

Preliminary Evaluation of OFCS Hazards for VCSEL-MMF Channels

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IEEE P802.3cm 400 Gb/s over Multimode Fiber Task Force
Pittsburgh, PA, May 2018

Agenda

- Introduction
- Laser Hazard Standards
- OFCS



Introduction

- Laser safety is a discipline that intend to control the risk of laser technology through the appropriated design and use of laser equipment.
 - Includes the assessment of potential hazards, their impact and adoption of safety precautions
- The series of standards IEC 60825 define the accessible emission limits for each laser class, laser requirements including labeling and guidelines for safe operation.
 - It also defines the safe limits for maximum permissible exposure (MPE)
 - MPE for eye and skin based on the International Commission for Non-Ionizing Radiation (ICNIRP)

Introduction

Reference	Title
IEC 60825-1	Equipment classification, requirements and user's guide
IEC 60825-2	Safety of optical fibre communication systems
IEC 60825-3	TR Guidance for laser displays and shows
IEC 60825-4	Laser guards
IEC 60825-5	TR Manufacturer's checklist for IEC 60825-1
IEC 60825-6	TS Safety of products with optical sources, exclusively used for visible information transmission to the human eye
IEC 60825-7	TS Safety of products emitting 'infrared' optical radiation, exclusively used for wireless 'free air' transmission and surveillance (NOHD < 2.5 m)
IEC 60825-8	TR Guidelines for the safe use of medical laser equipment
IEC 60825-9	TR Compilation of maximum permissible exposure to incoherent optical radiation

This presentation focus on Part 2

Introduction

- Part 2 of IEC 60825 (Edition 3.2 2010) provides requirements and specific guidance for the safe operation and maintenance of optical fiber communication systems (OFCS).
- In these systems optical power may be accessible outside the confinements of transmitting equipment.
- It applies to the complete installed end-to-end OFCS. However, it is not clear if all components and subassemblies that generate or amplify optical radiation should be assessed by this standard. This ambiguity has caused different interpretations:
 - Based on CSA, individual components and subassemblies that are sold only to OEM vendors for incorporation into a complete installed end-to-end OFCS need not be assessed to this standard, since the final OFCS should itself be assessed according to this standard.
 - Based on TuV, a laser transceivers have no other obvious application but inside an optical fiber system, therefore it should be assessed and classified per IEC 60825-2.
- The draft edition 4 of IEC 60825-2 clarify this by stating that it is only applicable to individual components and subassemblies intended to be installed in OFCSs.

NORME
INTERNATIONALE
INTERNATIONAL
STANDARD

CEI
IEC
60825-1
Deuxième édition
Second edition
2007-03

PUBLICATION GROUPEE DE SÉCURITÉ
GROUP SAFETY PUBLICATION

Sécurité des appareils à laser –

Partie 1:
Classification des matériels et exigences

Safety of laser products –

Part 1:
Equipment classification and requirements



IEC 60825-2

Edition 3.2 2010-12

INTERNATIONAL
STANDARD

NORME
INTERNATIONALE

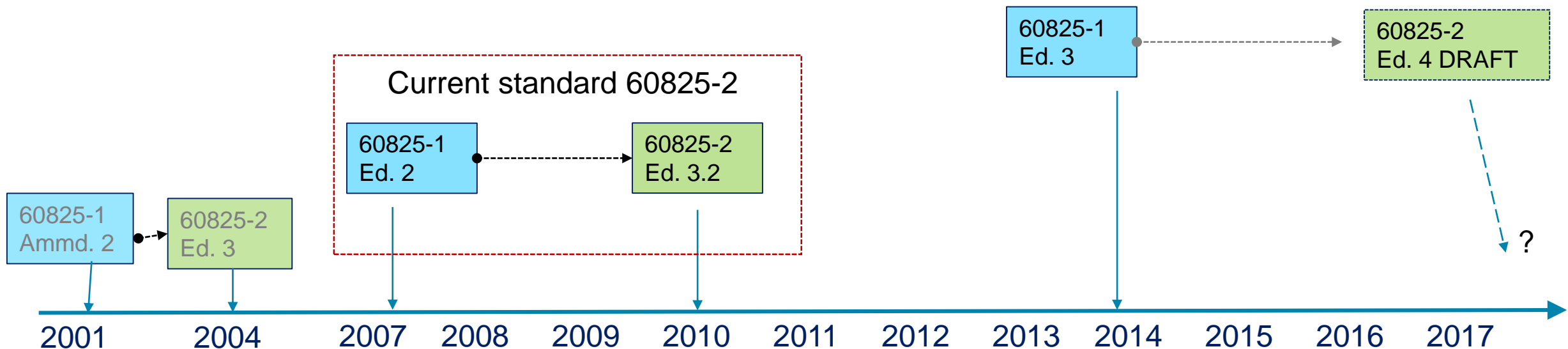


Safety of laser products –
Part 2: Safety of optical fibre communication systems (OFCS)

Sécurité des appareils à laser –
Partie 2: Sécurité des systèmes de télécommunication par fibres optiques (STFO)

Introduction

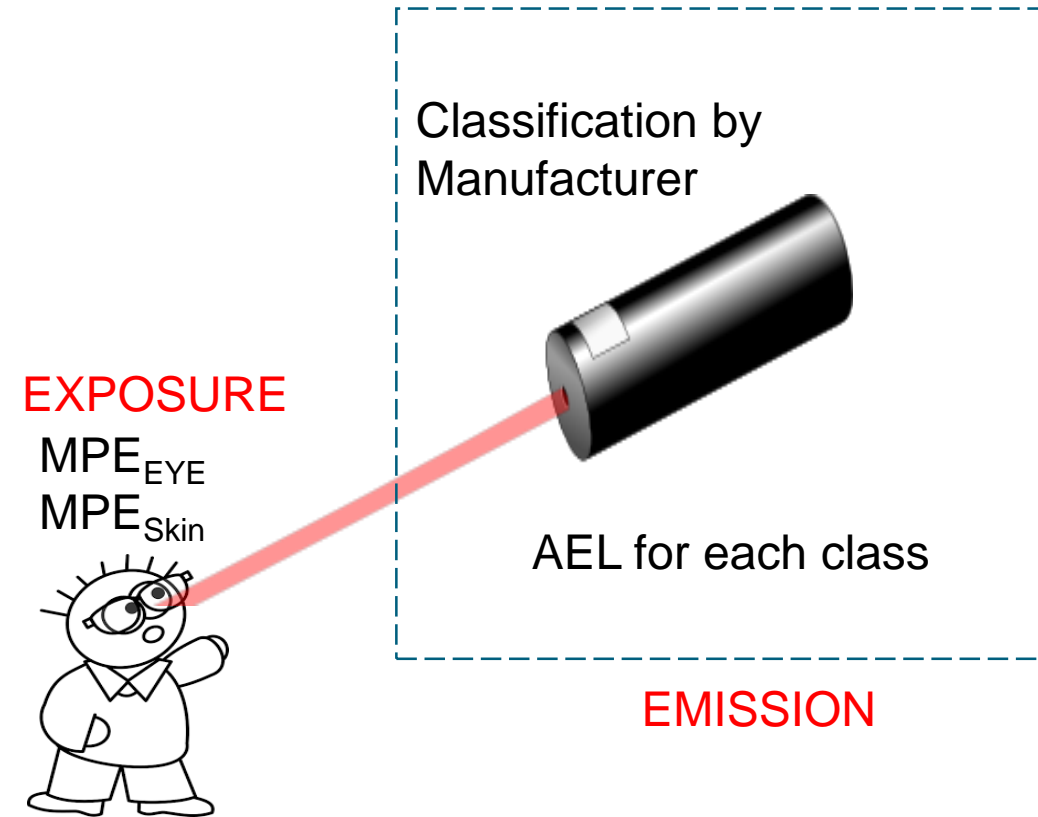
- 60825-2 Ed. 3.2 (valid standard) calculation methods and parameters are based on 60825-1 (Ed. 2)
 - AELs, MPE, correction constants and many other parameters
- However, revisions or updates of each standard are not necessarily in synch
 - Adoption of different editions of same standard occurs depending on geography and organization:
 - IEC 60825-1 Edition 3 : 2014 is now required in Europe. Edition 2 is obsolete for Europe.
 - IEC 60825-1 Edition 2 : 2007 is the latest officially recognized by the FDA in Laser Notice #50 of June 2007.
 - IEC 60825-1 Edition 3 is the topic of (draft – not for implementation) FDA Laser Notice #56, issued in January 2018.
 - A reader of different versions of 60825-1 and 60825-2 might find them inconsistent or confusing.
 - This make the hazard evaluation more complicated than needed.



AEL and MPE

- Accessible Emission Limit (AEL)
 - Maxim Accessible Emission permitted for a laser class.
- Maximum Permissible Exposure
 - Level of laser radiation to which under normal circumstances persons may be exposed without suffering adverse effects
 - For Class 1 and 1M this relationship was followed:

$$AEL_{\text{Class 1 and Class 1M}} = MPE_{\text{eye}} \times Area_{\text{limiting aperture}}$$



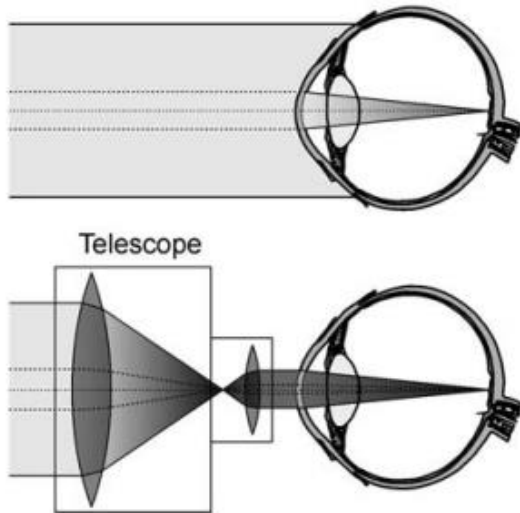
Laser Safety Classification

- Lasers for Optical communication systems applicable to the discussion belong to class 1 or class 1M

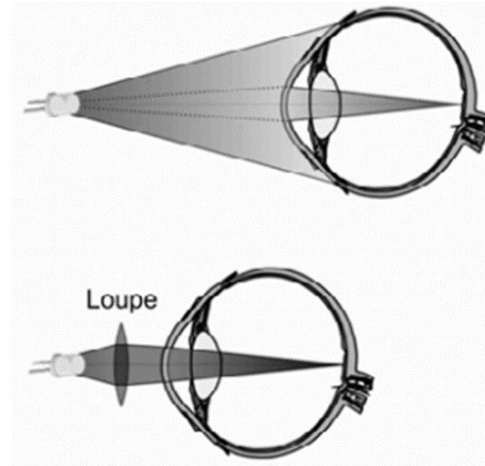
Class	Wavelength (nm)	Conditions	Applications	Notes
Class 1	---	1 (telescope), 3 (naked eye)	General	No risk for eye or skin
Class 1M	302.5-4000	3 (naked eye)	General	No risk for eye or skin
Class 1C	---		Skin contact (not ocular)	
Class 2	400-700	1 (telescope), 3 (naked eye)		No risk for eye or skin for short time exposure
Class 2M		3 (naked eye)		No risk for eye or skin for short time exposure
Class 3R				Medium/high risk to eye, low risk to skin
Class 3B				Medium/high risk to eye, low risk to skin
Class 4		L		High Risk to Eye and skin

Measurements Criteria/Conditions

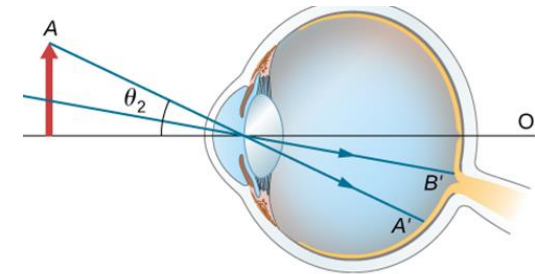
Condition 1
Used in IEC 60825-1 in Edition 2 (2007) and Edition 3 (2014)



Condition 2
Used in IEC 60825-1 in Edition 2 (2007). Not used in Edition 3 (2014)



Condition 3
Naked eye use in IEC 60825-1 in both Ed. 2 (2007) and in Edition 3 (2014)

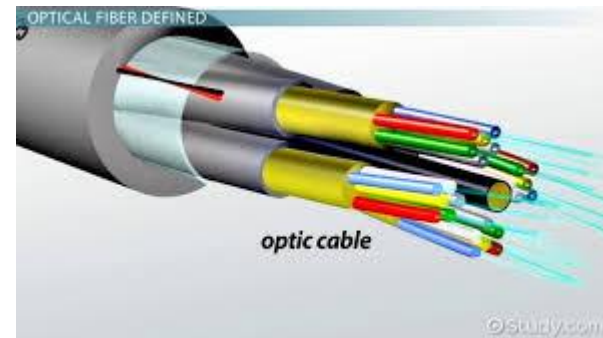


Notes:

- 60825-2 latest editions use IEC 60825-1 (Ed.2) as a reference!
- The distances relevant to those conditions are wavelength dependent.
- The distances relevant to those conditions have changed. Changes from 14mm to 28 for some conditions. From 100mm to 70 mm ...

Hazard Level

- The potential hazard at any accessible location within an OFCS. It is based on the level of optical radiation which could become accessible in a reasonably foreseeable event, e.g. a fiber cable break. It is closely related to the laser classification procedure in IEC 60825-1.
 - For hazard 1, the level of radiation is measured with the conditions for Class 1 laser products (IEC 60825-1), but with condition 2 being as defined in clause 4.8.1 of IEC 60825-2
 - For hazard level 1M the level of radiation is measured with the conditions for Class 1M laser products (see IEC 60825-1), but with condition 2 being as defined in clause 4.8.1 of this (IEC 60825-2)
- Note that in 60825-1 we talk about class instead of hazard, and the classification is based to testing conditions described in the standard.



Spreadsheet Calculator

- Develop preliminary version for spreadsheet calculator for AEL, Maximum Power for Hazard 1 or 1M, Hazard level
- Multiwavelength and parallel fiber approach implemented based on 60825-2 Ed. 3.2 (latest edition).
- The input parameters (cyan cells) are used to computed working parameters such as T2, d63, c4 (yellow cells).
- Those working parameters are used to compute AEL, Max_Power for Hazard 1 or 1M and the Hazard level.

Parameter	Lane 1	Lane 2
$\lambda =$	840	910
Power =	6.1	6.1
NA =	0.18	0.18
$d_0 =$	7.0	
L =	100.0	
N _{fibers}	1.0	
D _{fibers}	0.25	
Source size (one)	0.05	
alpha (worst)	0.50	
T2	10.00	
$d_{63} =$	21.18	
A =	0.00	
C ₄ =	1.905	2.630
C ₆ =	1.000	
Worst Comb_C ₆ size	1.000	
C ₇ =	1.0	1.0
$\eta =$	0.104	

Accessible Emission Level

Power_AEL	0.743	1.026
	-1.29	0.11

Max Power	7.179	9.910
Hazard_1=	8.56	9.96

Hazard Levels	0.567	0.411
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Spreadsheet Calculator

Input Parameters

Parameter	Lane 1	Lane 2	Units	Notes
$\lambda =$	840	910	nm	Wavelengths, each lane
Power =	6.1	6.1	dBm	Power each lane
NA =	0.18	0.18	-	Numerical Aperture - tolerance
$d_0 =$	7.0		mm	Stop aperture
$L =$	100.0		mm	Source-aperture distance
N_{fibers}	1.0			Number of fibers
D_{fibers}	0.25		mm	Fiber Separation
Source size (one)	0.05			MMF diameter or SMF MFD
alpha (worst)	0.50			Subtense source angle
T_2	10.00		sec	Emission duration
$d_{63} =$	21.18		mm	Beam diam. 63%
$A =$	0.00		m^2	App. Area
$C_4 =$	1.905	2.630	-	Correction factor 4
$C_6 =$	1.000		-	Correction factor 6
Worst Comb_ C_6 size	1.000			
$C_7 =$	1.0	1.0	-	Correction factor 7
$\eta =$	0.104		-	Fraction Power accessible

Working parameters

The working parameters are defined in IEC 60825-2

Few Notes:

- T_2 depends on alpha. Is equal to 10 when used when $\alpha > 1.5$ mrad (extended source)
- C_4 and C_7 are wavelength and should be corrected according Table 9
- C_6 is related with geometric optics and less wavelength dependent. For the range 400-1400 nm corrected using Table 9 (IEC 60825-1)

Accessible Emission Level

Accessible Emission Level

Power_AEL		Accessible Emission Level	
0.743	1.026	mW	
-1.29	0.11	dBm	

XCVR CLASS 1M LEVEL

COMPLIANT

Maximum power for Hazard 1

Maximum power for Hazard 1

Max Power Hazard_1=		Maximum power for Hazard 1	
7.179	9.910	mW	
8.56	9.96	dBm	

XCVR HAZARD LEVEL FOR H

Actual Hazard per lane

Actual Hazard per lane

Hazard Levels	
0.567	0.411

0.978

Validation

- Results from the Eye Safety spreadsheet are compared with tables and examples shown in IEC 60825-2 (ed. 3.2 and draft 4)
- First we compare our results with the OFCS power limits shown in Table D1 of 60825-2 Ed. 3.2 (latest edition).
 - There were excellent agreement between Calculator results and table D1
- We also compare with examples shown in the same standard for multi-wavelength cases and extended sources such as a ribbon fibers.
- See Annex I for more information about the validation.

OFCS Power Limits (Table D1 in IEC 60825-2)

Wavelength and fibre type	1	1M
	633 nm (MM)	1,23 mW (+0,9 dBm)
780 nm (MM)	1,78 mW (+2,5 dBm)	5,45 mW (+7,4 dBm)
850 nm (MM)	2,46 mW (+3,9 dBm)	7,52 mW (+8,8 dBm)
980 nm (MM)	4,47 mW (+6,5 dBm)	13,7 mW (+11,4 dBm)
980 nm (SM)	1,80 mW (+2,5 dBm)	2,66 mW (+4,2 dBm)
1 270 nm (MM)	88,1 mW (+19,5 dBm)	270 mW (+24,3 dBm)
1 270 nm (SM)	28,0 mW (+14,5 dBm)	76,5 mW (+18,8 dBm)
1 400 nm 1 600 nm (MM)	13,3 mW (+11,2 dBm)	371 mW (+25,7 dBm)
1 420 nm (SM)	10,1 mW (+10,0 dBm)	115 mW (+20,6 dBm)
1 550 nm (SM)	10,2 mW (+10,1 dBm)	136 mW (+21,3 dBm)

Preliminary Evaluations for 400G BASE-SR4.1

- We used the calculator to evaluate the AEL maximum Power for Hazard level 1, and the hazard level for a given transmitted power for conditions to correspond to hazard 1 and hazard 1M
- Note that we might be using older assumptions for aperture diameter and distance from the source. Whereas 60825-1 (Ed. 3, 2014) eliminate condition 2, 60825-2 (latest valid version) seems to use condition 2 in order differentiate between Hazard 1 and Hazard 1M as shown in table D1 of 60825-2.
- The values for Hazard Level 1 and 1M used here are:
 - Hazard 1 : 3.5 mm aperture diameter at a distance of 14 mm from source
 - Hazard 1M: 7 mm aperture diameter at a distance of 100 mm from source
 - We also use 7 mm aperture diameter at a distance of 70 mm from source just as an exercise
- There are many changes occurring in latest draft 60825-2. Therefore the results cannot be taken as final values but only considered as a preliminary estimation.
- The next slides show the cases for:
 - Hazards 1 , using the 4 fibers (2 wavelength each fiber) ,
 - Hazard 1M using 4 fibers (2 wavelength each fiber)
 - Exercise for hazard 1M using only 1 fiber (100G)

Hazard 1 Evaluation for 400G SR4.2

Parameter	Lane 1	Lane 2	Units	Notes
$\lambda =$	840	910	nm	Wavelengths, each lane
Power =	1.3	1.3	dBm	Power each lane
NA =	0.18	0.18	-	Numerical Aperture - tolerance
$d_0 =$	3.5		mm	Stop aperture
$L =$	14.0		mm	Source-aperture distance
N_{fibers}	4.0			Number of fibers
D_{fibers}	0.25		mm	Fiber Separation
Source size (one)	0.05			MMF diameter or SMF MFD
alpha (worst)	3.57			Subtense source angle
T_2	10.50		sec	Emission duration
$d_{63} =$	2.96		mm	Beam diam. 63%
$A =$	0.00		m^2	App. Area
$C_4 =$	1.905	2.630	-	Correction factor 4
$C_6 =$	2.381		-	Correction factor 6
Worst Comb_ C_6 size	1.000			
$C_7 =$	1.0	1.0	-	Correction factor 7
$\eta =$	0.752		-	Fraction Power accessible

Selected 840 nm and 910 nm as worst case. The 4 fibers are used. Results indicates that maximum 1.3 dBm can be transmitted per fiber in order to pass Hazard 1 requirements

Accessible Emission Level

Power_AEL	1.764	2.436	mW	XCVR CLASS 1M LEVEL
	2.47	3.87	dBm	
COMPLIANT				

Max Power Hazard_1=	2.347	3.239	mW
	3.70	5.10	dBm

Hazard Levels	0.575	0.416	XCVR HAZARD LEVEL FOR HAZARD 1
	0.991		

Eye Safety:	SAFE	SAFE	SAFE

Hazard 1M Evaluation for 400G SR4.2

Parameter	Lane 1	Lane 2	Units	Notes
$\lambda_c =$	840	910	nm	Wavelengths, each lane
Power =	4.4	4.4	dBm	Power each lane
NA =	0.18	0.18	-	Numerical Aperture - tolerance
$d_0 =$	7.0		mm	Stop aperture
$L =$	100.0		mm	Source-aperture distance
N_{fibers}	4.0			Number of fibers
D_{fibers}	0.25		mm	Fiber Separation
Source size (one)	0.05			MMF diameter or SMF MFD
alpha (worst)	2.50			Subtense source angle
T_2	10.24		sec	Emission duration
$d_{63} =$	21.18		mm	Beam diam. 63%
$A =$	0.00		m^2	App. Area
$C_4 =$	1.905	2.630	-	Correction factor 4
$C_6 =$	1.333		-	Correction factor 6
Worst Comb_ C_6 size	2.000			
$C_7 =$	1.0	1.0	-	Correction factor 7
$\eta =$	0.104		-	Fraction Power accessible

Selected 840 nm and 910 nm as worst case. The 4 fibers are used. Results indicates that maximum 4.4 dBm can be transmitted per fiber in order to pass Hazard 1M requirements

Accessible Emission Level

Power_AEL	0.497	0.686	mW	XCVR CLASS 1M LEVEL
	-3.04	-1.64	dBm	
COMPLIANT				
Max Power Hazard_1=	4.803	6.630	mW	XCVR HAZARD LEVEL FOR HAZARD 1M
	6.81	8.21	dBm	
Hazard Levels	0.573	0.415		0.989
	SAFE	SAFE		SAFE

Eye Safety:

Hazard 1 Evaluation for 400G SR4.2

Parameter	Lane 1	Lane 2	Units	Notes
$\lambda =$	840	910	nm	Wavelengths, each lane
Power =	6.1	6.1	dBm	Power each lane
NA =	0.18	0.18	-	Numerical Aperture - tolerance
$d_0 =$	7.0		mm	Stop aperture
L =	100.0		mm	Source-aperture distance
N_{fibers}	1.0			Number of fibers
D_{fibers}	0.25		mm	Fiber Separation
Source size (one)	0.05			MMF diameter or SMF MFD
alpha (worst)	0.50			Subtense source angle
T2	10.00		sec	Emission duration
$d_{63} =$	21.18		mm	Beam diam. 63%
A =	0.00		m^2	App. Area
$C_4 =$	1.905	2.630	-	Correction factor 4
$C_6 =$	1.000		-	Correction factor 6
Worst Comb_ C_6 size	1.000			
$C_7 =$	1.0	1.0	-	Correction factor 7
$\eta =$	0.104		-	Fraction Power accessible

Selected 840 nm and 910 nm as worst case. 1 fiber is used.
Results indicates that maximum 6.1 dBm can be transmitted per fiber in order to pass Hazard 1M requirements

Accessible Emission Level

Power_AEL	0.743	1.026	mW	XCVR CLASS 1M LEVEL
	-1.29	0.11	dBm	
COMPLIANT				
Max Power	7.179	9.910	mW	
Hazard_1=	8.56	9.96	dBm	
XCVR HAZARD LEVEL FOR HAZARD 1M				
Hazard Levels	0.567	0.411		0.978
Eye Safety:	SAFE	SAFE		SAFE

Summary & Conclusions

- Discussed challenges to implement a hazard estimator based on IEC 60825-1 and 60825-2.
 - Both documents are highly related. They share calculation methods, and model parameters.
 - However, standard updates are for part 1 and part 2 occur at different times. Also, users in different countries use different editions of same standard.
- Implemented calculator for AEL, OFCS power limits and hazard levels based on IEC 60825-2 (Ed. 3.2)
- Evaluated hazard levels for 400G BASE-SR4.2 based on current 60825-2 standard.
 - Results indicates that hazard 1, requires transmitted average power ≤ 1.1 dBm per lane
 - Results indicates that hazard 1M, requires transmitted average power ≤ 4.1 dBm per lane.
- The results presented should be considered as preliminary estimation.
 - The draft 60825-2 Ed. 4 is currently open for comments. It might solve some of the ambiguities discussed in this presentation.
 - Panduit engaged other companies/organizations (Finisar, FIT, OITDA) to review Ed.4 and to clarify measuring conditions for Hazard 1 M. The laser safety calculator described in this presentation will be uploaded in after clarification.
 - More updates to be provided during the next meeting.

Acknowledgement

- We want to thank Richard Johnson (Finisar) for his support helping us to understand better the rationale behind many assumptions in the laser safety standards.

Annex I Validation

Comparison with OFCS power limits from Table D1 in IEC 60825-2 Ed. 3.2

Wavelength and fibre type	1	1M
	633 nm (MM)	1,23 mW (+0,9 dBm)
780 nm (MM)	1,78 mW (+2,5 dBm)	5,45 mW (+7,4 dBm)
850 nm (MM)	2,46 mW (+3,9 dBm)	7,52 mW (+8,8 dBm)
980 nm (MM)	4,47 mW (+6,5 dBm)	13,7 mW (+11,4 dBm)
980 nm (SM)	1,80 mW (+2,5 dBm)	2,66 mW (+4,2 dBm)
1 270 nm (MM)	88,1 mW (+19,5 dBm)	270 mW (+24,3 dBm)
1 270 nm (SM)	28,0 mW (+14,5 dBm)	76,5 mW (+18,8 dBm)

Case 850 nm 1 MMF

From table D1 (60825-2) the OFS limits for Hazard 1 and Hazard 1M are 3.9 dBm and 8.8 dBm. The calculator shows similar values (blue arrow).

Hazard 1

Parameter	Value	Units
$\lambda_1 =$	850	nm
Power =	2	dBm
NA =	0.18	-
$d_0 =$	3.5	mm
$L =$	14.0	mm
N_{fibers}	1	
D_{fibers}	0.20	mm
Source size (one)	0.05	mm
alpha (worst)	3.57	
T_2	10.50	
$d_{63} =$	2.98	mm
$A =$	0.000	m^2
$C_4 =$	1.995	-
$C_6 =$	2.4	-
Worst Comb_ C_6 size	1.0	
$C_7 =$	1.0	-
$\eta =$	0.748	-

Accessible Emission Level

$$\text{Power_AEL}_{\text{source1}} = \begin{matrix} \mathbf{1.848} & \text{mW} \\ \mathbf{2.67} & \text{dBm} \end{matrix}$$

$$\text{Max_Power_Hazard_1}_{\text{source1}} = \begin{matrix} \mathbf{2.470} & \text{mW} \\ \mathbf{3.93} & \text{dBm} \end{matrix} \leftarrow$$

Hazard 1M

Parameter	Value	Units
$\lambda_1 =$	850	nm
Power =	2	dBm
NA =	0.18	-
$d_0 =$	7.0	mm
$L =$	100.0	mm
N_{fibers}	1	
D_{fibers}	0.20	mm
Source size (one)	0.05	mm
alpha (worst)	0.50	
T_2	10.00	
$d_{63} =$	21.18	mm
$A =$	0.001	m^2
$C_4 =$	1.995	-
$C_6 =$	1.0	-
Worst Comb_ C_6 size	1.0	
$C_7 =$	1.0	-
$\eta =$	0.104	-

Accessible Emission Level

$$\text{Power_AEL}_{\text{source1}} = \begin{matrix} \mathbf{0.778} & \text{mW} \\ \mathbf{-1.09} & \text{dBm} \end{matrix}$$

$$\text{Max_Power_Hazard_1}_{\text{source1}} = \begin{matrix} \mathbf{7.518} & \text{mW} \\ \mathbf{8.76} & \text{dBm} \end{matrix} \leftarrow$$

Case 980 nm (MMF)

From table D1 (60825-2) the OFS limits for Hazard 1 and Hazard 1M are 6.5 dBm and 11.4 dBm. The calculator show similar values (blue arrow).

Hazard 1

Parameter	Value	Units
$\lambda_1 =$	980	nm
Power =	2	dBm
NA =	0.18	-
$d_0 =$	3.5	mm
$L =$	14.0	mm
N_{fibers}	1	
D_{fibers}	0.20	mm
Source size (one)	0.05	mm
alpha (worst)	3.57	
T_2	10.50	
$d_{63} =$	2.96	mm
$A =$	0.000	m ²
$C_4 =$	3.631	-
$C_6 =$	2.4	-
Worst Comb_ C_6 size	1.0	
$C_7 =$	1.0	-
$\eta =$	0.752	-

Accessible Emission Level

$$\text{Power_AEL}_{\text{source1}} = \begin{matrix} \mathbf{3.362} & \text{mW} \\ \mathbf{5.27} & \text{dBm} \end{matrix}$$

$$\text{Max_Power_Hazard_1}_{\text{source1}} = \begin{matrix} \mathbf{4.472} & \text{mW} \\ \mathbf{6.50} & \text{dBm} \end{matrix}$$

Hazard 1M

Parameter	Value	Units
$\lambda_1 =$	980	nm
Power =	2	dBm
NA =	0.18	-
$d_0 =$	7.0	mm
$L =$	100.0	mm
N_{fibers}	1	
D_{fibers}	0.20	mm
Source size (one)	0.05	mm
alpha (worst)	0.50	
T_2	10.00	
$d_{63} =$	21.18	mm
$A =$	0.001	m ²
$C_4 =$	3.631	-
$C_6 =$	1.0	-
Worst Comb_ C_6 size	1.0	
$C_7 =$	1.0	-
$\eta =$	0.104	-

Accessible Emission Level

$$\text{Power_AEL}_{\text{source1}} = \begin{matrix} \mathbf{1.416} & \text{mW} \\ \mathbf{1.51} & \text{dBm} \end{matrix}$$

$$\text{Max_Power_Hazard_1}_{\text{source1}} = \begin{matrix} \mathbf{13.680} & \text{mW} \\ \mathbf{11.36} & \text{dBm} \end{matrix}$$



Case 1270 nm (MMF)

From table D1 (60825-2) the OFS limits for Hazard 1 and Hazard 1M are 19.5 dBm and 24.3 dBm. The calculator show similar values (blue arrow).

Hazard 1

Parameter	Value	Units
$\lambda_1 =$	1270	nm
Power =	2	dBm
NA =	0.18	-
$d_0 =$	3.5	mm
L =	14.0	mm
N_{fibers}	1	
D_{fibers}	0.20	mm
Source size (one)	0.05	mm
alpha (worst)	3.57	
T2	10.50	
$d_{63} =$	2.96	mm
A =	0.000	m ²
C ₄ =	5.000	-
C ₆ =	2.4	-
Worst Comb_C ₆ size	1.0	
C ₇ =	14.3	-
$\eta =$	0.752	-

Accessible Emission Level

$$\text{Power_AEL}_{\text{source1}} = \begin{matrix} \mathbf{66.250} & \text{mW} \\ \mathbf{18.21} & \text{dBm} \end{matrix}$$

$$\text{Max_Power_Hazard_1}_{\text{source1}} = \begin{matrix} \mathbf{88.116} & \text{mW} \\ \mathbf{19.45} & \text{dBm} \end{matrix} \leftarrow$$

Hazard 1M

Parameter	Value	Units
$\lambda_1 =$	1270	nm
Power =	2	dBm
NA =	0.18	-
$d_0 =$	7.0	mm
L =	100.0	mm
N_{fibers}	1	
D_{fibers}	0.20	mm
Source size (one)	0.05	mm
alpha (worst)	0.50	
T2	10.00	
$d_{63} =$	21.18	mm
A =	0.001	m ²
C ₄ =	5.000	-
C ₆ =	1.0	-
Worst Comb_C ₆ size	1.0	
C ₇ =	14.3	-
$\eta =$	0.104	-

Accessible Emission Level

$$\text{Power_AEL}_{\text{source1}} = \begin{matrix} \mathbf{27.904} & \text{mW} \\ \mathbf{14.46} & \text{dBm} \end{matrix}$$

$$\text{Max_Power_Hazard_1}_{\text{source1}} = \begin{matrix} \mathbf{269.577} & \text{mW} \\ \mathbf{24.31} & \text{dBm} \end{matrix} \leftarrow$$

Case 1270 nm (SMF)

From table D1 (60825-2) the OFS limits for Hazard 1 and Hazard 1M are 14.5 dBm and 18.8 dBm. The calculator show similar values (blue arrow).

Hazard 1

Parameter	Value	Units
$\lambda_1 =$	1270	nm
Power =	2	dBm
NA =	0.18	-
$d_0 =$	3.5	mm
L =	14.0	mm
N_{fibers}	1	
D_{fibers}	1.00	mm
Source size (one)	0.01	mm
alpha (worst)	0.79	
T2	10.00	
$d_{63} =$	1.46	mm
A =	0.000	m ²
C ₄ =	5.000	-
C ₆ =	1.0	-
Worst Comb_C ₆ size	1.0	
C ₇ =	14.3	-
$\eta =$	0.997	-

Accessible Emission Level

$$\text{Power_AEL}_{\text{source1}} = \begin{matrix} 27.904 & \text{mW} \\ 14.46 & \text{dBm} \end{matrix}$$

$$\text{Max_Power_Hazard_1}_{\text{source1}} = \begin{matrix} 27.990 & \text{mW} \\ 14.47 & \text{dBm} \end{matrix} \leftarrow$$

Hazard 1M

Parameter	Value	Units
$\lambda_1 =$	1270	nm
Power =	2	dBm
NA =	0.18	-
$d_0 =$	7.0	mm
L =	100.0	mm
N_{fibers}	1	
D_{fibers}	1.00	mm
Source size (one)	0.01	mm
alpha (worst)	0.11	
T2	10.00	
$d_{63} =$	10.39	mm
A =	0.001	m ²
C ₄ =	5.000	-
C ₆ =	1.0	-
Worst Comb_C ₆ size	1.0	
C ₇ =	14.3	-
$\eta =$	0.365	-

Accessible Emission Level

$$\text{Power_AEL}_{\text{source1}} = \begin{matrix} 27.904 & \text{mW} \\ 14.46 & \text{dBm} \end{matrix}$$

$$\text{Max_Power_Hazard_1}_{\text{source1}} = \begin{matrix} 76.531 & \text{mW} \\ 18.84 & \text{dBm} \end{matrix} \leftarrow$$

Multiwavelength example D4.2 (60825-2 Ed4 draft)

An optical transmission system using single mode fibre of 11 μm mode field diameter carries six optical signals: at wavelengths of 1 270 nm, 1 280 nm, 1 290 nm, 1 300 nm, 1 310 nm and 1 320 nm. Each of these signals has a maximum time-averaged power of 10 dBm (10 mW). Determine the hazard level at the transmitter site.

Parameter	Lane 1	Lane 2	Lane 3	Lane 4	Units	Notes
$\lambda =$	1270	1280	1290	1300	nm	Wavelengths, each lane
Power =	10	10	10	10	dBm	Power each lane
NA =	0.18				-	Numerical Aperture - tolerance
$d_0 =$	3.50				mm	Stop aperture
L =	14.00				mm	Source-aperture distance
N _{fibers}	1.00					Number of fibers
D _{fibers}	0.25				mm	Fiber Separation
Source size (one)	0.01					MMF diameter or SMF MFD
alpha (worst)	0.79					Subtense source angle
T ₂	10.00				sec	Emission duration
$d_{0.3} =$	1.46				mm	Beam diam. 63%
A =	0.00				m ²	App. Area
C ₄ =	5.000	5.000	5.000	5.000	-	Correction factor 4
C ₆ =	1.00				-	Correction factor 6
Worst Comb_C _{6 size}	1.00					
C ₇ =	14.3	23.8	47.8	108.0	-	Correction factor 7
$\eta =$	0.997				-	Fraction Power accessible

Values from the calculator match the values in the draft standard for those conditions

Accessible Emission Level						
Power_AEL =	27.904	46.505	93.231	96.200	mW	XCVR CLASS 1M LEVEL
	14.46	16.68	19.70	19.83	dBm	
COMPLIANT						
Maximum Power for Hazard 1 =	27.990	46.649	93.518	96.497	mW	XCVR HAZARD LEVEL
	14.47	16.69	19.71	19.85	dBm	
0.782						
Hazard Level for wavelength 1						0.782
0.357 0.214 0.107 0.104						
Safety:						SAFE
SAFE SAFE SAFE SAFE						

See more examples in the backup slides

Annex III Relevant tables in 60825-1

Table 3 – Accessible emission limits for Class 1 and Class 1M laser products and $C_6 = 1$ ^{a, b}

Wavelength λ nm	Emission duration t s											
	10^{-13} to 10^{-11}	10^{-11} to 10^{-9}	10^{-9} to 10^{-7}	10^{-7} to 5×10^{-6}	5×10^{-6} to $1,3 \times 10^{-5}$	$1,3 \times 10^{-5}$ to 1×10^{-3}	1×10^{-3} to 0,35	0,35 to 10	10 to 10^2	10^2 to 10^3	10^3 to 3×10^4	
180 to 302,5	$3 \times 10^{10} \text{ W}\cdot\text{m}^{-2}$		$30 \text{ J}\cdot\text{m}^{-2}$									
302,5 to 315	$2,4 \times 10^4 \text{ W}$		Thermal hazard ($t \leq T_1$) $7,9 \times 10^{-7} C_1 \text{ J}$					Photochemical hazard $7,9 \times 10^{-7} C_2 \text{ J}$ ($t > T_1$)		$7,9 \times 10^{-7} C_2 \text{ J}$		
315 to 400			$7,9 \times 10^{-7} C_1 \text{ J}$							$7,9 \times 10^{-3} \text{ J}$	$7,9 \times 10^{-6} \text{ W}$	
400 to 450	$3,8 \times 10^{-8} \text{ J}$	$7,7 \times 10^{-8} \text{ J}$			$7 \times 10^{-4} t^{0,75} \text{ J}$				$3,9 \times 10^{-3} \text{ J}$	$3,9 \times 10^{-5} C_3 \text{ W}$		
450 to 500									$3,9 \times 10^{-3} C_3 \text{ J}$ and ^c $3,9 \times 10^{-4} \text{ W}$			
500 to 700									$3,9 \times 10^{-4} \text{ W}$			
700 to 1 050	$3,8 \times 10^{-8} \text{ J}$	$7,7 \times 10^{-8} C_4 \text{ J}$			$7 \times 10^{-4} t^{0,75} C_4 \text{ J}$				$3,9 \times 10^{-4} C_4 C_7 \text{ W}$			
1 050 to 1 400 ^d	$3,8 \times 10^{-8} C_7 \text{ J}$	$7,7 \times 10^{-7} C_7 \text{ J}$			$3,5 \times 10^{-3} t^{0,75} C_7 \text{ J}$							
1 400 to 1 500	$8 \times 10^5 \text{ W}$		$8 \times 10^{-4} \text{ J}$			$4,4 \times 10^{-3} t^{0,25} \text{ J}$		$10^{-2} t \text{ J}$		$1,0 \times 10^{-2} \text{ W}$		
1 500 to 1 800	$8 \times 10^6 \text{ W}$		$8 \times 10^{-3} \text{ J}$				$1,8 \times 10^{-2} t^{0,75} \text{ J}$					
1 800 to 2 600	$8 \times 10^5 \text{ W}$		$8 \times 10^{-4} \text{ J}$			$4,4 \times 10^{-3} t^{0,25} \text{ J}$		$10^{-2} t \text{ J}$				
2 600 to 4 000	$8 \times 10^4 \text{ W}$		$8 \times 10^{-5} \text{ J}$	$4,4 \times 10^{-3} t^{0,25} \text{ J}$								
4 000 to 10^6	$10^{11} \text{ W}\cdot\text{m}^{-2}$		$100 \text{ J}\cdot\text{m}^{-2}$	$5 600 t^{0,25} \text{ J}\cdot\text{m}^{-2}$						$1 000 \text{ W}\cdot\text{m}^{-2}$		
<p>NOTE Laser products that meet the requirements for classification as Class 1 by satisfying measurement Condition 1 may be hazardous when used with viewing optics having greater than $\times 7$ magnification or objective diameters greater than those specified in Table 10.</p> <p>^a For correction factors and units, see Table 9.</p> <p>^b The AELs for emission durations less than 10^{-13} s are set to be equal to the equivalent power or irradiance values of the AEL at 10^{-13} s.</p> <p>^c In the wavelength range between 450 nm and 500 nm, dual limits apply and a product's emission shall not exceed either limit applicable to the class assigned.</p> <p>^d In the wavelength range between 1 250 nm and 1 400 nm, the upper value of the AEL is limited to the AEL value for Class 3B.</p>												

Table 4 – Accessible emission limits for Class 1 and Class 1M laser products in the wavelength range from 400 nm to 1 400 nm (retinal hazard region): extended sources^{a, b, c, d, e, f}

Wavelength λ nm	Emission duration t s					
	10^{-13} to 10^{-11}	10^{-11} to 5×10^{-6}	5×10^{-6} to $1,3 \times 10^{-5}$	$1,3 \times 10^{-5}$ to 10^0	10 to 10^2	10^2 to 10^4
400 to 700	$3,8 \times 10^{-8} C_6 J$	$7,7 \times 10^{-8} C_6 J$	$7 \times 10^{-4} t^{0,75} C_6 J$	400 nm to 600 nm – Retinal photochemical hazard ^{d, e}		
				$3,9 \times 10^{-3} C_3 J$ using $\gamma_{ph} = 11 \text{ mrad}$	$3,9 \times 10^{-5} C_3 W$ using $\gamma_{ph} = 1,1 t^{0,5} \text{ mrad}$	$3,9 \times 10^{-5} C_3 W$ using $\gamma_{ph} = 110 \text{ mrad}$
				AND ^c		
				400 nm to 700 nm – Retinal thermal hazard		
				$7 \times 10^{-4} C_6 T_2^{-0,25} W$ ($t > T_2$)		
				$7 \times 10^{-4} t^{0,75} C_6 J$ ($t \leq T_2$)		
700 to 1 050	$3,8 \times 10^{-8} C_6 J$	$7,7 \times 10^{-8} C_4 C_6 J$	$7 \times 10^{-4} t^{0,75} C_4 C_6 J$	$7 \times 10^{-4} C_4 C_6 T_2^{-0,25} W$ ($t > T_2$)		
				$7 \times 10^{-4} t^{0,75} C_4 C_6 J$ ($t \leq T_2$)		
1 050 to 1 400 ^f	$3,8 \times 10^{-8} C_6 C_7 J$	$7,7 \times 10^{-7} C_6 C_7 J$	$3,5 \times 10^{-3} t^{0,75} C_6 C_7 J$	$3,5 \times 10^{-3} C_6 C_7 T_2^{-0,25} W$ ($t > T_2$)		
				$3,5 \times 10^{-3} t^{0,75} C_6 C_7 J$ ($t \leq T_2$)		

NOTE Laser products that meet the requirements for classification as Class 1 by satisfying measurement Condition 1 may be hazardous when used with viewing optics having greater than $\times 7$ magnification or objective diameters greater than those specified in Table 10.

^a For correction factors and units, see Table 9.

^b The AELs for emission duration less than 10^{-13} s are set to be equal to the equivalent power or irradiance values of the AEL at 10^{-13} s.

^c In the wavelength range between 400 nm and 600 nm, dual limits apply and a product's emission shall not exceed either limit applicable to the class assigned.

^d The angle γ_{ph} is the limiting measurement angle of acceptance.

^e If emission durations between 1 s and 10 s are used, for wavelengths between 400 nm and 484 nm and for apparent source sizes between 1,5 mrad and 82 mrad, the dual photochemical hazard limit of $3,9 \times 10^{-3} C_3 J$ is extended to 1 s.

^f In the wavelength range between 1 250 nm and 1 400 nm, the upper value of the AEL is limited to the AEL value for Class 3B.