 the variable autoned speed refers to 98.5.1 but there is no variable with that name here. The varible that is defined is ANSP. Should these be the same variable? SuggestedRemedy Rename ANSP to autoneg_speed in 98.5.1

Proposed Response

Response Status O

Cl 98 SC 98.5.6.3 P 81 L 54 C/ 146 SC 146.2.10.3 P 113 L 37 Ran. Adee Intel Corp. Ran. Adee Intel Corp. Comment Type Ε Comment Status X Comment Type Т Comment Status X Should "under laying" be "underlying"? "The receiver may adjust the link training and clock recovery" SuggestedRemedy "Link training" is defined as a mode of operation, and mentioning it here does not make per comment sense. Proposed Response SuggestedRemedy Response Status 0 Change to "The receiver may adjust the clock recovery". Proposed Response Response Status O C/ 104 SC 104.2 P 86 L 26 # 11 Ran. Adee Intel Corp. Comment Type Ε Comment Status X C/ 146 SC 146.3.3.1 P 117 L 20 Ran, Adee Intel Corp. The modified text in this subclause is becoming a table in text and is very unfriendly. It would be preferable to add the DC loop resistance as rows in the existing tables (which Comment Type Ε Comment Status X already include link parameters such as cable length). "The integer, n, is a time index" should have no commas. I assume this kind of change is undesired at this stage of working from ballot but I trust the (Commas appear in similar text in several places in the base standard, but in most places editors to correct it in future drafts assumint it is considered an improvement. there are no commas, so I would recommend choosing the better precedence). SuggestedRemedy SuggestedRemedy Add "DC loop resistance" as rows in tables 104-1 and 104-1a. Change to "The integer n is a time index". Replace the text in this subclause to "The dc loop resistance of the link segment shall be Proposed Response Response Status O within the limits in Table 104-1 for classes 0 through 9 and within the limits in Tbale 104-1a for classes 10 through 15". Proposed Response Response Status O C/ 146 SC 146.3.3.1 P 117 L 33 Ran, Adee Intel Corp.

C/ 104 SC 104.5.1 P 90 L 15 # 12 Ran, Adee Intel Corp.

Comment Type E Comment Status X

Here "For PoDL systems there are five types" whereas in 104.4.1 "For PoDL systems there are multiple types".

Changing to "multiple" would be more consistent and somewhat future proof.

SuggestedRemedy

change "five" to "multiple".

Proposed Response Response Status O

"Therefore, this symbol triplet will be used" Not standard language. See style manual. SuggestedRemedy Change to "This symbol triplet is used" Proposed Response Response Status O

Comment Status X

Comment Type

TYPE: TR/technical required ER/editorial required GR/general required T/technical E/editorial G/general COMMENT STATUS: D/dispatched A/accepted R/rejected RESPONSE STATUS: O/open W/written C/closed U/unsatisfied Z/withdrawn SORT ORDER: Clause, Subclause, page, line

C/ 146 SC 146.3.3.1 Page 3 of 10 3/9/2019 9:52:28 AM

13

14

Cl 146 SC 146.3.3.1.1 P118 L 27 # 17
Ran, Adee Intel Corp.

Comment Type T Comment Status X

"The loc_lpi_reg is set TRUE, if low power idle mode is requested."

This can be understood as if the request is either local or remote. The variable name suggests that it is a local request. I assume the request is from the PMA (per figure 146-3).

In addition, loc_lpi_req is defined twice in this clause (also in 146.4.4.1) and it seems that both definitions refer to the same variable, so perhaps a reference to 146.4.4.1 is enough.

SuggestedRemedy

Replace the definition here to "See 146.4.4.1".

Proposed Response Response Status O

Cl 146 SC 146.3.3.2.2 P 122 L 28 # 18
Ran, Adee Intel Corp.

Comment Type T Comment Status X

g(x) as a generating polynomial should be defined as $x^3 + x^8$ (a polynomial over GF(2) is a sum of powers). This would be consistent with the definitions in equations 146-1 and 146-2

(This appears several times in the base document and should be fixed in maintenance)

SuggestedRemedy

Change equation 146-3 per comment.

Proposed Response Status O

Comment Type E Comment Status X

Eight Editor's Notes appear in the draft that are no longer needed. Indicated actions related to deleting clause placeholders, if present, need to be taken and the Editor's Notes deleted.

SuggestedRemedy

1) Page 123, Line 1 - Delete clause 146.3.3.2.3 header and Editor's Note; 2) Page 125, Line 34 - Delete Editor's Note; 3) Page 179, Line 22 - Delete clause 147.3.2.5 header and Editor's Note; 4) Page 185, Line 1 - Delete clause 147.3.7 header and Editor's Note; 5) Page 196, Line 29 - Delete clause 147.5.4.5 header and Editor's Note; 6) Page 204, Line 30 - Delete Editor's Note; 7) Page 210, Line 50 - Delete clause 147.12.4.5 header and Editor's Note; 8) Page 234, Line 2 - Delete clause 148.5.3 header and Editor's Note. Renumber subsequent clauses when a clause header is deleted.

Proposed Response Status O

Comment Type T Comment Status X

The data type of disparity_error is not defined. In Figures 146-8 and 146–9 this variable is added to itself, but I assume it is a boolean value.

SuggestedRemedy

Define it as Boolean.

Proposed Response Response Status O

Cl 146 SC 146.3.4.1.2 P127 L3 # 19 Intel Corp.

Comment Status X

Nan, Adee inter Corp.

The "functions" valid_idle, check_idle, rem_lpi_req, and valid_dispreset are used in the state diagrams as variables (they are not executed in any of the states, but their values are used transitions conditions). They should be moved to the "variables" section.

In addition the difference between check_idle and valid_idle is unclear. Should they be merged?

SuggestedRemedy

Comment Type E

per comment

Proposed Response Response Status O

Cl 146 SC 146.3.4.1.2 P127 L 28 # 20 Intel Corp.

Comment Type T Comment Status X

The definitions of DECODE and CHECK_DISP use the terms table_4B3T and inverse_table_4B3T, which are not defined anywhere. I guess these tables should be defined using the content of Table 146–1.

SuggestedRemedy

Rephrase the definition.

Proposed Response Response Status O

Cl 146 SC 146.3.4.1.2 P127 L 32 # 22 Ran, Adee Intel Corp.

Comment Type T Comment Status X

The function CHECK_DISP should not assign a value to disparity_error, since if it returns false it should always clear disparity_error (if I understand Figure 146–8 correctly).

Also it is not clear what are the arguments that this functino takes when it is called in the figueres.

SuggestedRemedy

Delete the assignment of the returned value into disparity_error.

Change "the currently received triple ternary symbol" to "the received triple ternary symbol Rx n" or clarify otherwise.

Proposed Response Response Status O

C/ 146 SC 146.3.4.1.3 P 127 L 41 # 23
Ran, Adee Intel Corp.

Comment Type T Comment Status X

The definition of RSTCD is unclear. From the phrase "Receive Symbol Tripled Conversion Done" I assume this timer has a time of 3 ternary symbols, but it is not explicitly stated. The text only says it is synchronized with the PCS receive clock.

Also, this timer is not explicitly started anywhere.

SuggestedRemedy

Clarify the period, clarify when it is initially started (in PCS Receive symbol decoder?), and the fact that it is started by restarted every time it expires.

Proposed Response Status O

CI 146 SC 146.3.4.1.3 P 128 L 4 # 24

Ran. Adee Intel Corp.

Comment Type T Comment Status X

Figure 146-8 has two open-ended branches with conditions including "rcv_jab_detected", but this variable is not defined anywhere.

Should it be rcv overrun detected?

SuggestedRemedy

Correct as necessary.

Proposed Response Status O

Cl 146 SC 146.3.4.2 P130 L 38 # 25 Intel Corp.

Comment Type T Comment Status X

"The descrambler can acquire synchronization during the PHY training"

Per the style manual "The word can is used for statements of possibility and capability" but here it is practically a requirement.

SuggestedRemedy

Change to either

"The descrambler shall acquire synchronization during the PHY training"

or

"The descrambler acquires synchronization during the PHY training".

Proposed Response Response Status O

Cl 146 SC 146.3.4.3 P131 L7 # 26
Ran, Adee Intel Corp.

Comment Type E Comment Status X

The equations here use upper case subscripts M and S, whereas in 146.3.3.2.1 the transmitter polynomials (the same as here but master/slave swapped) use lower case subscripts m and s. It seems that they should be consistent.

The polynomials for the transmitter could be re-used by reference.

SuggestedRemedy

Use m and s subscripts.

Consider deleting equations 136-4 and 146-5 and instead referring to equations 146-1 and 146-2.

Proposed Response Response Status O

Cl 146 SC 146.4.4 P134 L 25 # 27
Ran, Adee Intel Corp.

Comment Type T Comment Status X

The term "FORCE mode" is not defined anywhere in this clause, nor in the base standard. The setting of MASTER and SLAVE roles is not a mode, it is a function.

In clause 96 there is a similar specification in 96.4.4, and the text there can be re-used.

Note that this information is repeated in 146.6.2 and in 146.6.3 so it may not be necessary here at all.

SuggestedRemedy

Replace the first paragraph of 146.4.4 with the following (taken from 96.4.4)

If the Auto-Negotiation process (Clause 98) is not implemented or not enabled, PMA_CONFIG MASTER-SLAVE configuration is predetermined to be MASTER or SLAVE via management control during initialization or via default hardware setup.

Proposed Response Status O

Comment Type E Comment Status X

The information about existence of two transmitter output voltage modes and the rules for selection between them using auto-negotiation appears here for the first time. This information is somewhat out of place in the transmitter electircal specification subclause.

Note that the resolution rules are repeated in 146.6.4, but that subclause is about the management interface and should not discuss AN at all. The appropriate place for AN rules is in clause 98 where similar rules for master/slave configuration are described.

SuggestedRemedy

Add text about the two voltage modes in 146.1.2 where similar features like MASTER/SLAVE modes and AN are described.

Move the rules for AN resolution of Tx modes to clause 98.

Move the management interface information to 146.6.4. 146.6.4 should not include AN resolution rules but only refer to clause 98.

Proposed Response Status O

C/ 146 SC 146.5.5.1 P 144 L 15 # 29

....,

Т

The BER is not a purely electrical specification. Bits are only available after the PCS processing, and any required performance can only be achieved after trainin has completed.

Comment Status X

Also, there is no way to verify a requirement of the BER at the PCS since it does not have bit-level error testing capability. As it stands this can't be a normative specification.

Clause 113 includes more complete text that can be used here.

SuggestedRemedy

Comment Type

Align the text here with 113.5.4.1 including statements about PCS processing, link training, and how the specification can be verified (I assume the frame loss ratio of 1e-6 mentioned in 146.5.5.3 is adequate here).

Proposed Response Response Status O

Cl 146 SC 146.5.5.3 P144 L 28 # 30 Intel Corp.

Comment Type T Comment Status X

"The BER is expected to be less than 10_9, and, to satisfy this specification, the frame loss ratio..."

An expectation is not a specification.

SuggestedRemedy

Change to

Comment Type

"The BER shall be less than 10\-9. This specification is satisfied when the frame loss ratio"

Proposed Response Status O

C/ 146 SC 146.7.1.1 P147 L37 # 31

Ran, Adee Intel Corp.

Man, Adee

Ε

"For PHYs in the 2.4 Vpp operation mode, the insertion loss of each 10BASE-T1L link segment shall meet..."

Comment Status X

The link segment is not a part of the PHY and does not know in what operation mode the PHY is.

Similarly in P148 L26.

SuggestedRemedy

There should be two specifications for link segments, a high--loss link segment that is only supported when the link (both PHYs) is in 2.4 Vpp mode and a low-loss segment that is supported regardless of the mode. The text in 110.10 can be used as a reference.

I think the electrical specifications in 146.5.5.3 should also be specified separately for PHYs that support 2.4 Vpp mode (these have to be tested in both modes with two corresponding link segments) and for PHYs that don't.

Proposed Response Status O

C/ 146 SC 146.7.2 P151 L 33 # 33

Ran, Adee Intel Corp.

Comment Type E Comment Status X

The specifications of coupling parameters in this subclause and the multiple "shall" statements in subclauses are not something that a PHY vendor or a cable vendor can satisfy or state (in PICS). It is practically a result of the cabling plant installation.

I wonder if these should be made recommendations for installation instead of normative requirements. Is there any external specificatino for installation that can be referenced?

Comment also applies to 147.7.4 and 147.7.5.

SuggestedRemedy

Consider changing "specify" to "recommend" (all inclincations) and "shall" to "should", and clarifying whom these recommendations apply to.

Proposed Response Status O

Cl 146 SC 146.7.2 P151 L 35 # 34

Ran, Adee Intel Corp.

Comment Type E Comment Status X

"is" refers to two things, so should be "are"

Suggested Remedy

per comment

Proposed Response Status O

C/ 146 SC 146.7.2.1 P151 L 37 # 35

Ran, Adee Intel Corp.

Comment Type E Comment Status X

There are two subclauses for NEXT, one referring to MDANEXT and another to PSANEXT, while for FEXT there is only one subclause which includes both.

In practice only the PSANEXT/PSAFEXT are specified so the terms MDANEXT and MDAFEXT are not useful.

SuggestedRemedy

Merge 146.7.2.2 into 146.7.2.1. Consider removing the terms MDANEXT and MDAFEXT.

Proposed Response Status O

C/ 146 SC 146.7.2.1 P 151 L 42 # 36 C/ 147 SC 147.3.2.9 P 180 L 21 # 38 Ran. Adee Intel Corp. Ran, Adee Intel Corp. Comment Type Т Comment Status X Comment Type E Comment Status X "Ensure" is a strong word that will cause trouble further in the process. "can" is not used for options SuggestedRemedy Similarly in 146.7.2.3. change "can" to "may" SuggestedRemedy Proposed Response Response Status O Change the sentence to "to limit the total alien NEXT"... and similarly for FEXT. Proposed Response Response Status O Cl 147 SC 147.5.2 P 193 L 24 Ran. Adee Intel Corp. C/ 146 SC 146.7.2.2 P 152 L 7 # 32 Comment Type Ε Comment Status X Ran, Adee Intel Corp. "The test modes can be enabled" Comment Type T Comment Status X Equation 146-13 is a definition, not a specification, so it should have an equal sign, not Per the style manual "The word can is used for statements of possibility and capability". "greater than or equal". SuggestedRemedy change "can be enabled" to "are controlled" Similarly in equation 146-15. SuggestedRemedy Proposed Response Response Status O per comment Proposed Response Response Status O C/ 147 SC 147.7.4 P 199 L 3 # 40 Ran. Adee Intel Corp. C/ 147 SC 147.3.2.2 P 177 L 49 # 37 Comment Status X Comment Type T Intel Corp. Ran, Adee PSANEXT limit is specified but there is no definition of how it is calculated. Compare to 146.7.2.2. Comment Type Ε Comment Status X "not present or enabled" - seems incorrect. Similarly for PSAACRF in 147.7.5. That parameter has not definition anywhere in this draft. In the whole standard it is only used in clause 113 where it is defined in 113.7.3.2.1. SuggestedRemedy SuggestedRemedy Change to "not present or disabled". Add equations to define PSANEXT and PSAACRF as in 146.7.2.2 and 113.7.3.2.1. Proposed Response Response Status O Proposed Response Response Status O

C/ 147 SC 147.8.1 P 199 L 52 # 42 C/ 147 SC 147.9.1 P 200 L 28 # 3 Kim, Yong NIO Tillmanns, Ralf Weidmüller Interface Comment Type TR Comment Status X Comment Type Ε Comment Status X The mixing segment shall meet the insertion loss characteristics specified for link target of this comment is, then be used an other MDI jack connector, it is important the seaments in 147.7.1 MDI connector has the requirements accordance to the IEC 63171. The limit will once between any two MDI attachment points. And from 147.8 "A mixing segment is specified again more to the connectors accordance the IEC 63171-1 and IEC 63171-6 (IEC 61076-3based on cabling that supports up to at least 8 nodes and 25 m in reach". From both of 125) this statement, this specification is requiring 28 (combination of any two) measurement SuggestedRemedy taken. And any added nodes requires all combinations to be measured again, and with no assurances that the prior conformant MDI may fall out of range.interface to the balanced cabling and other connector types suitable for 1-pair applications with requirements accordance the IEC 63171 requirements SuggestedRemedy Proposed Response Response Status O Provide better medium specification and cable design considerations that can be followed assured scaleable MDI and medium construction. Proposed Response Response Status 0 C/ 147 SC 147.9.1 P 200 L 31 Tillmanns, Ralf Weidmüller Interface Comment Type Comment Status X C/ 147 SC 147.8.2 P 200 L 52 # 43 The IEC SC48B have changed the project no. from IEC 61076-3-125 to IEC 63171-6 Kim, Yong NIO SuggestedRemedy Comment Type TR Comment Status X change: IEC 61076-3-125 to IEC 63171-6 The mixing segment shall meet the return loss characteristics specified for link segments in 147.7.2 Proposed Response Response Status O between any two MDI attachment points. And from 147.8 "A mixing segment is specified based on cabling that supports up to at least 8 nodes and 25 m in reach". From both of this statement, this specification is requiring 28 (combination of any two) measurement C/ 147 SC Figure 147-24 P 202 L 13 taken. And any added nodes requires all combinations to be measured again, and with no assurances that the prior conformant MDI may fall out of range. Weidmüller Interface Tillmanns, Ralf SuggestedRemedy Comment Type Comment Status X Ε Provide better medium specification and cable design considerations that can be followed The IEC SC48B have changed the project no. from IEC 61076-3-125 to IEC 63171-6 assured scaleable MDI and medium construction. SuggestedRemedy Proposed Response Response Status 0

change: IEC 61076-3-125 to IEC 63171-6

Response Status O

Proposed Response

C/ 147 SC Figure 147-25 P 202 L 26 # 6

Tillmanns, Ralf Weidmüller Interface

Comment Type E Comment Status X

The IEC SC48B have changed the project no. from IEC 61076-3-125 to IEC 63171-6

SuggestedRemedy

change: IEC 61076-3-125 to IEC 63171-6

Proposed Response Status O

C/ 147 SC Figure 147-26 P 202 L 43 # 7

Tillmanns, Ralf Weidmüller Interface

Comment Type E Comment Status X

The IEC SC48B have changed the project no. from IEC 61076-3-125 to IEC 63171-6

SuggestedRemedy

change: IEC 61076-3-125 to IEC 63171-6

Proposed Response Status O