socionext

or better quality of experience

Technical Feasibility of 100Gb/s per lane SerDes for Backplanes

January, 2018 Hiroki Miyaoka, Toshiaki Sakai Socionext Inc.

socionext

sakai_100gel_04_0118

Agenda

1.Overview

2. Channel Simulation

- 2.1 Scaled PCB Backplane
- 2.2 Cabled Backplane
- 2.3 PCB (Tachyon) Backplane

3.Conclusion

SOCIONEX

1. Overview

- To see the feasibility of 100Gb/s per lane electrical backplane transmission by simulation.
 - PAM4 modulation is assumed.
 - 3 types of backplane model were studied.

type	by	IL (no PKG)	reference
(1) scaled	TE (original)	34.3dB @28GHz	802.3cd
(2) cabled	Samtec	29.6dB (2m) @28GHz	IEEE802.3 NEA
(3) PCB (Tachyon)	Samtec	28.4dB (13") @29GHz	100GEL SG

1.1 channel insertion loss target (1/4)



HSI-PR0089-01

SOCIONEX

If PAM4 modulation is selected, 30dB insertion loss at Nyquist frequency (26.5625GHz) is an appropriate target.

HSI-PR0089-07

SOCIONEX

1.1 channel insertion loss target (2/4)



1.1 channel insertion loss target (3/4)



18" Tachyon 8 mil stub each side

- Info from "Initial Backplane Models for IEEE 802.3 100Gb/s per Lane Electrical Study", http:// www.ieee802.org/3/100GEL/public/tools/backplane/mellitz_100GEL_adhoc_01_010318.pdf

SOCIONEX

1.1 channel insertion loss target (4/4)





2. Channel simulation

sakai_100gel_04_0118



channel

 $S^{(0)}$

SDD21:

SDD22:

-34.3dB @28GHz

-16.2dB @28GHz

scaled backplane

SDD21 (27mm, PKG, die-to-die) : 43.9dB @28GHz

x2 frequency

S^(tp)

SDD21:

SDD22:

measured

27mm-trace

x1

-2.74dB @14GHz

-4.81dB @28GHz

-26.8dB @14GHz -12.4dB @28GHz

symbol	description
Av, Afe, Ane	Tx output amplitude : victim, FEXT, NEXT
Rd	single ended termination resistor
Cd	single ended device capacitance
Hffe(f)	Tx FFE transfer function
S ^(tp) , S ^(rp)	PKG model Tx/Rx
S ⁽⁰⁾	channel under test
H _{Rx} (f)	Rx noise filter
H _{CTLE} (f)	Rx CTLE transfer function
η ₀	one-sided noise spec
Add	Dual-Dirac jitter, peak to peak Tx : before FFE Rx : considered as eye margin
σrj	random jitter, RMS Tx : before FFE Rx : considered as eye margin

σ_{rj (Rx)}

eye monitor

sampling

clock

Cd

Tx die

9

 $S^{(rp)}$

SDD21:

SDD11:

measured

27mm-trace

x1

-2.76dB @14GHz

-4.81dB @28GHz

-22.0dB @14GHz

-15.5dB @28GHz

2.0.2. PKG Characteristics

In this simulation, measured PKG characteristics are used.

27mm PKG (BGA) SDD21: -2.76dB @14GHz , -4.81dB @28GHz SDD22: -26.8dB @14GHz, -12.4dB @28GHz

12mm PKG (BGA)

SDD21: -1.29dB @14GHz, -2.40dB @28GHz SDD22: -22.3dB @14GHz, -12.5dB @28GHz

SOCIONE



note : No xtalk is considered in PKG model.

2.0.3 Simulation Set Up

- ✓ Static Channel Model Simulation
- ✓ Behavior model using MatLab
- ✓ PAM4 around 53Gbd (106Gbps),
- ✓ Jitter, noise and crosstalk are considered.
- ✓ Tx jitter, (DJ, RJ) included. : Basically RJ is the same as 50G-PAM4 (conservative).
- ✓ Rx/CDR jitter (DJ, RJ) are considered as eye opening margin.
- ✓ crosstalk noise in channel S-parameter
- ✓ device noise as eta0 : The same as 50G-PAM (conservative)
- ✓ device capacitance is the same as 50G-PAM4.
 (conservative)
- ✓ Impedance are nominal : 50-ohm single ended

✓ T-spaced FFE

 ✓ Rx FFE parameters are set to minimize ISI.
 ✓ CTLE coefficients are optimized for each channel. (See back up slides.) Band width is the same as 50G-PAM4. (conservative)

 PKG model is based on current design (not a COM PKG model) for 50G-PAM4. (conservative)

item	value	unit
pattern	PRBS13Q	
DJ_Tx	60	mUI
RJ_Tx	10	mUI
EOJ_Tx	0	UI
SNR_Tx	32.5	dB
Rt_Tx	50	ohm
Cd_Tx	160	fF
Av	0.8	Vppd
AVx	1.2	Vppd
BER	1.0E-4	
eta0	1.64E-08	V²/GHz
DJ_Rx	0	UI
Rt_Rx	50	ohm

socionext

for better quality of experience

socionext

2. Channel simulation 2.1 scaled PCB backplane 2.2 cabled backplane 2.3 PCB (Tachyon) backplane

type	by	IL (no PKG)	reference
(1) scaled	TE (original)	34.3dB @28GHz	802.3cd
(2) cabled	Samtec	29.6dB (2m) @28GHz	IEEE802.3 NEA
(3) PCB (Tachyon)	Samtec	28.4dB (13") @29GHz	100GEL SG

SOCIONEX

2.1.1 Channel Characteristics



Daseu UII

http://www.ieee802.org/3/cd/public/channel/Reference_document_for_TE_Connectivity_Backplane_S-Parameter_Channels_07_28_16.pdf http://www.ieee802.org/3/cd/public/channel/TEC_STRADAWhisper40in_Meg6_Channel_IEEE802_3_cd_Cu_07282016.zip

2.1.2 Simulation Summary

(1) scaled backplane

iter	n		unit	#A1	#A2	#A3	#A4	#A5	#A6	#A7	#A8	#A9	#A10	#A11	#A12
baud	rate		Gbd	28						56					
channel		type		ch-1						ch-2					
	FFE	tap/pre		4/2			4	/2			9/5	1	I/0 (no	o FFE)
Тх	RJrms	RJrms mUI 5 5 10 5							1	0					
	SNR		dB		32.5										
Tx/Rx	PKG	freq		x1	x2	x	1	x2				x1			
	CTLE freq x1 x1/2 x1 x1/2														
Rx	fr	x fb	GHz	x3/4	x3/4	x3/8	x3/4		x3/8						
	FFE	tap/pre		1/0			1/0	(no F	FE)			9/5	54/5	32/5	54/5
	DFE	tap		12			12				24			1	0
	RJrms		mUl	5	5		10		5			1	0		_
		upp		119	17	0	0	68	1	8	0	112	83	82	0
	EW4	mid	mUl	179	64	31	0	129	40	56	0	160	115	115	0
01/0		low		119	17	0	0	69	0	7	0	112	84	82	0
еуе		upp		28	3	0	0	16	0) 1 0 <mark>23</mark> 3				33	0
	EH4	mid	mV	31	5	1	0	20	2	4	0	25	36	36	0
		low		29	3	0	0	16	0	1	0	23	34	34	0

criteria : EW4<u>></u>100mUI, EH4<u>></u>20mV

(1) scaled backplane 2.1.3 Simulation Result (#A1~#A6) log10(BER)

0

-1

-2

-3



sakai 100gel 04 0118

15

2.1.3 Simulation Result (#A7~#A12)

#A8

-5

-4

log10(BER)

-1

50

(1) scaled backplane

#A3 -> #A7 : 24-tap DFE helps some, but not significant.



#A7 -> #A8 : Tx FFE 9-tap, 5-pre does not help at all. Reduction of Tx swing causes worse result.

#A8 -> #A9 : No Tx FFE (1/0) and more Rx FFE (9/5) help to open eye, significantly.



#9 -> #10 : Rx FFE 54-tap, 5-pre and Rx DFE 1-tap, degrade some. To realize multiple tap DFE with many tap FEE is tough in real silicon implementation.

#A10 -> #A11 : Rx FFE 32-tap, 5-pre, reduction of FFE tap does not affect so much, with this channel. It may affect bumpy channel. Reduction of FFE taps is necessary in rea Si implementation.

#A10 -> #A12 : No DFE on Rx closes eye, completely.



2.1.5. Simulation Summary (FFE tap, Tx or Rx)

With th advant	iis assur age.	nption,	Rx FFE I	has an	l	bett	er	~		same	
	ite	m		unit	#A7	#A7'	#A8	# <mark>A</mark> 8'	#A9	#A9'	
	noi	se			yes	no	yes	no	yes	no	
	baud	rate		Gbd	56						
	channel		type				-2				
		FFE	tap/pre		4/	2	9/	5	1/0 (no	> FFE)	
	Tx	RJrms		mUI			1	0			
		SNR		dB	32.5	N/A	32.5	N/A	32.5	N/A	
	Tx/Rx	PKG	freq				X	1			
		CTLE	freq		x1/2						
		eta0		V ² /Hz	1.68E-8	0	1.68E-8	0	1.68E-8	0	
	Dv	fr	x fb	GHz	x3/8	N/A	x3/8	N/A	x3/8	N/A	
		FFE	tap/pre			1/0 (n	o FFE)		9/	5	
		DFE	tap				7 2	4			
		RJrms		mUI			1	0			
		width	upp		8	140	0	176	112	176	
		EW4	mid	mUl	56	220	0	226	160	226	
			low		7	140	0	177	112	177	
	eye		upp		1	39	0	44	23	44	
		EH4		mV	4	43	0	48	25	48	
			low		1	38	0	45	23	45	
Consider	ring real SI ir	nplementa	tion, 24-tap D)FE is not	ot better				etter		
_reasible, sakai_100	nowever. gel_04_0118				wors(17	9		(1) sca	aled bac	kplane	

HSI-PR0089-0

2.1.5 Simulation Result (#A7~#A9,#A7'~#A9', FFE taps)



socionext

or better quality of experience

2. Channel simulation

2.1 scaled PCB backplane

2.2 cabled backplane

2.3 PCB (Tachyon) backplane

type	by	IL (no PKG)	reference
(1) scaled	TE (original)	34.3dB @28GHz	802.3cd
(2) cabled	Samtec	29.6dB (2m) @28GHz	IEEE802.3 NEA
(3) PCB (Tachyon)	Samtec	28.4dB (13") @29GHz	100GEL SG

2.2.2 Channel Characteristics (1/2)

(2) cabled backplane

OCION



sakai_100gel_04_0118

HSI-PR0089-0

(2) cabled backplane

ite	m		unit	#1	#2	#3	#4	#5	#6	#7	#8	#9	#10	#11	#12
baud	rate		Gbd		56		53.125	52	48		56			58	
	type	cable	d BP	1m(A)	2m(B)		3m	(C)	_	1m(A)	2m(B)	3m(C)		2m(B)	
channel	п	no PKG	dB	23.6	29.6	35.5	34.0	33.4	31.2	23.6	29.6	35.5		30.5	
	16	w/ PKG	dB	33.2	39.2	39.2 45.1 43.2 42.4 39.7 28.4 34.4 40.3 40.4).4	35.4				
FFE tap/pre 1 / 0															
Tx	RJrms		mUl						1	0					
	SNR		dB						32	2.5					
Tx/Rx	PKG	trace	mm			2	27				12		2	27	12
	CTLE					HF	: 2p-1z,	LF : 1	o-1z (Se	e CTLE	E param	neter pa	ige)		
	eta0		V ² /GHz						1.64	4E-8					
Dv	fr	x fb	GHz		x 3/8										
	FFE	tap/pre			<u>54 / 5</u> 106/5							6/5			
	DFE	tap			1										
	RJrms		mUl						1	0	-				
		upp		126	104	43	79	88	122	138	120	74	93	98	111
	EW4	mid	mUl	164	144	81	114	126	156	179	162	113	131	137	151
01/0		low		126	102	44	78	89	123	136	118	75	93	98	111
eye		upp		63	45	14	29	34	52	67	54	27	38	42	49
	height EH4	mid	mV	67	49	16	31	37	55	71	58	30	40	45	52
		low		63	45	14	29	35	52	67	54	27	38	42	49

criteria : EW4<u>></u>100mUI, EH4<u>></u>20mV

socionext

✓ 2m cabled BP can be used, though it is marginal and depending on PKG.

✓ Number of FFE taps (54->106) does not affect significantly.

- PKG IL (Tx + Rx, @56Gbd=28GHz) : 4.8dB (12mm), 9.6dB(27mm)

2.2.4 Simulation Summary (insertion loss @28GHz)



2.2.4 Simulation Summary (baud rate)

(2) cabled backplane

socione



Eye opening is strongly depends on baud rate.

socionext

or better quality of experience

socionext

2. Channel simulation 2.1 scaled PCB backplane 2.2 cabled backplane 2.3 PCB (Tachyon) backplane

type	by	IL (no PKG)	reference
(1) scaled	TE (original)	34.3dB @28GHz	802.3cd
(2) cabled	Samtec	29.6dB (2m) @28GHz	IEEE802.3 NEA
(3) PCB (Tachyon)	Samtec	28.4dB (13") @29GHz	100GEL SG

2.3.1 channel characteristics

(3) PCB backplane



sakai 100gel 04 0118

2.3.2 Simulation Result (58Gbd)

(3) PCB backplane

SOCIONEX



With improved material (Tachyon), PCB backplane performance is marginal and physical length may not be enough for practical usage.



3. Conclusion

sakai_100gel_04_0118

3. Conclusion (1/2)

1. In case of 53Gbd PAM4, without improved channel characteristics (30dB at Nyquist, PAM4) no transmission is feasible.

2. Even with improved channel, reduction of reflection, and crosstalk are mandatory.

3. PKG affects transmission performance a lot. Improvement of PKG characteristics will improve margin.

- At 53Gbd, PKG-IL / total-IL = 12~17% (12mm PKG), 21~29% (27mm PKG) : not negligible small

4. Appropriate equalization is necessary, considering performance, power and area in real Si implementation.

- It is a trade off issue both channel and SerDes design.

- Like FEC, "heavy" equalization will require more power and Si area.

- Further investigation is under going.

SOCIONEX

3. Conclusion (2/2)

5. With cabled backplane, 100Gb/s transmission with 30dB @28GHz channel seems feasible.

- 6. Baud rates affect eye opening significantly.
- 7. Even with better material (like Tachyon), "legacy" PCB backplane structure may not be practical.

HSI-PR0089-01

socionext

Thank you!



socionext

or better quality of experience

socionext

A-2.1 scaled PCB backplane A-2.2 cabled backplane A-2.3 PCB (Tachyon) backplane

SOCIONEX

A-2.1.1 Channel Characteristics (scaled cd backplane)

- This is a feasibility study of "100GBASE-KR" (backplane) transmission.
- For this simulation, "scaled frequency" model from public available 802.3cd channel for 53Gb/s transmission (40 inch backplane) by TE Connectivity is used. <u>http://www.ieee802.org/3/cd/public/channel/</u> <u>TEC_STRADAWhisper40in_Meg6_Channel_IEEE802_3_cd_Cu_07</u> 282016.zip
- The scaled frequency channel itself is not feasible to realize in terms of PCB material standing point, probably.
 - However, some of cabled backplane or orthogonal mid-plane can/may achieve similar channel characteristics. So, it is a good starting point.
- Crosstalk is set to satisfy "COM>3dB" in original (28Gbd) condition.

A-2.1.2 Channel Characteristics



A-2.1.3 Simulation Set Up

as reference PAM4 28Gbd (56Gbps, #A1)

Static Channel Model Simulation

✓ PAM4 at 56Gbd (112Gbps)

as eye opening margin.

✓ Tx jitter, (DJ, RJ)

✓ device noise as eta0

PKG model : S-parameter

✓ Behavior model using MatLab

Jitter, noise and crosstalk are considered.

✓ Rx/CDR jitter (DJ, RJ) are considered

✓ crosstalk noise in channel S-parameter

Impedance are nominal : 50-ohm single ended

FFE tap parameters are optimized to minimize ISI

simulation parameters

	item	value	unit
	modulation	PAM4	
	pattern	PRBS13Q	
	DJ_Tx	60	mUI
	RJ_Tx	10	mUI
	EOJ_Tx	0	UI
	SNR_Tx	32.5	dB
	Rt_Tx	50	ohm
	Cd_Tx	160	fF
	Av	0.8	Vppd
at Rx.	AVx	1.2	Vppd
	BER	1.0E-4	
	eta0	1.64E-08	V²/GHz
	DJ_Rx	0	UI
	Rt_Rx	50	ohm

socionex

CTLE parameters

T-spaced FFE

 \checkmark

 \checkmark

 \checkmark

parameter	freq.	symbol	unit	#A1	#A2	#A3	#A4	#A5	#A6	#A7	#A8	#A9	#A10	#A11	#A12
	HF	fp1		1.0	1.0	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
pole		fp2	fb	0.4	0.4	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
	LF	fLF	1	0.011	0.011	0.010	0.010	0.011	0.010	0.010	0.010	0.010	0.010	0.010	0.010
zero	HF	fz	fh	0.081	0.081	0.076	0.092	0.077	0.076	0.081	0.061	0.061	0.025	0.042	0.025
	LF	fLF	цтр	0.007	0.007	0.006	0.006	0.007	0.006	0.007	0.007	0.007	0.007	0.007	0.007

A-2.1.4 Simulation Summary (EW4)



 \leq

 \square

 $| \bigcirc$

A-2.1.4 Simulation Summary (EH4)



socionext

A-2.1.5 Simulation Summary (FFE taps)

- In th tap c	EW4 [mUI] 200 - In this simulation, FFE tap coefficients are forced to minimize ISI. - So, Tx FFE taps like c(-1), c(1), c(2) will decrease output swing,			250 — 200 —	■ EW4-U ■ EW4_M ■ EW4_L	í	better		same		
force - So, c(-1), decre				150 —	criteria : ≥100mUl		worse	bet	tter		
this s cause open - With exact FFE i	maller s es worse ing. n no noi s same r s obser	swing e eye se case, esult as ved.	Rx	100 -		no noise		no noise		no noise	
Г	ite	em	un	<u> </u>	#A7	#A7'	#A8	#A8'	#A9	#A9'	
F	-	FFE	tap/	pre	4	/2	9	/5	1/0 (no	o FFE)	
	IX	SNR	dl	B	32.5	N/A	32.5	N/A	32.5	N/A	
F		eta0	V ² /	Hz	1.68E-8	0	1.68E-8	0	1.68E-8	0	
	Вv	fr	x f	fb	x3/8	N/A	x3/8	N/A	x3/8	N/A	
	NA	FFE	tap/	pre		1/0 (n	o FFE)	-	9.	/5	
	DFE tap		р			2	4				
		width	upp	1	8	140	0	176	112	176	
		EW4	mid	mUI	56	220	0	226	160	226	
	ΑνΑ		low		7	140	0	177	112	177	
	Cyc	height	upp	1	1	39	0	44	23	44	
		FH4	mid	mV	4	43	0	48	25	48	
			low		1	38	0	45	23	45	

sakai_100gel_04_0118

A-2.1.5 Simulation Summary (FFE taps)

		0					same	;	
	EH4 [mV]	O	U	■EH4_U		better			
	[]	5	0 -	EH4_M			_		\
		•	•	EH4_L					
		4	0						
		3	0 _	riteria : <u>></u> 20m\	w	orse	b	etter	
		2	0 -						
		1	0			n			no noise
			0 -			# 4.0		#10	
ite	m	un	it	#A7	#A7'	#Å8	#Å8'	#Å9	#Å9'
Тх	FFE	tap/j	ore	4	2	9/	/5	1/0 (n	o FFE)
	SNR	dE	3	32.5	N/A	32.5	N/A	32.5	N/A
	eta0	V ² /ł	lz	1.68E-8	0	1.68E-8	0	1.68E-8	0
Rx	fr	x f	b	x3/8	N/A	x3/8	N/A	x3/8	N/A
	FFE	tap/	ore		1/0 (no	o FFE)		9	/5
	DFE	ta	p			2	4		
	width	upp		8	140	0	176	112	176
	EW4	mid	mUI	56	220	0	226	160	226
eve	eve			7	140	0	177	112	177
- , -	height	upp		1	39	0	44	23	44
	EH4	mid	mV	4	43	0	48	25	48
		low		1	38	0	45	23	45
00gel_0	4_0118				38			SOCI	onext

sakai_100gel_04_0118

socionext

or better quality of experience

socionext

back up slides A-2.1 scaled PCB backplane A-2.2 cabled backplane A-2.3 PCB (Tachyon) backplane

SOCIONEX

- To see the feasibility of "100GBASE-KR" (backplane) transmission.
- For this simulation, public available channels for 100Gb/s transmission by Samtec at IEEE802.3 NEA site* are used.

These include all the component from PKG ball to PKG ball.

http://www.ieee802.org/3/ad_hoc/ngrates/public/17_05/mellitz_nea_01a_0517.pdf

- http://www.ieee802.org/3/ad_hoc/ngrates/public/17_05/mellitz_nea_02_0517.zip
- http://www.ieee802.org/3/ad hoc/ngrates/public/17_05/mellitz_nea_03_0517.zip - http://www.ieee802.org/3/ad hoc/ngrates/public/17_05/mellitz_nea_04_0517.zip

Insertion loss breakdown @28GHz cable loss : ~6dB/m PKG (both side) : ~9.6dB (27mm), ~4.8dB (12mm) other component : ~5.6dB

HSI-PR0089-01

socionext

A-2.2.2 Channel Characteristics (scaled xtalk)



sakai_100gel_04_0118

socione

A-2.2.2 Channel Characteristics (TDR, 2m cable example)



A-2.2.3 Simulation Scondition (CTLE parameters)

parameter	freq.	symbol	unit	#1	#2	#3	#4	#5	#6	#7	#8	#9	#10	#11	#12
	нг	fp1		0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
pole	III	fp2	fb	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
	LF	fLF		0.011	0.008	0.007	0.007	0.007	0.008	0.013	0.009	0.007	0.008	0.008	0.009
zero	HF	fz	fh	0.041	0.029	0.025	0.026	0.028	0.028	0.027	0.039	0.035	0.029	0.015	0.016
	LF	flF	QT.	0.008	0.006	0.005	0.005	0.005	0.005	0.009	0.006	0.005	0.006	0.006	0.006

parameter	freq.	symbol	unit	#1′	#2 ′	#3 ′	#4′	#5 ′	#6 ′	#7 ′	#8 ′	#9 ′	#10 ′	#11 ′	#12 ′
pole	니다	fp1		0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
	III	fp2	fb	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
	LF	flF		0.011	0.008	0.007	0.007	0.007	0.008	0.013	0.009	0.007	0.008	0.008	0.009
zero	HF	fz	fh	0.041	0.029	0.025	0.026	0.028	0.028	0.027	0.039	0.035	0.029	0.015	0.016
	LF	fLF	UL UL	0.008	0.006	0.005	0.005	0.005	0.005	0.009	0.006	0.005	0.006	0.006	0.006

parameter	freq.	symbol	unit	#21	#21 ′	#22	#22 ′	#23	#23 ′	#24	#25	#30	#31	#32
	니다	fpl		0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
pole	пг	fp2	fb	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
	LF	flF		0.011	0.011	0.008	0.008	0.007	0.007	0.010	0.006	0.016	0.011	0.009
zero	HF	fz	fh	0.040	0.040	0.032	0.032	0.026	0.026	0.035	0.025	0.031	0.036	0.032
	LF	fLF	UL OL	0.008	0.008	0.006	0.006	0.005	0.005	0.008	0.004	0.013	0.008	0.007



SOCIONEX

- Since the parameters are "optimized" at no noise condition, the parameters are the same for with and no noise.

- The assumption is that noise is random and average is "0".

A-2.2.4 Simulation Summary (w/ noise, with xtalk)

ite	m		unit	#1	#2	#3	#4	#5	#6	#7	#8	#9	#10	#11	#12
baud	rate		Gbd		56		53.125	52	48		56			58	
	type	cable	d BP	1m(A)	2m(B)		3m	(C)	-	1m(A)	2m(B)	3m(C)		2m(B)	
channel	п	no PKG	dB	23.6	29.6	35.5	34.0	33.4	31.2	23.6	29.6	35.5		30.5	
	16	w/ PKG	dB	33.2	39.2	45.1	43.2	42.4	39.7	28.4	34.4	40.3	40).4	35.4
	FFE	tap/pre							1	/ 0					
Tx	RJrms		mUl						1	0					
	SNR		dB						32	2.5					
Tx/Rx	PKG	trace	mm			2	27				12		2	7	12
	CTLE					HF	: 2p-1z,	, LF : 1p	o-1z (S€	e CTLE	E param	neter pa	ige)		
	eta0		V ² /GHz						1.64	4E-8					
Ry	fr	x fb	GHz						<u>x</u>	3/8					
	FFE	tap/pre						54	/ 5					10	6/5
	DFE	tap							•	1					
	RJrms		mUl						1	0					
		upp		126	104	43	79	88	122	138	120	74	93	98	111
	FW4	mid	mUl	164	144	81	114	126	156	179	162	113	131	137	151
0.10		low		126	102	44	78	89	123	136	118	75	93	98	111
eye -		upp		63	45	14	29	34	52	67	54	27	38	42	49
	height EH4	mid	mV	67	49	16	31	37	55	71	58	30	40	45	52
		low		63	45	14	29	35	52	67	54	27	38	42	49

criteria : EW4>100mUI, EH4>20mV

socionext

✓ 2m cabled BP can be used, though it is marginal and depending on PKG.

✓ Number of FFE taps (54->106) does not affect significantly.

- PKG IL (Tx + Rx, @56Gbd=28GHz) : 4.8dB (12mm), 9.6dB(27mm)

A-2.2.4 Simulation Summary (w/o noise, with xtalk)

ite	em		unit	#1'	#2'	#3'	#4'	#5'	#6'	#7'	#8'	#9'	#10'	#11'	#12'
baud	l rate		Gbd		56		53.125	52	48		56			58	
channol	type	cabled	l BP	1m(A)	2m(B)		3m	(C)		1m(A)	2m(B)	3m(C)		2m(B)	-
Channer	IL	w/ PKG	dB	33.2	39.2	45.1	43.2	42.4	39.7	28.4	34.4	40.3	40).4	35.4
	FFE	tap/pre							1	/ 0					
Тх	RJrms		mUl						1	0					
	SNR		dB						N	/ A					
Tx/Rx	PKG	trace	mm			2	27				12		2	27	12
	CTLE					HF	: 2p-1z,	LF : 1	o-1z (Se	e CTLE	E param	neter pa	ige)		
	eta0		V ² /GHz							0					
Dv	fr	x fb	GHz						N	/A					
	FFE	tap/pre						54	/ 5					10	6/5
	DFE	tap							1	1					
	RJrms		mUI			-			1	0	-	-		-	-
		upp		149	143	119	139	141	164	158	146	141	138	143	139
	FW4	mid	mUI	191	188	167	178	186	201	201	191	186	182	188	182
		low		147	138	116	137	143	165	154	143	143	137	143	138
eye		upp		79	69	53	63	66	79	80	71	66	65	70	67
	height FH4	mid	mV	85	75	58	67	71	83	85	75	71	69	74	71
		low		79	69	53	63	67	79	80	70	67	65	70	67

✓ Reduction of device noise affects a lot, though only partial realization is realistic.

criteria : EW4>100mUI, EH4>20mV

A-2.2.4. Simulation Summary (w/ or w/o noise, xtalk amount)

ite	em		unit	#1	#1'	#21	#21'	#2	#2'	#22	#22'	#3	#3'	#23	#23'
baud	l rate		Gbd						5	56					
	type	cabled	l BP	1m	(A)	1m	(D)	2m	(B)	2m	(E)	3m	(C)	3m	(F)
channel	IL	w/ PKG	dB		33	3.2			39	9.2			4	5.1	
	xtalk	freq xfb	/ PSXT	X	1	X	2	X	1	X	2	X	1	X	2
	FFE	tap/pre							1	/ 0					
Tx	RJrms		mUI			_	_		1	0					
	SNR		dB	32.5	N/A	32.5	N/A	32.5	N/A	32.5	N/A	32.5	N/A	32.5	N/A
Tx/Rx	PKG	trace	mm						2	27					
	CTLE					HF	: 2p-1z	, LF : 1p)-1z (Se	e CTLE	E paran	neter pa	ige)		
	eta0		V ² /GHz	1.64E-08	0	1.64E-08	0	1.64E-08	0	1.64E-08	0	1.64E-08	0	1.64E-08	0
Rx	fr	x fb	GHz	x3/8	N/A	x3/8	N/A	x3/8	N/A	x3/8	N/A	x3/8	N/A	x3/8	N/A
	FFE	tap/pre							54	/ 5					
	DFE	tap								1					
	RJrms		mUl						1	0		_			
		upp		126	149	129	152	104	143	109	149	43	119	53	147
	FW4	mid	mUI	164	191	164	191	144	188	143	191	81	167	85	194
0.40		low		126	147	130	153	102	138	109	150	44	116	54	146
eye		upp		63	79	69	86	45	69	53	82	14	53	19	75
	height FH4	mid	mV	67	85	73	92	49	75	56	88	16	58	22	82
	E 117	low		63	79	69	87	45	69	53	83	14	53	20	76
						J				1				J	

- Further reduction of xtalk noise helps some, but not significantly, since "original" PSXT is relatively small (-53.8dB, 2m).

criteria : EW4<u>></u>100mUI, EH4<u>></u>20mV

HSI-PR0089-01

SOCIONEX

A-2.2.4 Simulation Summary (w/ or w/o noise, xtalk amount)



	Atain	1109 000	aio	~	•	~	-	~	•	^	-	~ ~	•	~	-
Тx	SNR	dB		32.5	N/A	32.5	N/A	32.5	N/A	32.5	N/A	32.5	N/A	32.5	N/A
Вv	eta0	V ² /GH	z	1.64E-08	0	1.64E-08	0	1.64E-08	0	1.64E-08	0	1.64E-08	0	1.64E-08	0
ΓX	fr	x fb		x3/8	N/A	x3/8	N/A	x3/8	N/A	x3/8	N/A	x3/8	N/A	x3/8	N/A
	idth	upp		126	149	129	152	104	143	109	149	43	119	53	147
	FW4	mid	mUl	164	191	164	191	144	188	143	191	81	167	85	194
	+	low		126	147	130	153	102	138	109	150	44	116	54	146
eye	h a i a h f	upp		63	79	69	86	45	69	53	82	14	53	19	75
	FH4	mid	mV	67	85	73	92	49	75	56	88	16	58	22	82
	.	low		63	79	69	87	45	69	53	83	14	53	20	76

sakai_100gel_04_0118

HSI-PR0089-01

A-2.2.4 Simulation Summary (w/ or w/o noise, xtalk amount)



sakai_100gel_04_0118

 \leq

SOCIONEX

A-2.2.4 Simulation Summary













EH4 : eye height no noise

SOCIONEX

A-2.2.4 Simulation Summary



socione

A-2.2.5 number of FFE taps?



A-2.2.5 FFE tap effect (2m cable, 27mm PKG, #11)



56

socionext

A-2.2.5. FFE tap effect (2m cable, 12mm PKG, #12)



A-2.2.5 FFE tap effect (2m cable, 27mm PKG, #10/11)



SOCIONE





socionext

or better quality of experience

socionext

back up slides A-2.1 scaled PCB backplane A-2.2 cabled backplane A-2.3 PCB (Tachyon) backplane

A-2.3 PCB (Tachyon) backplane

1. PCB (Tachyon) backplane models were open to public on 01/03/2018. (by Samtec)

http://www.ieee802.org/3/100GEL/public/adhoc/jan03_18/mellitz_100GEL_adhoc_01_010318.pdf - http://www.ieee802.org/3/100GEL/public/tools/backplane/mellitz_100GEL_adhoc_02_010318.zip - http://www.ieee802.org/3/100GEL/public/tools/backplane/mellitz_100GEL_adhoc_03_010318.zip - http://www.ieee802.org/3/100GEL/public/tools/backplane/mellitz_100GEL_adhoc_04_010318.zip

- 2. Additional simulations were run using these channels.
 - PCB (Tachyon) backplanes have similar channel insertion loss, but higher xtalk results worse eye opening than cabled backplane. (13" PCB vs 2m cabled)
 - Also, 13" PCB backplane may be too short for practical usage.

TM

A-2.3.2 PCB backplane simulation result (1/2)

iter	n	u	nit	#30	#30'	#31	#31'	#32	#32'
baud	rate	Gb	d			5	8		
	type	PCB (Tao BF	chyon) S	3" (7.	6cm)	13" (3	3cm)	18" (4	5.7cm)
channel		w/ PKG		26	6.6	38	.0	43	.3
	IL	no PKG	ав	17	' .0	28	.4	33	.7
	xtalk	PSXT	[dB]	-41	1.6	-45	5.6	-46	6.1
	FFE	tap/p	ore			1/	0		
Тх	RJrms	[mL	[וו			1	0		
	SNR	[dE	8]	32.5	N/A	32.5	N/A	32.5	N/A
Tx/Rx	PKG	trace [mm]			2	7		
		HF	•			2p/	1z		
	GILE	LF	=			1p/	1z		
	eta0	V²/G	Hz	1.64E-8	0	1.64E-8	0	1.64E-8	0
Rx	fr			x 3/8	N/A	x 3/8	N/A	x 3/8	N/A
	FFE	tap/p	ore			54	/5		
	DFE	tap	C			1			
	RJrms	mL	JI			1	0		
		upp		104	117	78	105	0	53
	width FW4	mid	mUI	151	167	120	151	19	88
		low		110	126	80	106	4	59
еуе		upp		50	60	30	45	0	17
	height FH4	mid	mV	56	67	34	49	1	19
		low		51	61	31	46	1	20
sakai_100gel_0	4_0118				63			50CIC	Nex

A-2.3.2 PCB backplane simulation result (2/2)

• 4			• 4				//0.41						//0.01		
Iter	n	u	nit	#30	#30	#24	#24	#31	#31	#10	#10 [·]	#32	#32	#25	#25
baud	rate	Gb	d						5	8				-	
	type	В	P	3" (PCB	s, 7.6cm)	1m (ca	abled)	13" (PCE	3, 33cm)	2m (ca	abled)	18" (4	5.7cm)	3m (ca	abled)
ahannal	п	w/ PKG		26	6.6	34	.3	38	.0	40	.4	43	.3	46	.5
cnannei	IL	no PKC	3 UD	17	7.0	24	.4	28	.4	30	.3	33	3.7	36	.6
	xtalk	PSXT	[dB]	-4	1.6	-49	9.6	-4	5.6	-54	1.0	-46	6.1	-58	3.0
	FFE	tap/	pre						1	/0				•	
Тx	RJrms	[ml	[ונ						1	0					
	SNR	[dE	3]	32.5	N/A	32.5	N/A	32.5	N/A	32.5	N/A	32.5	N/A	32.5	N/A
Tx/Rx	PKG	trace	_ [mm]						2	7					
	CTL	H	F						2p	/1z					
	Е	L	F						1p	/1z					
	eta0	V²/G	Hz	1.64E-8	0	1.64E-8	0	1.64E-8	0	1.64E-8	0	1.64E-8	0	1.64E-8	0
Rx	fr			x 3/8	N/A	x 3/8	N/A	x 3/8	N/A	x 3/8	N/A	x 3/8	N/A	x 3/8	N/A
	FFE	tap/	pre		•				54	/5					
	DFE	ta	р						•	1					
	RJrms	ml	II						1	0					
		upp		104	117	120	145	78	105	93	138	0	53	6	107
	width FW4	mid	mUI	151	167	158	187	120	151	131	182	19	88	38	154
		low		110	126	121	146	80	106	93	137	4	59	6	108
eye		upp		50	60	58	75	30	45	38	65	0	17	1	45
ł	height FH⊿	mid	mV	56	67	61	80	34	49	40	69	1	19	4	49
		low		51	61	58	76	31	46	38	65	1	20	1	45

HSI-PR0089-01

 $\left(\right)$

A-2.3.2 Simulation Result (PCB-BP Tachyon,



sakai_100gel_04_0118

65



- references

SOCIONEX

1. Richard Mellitz, et al, "Working Towards 100Gbs Serial Electrical Channel Technical Feasibility", mellitz_nea_01a_0517.pdf

http://www.ieee802.org/3/ad_hoc/ngrates/public/17_05/mellitz_nea_01a_0517.pdf channel models :

http://www.ieee802.org/3/ad_hoc/ngrates/public/17_05/mellitz_nea_02_0517.zip http://www.ieee802.org/3/ad_hoc/ngrates/public/17_05/mellitz_nea_03_0517.zip http://www.ieee802.org/3/ad_hoc/ngrates/public/17_05/mellitz_nea_04_0517.zip

- 2. Tom Palkert, et al, "SERDES for 100Gbps", palkert_nea_02_0517.pdf http://www.ieee802.org/3/ad_hoc/ngrates/public/17_05/palkert_nea_02_0517.pdf
- 3. Phil Sun, "100Gb/s Single-Iane SERDES Discussion", sun_nea_01a_0517.pdf http://www.ieee802.org/3/ad hoc/ngrates/public/17_05/sun_nea_01a_0517.pdf
- 4. Joel Goergen, "The Reality of Channels Operating at 100Gbps", goergen_nea_01_0517.pdf http://www.ieee802.org/3/ad_hoc/ngrates/public/17_05/goergen_nea_01_0517.pdf
- 5. Rob Stone, "100G Electrical Interfaces in the Datacenter Desirable Solution Attributes", stone_nea_01a_0517.pdf http://www.ieee802.org/3/ad_hoc/ngrates/public/17_05/stone_nea_01a_0517.pdf
- 6. Tom Palkert, et al, "Interconnect for 100G serial I/O ports", palkert_nea_01_0517.pdf http://www.ieee802.org/3/ad_hoc/ngrates/public/17_05/palkert_nea_01_0517.pdf
- 7. Ali Ghiasi, "System Evolution with 100G Serial IO", ghiasi_nea_01a_0517.pdf http://www.ieee802.org/3/ad_hoc/ngrates/public/17_05/ghiasi_nea_01a_0517.pdf

8. Beth Kochuparambil, "100Gb/s per Lane for Electrical Interfaces and Electrical PHYs Study Group: Status and Work", cfi_kochuparambil_01a_1217.pdf http://www.ieee802.org/3/100GEL/public/kochuparambil_100GEL_adhoc_01_1217.pdf

9. Mark Gustlin, et al, "100Gb/s Electrical Links System View", ofelt_100GEL_adhoc_01_1217.pdf http://www.ieee802.org/3/100GEL/public/ofelt_100GEL_adhoc_01_1217.pdf

67

socionext

for better quality of experience