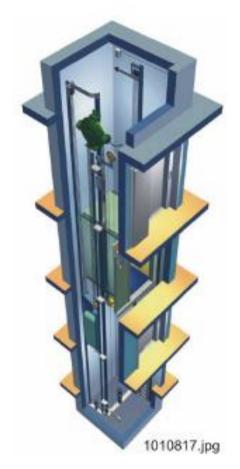
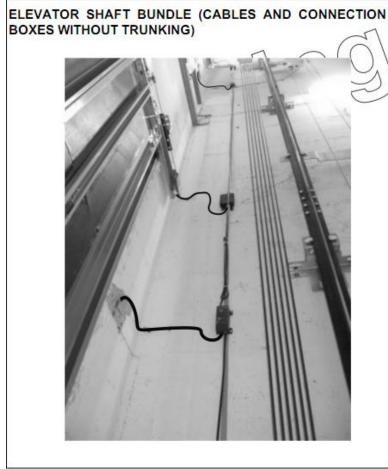


Supporters

- Piergiorgio Beruto (CanovaTech)
- Steffen Graber (Pepperl+Fuch)

A typical elevator

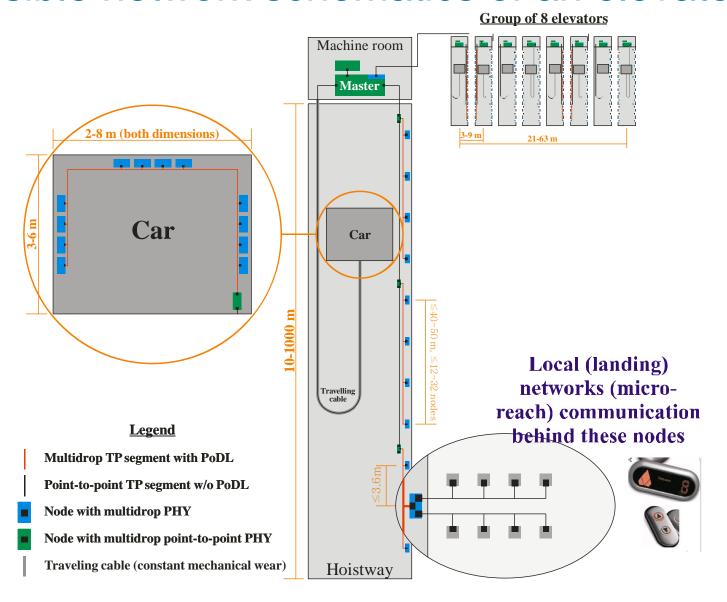




Layered architecture (bottom-to-top):

- User I/O and sensors
- Lift and motion control
- Group control
 - Single units are often linked into groups of
 2-16 single units via networks
- Site control and supervision
 - Groups are often linked into site control and supervision groups via networks
- Cloud
 - Sites are monitored and controlled remotely

Possible network schematics of an elevator



Introduction (elevators, global)

- Current network solutions: legacy, slow-speed networking
 - Volume: mainly RS485-, CAN- and simple proprietary solution-based products
- On the worldwide market:
 - Currently: ≈850.000 new installations / year: each having avg. 20 serial port interfaces
 - 2020: ≈1.000.000 new installations / year, meaning 20 million nodes / year
- Requirements of near-future systems (functional safety, voice and video streaming, Power over Network/PoNetwork) can not be met using these networks
- Product's life (market-dependent):
 - Life-cycle is 15-30 years
- We can estimate that half of the 20 million nodes per year market could be Ethernet-based in ten years' time

Future network: bird's eye view

- External interfaces: interfacing commercial Ethernet-based devices, building automation,
 e.g. security- and door-controllers, cameras, motion-detector (<u>any-reach</u>)
- Group communication: linking lift groups inside the building
- Machine-room: high communication speed with several head-units/controllers (short-reach)
- Travelling-cable: point-to-point (long reach)
- Local car: multiple devices, in confined space (short-reach)
- Hoistway: Short-reach multidrop branch serving 2-16 floors
 - ► Multiple branches can be linked together using daisy-chained point-to-point switches (mixture of <u>long-and short-reach</u>)
- Local landing communication, such as displays, call buttons, card readers (micro-reach, BP-like possibly with flat ribbon cable)

Future network: "all over Ethernet" network end-to-end

Туре	Reach	Nodes	Topology	PoNetwork	Notes
Micro-reach ¹	≤10m	≤8 nodes	Multidrop	Yes	New use-case, similar to BP1
Short-reach	≤40m	≤24 nodes	Multidrop	Yes	Would a straw-poll be possible to probe interest and support?
Long-reach	≤1000m	2 nodes	Point-to-point	No	

- Multidrop (half-duplex) 10SPE to replace legacy networks (RS485, CAN, I2C etc.), extension
 of reach and number of nodes shall be considered, as follows:
 - Reach: "minimum 40m" instead of "minimum 15m"
 - Nodes: "up to 24 nodes" instead of "up to 6-8 nodes"
 - + PoNetwork as an option

Not a new PHY, just a new use-case, so in real life micro- ad short-reach would run on the same PHY

Failure modes

- Past experience with RS485: node (controller/host) or even XCVR failure caused network segment failure very seldom (due to components used and simple design principles followed)
- Assumption on 10SPE PHY: failure of controller and/or PHY would have a low chance of "jamming" the whole segment (= communication between other nodes on the same segment)
- Simple calculations (see our last presentation given Sep 2017 in Charlotte) show that point-to-point underperforms multidrop:
 - with respect to reliability/availability, when the latter is used in daisy-chain setup
 - propagation-delay-wise (our understanding is that every point-to-point hop would introduce ≈6µs switching delay)
 - with respect to scalability (even in engineered systems)
 - with regards to PoNetwork

Power-budget (short- and micro-reach)

- Some (original) expectations were beyond possibilities
- Adjusted expectations show that core features of up to 24 nodes / MD segment could be covered by 32W (at 24VDC) at the PD side → is this reasonable or shall we go deeper in adjustment of requirements?
- Further decrease of consumption can be achieved by:
 - Decoupling core features (communication and control) from mechanisms where consumption can not be brought beyond a certain point (involving physical motion, sound, lightning)
 - All functional and safety control elements has PoNetwork
 - Exposed and power-demanding parts (LCD displays, actuators, relays, LED arrays) have local PSU
 - Introduction of new technologies (with less power consumptions)

Understanding and doing the work needed towards the change of specs

- Looking for further support
- Running necessary measurements and simulations
 - Performance of current components/cables used
 - Noise profile of an elevator environment
 - Abstract simulation of the extend network specs
- Pinning the new figures
- Anything else / did we miss something?

Next steps

- Going more precise on figures elevator world needs → large scale, formal and repeatable calculation to understand past needs
 - Ongoing work that is expected to yield output by Geneva (Jan 2018), where we would like to present the results
- Designing and running necessary calculations and simulations towards the changed specs
- Doing necessary network and noise characteristics measurements in elevator environment and using appropriate components (connector and cables)
- Last but not least: looking for supporters and offering our support

Thank you for your kind attention

Ari Kattainen Gergely Huszak