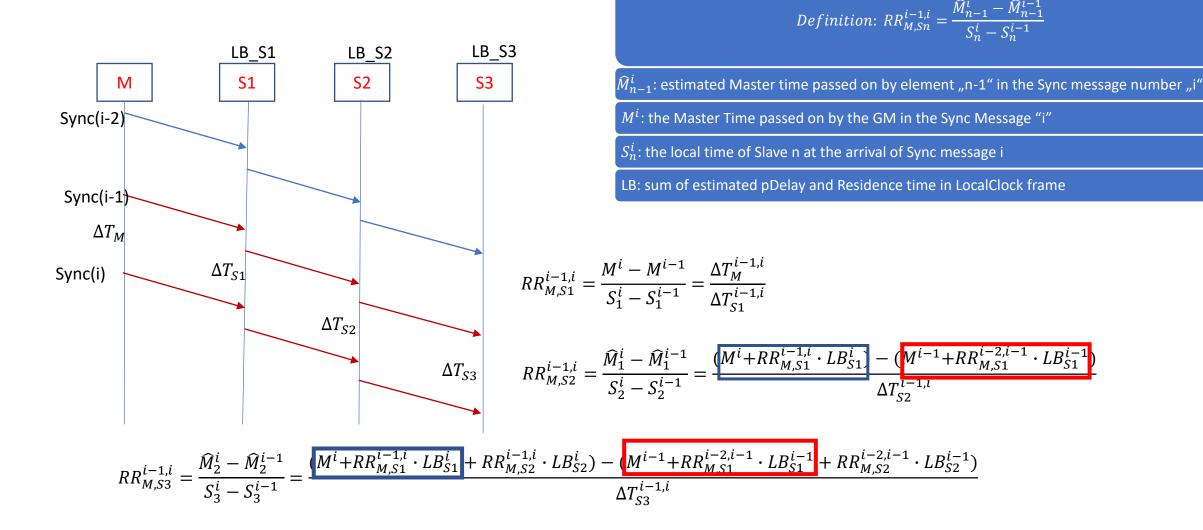
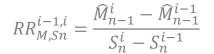
### Error Propagation in RR Calculation using Sync Messages

Dragan Obradovic, Siemens AG

#### *RR calculation via Sync messages*



#### *RR calculation via Sync messages*



From the last page, we can generalize to slave "n":

$$RR_{M,S_{n}}^{i-1,i} = \frac{\widehat{M}_{n-1}^{i} - \widehat{M}_{n-1}^{i-1}}{S_{n}^{i} - S_{n}^{i-1}} = \frac{\Delta T_{M}^{i-1,i}}{\Delta T_{S_{n}}^{i-1,i}} + \frac{\sum_{k=1}^{n-1} \left( RR_{M,Sk}^{i-1,i} \cdot LB_{Sk}^{i} - RR_{M,Sk}^{i-2,i-1} \cdot LB_{Sk}^{i-1} \right)}{\Delta T_{S_{n}}^{i-1,i}}$$

This is a recursive formula in both time and line-depth dimensions.

The terms in the sum are weighted differences (weights are LBs) over time (i.e. this is a discrete differentiation)!

The position of the element in the line determines the amount of the past information it carries along.

### *RR calculation via Sync messages – Recursion Transfer Function in z domain where RR calculating using consecutive Syncs*

$$RR_{M,S_{n}}^{i-1,i} - RR_{M,S_{n}-1}^{i-1,i} = \left(\Delta T_{M}^{i-1,i} + \sum_{k=1}^{n-2} \left(RR_{M,Sk}^{i-1,i} \cdot LB_{Sk}^{i} - RR_{M,Sk}^{i-2,i-1} \cdot LB_{Sk}^{i-1}\right)\right) \cdot \left(\frac{1}{\Delta T_{Sn}^{i-1,i}} - \frac{1}{\Delta T_{Sn-1}^{i-1,i}}\right) + \frac{RR_{M,Sn-1}^{i-1,i} \cdot LB_{Sn-1}^{i} - RR_{M,Sn-1}^{i-2,i-1} \cdot LB_{Sn-1}^{i-1,i}}{\Delta T_{Sn}^{i-1,i}}$$

$$RR_{M,S_{n}}^{i-1,i} \approx RR_{M,S_{n-1}}^{i-1,i} \cdot \left(1 + \frac{LB_{S_{n-1}}^{i}}{\Delta T_{S_{n}}^{i-1,i}}\right) - RR_{M,S_{n-1}}^{i-2,i-1} \cdot \frac{LB_{S_{n-1}}^{i-1}}{\Delta T_{S_{n}}^{i-1,i}}$$

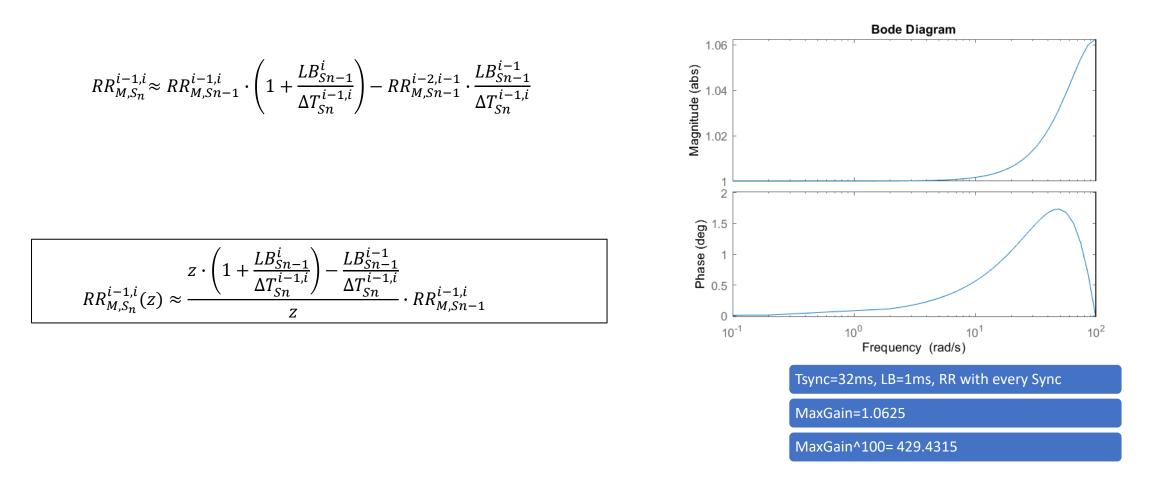
$$RR_{M,S_n}^{i-1,i}(z) \approx \frac{z \cdot \left(1 + \frac{LB_{Sn-1}^i}{\Delta T_{Sn}^{i-1,i}}\right) - \frac{LB_{Sn-1}^{i-1}}{\Delta T_{Sn}^{i-1,i}}}{z} \cdot RR_{M,Sn-1}^{i-1,i}$$

This recursive equation describes the additive "error" propagation over the nodes

Example: stamping error at GM s.t.



*RR* calculation via Sync messages – *Recursion Transfer Function in z domain where RR calculating using consecutive Syncs* 



*RR* calculation via Sync messages – *Recursion Transfer Function in z domain where RR calculating using consecutive Syncs* 

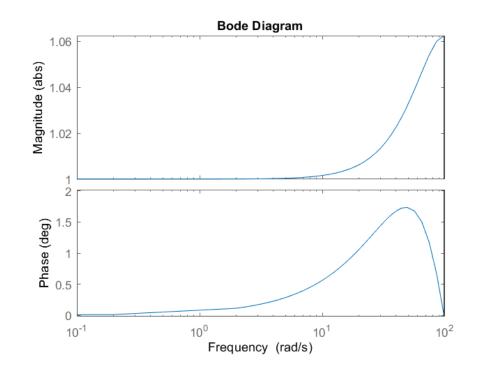
$$RR_{M,S_{n}}^{i-1,i} \approx RR_{M,S_{n-1}}^{i-1,i} \cdot \left(1 + \frac{LB_{S_{n-1}}^{i}}{\Delta T_{S_{n}}^{i-1,i}}\right) - RR_{M,S_{n-1}}^{i-2,i-1} \cdot \frac{LB_{S_{n-1}}^{i-1}}{\Delta T_{S_{n}}^{i-1,i}}$$



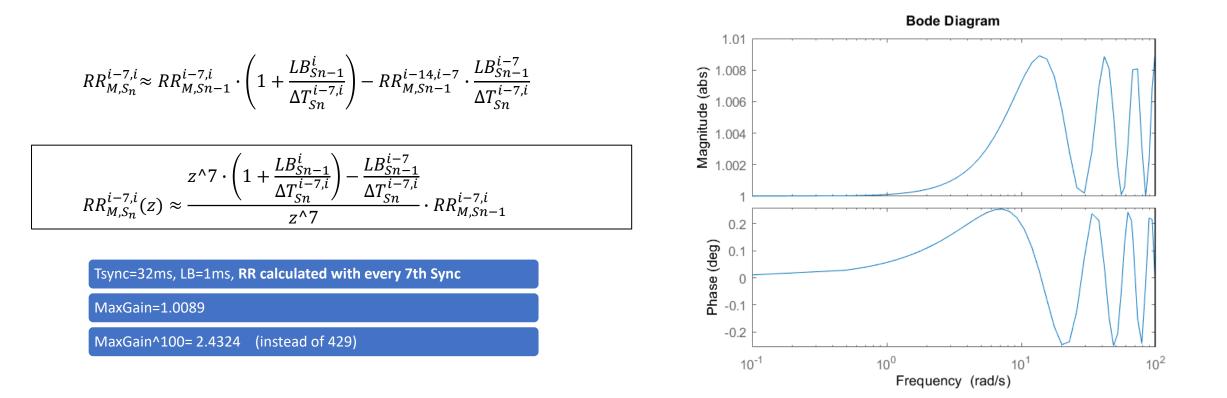


→ Because there is a discrete differentiation

Low-pass filtering can help. This is exactly what we have done!



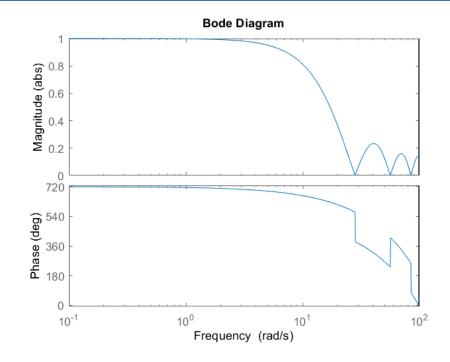
## *RR calculation via Sync messages – Recursion Transfer Function in z domain with RR calculation using every 7<sup>th</sup> Sync*



# RR calculation via Sync messages — Recursion Transfer Function in z domain with RR calculation using every 7<sup>th</sup> Sync *including filtering with a moving window of length* M

$$RR_{M,S_{n}}^{i-7,i}(z) \approx \frac{z^{\wedge 7} \cdot \left(1 + \frac{LB_{Sn-1}^{i}}{\Delta T_{Sn}^{i-7,i}}\right) - \frac{LB_{Sn-1}^{i-7}}{\Delta T_{Sn}^{i-7,i}}}{z^{\wedge 7}} \cdot RR_{M,Sn-1}^{i-7,i}$$

Now implement a moving averaging filter of the length M=7 with a step of Tsync. The Bode plot of the filtered system is:



Tsync=32ms, LB=1ms, RR calculated with every 7th Sync, filtered MaxGain=1

MaxGain^100= 1!  $\rightarrow$  NO error accumulation

### RR calculation using Sync Messages: Conclusion

Calculation of RR at Sn via Sync messages {i-1,i} carries (depends on) the past information contained in the already calculated RRs with previous Sync messages

The size of "carried past" is determined by the position ("n") of the studied element in the line

The discrete differentiation present in RR calculation is a high-pass filter whose frequency response depends on the ratio Residence Time/Tsync

The mentioned high pass filter can amplify the high frequency noise which might lead to gain-peaking

Filtering (already applied) remedies this problem and there is no error accumulation

The RR calculation based on nRRs does not have "memory" in the sense of depending on the GM time carried in the previous messages, but has as a problem of using the old nRR information

The proposed idea of letting Sync messages be used in calculating nRRs is promising.