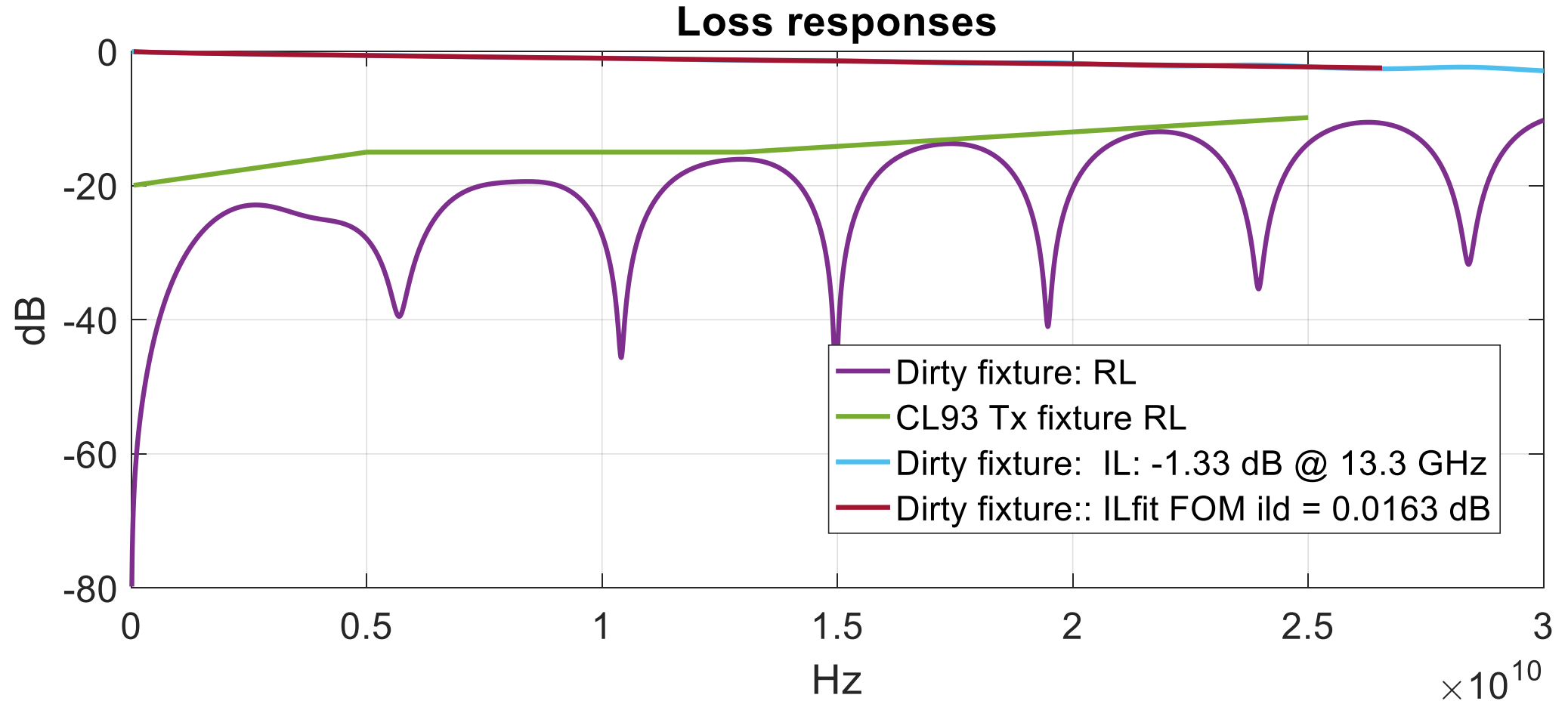


Impact of Test Fixtures on ERL, RL, SNR_{ISI} using COM and with Package Product Examples

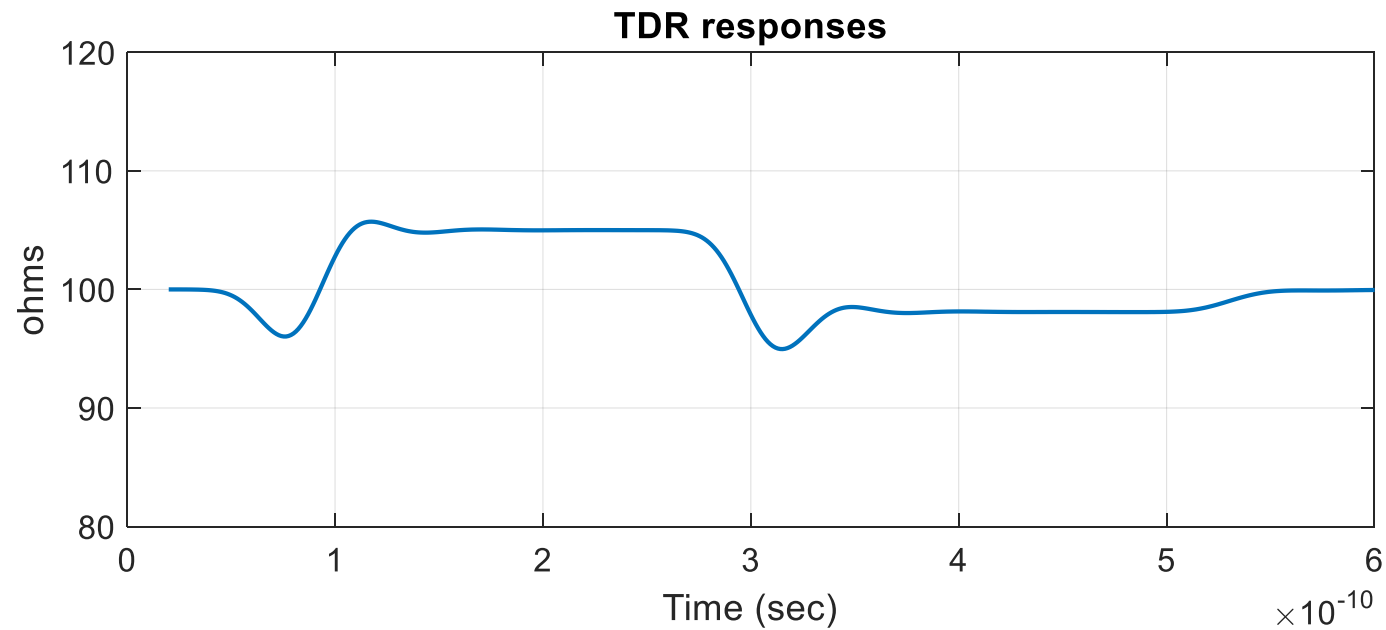
Richard Mellitz. Samtec

11/22/2017

Test fixture with 1.2 to 1.6 dB IL and < 0.1 dB FOM ILD, A somewhat “dirty fixture”, but passing



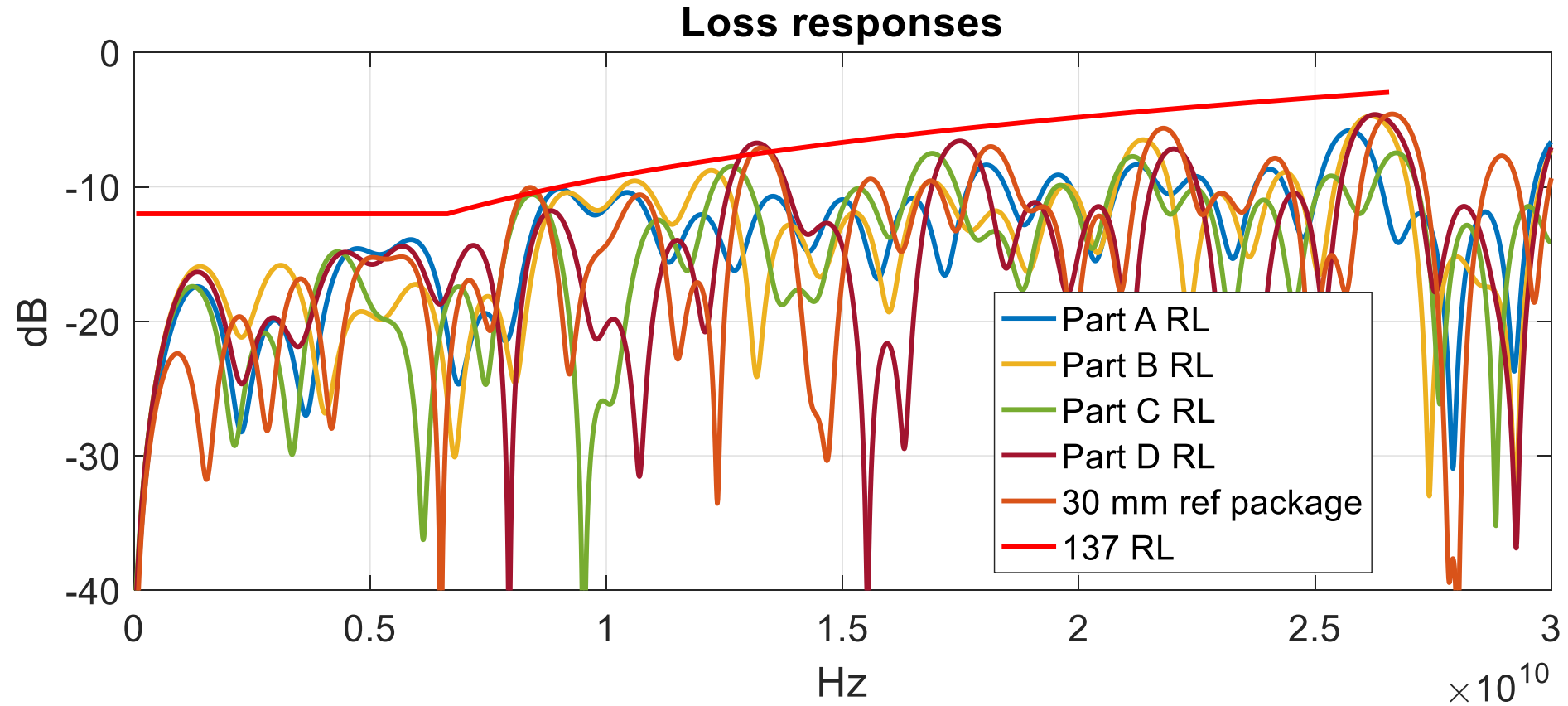
TDR of test Fixture (w Butterworth filter and 13 ps 20%-80% Gaussian edge transition time)



4 packages consider and the 30 mm reference package

- Part a 19mm rx
 - Part b 14mm tx
 - Part c 14mm rx
 - Part d 17mm tx
-
- Manufacturing variations and actual die load not included yet
 - Die load used for all
 - 180 fF for Cd
 - 50 ohm for Rd
 - Package to board model (Cp)
 - Cp is included in the Parts. I.e. for computations Cp=0
 - Cp=110 fF for reference package

Return loss results take a bit of effort to unwind



ERL and SNR_{ISI} Results ... so far

	SNR _{ISI} (dB)	ERL (dB)	COM (dB)
Part A	43.7	24.3	4.0
Part B	44.2	23.7	3.8
Part C	40.2	22.8	3.5
Part D	38.8	22.9	3.8
30 mm reference package	38.8	18.4	3.5
Passing D3.0 and ERL proposal	43	18.6	3.0

Discussion: Conclusions and Follow-on Work

ERL parameters and Channel

- ❑ Channel used for testing: Ch8_30_8F_t.s4p
 - http://www.ieee802.org/3/cd/public/channel/Cisco_Backplane_channel_data.zip
- ❑ ERL parameters: $\beta_x = 10.7E9$, $\rho_x = .31$, $T_{fx} = 4.604e-10$, $Tr=18.9ps$,
 Rx filter = Butterworth as in COM, PAM4 data, $DER0 = 1e-4$

Effective reflection waveform, $R_{eff}(t)$, is a $PTDR(t)$ filtered with a time gated weighting function

$$R_{eff}(t) = PTDR(t) \left(\underbrace{\rho_x(1 + \rho_x) e^{-\frac{(t-T_{fx} - T_b(N_b+1))^2}{T_b(N_b+1)^2}}}_{\text{DFE compensation and re-reflection}} \right) \underbrace{10^{\frac{\beta_x(t-T_{fx}-T_b(N_b+1))}{20}}}_{\text{Loss compensation}}$$

$\beta_x = 10.7e9$, $\rho_x = 10^{-\frac{ERL_{cx}}{20}} = 0.31$,
 $ERL_{cx} = 10.2 \text{ dB}$

N_b is the number for DFE taps
 T_b is the time for one symbol (aka UI)
 t is time in seconds
 T_{fx} is the time associated with the end of the test fixture
 ERL_{cx} is the minimum channel ERL

Gate and weighing accounting for Loss and DFE and is defined for $t < T_b(N_b + 1) + T_{rx}$

