

IEEE 802.3CY – BEYOND 10G ELECTRICAL AUTOMOTIVE ETHERNET PHY TF

PCB INSERTION LOSS MATERIAL COMPARISON

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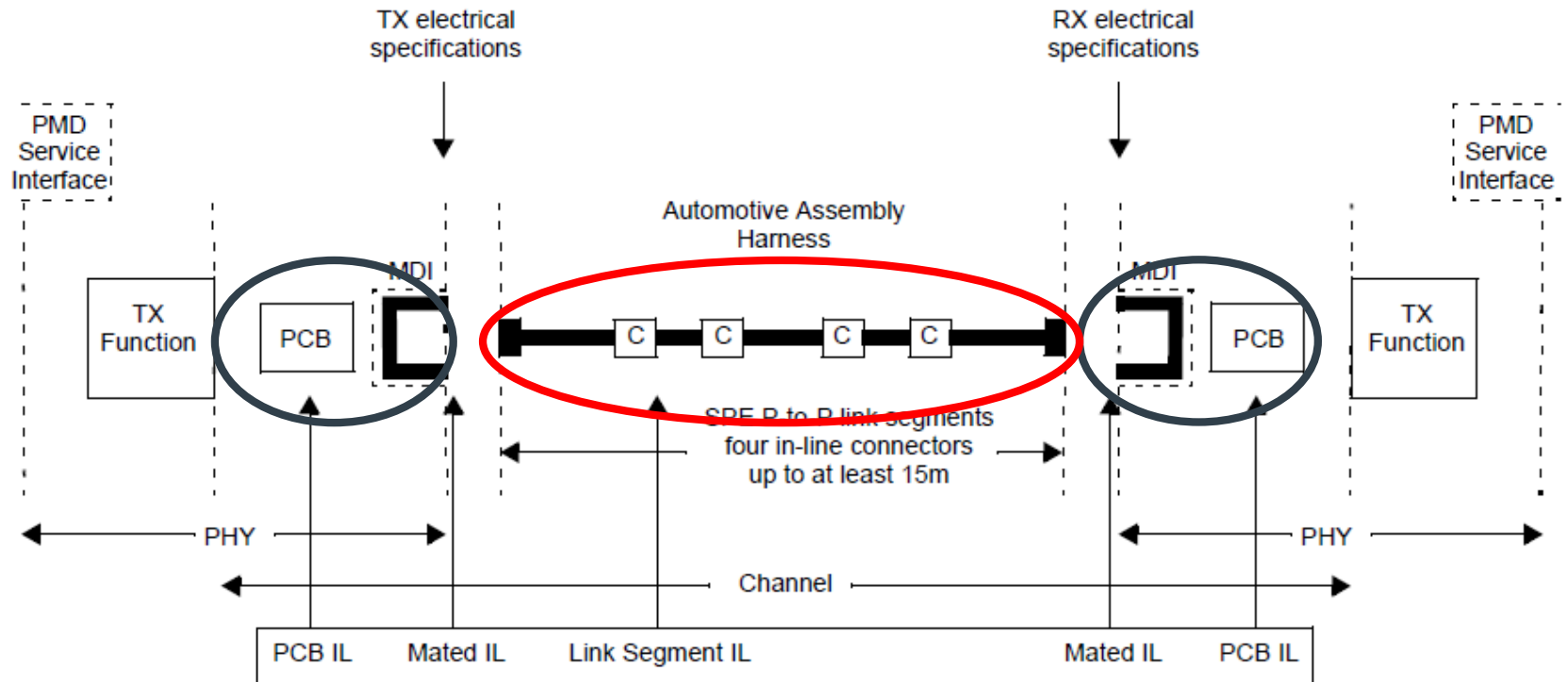


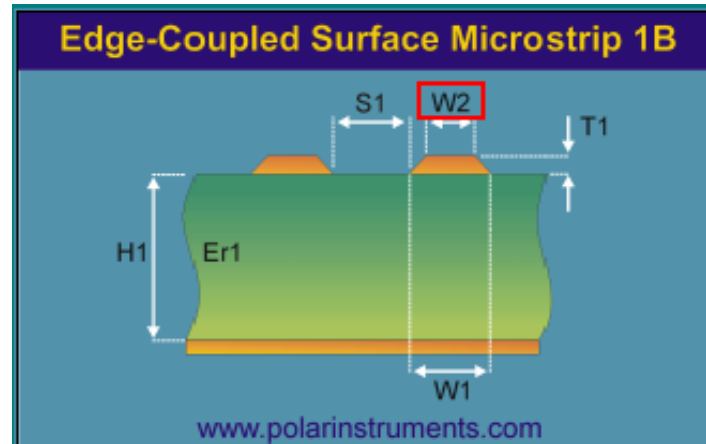
Figure 149C-1—Channel TX function to RX function

From 802.3ch TX/RX Annex

Analysis Information

- The data shown is a 2D calculation of transmission line's insertion loss prepared using Polar Si9000 PCB Transmission Line Field Solver and verified with ADS. Via's and components (e.g., Connector) will better be modeled using 3D solver. This data only represents the PCB trace for the transmission line structure and PCB Stackups in slide 4 at room temperature.
- High Density Boards will have larger layer count and smaller layer-to-layer spacing and trace-to-trace spacing. Minimum spacing on a core could be as low as 2mil and prepreg 1.6mil. Based on the copper thickness the spacing between traces can go as low as 3mil. A standard and a high-density stack were evaluated

PCB-Differential Pair Structure



Standard Stack(Stackup1):

$H1 = 6.7\text{mil}$

$S1 = 5\text{mil}$ (tightly coupled)

$T1 = 1.4\text{mil}$

Er = Based on Material

Df = Based on Material

$W1/W2$ = Determined based on impedance

High Density Stack(Stackup2):

$H1 = 4\text{mil}$

$S1 = 4\text{mil}$ (tightly coupled)

$T1 = 1.2 \sim 2.1\text{mil}$ (used 1.4)

Er = Based on Material

Df = Based on Material

$W1/W2$ = Determined based on impedance

Structure Results

Material	Resin*	Er	Df	Stackup1** W1/W2 (mil)	Stackup 2** W1/W2 (mil)
370HR	–	4.04	0.021	7.8/6.8	4.9/3.9
FR408HR	–	3.68	0.0092	8.6/7.6	5.4/4.4
EM370 (Z) /EM37B (Z)	50%	4.2	0.015	7.6/6.6	4.7/3.7
	70%	3.8	0.019	8.3/7.3	5.2/4.2
EM-526/EM-526 (B)	50%	3.9	0.007	8.1/7.1	5/4
	70%	3.4	0.008	9.2/8.2	5.7/4.7
Megtron6	–	3.4	0.004	9.2/8.2	5.7/ 4.7
R04000 Series	–	3.38	0.0027	9.3/8.3	5.8/4.8

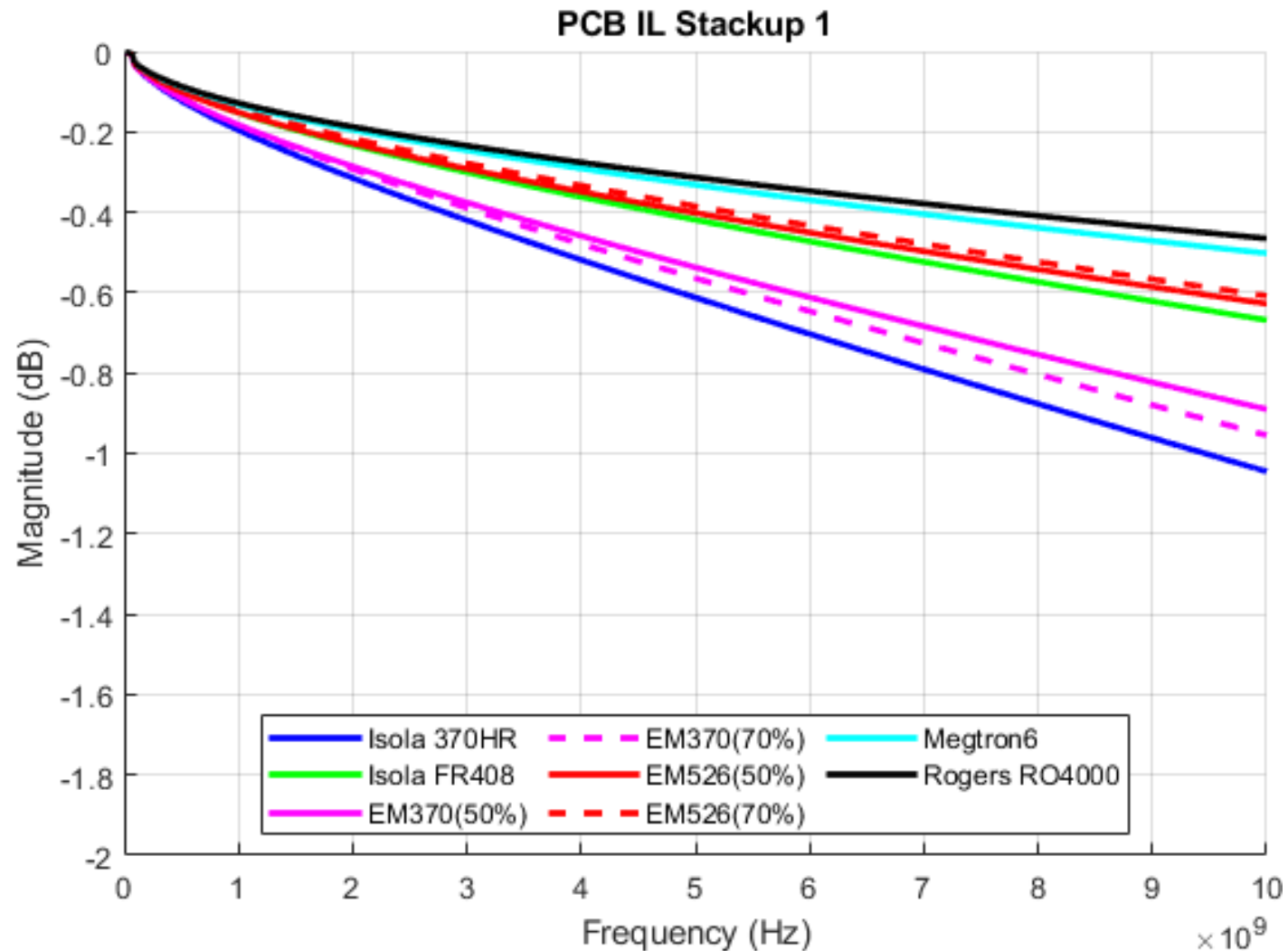
*Materials with two or more entries indicates data sheets for these materials listed the Dielectric constant and dissipation factor different resin content.

**I put exact numbers from the tool, realistically, you can' t etch to that exact width so manufacturing will have its tolerances.

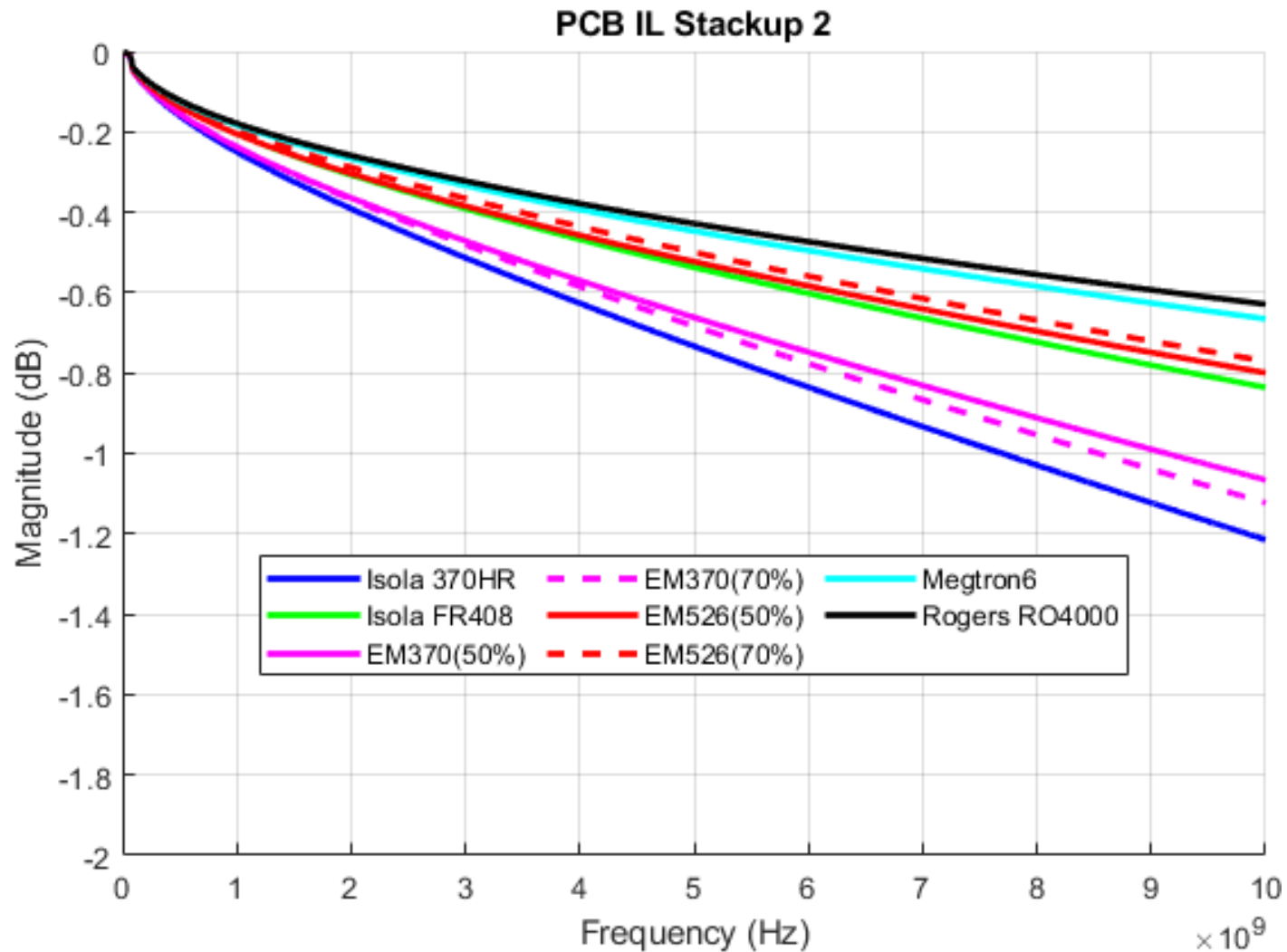
Structure Insertion Loss Results @ 7031.25MHz

Material	Resin	IL dB/in	
	Resin	Stackup 1	Stackup 2
370HR	–	0.793	0.936
FR408HR	–	0.525	0.666
EM370 (Z) /EM37B (Z)	50%	0.686	0.84
	70%	0.728	0.87
EM-526/EM-526 (B)	50%	0.499	0.64
	70%	0.481	0.62
Megtron6	–	0.405	0.542
R04000 Series	–	0.380	0.517

Stackup 1 Structure Insertion Loss Results @ 7031.25MHz Plot



Stackup 2 Structure Insertion Loss Results @ 7031.25MHz Plot



Summary Points

- Stripline and Coplanar Waveguide structures inherently have larger loss and will need to account for that variation.
- Need to consider loss for connector and possibly components
- *Covering every case is not feasible but determining and defining the maximum loss will drive the PCB stack up and transmission structure.*

Thank you!

