#### **Taming CSRS**

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Avago Technologies

- Summary (3 slides)
- Statement of present situation (4 slides)
- Summary of new material (1 slide)
- Noise loading (3 slides)
- Split stressor (2 slides), noise color (1)
- Monte Carlo method (5 slides)
- Monte Carlo results (3 slides)
- CSRS test & proposed changes (3 slides)
- Conclusions

### Margin in Draft 3.1

- Consensus that D3.1 has margin
- Possible uses for some/all of the margin
  - Retain the margin
  - Relax transmitter TWDP
  - Relax the minimum transmitter power (OMA)
  - Relax the symmetric part of the receiver test
  - Relax/remove the noise from the receiver test
- Comment on cases for relaxing transmitter and receiver specs:
  - The necessary transmitter technology is relatively mature and the D3.1 specs can be met.
  - New receiver technology is being developed for 10GBASE-LRM. If we are able to relax the receiver specs, this would have the greater impact in reducing risks and time to market and have the more significant potential to reduce cost.

#### **Relaxing transmitter spec**

- Relax TWDP
  - Argument made for: Allows lower cost transmitters
  - Arguments made against: Not much cost saving but costs performance; it is not possible to quantify the power penalties for all possible relaxed TWDP transmitters used together with (all) real receivers.\*
- Relax transmitted power
  - Argument made for: Allows lower cost transmitters.
    Predictable consequences.
  - Arguments made against: No significant cost saving; rather late in the process to change the received dynamic range.

\*In developing receiver specs, specific transmitted waveform, having rise and fall times of 47ps, was assumed.

#### **Relaxing receiver spec**



- Implementation of this compliance tester is very complicated.
  - Good approximations are possible, but testers will not achieve precise agreement. We are repeating the mistake of 802.3ae.
- The addition of noise prior to the ISI generator adds significantly to the complexity of the tester.
  - Because it implies a linear implementation of the ISI generator.
  - Otherwise, a simpler tester / better agreement would be possible
- Noise value in D3.1 is too high it should be ?? × smaller
- ISI generator parameters were selected for a meaningful test without the added noise
  - When the noise is added, the symmetric test becomes unreasonably difficult.

#### Recommendation:

- Remove the added Gaussian white noise element from the test, or alternatively
- Reduce the added noise and change the symmetric test

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# Comments vs. D3.1 about spec limits and margin

- Consensus that modules per D3.1 spec would have margin against the assumed population of links
  - More detailed statistical analysis (in this presentation) shows a greater gap between spec and application
- Comments in database suggest different ways of spending the margin
  - Relax transmitter TWDP limit
  - Relax receiver test: noise loading
  - Relax receiver test: split stressor
  - Transmitter trade-off OMA for TWDP
  - Other?
- Concerns that some D3.1 specs are too difficult
  - Not representative of application
  - Would cause problems in the future
    - e.g. would not be able to migrate from SiGe to CMOS, or from today's power to lower power, or to equalizers integrated into port ASICs

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#### The story so far 1/3: receiver test

- Noise changes the ranking of the stressors
- Split pulse is most challenging
- The split stressor in the draft is very extreme
- Comprehensive stressed receiver sensitivity and overload tests are very complicated
- It will be difficult to obtain accurate tests
- This will hurt the industry. We are repeating the mistake of 802.3ae

– So far, had not found a way to simplify

#### The story so far 2/3: link statistics

- Statistics of link penalties are highly skewed
- Most links are easy, tail (e.g. of dispersion penalty) is difficult
- Most links are very low loss, tail has higher loss
- The combination of these two factors mean the spec has margin
- Believe that it is possible for different mixes of OMA, noise and DMD to be equivalent
  - Some would like trades in the standard, others would not. But this trade-ability shows that there is margin. Trade was not quantified.
- Noise has been worst-cased

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#### The story so far 3/3 : link statistics

- Split pulses are common in single-launch populations of OM1, OM2
- In a "static" joint launch analysis, they are not common (6% split in time)

- The better launch is usually "smooth" not split

- Because some channels may evolve through time (slowly), proportions in practice would differ from this analysis
- However, the split stressor in the draft is very extreme as compared with splits found "in nature"

### Summary of new material here

- Quantifying cost of noise loading to SNR, on particular test stressors
- Modal noise treated statistically in same way as other connector-induced effects
- Effect of different colors of noise loading
- Interplay between dual-launch stats and noise loading
- This analysis shows that
  - Noise loading is an important opportunity for experimental error
  - There much less noise in real links than in current test spec
  - Current spec over-tests receivers, principally with too much colored noise

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#### Effect of noise loading

- Noise loading affects the relative difficulty of the stressors
  - Split stressor moves from easiest to hardest
    - In fact, to too hard
    - Causes implementers to design to the test not to the application
  - We don't strictly know that our stressors are "fair"
    - (Current stressors are shown to be fair if without noise)
  - Small(?) effect on "best launch" stats: fewer splits if equalizer doesn't like them
- Graphs showing PIE(14,5)n, i.e. PIE(14,5) with noise loading, vs. Qsq
- Can translate to graphs of SNR margin
  - SNR margin = PAlloc PIE(14,5)n
- Graphs showing PIE(14,5)n vs. noise color (from before stressed eye generator's transversal filter, from after)

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## Relative difficulty of stressors with noise loading

Noise loading costs about 1.5 dBo (3 dBe) of SNR

Three D3.1 stressors plus high bandwidth link plus

- ewen\_1\_1005.pdf, split-symmetric #1, all at minimum received OMA
- D3.1 split-sym (green) is worst affected

Gradient ~0.3 dBo or 0.6 dBe per 1 dBo of stressor noise Contributes to test uncertainty



# SNR margin for stressors with noise loading

After noise loading, there aren't many dB left! 1.5 dBo (3 dBe) of SNR is a big deal

1 dB better receiver sensitivity improves margin after noise loading by very roughly ½ dB



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### Current split-sym (red) very unrealistic: notch too deep, bounce-back too high

Plot shows the responses with notch deeper than 11 dBo up to 5.15625 GHz

FDDI, 1-1-220, dual launch

Note how unusual frequency notches like this are

Only 4% have notches (of any depth) < 5.15625 GHz: 3.5% CL, 0.7% OSL



#### Quantifying the rarity of a very deeply notched channel

- Result of more than 4000 Monte Carlo fibers
- Green & black: PIE(14,5)n < 5.5 dBo: OK to marginal fail, called "passable " below Red and magenta: PIE(14,5)n > 5.5: We weren't expecting to pass this fiber anyway
- Red and black: offset launch was best (the more common case in general: 67%) Green and magenta: center launch was best (the more common notched response: 5% of cases are CL, split in time domain, 1% are OSL, split in time domain)
- Asterisks circled in black: stressors
- Deep notches for passable MC fibers absent below 2 GHz
- Only 8 in 4000 passable MC fibers deeper than pink star (12 dBo or 24 dBe notch) and PIE(14,5)n < 5.5 dBo: all above 4 GHz. These are rare enough to ignore. Any evolution of center launch through time may raise this probability.</li>
- Only 1 in 4000 passable MC fibers deeper than green star (18 dBo or 36 dBe notch) and PIE(14,5)n
  < 5.5 dBo. As a relevant test condition, this is ridiculous</li>



### Effect of noise color

- Comparing adding noise before transversal filter per D3.1 (asterisks, upper lines) or after (5 pointed stars, lower lines)
- Meeting the filtered Qsq values but getting the color wrong makes ~0.1 dBo difference!?! (This is not what I expected – can others confirm or correct?)
- Gradient for noise after transversal filter is steeper
- Some noise after transversal filter is probably unavoidable. How much? Need to be sure what our test is doing!



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### **Predicting SNR margins**

- SNR margin = PAlloc PIE(14,5)n
  - where PAlloc depends on received OMA: less loss means more PAlloc
  - and received OMA depends on channel loss (function of launch and connectors)
- Can calculate scattergrams of SNR margin from Monte Carlo model

- With noise loading, case by case

#### Parameter mismatch loss in Monte Carlo model

- Parameter mismatch loss arises at a connector if e.g. the two fibers have different sized cores
- Believe worst case for 3 connectors is 0.5 dBo
- Last time, I assumed 0.5 dBo for all links
- John Ewen assumed 0 dB
- This time, I have used a uniform distribution from 0 to 0.5 dBo
- Still a conservative analysis

#### Modal noise in Monte Carlo model

- Modal noise caused by loss due to connector offsets
- Can find an upper bound to the modal noise as function of loss
  - See David Cunningham's presentation
- Actual modal noise could be significantly lower than this
  - Depends on individual modes rather than mode-groups too complicated for my MC model
- Analysis assumes:
  - full visibility of speckle pattern
  - no filtering of modal noise frequency spectrum
  - and that equalizer has no idea how to adapt for it
- Pessimistic assumptions

#### **RIN in Monte Carlo model**

- Any population of transmitters won't have worst case RIN
  - RIN has a significant spread in manufacture
  - Cannot afford to throw away a lot of transmitters on test
- RIN spec is defined with worst amount and polarization of back reflection: must be lower or (with a good isolator) same in service
- Analysis assumes a uniform distribution of RINxOMA, from –130 to –128 dB/Hz
- Compare spreadsheet link model, uses a RIN coefficient of 0.7 or ~-1.5 dB of RIN

- The uniform distribution is more conservative than this

• RIN in MC modelling is larger than expected in real life: conservative

#### Monte Carlo method summarized

- Varied realistically
  - Fiber DMD
    - Affects link's frequency response
  - Launch offset
    - Affects link's frequency response, loss and modal noise
  - Connector offsets
    - Affect link's frequency response, loss and modal noise
- Varied pessimistically
  - Transmitter RINxOMA
  - Parameter mismatch loss
- Not varied
  - Transmitter OMA
  - Transmitter waveform
  - Transmitter wavelength
  - Fiber attenuation (1.5 dB/km, worst case per spec)
  - Slow changes such as speckle changing with temperature
  - Number of connectors in a link (3)
  - Length of link (220 m)
  - Receiver sensitivity (noise floor)

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#### Monte Carlo results

- Histogram of SNR margin
- Scattergrams of margin vs Qsq overlaid with margin-Qsq contours of three stressors & Ewen #1

### Histogram of SNR margin

Histogram based on >4000 MC fibers

14+5 ideal equalizer

Note: some of the margin is needed for Tx TWDP 4.7 vs 4.2

#### **Predicted yield is fine**

#### Tests and real links are out of alignment



#### Monte Carlo simulation of DMD, loss, RIN and modal noise shows margin



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#### Proposed lower-noise test points

- Propose moving Qsq to 30 and changing split stressor to "John Ewen #1"
  - Gradient of penalty vs Qsq is less: reduced errors
  - Effect of noise color must be less: reduced errors
  - Smooth stressors (pre and post) at the right margin vs MC sims these stressors are more like the majority of real channels and define coverage
  - Unnatural green split stressor replaced by more moderate magenta "John Ewen #1" – tests for receiver's versatility rather than defining coverage



#### **D3.1 spec vs implementation**

- Implementers' design choices are confidential, but some say that
- D3.1 noise loaded spec restricts the EDC IC choices available to module builders
- And restricts the EDC IC technology choices choices available to IC builders
- Reasons...
  - Test is not representative of application
  - Would cause problems in the future
    - e.g. would not be able to migrate from SiGe to CMOS, or from today's power to lower power, or to equalizers integrated into port ASICs
- Costs yield, excessive margin
- Current noise level excessive, restricts choices, fails good receivers
- Removing the noise addresses these issues

## D3.1 spec constrains CSRS implementation choices

- Requirement for 2 shaped noise levels and their importance makes CSRS test very complex
  - 6 test conditions is too many
  - Forces a very linear (difficult) analog implementation
  - Rules out clocked delay lines that may be more accurate
  - Raises calibration problems that most will ignore
  - Needs (electrical) spectrum analyzer (as well as scope) to verify
- This will cause very poor agreement between compliance testers
- Removing the noise addresses these issues
- How much residual noise do testers have anyway?

#### Conclusions

- Reduce the noise loading significantly
- Use one noise loading level rather than two - simplification in tester
- Consider defining test "as if without noise" or with the noise expected "naturally" from the tester
- Either: change the split stressor to a representative one Or: remove it