intel

60802 Dynamic Time Sync Error – Error Model & Monte Carlo Method Analysis

David McCall & Kevin Stanton (Intel)

November 2021 IEEE 802 Plenary - 802.1 TSN - IEEE/IEC 60802

Abstract

- Industrial Automation Systems require microsecond-accurate time across long daisy-chains of devices using IEEE Std. 802.1AS[™]-2020 as specified by IEEE/IEC 60802.
- Simulated protocol and system parameters have thus far either been judged impractical or have failed to meet the time-accuracy requirement.
- An analysis of how errors accumulate suggested that a Monte Carlo method analysis could support fast iteration of potential scenarios and deliver insights into cause and effect.
 - See <u>60802-McCall-et-al-Time-Sync-Error-Model-0921-v03.pdf</u>
- In this contribution we:
 - Describe a Monte Carlo method analysis programmed in Rstudio
 - Compare the analysis' results to results from previous time series simulations
 - Present a detailed analysis of sensitivities and trade offs
 - Recommend approaches to achieve the stated goals and propose next steps

Content

- Background & Recap
- Which Errors to Model & How They Add Up
- Monte Carlo Method Analysis Overview (RStudio)
- Comparison with Time Series Simulations
 - 7-Sigma Limit
- Error Analysis
 - Graphical Representation
 - Sensitivities & Trade Offs
- Recommendations & Next Steps

Background & Recap

In addition to the abstract...

- The Monte Carlo analysis is intended as an addition to the toolbox, not an alternative to Time Series simulation.
- If successful it should provide...
 - The ability to iterate much faster
 - Greater insight into the source of errors and how they accumulate
 - Greater confidence that when selecting parameters to achieve a desired goal
 - Input into future Time Series simulations

Which Errors to Model & How They Add Up

Time Sync – Errors to Model



IEEE 802.1 TSN / 60802 Plenary, November 2021

Time Sync – How Errors Add Up



All errors in this analysis are caused by either Clock Drift or Timestamp Errors

Monte Carlo Method Analysis

Overview of the modelling approach and analysis tool built in RStudio

Monte Carlo Method Analysis

- Inputs
- Errors, Formulae & Observations
- R & RStudio
 - Script code availability
- Demo

Input Errors

Error	Distribution	Default Min	Default Max	Equation	Unit
clockDrift_{GM} (ClockDrift _{GMmin} & ClockDrift _{GMmax})	X% Stable (zero) (100-X)% Uniform	-0.6	+0.6	$clockDrift_{GM} \sim U(clockDrift_{GMmin}, clockDrift_{GMmax})$	ppm/s
clockDrift	X% Stable (zero) (100-X)% Uniform	-0.6	+0.6	clockDrift~U(-clockDrift,+clockDrift)	ppm/s
TSGE _{TX}	Uniform	-4	+4	$TSGE_{TX} \sim U(-TSGETX, +TSGETX)$	ns
TSGE _{RX}	Uniform	-4	+4	$TSGE_{RX} \sim U(-TSGERX, +TSGERX)$	ns
DTSE _{TX}	Uniform	-2	+2	$DTSE_{TX} \sim U(-DTSETX, +DTSETX)$	ns
DTSE _{RX}	Uniform	-1	+1	$DTSE_{RX} \sim U(-DTSERX, +DTSERX)$	ns

Formulae below take into account the unit of the input value. Formulae in the main section of the September presentation did not.

Input Parameters

Error	Default Value	Unit
pDelayInterval	1,000	ms
pDelayTurnaround	10	ms
residenceTime	10	ms

Input Correction Factor

Error	Default Value	Unit
meanLinkDelay _{errorCorrection}	0	Value (0-1)
driftRate _{errorCorrection}	0	Value (0-1)
pDelayRespSync _{correction}	0	Value (0-1)
mNRRsmoothingN	1	Number (1+)

All formulae in this analysis are ultimately composed of one of these inputs:

Input Errors (Clock Drift or Timestamp Errors) Input Parameters Input Correction Factors

Measured Neighbor Rate Ratio (mNRR)











Formulae – mNRR_{error}

$$mNRR_{error} = mNRR_{errorCD} + mNRRe_{rrorTS}$$

$$mNRR_{errorCD}(n) = (1 - driftRate_{errorCorrection}) \times mNRRsmoothingN \times \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \qquad ppm$$

$$mNRR_{errorTS} = \left(\frac{(t_{4PDerror} - t_{4PDerrorPrevious}) - (t_{3PDerror} - t_{3PDerrorPrevious})}{pDelayInterval \times mNRRsmoothingN}\right)$$
ppm

$$t_{3PDerrorPrevious} = TSGE_{TX} + DTSE_{TX} \qquad t_{4PDerrorPrevious} = TSGE_{RX} + DTSE_{RX} \qquad ns$$

The factors $t_{3PDerror}$ and $t_{4PDerror}$ are the same as in the $pDelay_{error}$ calculation. (Same value. No need for new random numbers, as the same pDelayResp message is used to measure NRR.)

Observations of mNRR_{error} Behaviour

- Errors in mNRR do not accumulate along the chain of nodes
- An mNRR error due to clock drift at one node will tend to be reversed at the next node.
 - This does not apply for mNRR errors due to clock drift at the GM

 $mNRR_{errorCD}(n) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n) - clockDrift(n+1)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n-1) - clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDelayInterval}{2 \times 10^3}\right) (clockDrift(n)) \\ mNRR_{errorCD}(n+1) = \left(\frac{pDel$

- mNRR errors due to Timestamp errors are independent of each other. DTE errors at one node due to this component will not tend to be reversed at the next node.
- mNRR errors due to clock drift are modelled as a combination of two uniform distributions (clock drifts at n and n-1) and will have a simple probability distribution
 - Errors due to Timestamp errors are modelled as combinations of eight uniform distributions and will be more complex.

Rate Ratio



RR(n) = RR(n-1) + mNRR(n)

 $RR_{error}(n) = RR_{error}(n-1) + mNRR_{error}(n) + RRe_{rrorCD}(n)$



Formulae – RR_{error}

$$RR_{error}(n) = RR_{error}(n-1) + mNRRe_{rror}(n) + RR_{errorCD}(n)$$
 ppm

$$RR_{errorCD}(n) = (1 - driftRate_{errorCorrection}) \times \frac{delay_{mNRR Sync}}{10^3} (clockDrift(n-1) - clockDrift(n))$$
ppm

Does not include any effect of changing clock drift (ppm/s²) during Residence Time. See speaker notes in RR_{error} section for details.

ms

Observations of RR_{error} Behaviour

- mNRR_{error} feeds directly into RR_{error} where they accumulate
 - Since mNRR_{error} due to clock drift at one node tends to reverse at the next node, the component of RR_{error} due to this will tend not to increase along a chain of devices.
 - This does not apply for error due to GM clock drift as it only appears in mNRR_{error} at the first hop.
 - mNRR_{errors} due to timestamp errors are much less likely to cancel out so RR_{error} from this source is more likely to increase along a chain of devices.
- RR_{error} due to clock drift during the delay between measurement of mNRR and when it is applied to Rate Ratio could cancel out...but only if the delay one node is the same as at the next...which is unlikely.
 - RR_{errorCD} is therefore much more likely to increase along a chain of devices than the clock drift component of mNRR_{error}
- RR_{error} due to clock drift can be reduced by decreasing pDelayInterval; reduces range of delay_{mNRRSvnc}
 - Similar effect if pDelay messaging can be aligned to occur just before Sync message; modelled using pDelayRespSync_{correction}
 - Note: see earlier in this presentation for the effect reducing pDelayInterval has on mNRR_{error}





residenceTime_{errorRR}



Formulae – residenceTime_{error}

 $residenceTime_{error} = residenceTimee_{rrorTS} + residenceTimee_{rrorRR}$

$$residenceTime_{errorTS} = t_{1Serror} - t_{2Serror}$$
 ns

$$t_{2Serror} = TSGE_{RX} + DTSE_{RX} \qquad t_{1Serror} = TSGE_{TX} + DTSE_{TX}$$

$$residenceTime_{errorRR} = \frac{RR_{error}}{10^6} (residenceTime \times 10^6 + residenceTime_{errorTS})$$
 ns

$$= RRe_{rror} \times \left(\frac{residenceTime}{10^6} + \frac{residenceTime_{errorTS}}{10^6} \right)$$
 ns

ns

ns

Observations of residenceTime_{error} Behaviour

- residenceTime_{error} due to timestamp error is independent of Residence Time.
 - Reducing Residence Time will have no effect on this source of error.
- residenceTime_{error} due to RR_{error} is proportional to Residence Time
 - Reducing Residence Time can reduce this source of error.
- Since larger RR_{error} is more likely further along a chain of devices, the amount of Residence Time Error at each node is also likely to increase.
 - For example: the component of DTE due to Residence Time Error after 100 hops is more likely to be larger from errors in nodes 51-100 than from nodes 1-50.

meanLinkDelay



 $meanLinkDelay_{error} = (1 - meanLinkDelay_{errorCorrection})(pDelay_{errorTS} + pDelay_{errorNRR} + pDelay_{errorRR})$ **ns**









Formulae – meanLinkDelay_{error}

 $meanLinkDelay_{error} = (1 - meanLinkDelay_{errorCorrection})(pDelay_{errorTS} + pDelay_{errorNRR} + pDelay_{errorRR})$ **ns**

$$pDelay_{errorTS} = \frac{(t_{4PDerror} - t_{1PDerror}) - (t_{3PDerror} - t_{2PDerror})}{2}$$
 ns

$$t_{1PDerror} = TSGE_{TX} + DTSE_{TX} \qquad t_{2PDerror} = TSGE_{RX} + DTSE_{RX} \qquad \textbf{NS}$$

$$t_{3PDerror} = TSGE_{TX} + DTSE_{TX} \qquad t_{4PDerror} = TSGE_{RX} + DTSE_{RX} \qquad ns$$

$$pDelay_{errorNRR} = \frac{mNRR_{error}}{10^6} \left(\frac{pDelayTurnaround \times 10^6}{2} \right)$$

$$= mNRR_{error} \left(\frac{pDelayTurnaround}{2} \right)$$
ns

$$pDelay_{errorRR} = \frac{RR_{error}}{10^{6}} \left(pDelay + (1 - pDelay_{errorCorrection}) (pDelay_{errorTS} + pDelaye_{rrorNRR}) \right)$$
ns

Observations of meanLinkDelay_{error} Behaviour

- meanLinkDelay_{error} due to timestamp error is independent of pDelayTurnaround.
 - Reducing pDelayTurnaround will have no effect on this source of error.
- meanLinkDelay_{error} due to mNRR_{error} is proportional to pDelayTurnaroud
 - Reducing pDelayTurnaround can reduce this source of error.
- The actual Link Delay is not a significant source of error
 - Only needs to be included as part of pDelay_{errorRR}...which is small enough to ignore for the purposes of this analysis

Formulae – Top Level

$$DTE(x) = \sum_{n=1}^{x} (meanLinkDelay_{error}(n) + residenceTimeerror(n))$$
 ns

 $meanLinkDelay_{error} = (1 - meanLinkDelay_{errorCorrection})(pDelay_{errorTS} + pDelay_{errorNRR} + pDelay_{errorRR})$ **ns**

 $residenceTime_{error} = residenceTimee_{rrorTS} + residenceTimee_{rrorRR}$

ns

Special Cases

 $clockDrift(0) = clockDrift_{GM}$

For the first hop (n = 1), n - 1 = 0, i.e. the first device in chain, which is the GM.

 $residenceTime_{error}(x) = 0$

For the last hop (n = x), the Sync message is not passed on so there is no Residence Time Error.

Analysis Carried Out Using R & RStudio

- R is available here: https://www.r-project.org/
 - Open source license: <u>various</u>, but mostly GNU GPL v2 and GPL v3
- RStudio is available here: <u>https://www.rstudio.com/products/rstudio/download/</u>
 - Open source license: <u>GNU Affero GPL v3</u>
- Model uses write.csv and write.table functions, which are part of R.Utils package
 - Install in RStudio by typing...

```
install.packages("R.utils")
```

... in the console window.
Availability of Analysis Script

- Intention is to make the script code available under an open source license
 - Probably <u>BSD 3-Clause</u>
 - Other licenses are an option; feedback welcome.
 - Timing TBD. Target is before the end of the year.
- Current plan is to simply make the script code available, not to set up an open source project (e.g. GitHub)
 - I someone wants to

RStudio

Script

0 Edit Code View Plots Session Build Debug Profile Tools Help 👒 💣 • 📊 🔛 📹 🛛 🚸 Go to file/function 👘 🗄 • Addins • B Project: (Nor Source on Save Import Dataset List . Gebal Emin pDelayResponse Next Prev All pDelayTurnaround Replace All RTEFFORTS_MEAN RTEFFORTS_SIGMA num [1:99] -0.010633 0.001631 0.000342 0.012245 0.022986 ction 🗌 Match case 📄 Whole word 📄 Regex 🗭 Wrap num [1:99] 4.63 6.53 8.01 9.24 10.36 1.1 RTerrorTS_SUM Large numeric (100000 elements, 800 kB) IEEE 802.1AS Time Sync Error Model & Monte Carlo Analysis RTerrorTS_X Large numeric (100000 elements, 800 kB) RTerrorTSdirect_MAXabs num [1:99] 15.2 25.1 32.8 38 41.6 ... num [1:99] -0.010645 0.001196 -0.000363 0.011509 0.021896 . num [1:99] 4.63 6.52 8.01 9.23 10.34 ... # Version 1.0 # September 2021 RTerrorTSdirect_MEAN RTerrorTSdirect_SIGMA Large numeric (100000 elements, 800 k8) RTerrorTSdirect SUM 8 # Initial Author: 9 # David McCall, Intel Corporation Large numeric (100000 elements, 800 kB) RTerrorTSdirect_X runs 1e+05 # Additional Authors: t1PDerror_X Large numeric (100000 elements, 800 kB) tlSerror X Large numeric (100000 elements, 800 kB) # BACKGROUND Large numeric (100000 elements, 800 kB) t2PDerror_X t2Serror_X Large numeric (100000 elements, 800 kB) # VERSION HISTORY 0 t3PDerror_X Large numeric (100000 elements, 800 kB) Large numeric (100000 elements, 800 kB) t3PDerrorT1_ t4PDerror_X Large numeric (100000 elements, 800 kB) 0 # INPUTS t4PDerrorT1_ Large numeric (100000 elements, 800 kB) # Input Error Typ Value Unit Description 🗱 💿 🎤 Zoom 🖓 Export - 🧿 🖌 # clockDriftGMmin -0.6 # clockDriftGMmax +0.6 # clockDrift 0.6 # TSGEIX 4 # TSGEIX 4 # DTSEIX 2 ppm/s Grand Master Clock Drift Rate Min ppm/s Grand Master Clock Drift Rate Max ± ppm/s Clock Drift Rate for non-GM devices TX ± DS Error due to Timestamp Granularity on IX ± DS Dynamic Timestamp Error on TX ± DS Dynamic Timestamp Error on RX S Publish Dynamic Time Error at hop 100 Input Variable Typ Value Unit Description Interval between two <u>pDelay</u> measurements Time between a device RX of a <u>pDelayReg</u> message and TX of <u>pDelayResp</u> message Time between a device RX of a Sync messame and TX of <u>Sync</u> messame 35 # pDelayInterval 1000 36 # pDelayTurnaround 10 IIIS IIIS 85 8 é residenceTime 10 R R4.1.1 + -/ Print the data frame A for formation of the second Output the data frame to a cvs file if "ouput" is TRUE If "Claur" is TRUE then generate a new file, deleting the previous one if it exists. If clear is FALSE then append results to an existing file (will fail $[f \mbox{ or pi}]$ already exists). file.path(path, "60802_Time_Sync_Error_Model_Results.csv"), row.names = FALSE) 4000 -4000 -2000 0 2000 ns At hop 100 minDTE_SUM = -4140 maxDTE_SUM = 3810 Console **Plots**

Environment

Variables

RStudio Script Code Summary

- Configuration (Output? Hops? Runs? More charts? Seed value?)
- Inputs (see above)
- Initialize tracking vectors
- Hop 1
 - Calculate main values that contribute to DTE
 - Also calculate values of error components for analysis
 - Calculate MAXabs, MEAN and SIGMA for all main & component values and record in tracking vectors
- Loop: Hops 2+
 - Mostly the same as Hop 1, but errors accumulate where appropriate.
- Plot Charts

Demo

Lenovo Thinkpad T480 Intel(R) Core(TM) i5-8350U CPU @ 1.70GHz 1.90 GHz 16GB RAM (While running Webex & background corporate apps)

Results

- Monte Carlo analysis of errors allows for many "runs" in very little time.
 - 100hops & 100,000 runs in <30 seconds
 - Calculating hops takes <15 seconds; rest of time spent generating plots
 - Add approx. 10 seconds to generate additional detailed plots
- Next step: determine if the results are useful.
 - Compare to previous Time Series Simulation

Comparison with Time Series Simulations

Values to Compare Against Time Series max | DTE |

- Maximum Absolute Value of Dynamic Time Error (max | DTE |)
- A multiple of SIGMA (σ) for DTE at hop 100, based on probability of exceeding it.^{*}.



* Only valid if data forms a normal (Gaussian) distribution

IEEE 802.1 TSN / 60802 Plenary, November 2021

Dynamic Time Error – Normal Distribution?

- Use of SIGMA to calculate probability of exceeding a value is only valid if the data forms a normal distribution.
- Quantile-Quantile Plot of DTE at hop 100 (100,000 runs)
 - 802.1AS default parameters
 - Clock Drift: ±0.6 ppm/s
 - TSGE & DTSE: ±4ns
 - Data should lie along a straight line (with some variance at extremes expected)
- Result: **YES**, data forms normal distribution.



Which SIGMA?

• Probability of **|DTE|** > ?-SIGMA over a period of time?

125ms Sync Interval		
8	per second	
480	per minute	
28,800	per hour	
691,200	per day	
252,460,800	per year	

• Conclusion: use 7σ

- Revisit if we can't achieve goals using 7σ
- Lower multiple (6 σ ?) would be appropriate for constant time error
- Lower multiple for dynamic time error might be justified due to combination with constant time error

Enough runs for measurement of SIGMA?

- Increasing number of runs; track max | DTE | and 7
 - Same seed value...but structure of model means first 100 runs when analysing 1,000 runs are not the same as when analysing 100 runs.

Runs	max DTE (ns)	7σ of DTE (ns at hop 100)
100	2,400	6,230
1,000	3,710	6,380
10,000	3,610	6,100
100,000	4,140	6,190
1,000,000	4,380	6,190

- 100,000 runs is a good compromise between speed and accuracy
 - Give up very little in terms of accuracy & runs in

Custom Script to Match Time Series Simulation

- The Time Series Simulation includes two factors that must be specifically modelled differently than the main model.
- Dynamic Time Error is +8ns or -8ns with 50% probability of either.
 - Not realistic. Not recommended for main model.
- mNRR is determined by caculating NRR using most recent and Nth prior pDelayResponse messages (included in the main model via mNRRsmoothingN) and then taking median value of previous N calculations (not included in the main model).
 - N is an odd number; values of 11 and 7 have been used.
 - Assuming clocks drift linearly, this will result in the $\frac{N+1}{2}$ previous value being used; e.g. if N=11, 6th previous value.
 - This results in an additional clock drift between effective measurement and mNRR of $\left(\frac{N+1}{2}-1\right) = \left(\frac{N-1}{2}\right)$
 - This has no effect on mNRR_{errorTS}, but increases mNRR_{errorCD} by an additional factor of N-1.
 - Modelled by changing the effect of mNRRsmoothingN on mNRRerrorCD from...
 - * mNRRsmoothingN

...to...

- * ((mNRRsmoothingN * 2) 1)
- Taking median of previous N calculations only has a negative effect; it only adds an additional source of error and mitigates no existing error. Therefore, not recommended for main model (or use in practical systems).

Comparison with Time Series Simulation

Case	residenceTime (ms) TSGE (±ns)	DTSE (±ns)) Temp Factor	mNRR Smoothing	Time Series max DTE @100 hops (ns)	% Diff 100% Temp → 10% Temp	Monte Carlo max DTE @100 hops (ns)	Monte Carlo max7sigma @100 hops (ns)	TS → MC max DTE	TS → MC 7Sigma	
Single Reg	olication											
1	1	4	8	100%	No	2717		1715	2729	-36.9%	0.4%	
2	1	2	8	100%	No	2891		1666	2649	-42.4%	-8.4%	
3	4	4	8	100%	No	6023		5967	8983	-0.9%	49.1%	
4	4	2	8	100%	No	6155		5848	8722	-5.0%	41.7%	
5	10	4	8	100%	No	13618		14470	21722	6.3%	59.5%	
6	10	2	8	100%	No	13252		14212	21089	7.2%	59.1%	No mNDD Crossthing
7	1	4	8	10%	No	3058	13%	1715	2729	-43.9%	-10.8%	NO MINKK SMOOLNING
8	1	2	8	10%	No	2777	-4%	1666	2649	-40.0%	-4.6%	
9	4	4	8	10%	No	6341	5%	5967	8983	-5.9%	41.7%	
10	4	2	8	10%	No	6045	-2%	5848	8722	-3.3%	44.3%	
11	10	4	8	10%	No	13942	2%	14470	21722	3.8%	55.8%	
12	10	2	8	10%	No	12766	-4%	14212	21089	11.3%	65.2%	
13	1	0	0	100%	No	32		13	19	-59.4%	-40.6%	
14	1	0	8	100%	No	2841		1860	2630	-34.5%	-7.4%	Timestamp Tests
15	1	4	0	100%	No	733		458	759	-37.5%	3.5%	
16	1	4	8	100%	Yes	579		711	1080	22.8%	86.5%	
17	1	2	8	100%	Yes	547		670	1049	22.5%	91.7%	
18	4	4	8	100%	Yes	658		962	1466	46.2%	122.8%	
19	4	2	8	100%	Yes	627		919	1426	46.6%	127.4%	
20	10	4	8	100%	Yes	909		1653	2555	81.8%	181.1%	
21	10	2	8	100%	Yes	856		1607	2489	87.7%	190.8%	With mNPP Smoothing
22	1	4	8	10%	Yes	584	1%	711	1080	21.8%	84.9%	with mining
23	1	2	8	10%	Yes	601	10%	670	1049	11.5%	74.5%	
24	4	4	8	10%	Yes	690	5%	962	1466	39.4%	112.5%	
25	4	2	8	10%	Yes	787	26%	919	1426	16.8%	81.2%	
26	10	4	8	10%	Yes	1441	59%	1653	2555	14.7%	77.3%	
27	10	2	8	10%	Yes	1376	61%	1607	2489	16.8%	80.9%	
300 Replic	cations	1		1			1	1	1		1	
16 (28)	1	4	8	100%	Yes	815	40.8%	711	1080	-12.7%	32.5%	
18 (29)	4	4	8	100%	Yes	1121	78.8%	962	1466	-14.2%	30.8%	Multiple Replications
22 (30)	1	4	8	10%	Yes	784	34.2%	711	1080	-9.3%	37.8%	
27 (31)	10	2	8	10%	Yes	2202	60.0%	1607	2489	-27.0%	13.0%	

Comparison with Time Series Simulation



Comparison with Time Series Simulation

- Monte Carlo results broadly align with Time Series results
- Where results deviate the most, they are still usefully close and the Monte Carlo results move in the same direction and by similar amounts as the Time Series results when input parameters change
- The closest matches are between Monte Carlo results and results from multiple replications of the Time Series simulation
- Monte Carlo analysis is definitely good enough for investigating approaches to minimising DTE

Error Analysis

Graphical Representations

- The Monte Carlo Analysis can generate **a lot** of data
- Prioritising what to data to look at and how to analyse it will help reach useful conclusions quickly
- With that in mind, here is an overview of the range of data...
 - Main Model (not the Time Series Match version)

Input Errors							
GM Clock Drift Max	+0.6	ppm					
GM Clock Drift Min	-0.6	ppm					
Clock Drift (non-GM)	0.6	±ppm					
Timestamp Granularity TX	4	±ns					
Timestamp Granularity RX	4	±ns					
Dynamic Time Stamp Error TX	4	±ns					
Dynamic Time Stamp Error RX	4	±ns					
Input Parameters							
pDelay Interval	1000	ms					
pDelay Response Time	10	ms					
residenceTime	10	ms					
Correction Factors							
Mean Link Delay	0	%					
Drift Rate	0	%					
pDelayResponse → Sync	0	%					
mNRR Smoothing	1						
Configuration							
Норѕ	-	100					
Runs	10	0,000					















Rate Ratio Error – Timestamp & Clock Drift













Rate Ratio Error – mNRR & Direct Clock Drift













Residence Time Error – Timestamp & Clock Drift













Residence Time Error – mNRR













Residence Time – Direct Clock Drift





IEEE 802.1 TSN / 60802 Plenary, November 2021

Mean Link Delay Error – Total & Direct Timestamp Errors













Mean Link Delay Error – mNRR Error













Dynamic Time Error













Effect of GM Clock Drift on Residence Time Error and Rate Ratio Error



GM Clock Drift ±0.6 ppm/s





GM Clock Drift 0 ppm/s



Time Sync – How Errors Add Up



All errors in this analysis are caused by either Clock Drift or Timestamp Errors

Graphical Representation of Error Accumulation

• Each error breaks down into two parts



• The relative weight of each part can be judged by their 7σ values

Graphical Representation of Error Accumulation





Graphical Representation of Error Accumulation







Input Error					
GM Clock Drift Max	+0.6	ppm			
GM Clock Drift Min	+0.6	ppm			
Clock Drift (non-GM)	0.6	±ppm			
Timestamp Granularity TX	4	±ns			
Timestamp Granularity RX	4	±ns			
Dynamic Time Stamp Error TX	4	±ns			
Dynamic Time Stamp Error RX	ic Time Stamp Error RX 4 ±ns				
Input Parame	Var				
pDelay Interval	Variable	ms			
pDelay Response Time	10	ms	Ini		
residenceTime	10	ms			
Correction Fac					
Mean Link Delay	0	%			
Drift Rate	0	%			
pDelayResponse \rightarrow Sync	0	%			
mNRR Smoothing	1				
Configuration					
Норѕ	1	00			
Runs	100	,000			

Minimum is at 250ms...

... for this set of parameters.



IEEE 802.1 TSN / 60802 Plenary, November 2021

Available at http://www.ieee802.org/1/files/public/docs2021



IEEE 802.1 TSN / 60802 Plenary, November 2021

Available at http://www.ieee802.org/1/files/public/docs2021



IEEE 802.1 TSN / 60802 Plenary, November 2021

Available at http://www.ieee802.org/1/files/public/docs2021

IEEE 802.1 TSN / 60802 Plenary, November 2021
pDelayInterval Sensitivity Analysis



IEEE 802.1 TSN / 60802 Plenary, November 2021

Available at http://www.ieee802.org/1/files/public/docs2021

pDelayInterval Sensitivity Analysis with Lower Timestamp Error



Input Errors				
GM Clock Drift Max	+0.6	ppm		
GM Clock Drift Min	+0.6	ppm		
Clock Drift (non-GM)	0.6	±ppm		
Timestamp Granularity TX	2	±ns		
Timestamp Granularity RX	2	±ns		
Dynamic Time Stamp Error TX	2	±ns		
Dynamic Time Stamp Error RX	2	±ns		
Input Parame	eters			
pDelay Interval	Variable	ms		
pDelay Response Time	10	ms		
residenceTime	10	ms		
Correction Factors				
Mean Link Delay	0	%		
Drift Rate	0	%		
pDelayResponse \rightarrow Sync	0	%		
mNRR Smoothing	1			
Configuration				
Hops 100				
Runs 100,000				

Minimum is at approx 150ms...

... for this set of parameters.

pDelayInterval Sensitivity Analysis with Lower Clock Drift



Input Errors					
GM Clock Drift Max	+0.3	ppm			
GM Clock Drift Min	+0.3	ppm			
Clock Drift (non-GM)	0.3	±ppm			
Timestamp Granularity TX	4	±ns			
Timestamp Granularity RX	4	±ns			
Dynamic Time Stamp Error TX	4	±ns			
Dynamic Time Stamp Error RX	4	±ns			
Input Parame	eters				
pDelay Interval	Variable	ms			
pDelay Response Time	10	ms			
residenceTime	10	ms			
Correction Factors					
Mean Link Delay	0	%			
Drift Rate	0	%			
pDelayResponse \rightarrow Sync	0	%			
mNRR Smoothing	1				
Configuration					
Hops 100					
Runs 100,000					

Minimum is at approx 300ms...

... for this set of parameters.

pDelayInterval Sensitivity - Conclusion

- Choice of pDelayInterval can have a large impact on DTE.
- pDelay interval can be optimised but the optimal choice depends on other parameters and sources of error.
- Monte Carlo Analysis is an effective tool for investigating this further.

pDelayTurnaround Sensitivity Analysis

pDelayTurnaround Sensitivity – 1 s pDelay Interval



Input Errors					
GM Clock Drift Max	+0.6	ppm			
GM Clock Drift Min	+0.6	ppm			
Clock Drift (non-GM)	0.6	±ppm			
Timestamp Granularity TX	4	±ns			
Timestamp Granularity RX	4	±ns			
Dynamic Time Stamp Error TX	4	±ns			
Dynamic Time Stamp Error RX	4	±ns			
Input Parame	eters				
pDelay Interval	1000	ms			
pDelay Response Time	Variable	ms			
residenceTime 10 ms					
Correction Factors					
Mean Link Delay	0	%			
Drift Rate	0	%			
pDelayResponse \rightarrow Sync	0	%			
mNRR Smoothing	1				
Configuration					
Hops 100					
Runs 100,000					

DTE is not sensitive to pDelayTurnaround when pDelayInterval is high.

pDelayTurnaround Sensitivity – 31.25 ms pDelay Interval



Input Errors					
GM Clock Drift Max	+0.6	ppm			
GM Clock Drift Min	+0.6	ppm			
Clock Drift (non-GM)	0.6	±ppm			
Timestamp Granularity TX	4	±ns			
Timestamp Granularity RX	4	±ns			
Dynamic Time Stamp Error TX	4	±ns			
Dynamic Time Stamp Error RX	4	±ns			
Input Parameters					
pDelay Interval	31.25	ms			
pDelay Response Time	Variable	ms			
residenceTime	10	ms			
Correction Factors					
Mean Link Delay	0	%			
Drift Rate	0	%			
pDelayResponse \rightarrow Sync	0	%			
mNRR Smoothing	1				
Configuration					
Hops 100					
Hops	1	00			

And DTE is not sensitive to pDelayTurnaround when pDelayInterval is low.

Residence Time Sensitivity Analysis

residenceTime Sensitivity – 1 s pDelay Interval



Input Errors					
GM Clock Drift Max	+0.6	ppm			
GM Clock Drift Min	+0.6	ppm			
Clock Drift (non-GM)	0.6	±ppm			
Timestamp Granularity TX	4	±ns			
Timestamp Granularity RX	4	±ns			
Dynamic Time Stamp Error TX	4	±ns			
Dynamic Time Stamp Error RX	4	±ns			
Input Parameters					
pDelay Interval	1000	ms			
pDelay Response Time	10	ms			
residenceTime	Variable	ms			
Correction Factors					
Mean Link Delay	0	%			
Drift Rate	0	%			
pDelayResponse \rightarrow Sync	0	%			
mNRR Smoothing	1				
Configuration					
Hops 100					
Runs 100,000					

Lower Residence Time is better.

residenceTime Sensitivity – 31.25 ms pDelay Interval



Input Errors				
GM Clock Drift Max	+0.6	ppm		
GM Clock Drift Min	+0.6	ppm		
Clock Drift (non-GM)	0.6	±ppm		
Timestamp Granularity TX	4	±ns		
Timestamp Granularity RX	4	±ns		
Dynamic Time Stamp Error TX	4	±ns		
Dynamic Time Stamp Error RX	4	±ns		
Input Parame	eters			
pDelay Interval	31.25	ms		
pDelay Response Time	10	ms		
residenceTime	Variable	ms		
Correction Factors				
Mean Link Delay	0	%		
Drift Rate	0	%		
pDelayResponse \rightarrow Sync	0	%		
mNRR Smoothing	1			
Configuration				
Hops 100				
Runs 100,000				

Lower Residence Time is better... ...proportional to the amount of error coming from Residence Time (vs Mean Link Delay)

Effect of Error Correction Measures

Default Values – No Error Correction Factors



mNRRsmoothingN = 11



pDelayRespSync_{correction} = 98%

1349 ns					
MLD	MLD RT				
TS	mNRR	TS	RR		
TS	CD	TS	mNRR		CD
TS	œ	TS		CD	

mLinkDelayError_{correction} = 98%



driftRateError_{correction} = 98%

541 ns					
MLD			RT		
TS	mNRR	TS		RR	
Т	CD	TS		mNRR	CD
тѕ	cD		TS		œ

mLinkDelayError_{correction} & driftRateError_{correction} = 98%

		435 ns		
лLD		RT		
TOURR	TS		RR	
Tad	TS			ср
Dat		TS		co

Recommendation & Next Steps

- Carry out Time Series simulations to validate
 - Effect of varying input parameters and sources of error.
 - Effect of applying correction factors
- Focus on averaging Mean Link Delay & Clock Drift Compensation
 - Mean Link Delay averaging should be straightforward, but startup may be an issue.
 - Can only be investigated via Time Series simulation
 - Clock Drift Compensation can be estimated by simply reducing Clock Drift
- I am planning another contribution in December on techniques for compensating for Clock Drift

Backup Material

QQ Plots for Different Numbers of Runs





p. 92

DTE Probability Density at Hop 100 for Different Numbers of Runs





max | DTE $| \ \& \ 7\sigma$ of DTE Across 100 Hops for Different Numbers of Runs





