

TDECQ Updates with Threshold Adjustment (2): EML & MZM Results*

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* With data to support comment resolution for adding Adaptive Threshold Adj in computing TDECQ (float slicing adjustment).

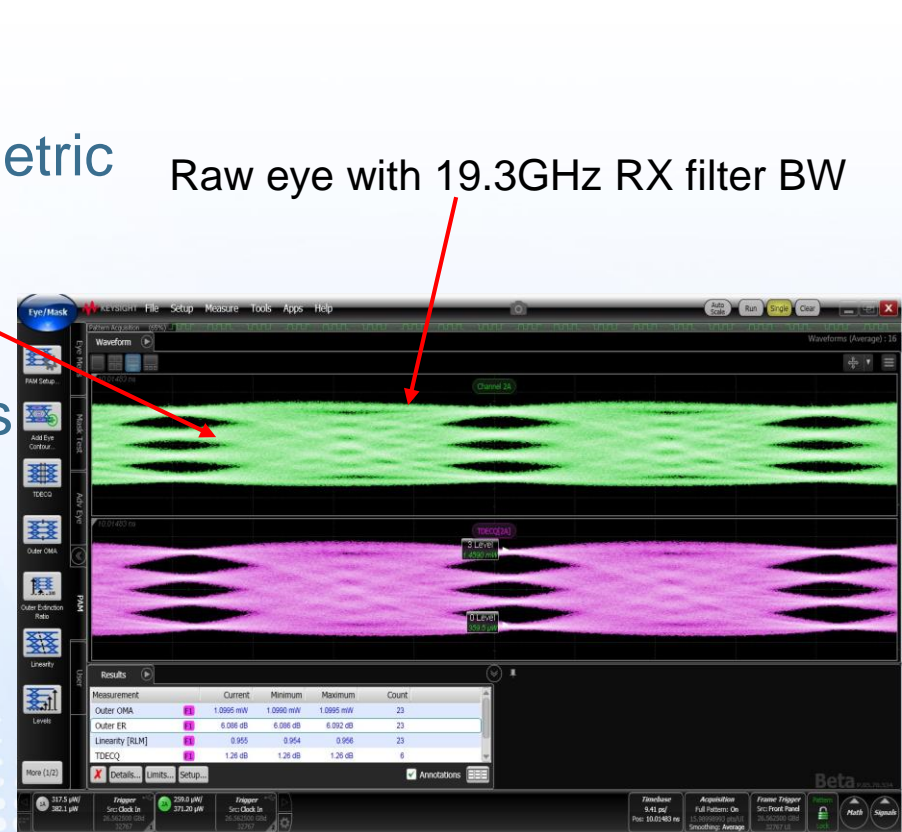
IEEE802.3cd ad hoc Conference Call, 10 January 2018

Problem Statements

- ❑ Adaptive slicing seems promising to resolve TDECQ specs dilemma
 - ❑ Precise threshold is optimized to further minimize TDECQ (Csico)
([mazzini_120617_3cd_adhoc-v2](#))
 - ❑ TDECQ improvements have shown using DML TX (AOI).
- ❑ There exists 2 major concerns associated with TDECQ (SECQ)
 - ❑ Is TDECQ methodology robust from different testers?
 - ❑ How adaptive slicing (vertical threshold adj) work on non-DML transmitters: VCSEL, EML, and MZM (e.g. for SRS)?
- ❑ This will facilitate the PAM4 module compliance/manufacturability without throwing away good TXs (improve yield).
- ❑ This report:
 - ❑ Focus on looking into test results for **EML and MZM TX**

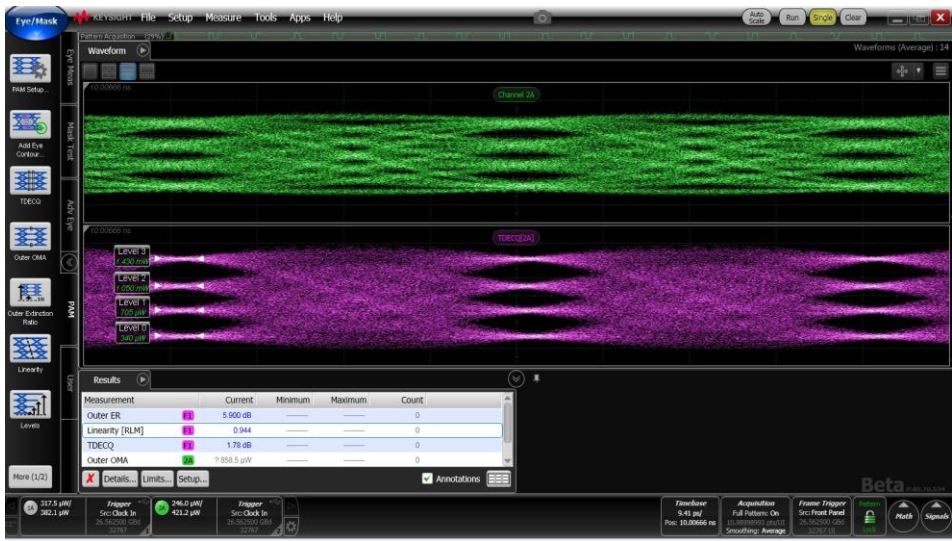
TDECQ Test Configurations

- Test against GOLDEN EML Tx
 - Evaluation board mounted commercial PAM4 ASIC with EML driver to test board mounted 50Gb/s EMLs ([chang 3cd 01a 0917](#))
 - TDECQ SR tests (no test fiber)
 - PRBS 2¹⁵-1
- Reasonably open eyes with symmetric timing window to start with.
- EML TX was re-tested with varying Filter BW and the # of taps
- Post-processed SRS waveforms with Threshold Adj. ([chang 3cd 01 1117](#))
 - MZM Ref. TX. using [SSPRQ](#)
 - Full and no stress condition



EML TX Under different # of Taps - 1

■ W.r.t 13.28GHz filter BW
5 Taps, TDECQ=1.78dB



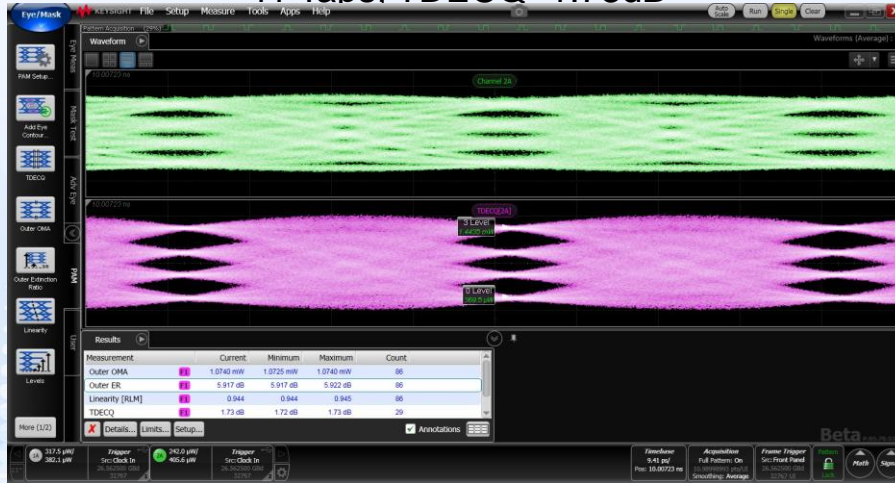
7 Taps, TDECQ=1.71dB



9 Taps, TDECQ=1.69dB



11 Taps. TDECQ=1.73dB

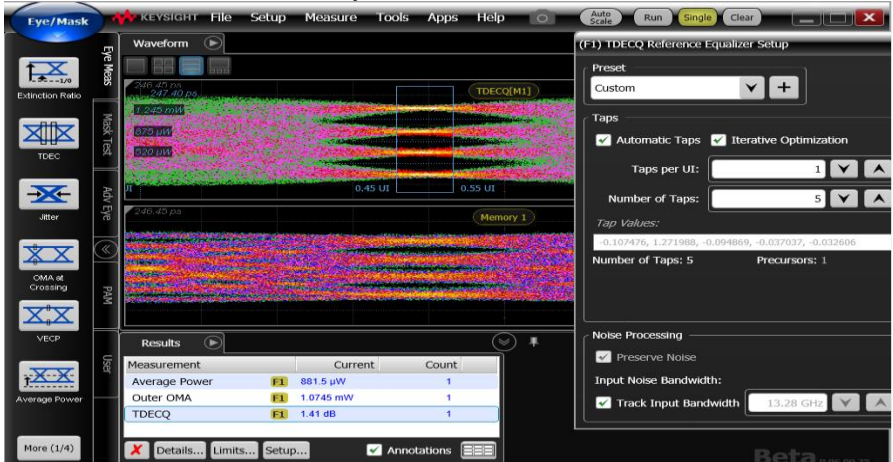


EML TX Under different # of Taps - 2

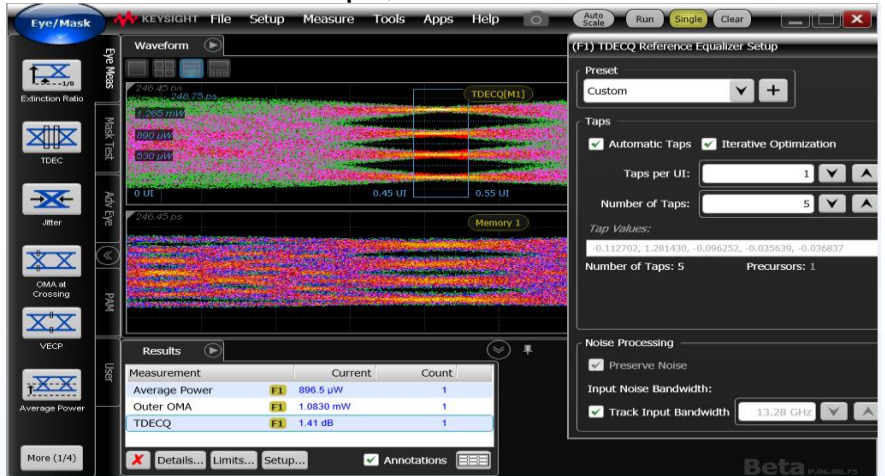
Note: the post-processed data were actually done in 5 taps only using threshold adj. so somewhat pessimistic for larger number of taps. This has no impact to the conclusion we are making.

W.r.t 13.28GHz filter BW with Threshold Adj. (post-processed)

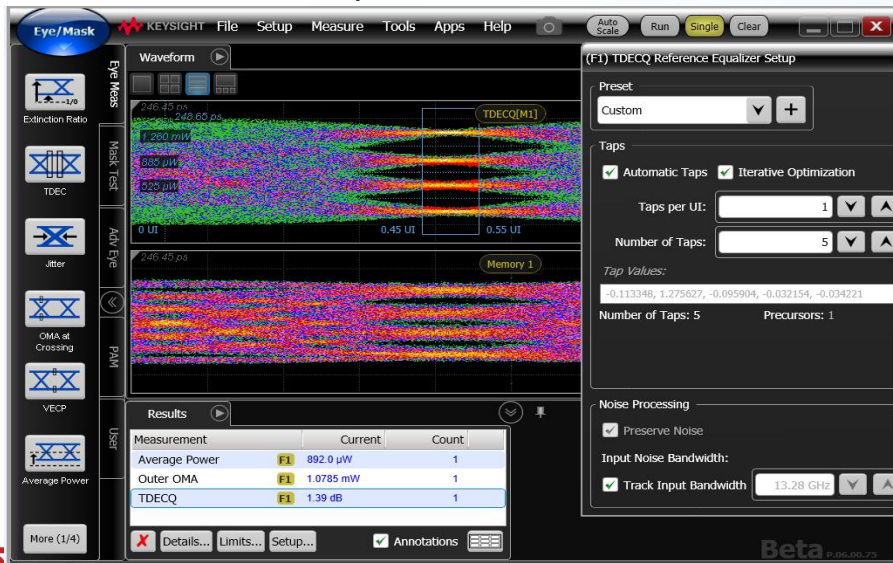
5 Taps, TDECQ=1.41dB



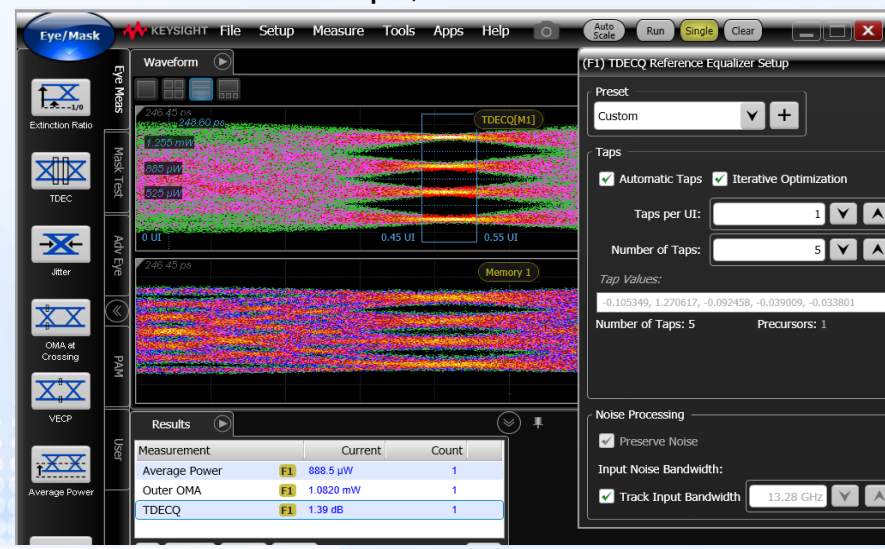
7 Taps, TDECQ=1.41dB



9 Taps, TDECQ=1.39dB

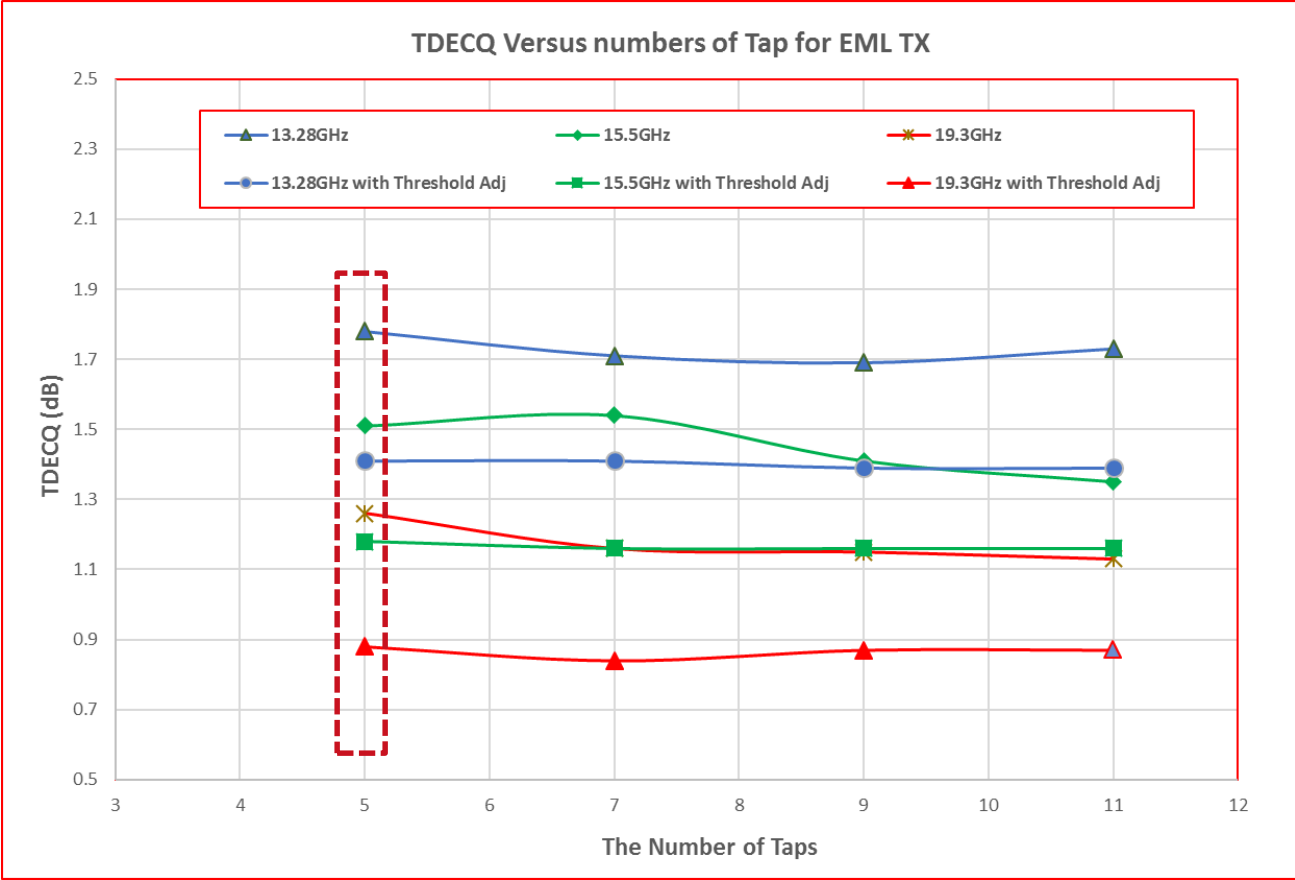


11 Taps, TDECQ=1.39dB



EML TX Under different # of Taps - 3

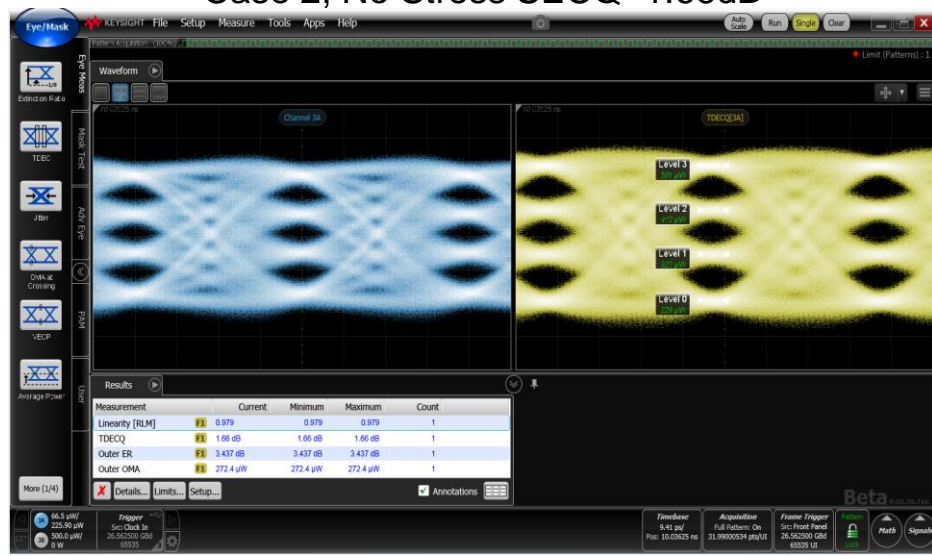
■ With Threshold Adj (post-processed)



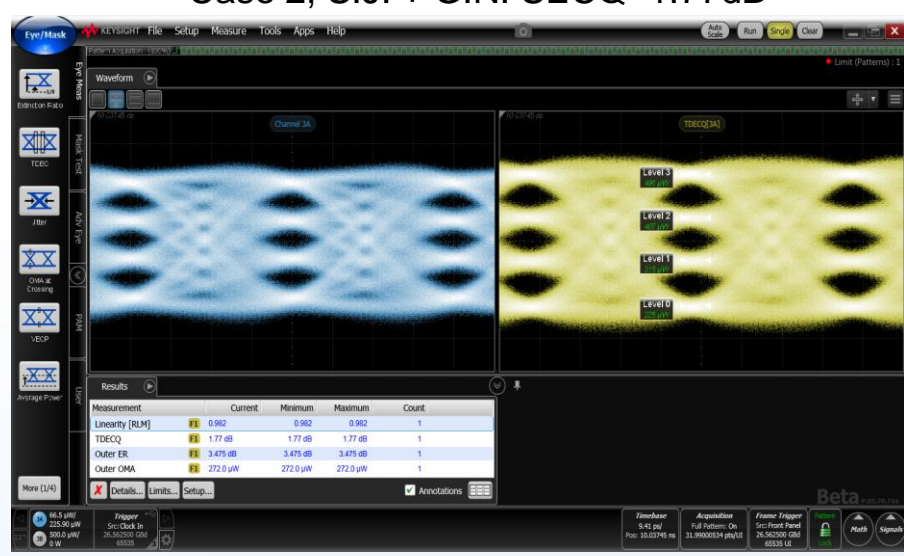
MZM TX Under SRS Stressed Condition - 1

- 13.28GHz filter BW, 5T Equalizers, [SSPRQ \(chang_3cd_01_1117\)](#)

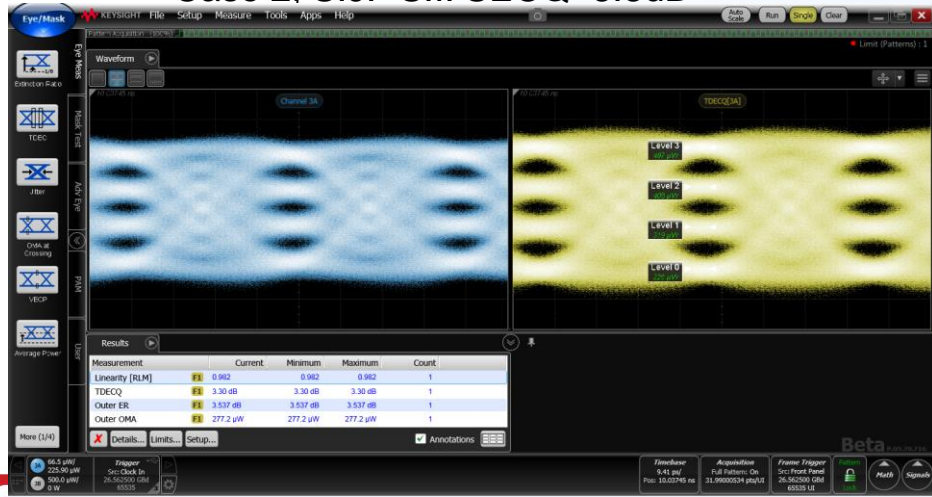
Case 2, No Stress SECQ=1.66dB



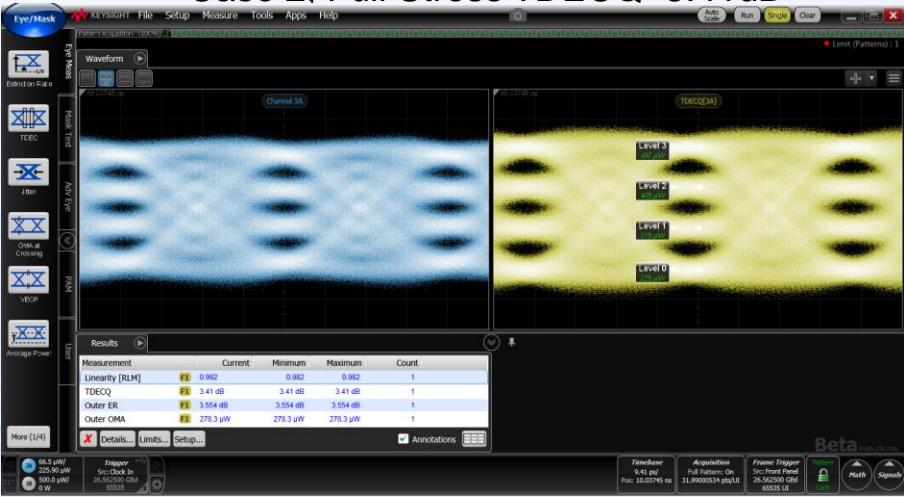
Case 2, S.J. + G.N. SECQ=1.77dB



Case 2, S.J.+S.I. SECQ=3.3dB

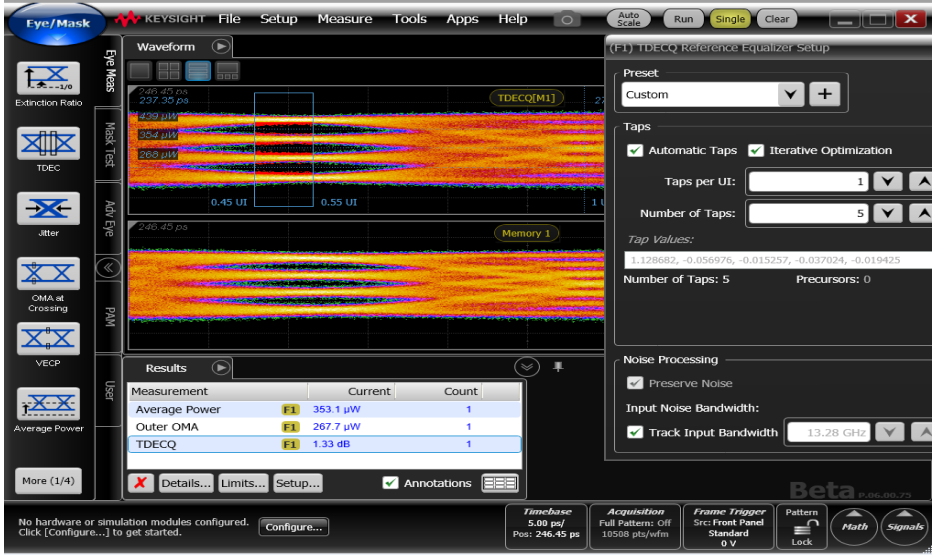


Case 2, Full Stress TDECQ=3.41dB

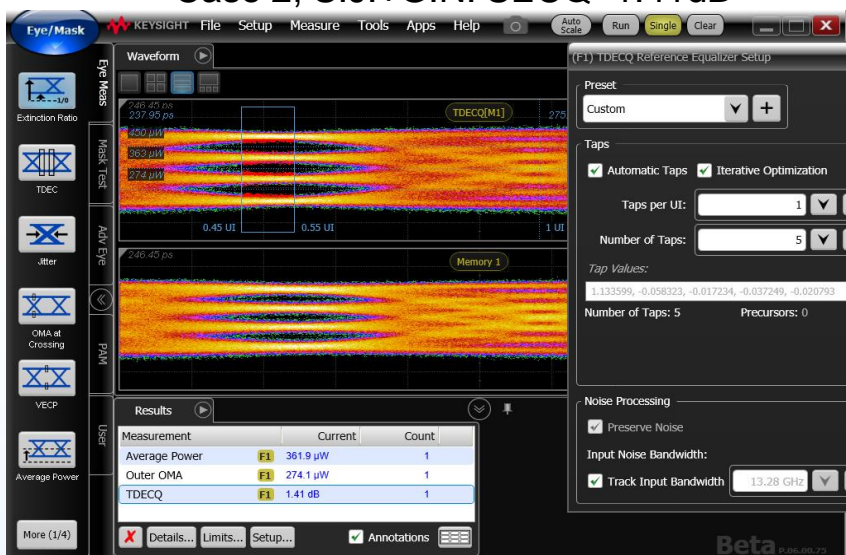


MZM TX Under SRS Stressed Condition - 2

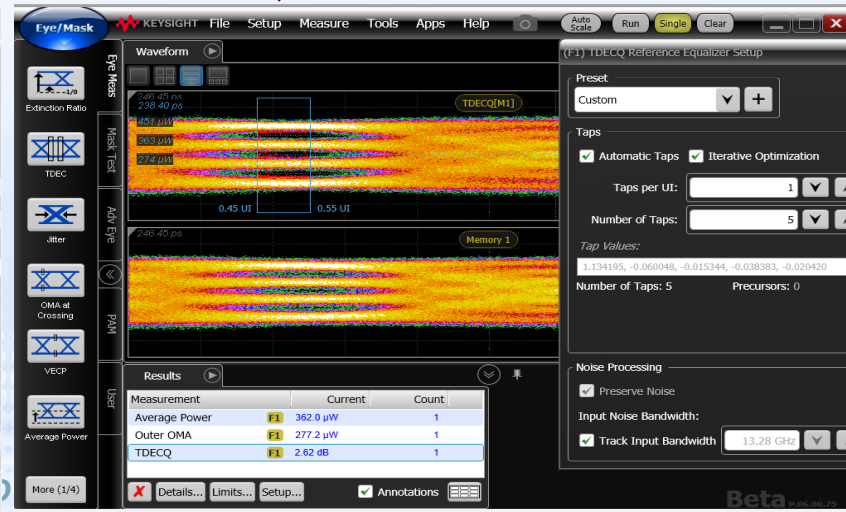
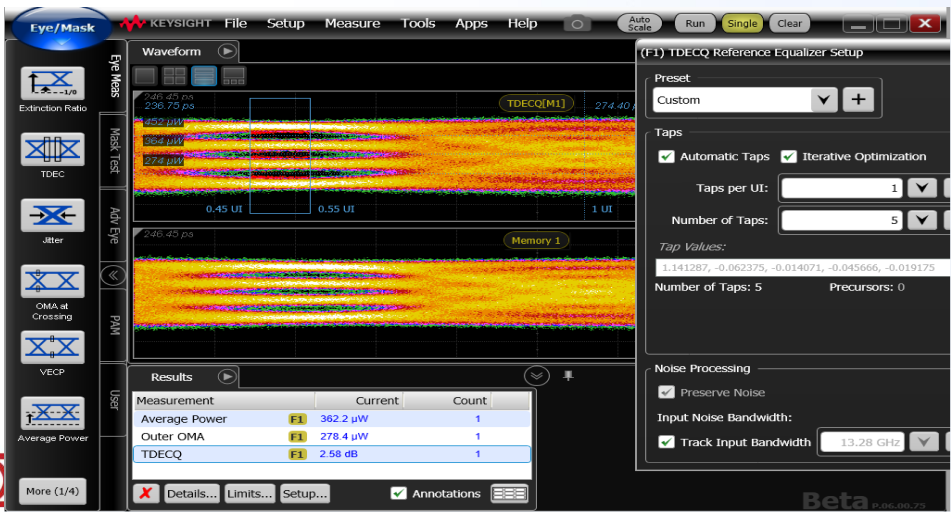
- 13.28GHz filter BW, 5T Equalizers with Threshold Adj (post-processed)
 Case 2, No Stress SECQ=1.33dB
- Case 2, S.J.+G.N. SECQ=1.41dB
- Case 2, S.J.+S.I. SECQ=2.58dB
- Case 2, Full Stress TDECQ=2.62dB



Case 2, S.J.+S.I. SECQ=2.58dB



Case 2, Full Stress TDECQ=2.62dB



MZM TX Under SRS Stressed Condition - 3

- 13.28GHz filter BW, 5T Equalizers with Threshold Adj (post-processed)

MZM TX SRS TX		SECQ(dB)	
SSPRQ		SECQ Cal.	With threshold adj
Default	no stress:	1.7	1.35
	full stress	3.5	2.75
Case 2	Full stress	3.4	2.62
	No stress	1.66	1.33
	SJ Only	1.74	1.37
	SJ+GN	1.77	1.41
	SJ+SI	3.3	2.58
Case 1	Full stress	3.72	2.76
	No stress	1.7	1.34

Concluding Remarks

- EML and MZM consistently shown improvement of over 0.3dB due to threshold adjustment. And it could be higher under stressed condition.
 - The data support to implement threshold adjustment into computing TDECQ.
- EML and MZM normally show much higher RLM than directly modulated type of lasers such like DML and VCSEL.
 - $RLM \geq 0.9$ seems good strawman proposal to start with.