Comments on "TDECQ updates"

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Contents – Notes on "TDECQ updates"

TDECQ background

- □ To put it simple What we are trying to address?
- Comments on king_3cd_01_0318
 - The data shows adding threshold adjustment to TDECQ reference receiver will improve correlation between TDECQ and RX Sensitivity

Additional supportive data

- □ Adding threshold adjustment improves the correlation between Δ TDECQ and Δ Rx Sensitivity.
- Without threshold adjustment, Rx Sensitivity penalty at 2.4E-4 is overestimated by TDECQ.



TDECQ Background (1)

- Real receiver has threshold adjustments, and current ref. equalizers are defined as fixed threshold.
 - Unfortunately we have to throw away any "good" TX that pass real receivers but fail TDECQ using reference 5T equalizers.
 - This impact yield loss, so increase cost.



— "I don't know of any kind of "real" receiver that won't have some form of ability adjust eye thresholds separately"

Note: all the test data so far are based on real silicon or production modules, so any implementation penalty is already taken into account.

💢 Inphi

TDECQ Background (2)

- New proposal requests to change current ref. equalizers by adding threshold adjustment of up to a small amount (≤2%).
 - If reference equalizer add threshold adjustment just like real receiver, then link budget can be kept intact.
 - No interoperability risk <u>fundamentally</u>.



D3.1 definition

TDECQ Background (3)

Two important items for any changes to TDECQ (Slides#4):

- Show threshold adjustment doesn't result in the SRS test source having too high a stress for the receiver, test with a fully stressed receiver (ie including baseline wander and sinusoidal jitter) so that the tracking/optimization algorithms are exercised;
- Team response: The FULL stress RX tests (SRS) by chang_3cd_01_0318 show the impact falls well within 0.1-0.2dB. And the real receiver used for the test mimic the worst-case reference 5T equalizers by adding threshold adjustment.
- Show threshold adjustment significantly improves correlation between TDECQ and measured receiver sensitivity.
 - For example, a 'significant improvement' would be reducing RMS error to below 0.1 dB across a range of transmitters and receivers.
- Team response: The conclusion by king_3cd_01_0318 is incorrect when no 1:1 linear fit was actually done. With correction by adding 1:1 linear fit, the data clearly indicate <u>1:1 linear fit is a better approximation (<0.1) with threshold adjustment than the fixed threshold case</u>.



Comments on king_3cd_01_0318: Guard band

Slide #5

- Real receiver doesn't base threshold on OMA and allows for some non-linearity.
- With threshold adjustment, TDECQ become consistent across temperature and aging, so no guard band required in manufacturing (less test time, higher yield, lower cost).
- If we leave each manufacturer to guard band the optics, there may exist large risk to guarantee interoperability from multiple vendors.
 - Adding threshold adjustment helps manufacturer build interoperable transmitters.



Comments on king_3cd_01_0318: Rx penalty prediction (1)

Recap from Slide #6-7



Comments on king_3cd_01_0318: Rx penalty prediction (2)

Slide #6-7

Threshold adjustment obviously gives a better 1:1 linear fit than fixed thresholds.



💢 Inphi

Comments on king_3cd_01_0318: SRS

Slide #9-10

D3.1 definition



If the reference receiver has less threshold adjustment range than real receiver, then the receiver performance and yield is not going to be impacted



Additional Supporting Data

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Introduction

- BER measured for low and high TDECQ* Tx using 50G-PAM4 Rx with 6-Tap FFE.
- TDECQ/SECQ (SSPRQ, no reference fiber) measured for low and high TDECQ Tx at different levels of threshold adjustment.
- Observed the following when comparing Rx Sensitivity for low and high TDECQ Tx:
 - 1. Rx Sensitivity specification has margin.
 - 2. Without threshold adjustment, TDECQ overestimated Rx penalty at 2.4E-4 BER.
 - 3. Threshold adjustment of up to 2% of OMA_{outer} showed good correlation to Rx penalty.

* "Low" and "high" TDECQ refer to values measured per D3.1.

Contributed by OCLARO 📀

11



50G-PAM4 BER For Low And High TDECQ Tx



- Measurements of 50G-PAM4 BER suggest Rx Sensitivity specifications for 50GBASE-FR and -LR have spare margin.
- 2. Reasonable to increase margin of Tx TDECQ by allowing small amount of threshold adjustment, which will help Tx yield.



12

TDECQ Versus Threshold Adjustment For Low And High TDECQ Tx



- 1. \triangle TDECQ without threshold adjustment (i.e. 0%) overestimates \triangle Rx Sensitivity at 2.4E-4 BER $\rightarrow \triangle$ TDECQ = 1.6 dB corresponded to \triangle Rx Sensitivity = 0.74 dB (\triangle is difference between low and high TDECQ Tx measurements).
- 2. Threshold adjustment lowers TDECQ of high TDECQ Tx and gives better correlation to Rx penalty.
- **3.** At 2% threshold adjustment, $\Delta TDECQ \simeq \Delta Rx$ Sensitivity.





Conclusions

- Rx Sensitivity has spare margin, so no risk in introducing small increase in margin of Tx TDECQ by allowing small amount of threshold adjustment in reference receiver.
- Threshold adjustment improves correlation between TDECQ and Rx Sensitivity.
- Up to 2% of OMA_{outer} for threshold adjustment range gives good correlation between $\Delta TDECQ$ and ΔRx Sensitivity.







Thank You