

# TFT Illustrations & Examples

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# Outline

## ➤ Introduction

- Illustrations
- Examples
- Optional Tests
- Calculations

# Transmitter Functional Test (TFT) Principle

- 802.3 single power-penalty optics spec methodology, capturing all impairments
  - Transmitter (Tx) optical power (Tx\_OMA) is set proportional to Tx penalty
  - Receiver (Rx) sensitivity (RxS\_OMA) is a function of Tx penalty, ideally proportional
  - Tx and Rx interoperate when  $\text{Tx\_OMA} - \text{RxS\_OMA} \geq \text{Tx power budget at Tx penalty}$
- HW golden receiver, HW **GnRx**, directly measuring BER is the best normative Tx test
  - Test set-up: Tx\_DUT → Test\_fiber → **GnRx** → **GnRx\_BER**
  - Fully specified, including noise density, signal bandwidth, and jitter-tracking bandwidth
  - Progressively more difficult to implement as rates increase, until infeasible
  - Replaced by sampling-scope-based SW **GnRx** indirectly estimating BER from noise
- HW functional receiver, HW **FnRx**, in place of **GnRx**, using 802.3 optics spec methodology
  - Test set-up: Tx\_DUT → Test\_fiber → **FnRx** (VOA → Optical Rx (**ORx**)) → **FnRx\_BER**
  - For any Tx\_DUT, Test\_fiber, **GnRx** and **ORx**, there is a unique **VOA\_level** resulting in:  
**FnRx\_BER = GnRx\_BER**  
(unique **VOA\_level** maybe positive or negative)

# Transmitter Functional Test (TFT) Summary

- BER spec is normative with other 802.3dj Tx characteristics (not standalone) including:
  - TECQ & TDECQ, OMA (min) & (max), ER (min), over & undershoot (max)
- Uses HW functional receiver, **FnRx** (VOA → **ORx**) instead of HW golden receiver, **GnRx**
  - Based on 802.3 single power-penalty optics spec methodology
  - Referenced to LRS & SRS conformance test signal transmitters characterized by TECQ
  - TECQ measured using sampling-scope-based SW **GnRx**
- Addresses TECQ & TDECQ corner case problems, ex. [Tx Dispersion Penalty spec](#)
- Does not use individual impairment spec methodology, [ex. no separate jitter spec](#)
- First proposal, [7/25](#), Patch cord only, followed by updates:
  - [9/25](#), Test fiber added
  - [9/25](#), equations reorganized w/ full supporters list
  - [1/26](#), equations reorganized
  - [3/26](#), [5/26](#), [7/26](#), variable names changed, functionally same as previous proposals

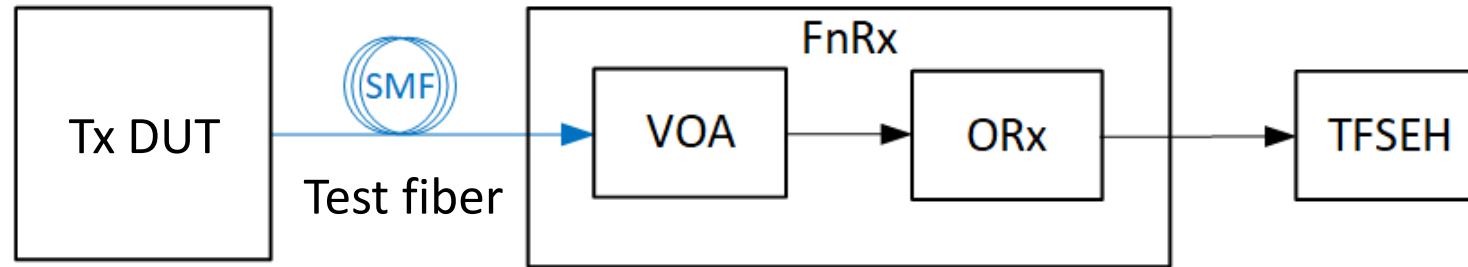
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# VOA\_level Equation



VOA calibrates differences in test fibers and optical receivers (**ORx**), respectively, to reduce variability across different test conditions.

$\text{VOA\_level} = \text{Test\_fiber\_correction} + \text{ORx\_correction}$  (180-15)

- Test\_fiber\_correction** is the difference between the power budget used to determine the transmitter under test  $\text{OMA}_{\text{outer}}$  (min) and the best estimate of the Test fiber power budget.
- ORx\_correction** is the difference between receiver sensitivity (max) as given in Table 180-8, and best estimate of **ORx** receiver sensitivity at TFT operating BER, both at transmitter under test TECQ

# Test\_fiber\_correction Equation

$\text{Test\_fiber\_correction} = \text{Tx\_DUT\_power\_budget} - \text{Test\_fiber\_power\_budget}$  (180-16)

- Tx\_DUT\_power\_budget** is the transmitter under test power budget as specified in Table 180-9, except that the TDECQ value measured over the Test fiber is used instead of the max TDECQ value.
- Test\_fiber\_power\_budget** is the power budget of the Test fiber using the best estimates of the Test fiber Channel insertion loss (**CIL**), MPI and DGD penalties, and TDECQ of the DUT over the Test fiber.

**Table 180–9—Illustrative link power budget**

| Parameter                                               | Value | Unit |
|---------------------------------------------------------|-------|------|
| Power budget (for max TDECQ)                            | 6.7   | dB   |
| Operating distance                                      | 500   | m    |
| Channel insertion loss <sup>a, b</sup> (CIL_allocation) | 3     | dB   |
| Maximum discrete reflectance                            | –35   | dB   |
| Allocation for penalties <sup>c</sup> (for max TDECQ)   | 3.7   | dB   |
| Additional insertion loss allowed                       | 0     | dB   |



# Test\_fiber\_correction Examples

$$\text{Test\_fiber\_correction} = \text{Tx\_DUT\_power\_budget} - \text{Test\_fiber\_power\_budget}$$

- $\text{CIL} \equiv \text{Channel insertion loss (dB) of Test fiber} \geq 0$
- $\text{Tx\_DUT\_power\_budget} = \text{CIL\_allocation} + \text{MPI\_and\_DGD\_penalties\_allocation} + \max(\text{DUT\_TECQ}, \text{Test\_fiber\_DUT\_TDECQ})$

Ex1. Patch cord at zero  $\text{CIL}$  & zero penalties (TECQ test condition)

- $\text{Test\_fiber\_power\_budget} = \text{DUT\_TECQ}$
- $\text{Test\_fiber\_correction} = \text{Tx\_DUT\_power\_budget} - \text{DUT\_TECQ}$

Ex2. Test fiber at fraction ( $\alpha < 1$ )  $\text{CIL}$  & max penalties (TDECQ test condition)

- $\text{Test\_fiber\_power\_budget} = \alpha \text{CIL} + \text{Test\_fiber\_MPI\_and\_DGD\_penalties} + \text{Test\_fiber\_DUT\_TDECQ}$
- $\text{Test\_fiber\_correction} = (1 - \alpha) \text{CIL}$

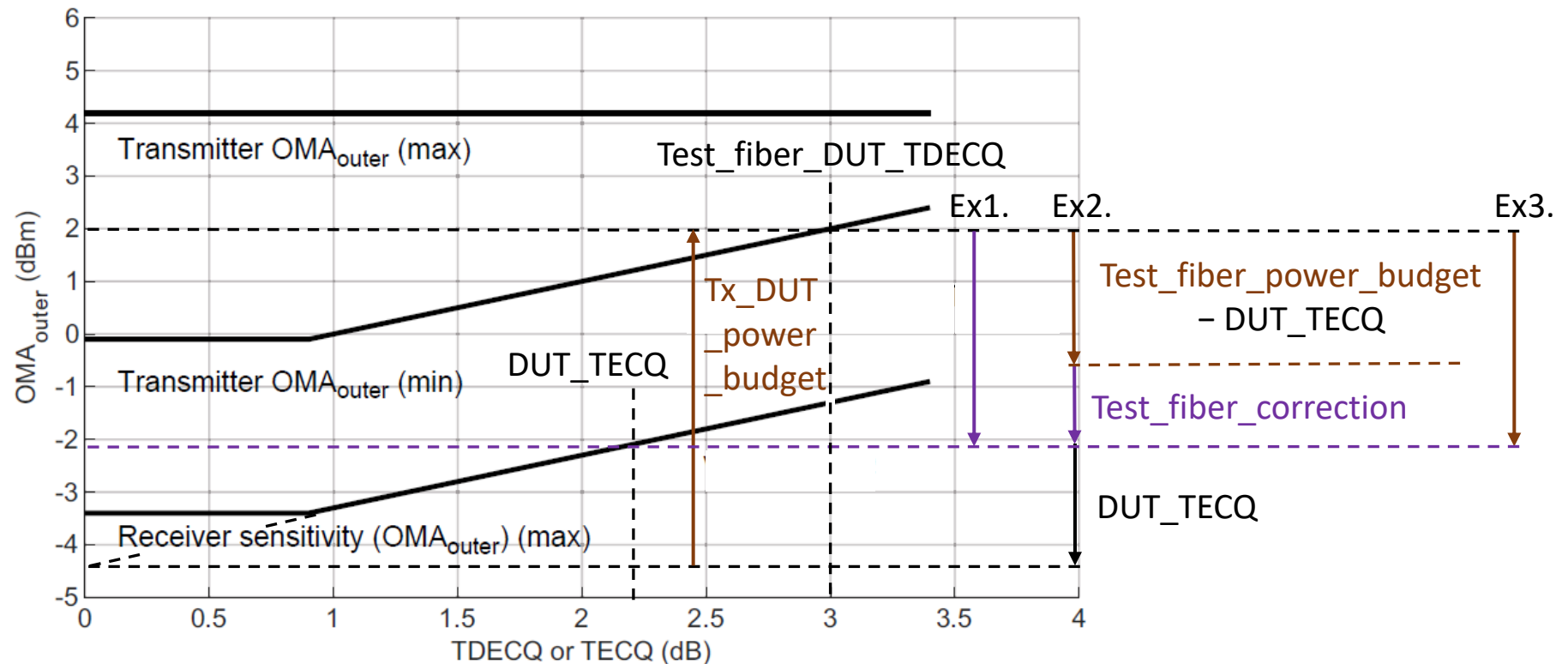
Ex3. Test fiber at max  $\text{CIL}$  & max penalties

- $\text{Test\_fiber\_power\_budget} = \text{Tx\_DUT\_power\_budget}$
- $\text{Test\_fiber\_correction} = 0$

*(If  $\text{ORx\_correction}$  is positive, then  $\text{VOA\_level}$  is negative, i.e. gain, see Calculations Ex. 1)*

# Test\_fiber\_correction Illustration

$$\text{Test\_fiber\_correction} = \text{Tx\_DUT\_power\_budget} - \text{Test\_fiber\_power\_budget}$$



**Figure 180–5—Transmitter  $\text{OMA}_{\text{outer}}$  each lane versus  $\max(\text{TECQ}, \text{TDECQ})$  and receiver sensitivity ( $\text{OMA}_{\text{outer}}$ ) each lane versus TECQ**

# ORx\_correction Equation

$\text{ORx\_correction} = \text{RxS\_OMA\_max\_at\_DUT\_TECQ} - \text{ORx\_RxS\_OMA\_at\_DUT\_TECQ} - \text{Test\_margin}$   
(180-19)

— $\text{RxS\_OMA\_max\_at\_DUT\_TECQ}$  is the receiver sensitivity  $\text{OMA}_{\text{outer}}$  (max) spec at the measured TECQ of the transmitter under test

— $\text{ORx\_RxS\_OMA\_at\_DUT\_TECQ}$  is the **ORx** receiver sensitivity  $\text{OMA}_{\text{outer}}$  at the measured TECQ of the transmitter under test

— $\text{Test\_margin}$  is the additional **ORx\_OMA** to improve SNR of the transmitter functional test. It is equal to 1.5 dB. The **ORx** operating BER target assuming random errors is changed to  $2.4 \times 10^{-5}$ . The transmitter functional symbol error mask (see Table 180–17) is calculated using this BER target.

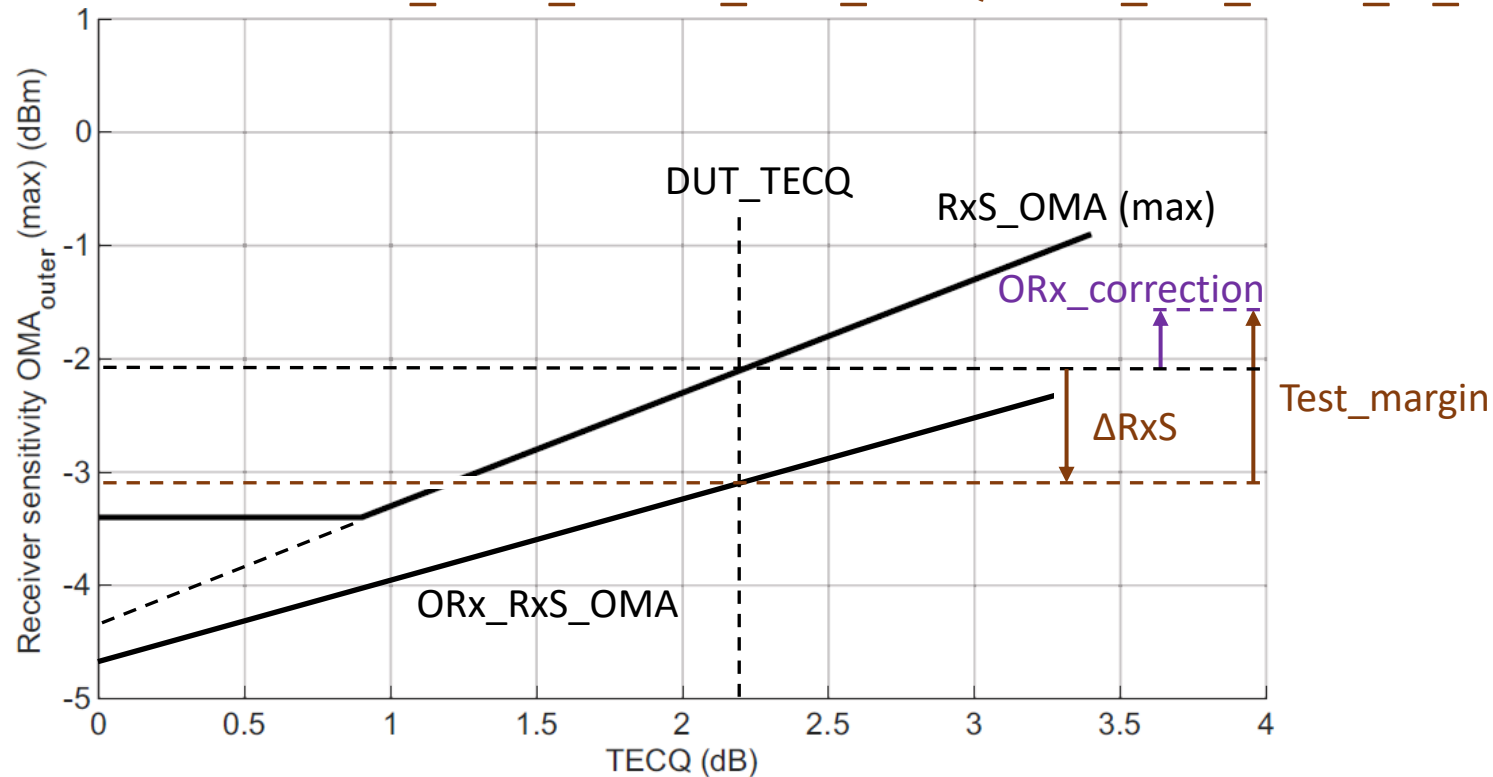
# Test\_margin Principle

- Model: Tx\_DUT → Channel → ORx
  - $\text{SNR}_M \equiv \text{SNR of transmitter under test measurement}$
  - $\text{cil} \equiv \text{channel insertion loss (linear) of Channel} \geq 1$
- $\text{SNR}_M = (\text{Tx\_DUT\_Signal} / \text{cil}) / ((\text{Tx\_DUT\_Noise} / \text{cil}) + \text{ORx\_Noise})$ 
  - $\text{SNR}_M$  objective:  $\text{SNR}_M \approx \text{Tx\_DUT\_Signal} / \text{Tx\_DUT\_Noise} \rightarrow (\text{Tx\_DUT\_Noise} / \text{cil}) \gg \text{ORx\_Noise}$
  - However, at receiver sensitivity:  $(\text{Tx\_DUT\_Noise} / \text{cil}) \sim \text{ORx\_Noise}$
  - $\text{test\_margin} \equiv \text{offset gain (linear)} \geq 1$ , to counter  $\text{cil}$  term
- $\text{SNR}_M = (\text{Tx\_DUT\_Signal} * \text{test\_margin} / \text{cil}) / (\text{Tx\_DUT\_Noise} * \text{test\_margin} / \text{cil}) + \text{ORx\_Noise}$
- Transmitter only test operating BER must be decreased from full link (PMD to PMD)  $\text{BER} = 2.28 \times 10^{-4}$
- [Experimental validation](#)
- Example of common  $\text{SNR}_M$  improvement: after fiber eye measurement
  - Tx\_DUT → Channel → Gain → DCA\_Rx

# ORx\_correction Illustration

$$\text{ORx\_correction} = \Delta\text{RxS} - \text{Test\_margin}$$

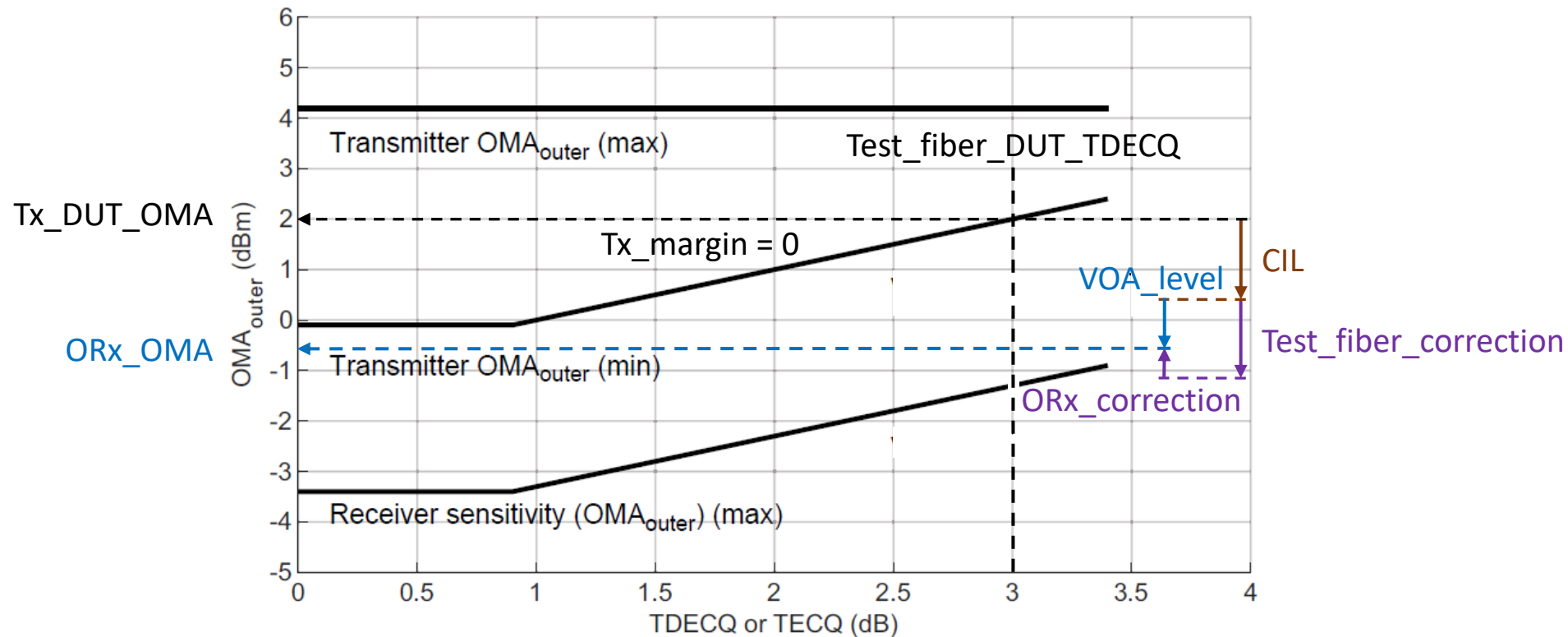
$$\Delta\text{RxS} = \text{RxS\_OMA\_max at\_DUT\_TECQ} - \text{ORx\_RxS\_OMA\_at\_DUT\_TECQ}$$



**Figure 180–4—Receiver sensitivity ( $\text{OMA}_{\text{outer}}$ ), each lane (max)**

# VOA\_level Illustration

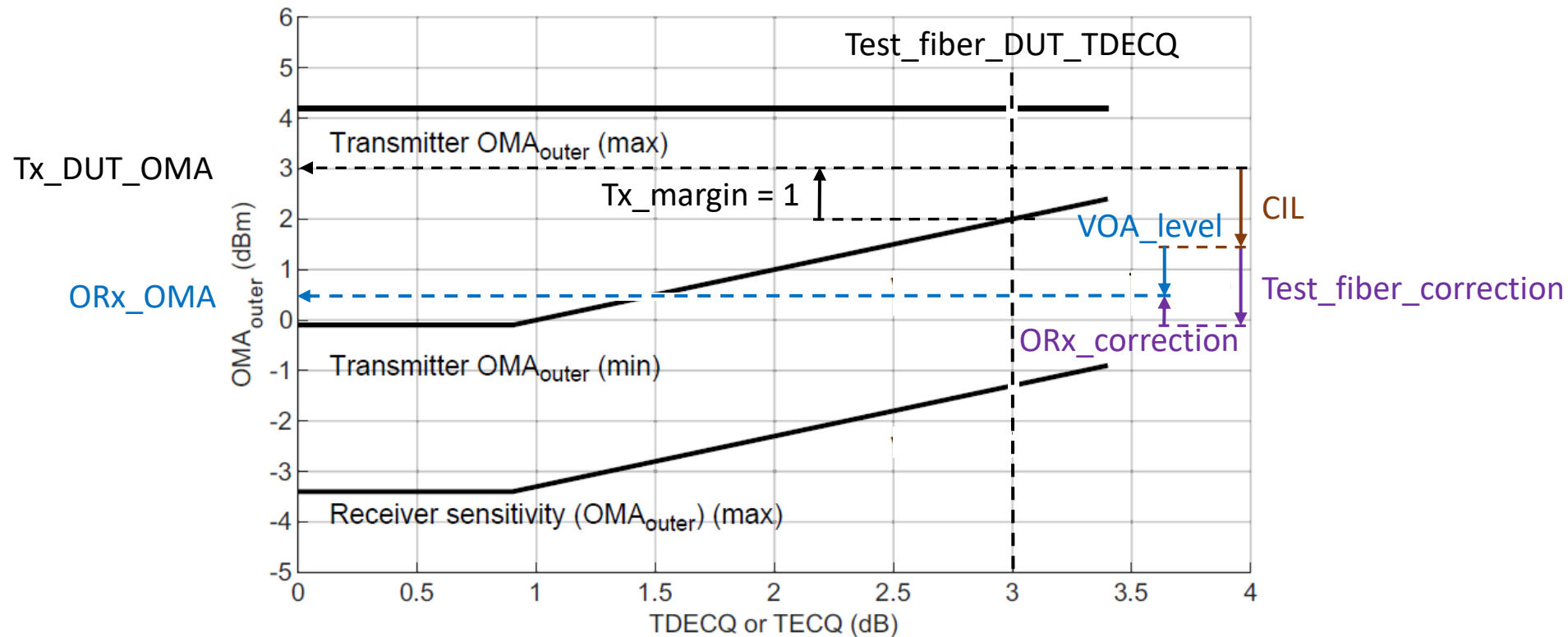
$$\text{VOA\_level} = \text{Test\_fiber\_correction} + \text{ORx\_correction}$$



**Figure 180–5—Transmitter  $\text{OMA}_{\text{outer}}$  each lane versus  $\max(\text{TECQ}, \text{TDECQ})$  and receiver sensitivity ( $\text{OMA}_{\text{outer}}$ ) each lane versus TECQ**

# VOA\_level w/ Tx\_margin Illustration

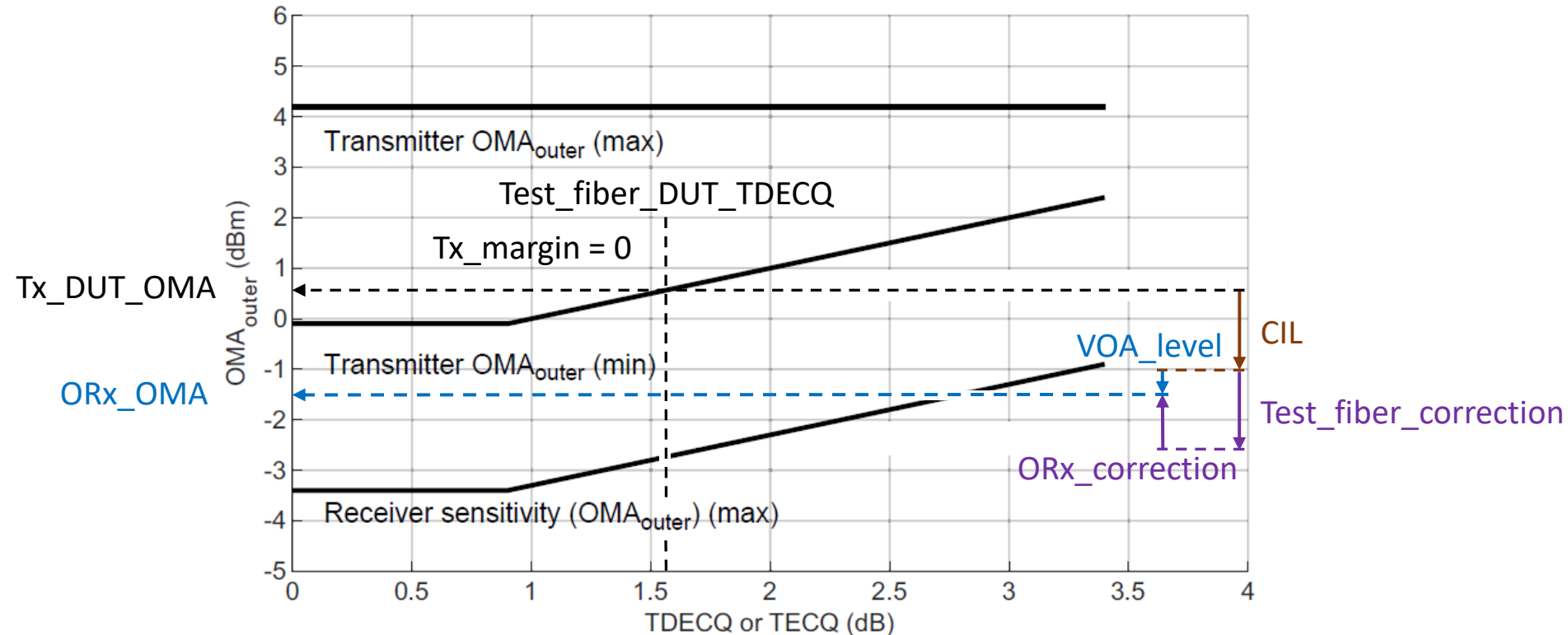
$$\text{VOA\_level} = \text{Test\_fiber\_correction} + \text{ORx\_correction}$$



**Figure 180–5—Transmitter OMA<sub>outer</sub> each lane versus max(TECQ, TDECQ) and receiver sensitivity (OMA<sub>outer</sub>) each lane versus TECQ**

# VOA\_level Illustration w/ low TECQ

$$\text{VOA\_level} = \text{Test\_fiber\_correction} + \text{ORx\_correction}$$



**Figure 180–5—Transmitter OMA<sub>outer</sub> each lane versus max(TECQ, TDECQ) and receiver sensitivity (OMA<sub>outer</sub>) each lane versus TECQ**



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- Calculations

# Optical Receiver Characterization Background

- Receiver sensitivity historically defined in 802.3 at two end points
  - Unstressed receiver sensitivity (URS) using a near-perfect test transmitter with nearly zero signal degradation and [URS\\_TECQ](#) (informative)
  - Stressed receiver sensitivity (SRS) using a worst-case test transmitter with noise, jitter, interferers and crosstalk for maximum signal degradation and [SECQ](#) (normative)
- Problem: URS used as a normative spec despite infeasibility of near-perfect test transmitter
  - [removed in 802.3cu](#)
  - normative RxS\_OMA (max) curve specified as a function of TECQ
  - new 2<sup>nd</sup> test point not defined (*implicitly assumed DUT\_RxS\_OMA vs. TECQ slope = 1*)
- Low-stressed receiver sensitivity (LRS) proposal
  - restores second receiver sensitivity test point (*no assumption on slope*)
  - defines best possible transmitter with minimal feasible signal degradation and [LRS\\_TECQ](#)

# Optical Receiver Characterization Definitions

- LRS  $\equiv$  Low-stressed receiver sensitivity
- LRS\_Tx  $\equiv$  LRS conformance test signal transmitter
- LRS\_TECQ  $\equiv$  TECQ of LRS\_Tx
- SRS  $\equiv$  Stressed receiver sensitivity
- SRS\_Tx  $\equiv$  SRS conformance test signal transmitter
- SECQ  $\equiv$  TECQ of SRS\_Tx
- FnTx  $\equiv$  Functional transmitter with worst case impairments
- FnTx\_TECQ  $\equiv$  TECQ of functional transmitter
- SRS\_TECQ  $\equiv$  SECQ or FnTx\_TECQ, depending on which Tx is used for worst case test signal
- ORx\_RxS\_OMA  $\equiv$  ORx receiver sensitivity OMA curve at TFSEH zero Mask Margin based on LRS\_TECQ and SRS\_TECQ measurements, using LRS\_Tx and SRS\_Tx or FnTx, respectively

# LRS Conformance Test Signal Characteristics

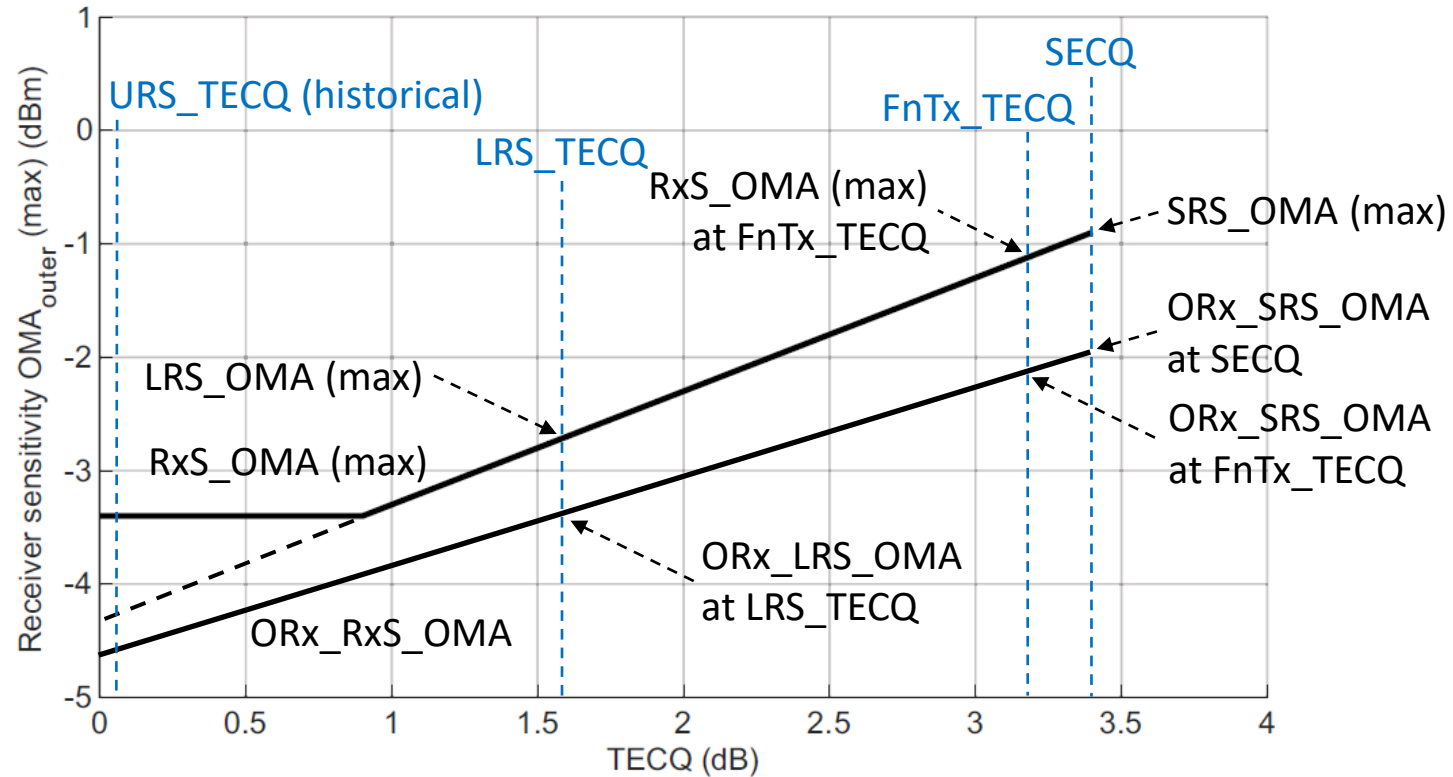
The Low-stressed Receiver Sensitivity (LRS) conformance test signal at TP3 meets the transmit characteristics given in Table 180-7 except for characteristics in Table 180-18.

**Table 180-18-Conformance test signal LRS transmit characteristics exceptions to Table 180-7**

| Parameter                                               | Reference | Value | Unit |
|---------------------------------------------------------|-----------|-------|------|
| Average launch power of each non-test-signal lane (max) | -         | -15   | dBm  |
| TECQ (max)                                              | 180.9.8   | 1.8   | dB   |
| TECQ (min)                                              | 180.9.8   | 1.4   | dB   |
| Overshoot and undershoot (max)                          | 180.9.10  | 10    | %    |
| Extinction ratio (max)                                  | 180.9.12  | 5.5   | dB   |
| Extinction ratio (min)                                  | 180.9.12  | 4.5   | dB   |
| Transition time (max)                                   | 180.9.13  | 6.5   | ps   |
| Transition time (min)                                   | 180.9.13  | 4.5   | ps   |
| ORL tolerance (max)                                     | -         | 15.5  | dB   |

Supporting data in Christian Reimer, et al., "[Reference transmitter data in support of receiver sensitivity specification proposal](#)"

# Optical Receiver Characterization Illustration



**Figure 180–4—Receiver sensitivity ( $\text{OMA}_{\text{outer}}$ ), each lane (max)**

# Transmitter Functional Test Definitions

- Tx\_DUT  $\equiv$  Device under test transmitter
- Tx\_DUT\_OMA  $\equiv$  OMA of device under test transmitter
- FnRx\_OMA  $\equiv$  OMA at functional receiver (FnRx) input
- VOA\_level  $\equiv$  Attenuation of variable optical attenuator (VOA)
- ORx\_OMA  $\equiv$  OMA of optical receiver (ORx)  
 $= \text{FnRx\_OMA} - \text{VOA\_level}$
- Tx\_DUT\_ORx\_OMA\_at\_ZMM = ORx\_OMA at TFSEH zero Mask Margin (ZMM)  
measured using Tx\_DUT

# Transmitter Functional Symbol Error Histogram (TFSEH) Mask

The transmitter functional symbol error histogram mask for each lane is given in Table180-17 and is measured using the test pattern as given in Table180-14. Minimum measurement time is 60 seconds.

A probable failure is indicated by exceeding the transmitter functional symbol error histogram mask defined in Table180-17, or by one or more counts in test symbol errors k per test block with  $k > 8$ .

**Table 180–17—Transmitter functional symbol error mask**

| Test symbol errors per test block, k | Probability $H_{\max}(k)$ |
|--------------------------------------|---------------------------|
| 1                                    | $1.15 \times 10^{-1}$     |
| 2                                    | $7.47 \times 10^{-3}$     |
| 3                                    | $3.24 \times 10^{-4}$     |
| 4                                    | $1.05 \times 10^{-5}$     |
| 5                                    | $2.73 \times 10^{-7}$     |
| 6                                    | $5.88 \times 10^{-9}$     |
| 7                                    | $1.08 \times 10^{-10}$    |
| 8                                    | $1.75 \times 10^{-12}$    |

# TFSEH Mask Compliance Test

- Tx\_DUT\_OMA setting
  - Measure DUT\_TECQ and DUT\_TDECQ, w/ Patch cord and Test fiber, respectively
  - $\text{Tx\_DUT\_OMA} = \text{Tx\_OMA\_min\_at\_TECQ}=0 + \max(\text{DUT\_TECQ}, \text{DUT\_TDECQ}) + \text{Tx\_margin}$   
(Tx\_OMA\_min\_at\_TECQ=0 is the extrapolation to zero TDECQ or TECQ of the Transmitter OMA<sub>outer</sub> (min) versus TDECQ or TECQ curve specified above the knee)
- DUT\_TECQ (*zero CIL & zero penalties, see Calculations Ex. 4 & 5*)
  - Tx\_DUT → Patch cord → FnRx (VOA → ORx)
  - $\text{VOA\_level} = \text{Test\_fiber\_correction} + \text{ORx\_correction}$   
 $= \text{Tx\_DUT\_OMA} (\text{Tx\_margin} = 0) - \text{Tx\_DUT\_ORx\_OMA\_at\_ZMM} - \text{Test\_margin}$
- DUT\_TDECQ (*fraction  $\alpha$  CIL & max penalties, see Calculations Ex. 2 & 3*)
  - Tx\_DUT → Test fiber → FnRx (VOA → ORx)
  - $\text{VOA\_level} = (1 - \alpha) \text{CIL} + \text{ORx\_correction}$
- TFSEH < Table 180-17 TFSEH Mask



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# Pre-FEC BER Waterfall Compliance TFT

- Pre-FEC Test\_BER < 2.28e-4 test condition examples:
  - 2.4e-5 (*TFSEH Mask Compliance Test*)
  - 1e-6 (*Error floor screen*)
- ORx Characterization at Pre-FEC Test\_BER (*no Test\_margin*)
  - RxS\_OMA\_max at\_DUT\_TECQ  $\equiv$  RxS\_OMA (max) spec at DUT\_TECQ (*same as for TFSEH Test*)
  - Tx\_DUT\_ORx\_OMA\_at\_Test\_BER  $\equiv$  ORx\_OMA at Test\_BER measured using Tx\_DUT
  - ORx\_correction = RxS\_OMA\_max at\_DUT\_TECQ – Tx\_DUT\_ORx\_OMA\_at\_Test\_BER
- DUT\_TECQ (*zero CIL & zero penalties*)
  - Tx\_DUT  $\rightarrow$  Patch cord  $\rightarrow$  FnRx (VOA  $\rightarrow$  ORx)
  - VOA\_level = Tx\_DUT\_OMA (Tx\_margin = 0) – Tx\_DUT\_ORx\_OMA\_at\_Test\_BER
- DUT\_TDECQ (*fraction  $\alpha$  CIL & full penalties*)
  - Tx\_DUT  $\rightarrow$  Test fiber  $\rightarrow$  FnRx (VOA  $\rightarrow$  ORx)
  - VOA\_level =  $(1 - \alpha)$  CIL + ORx\_correction
- ORx Pre-FEC BER < Test\_BER

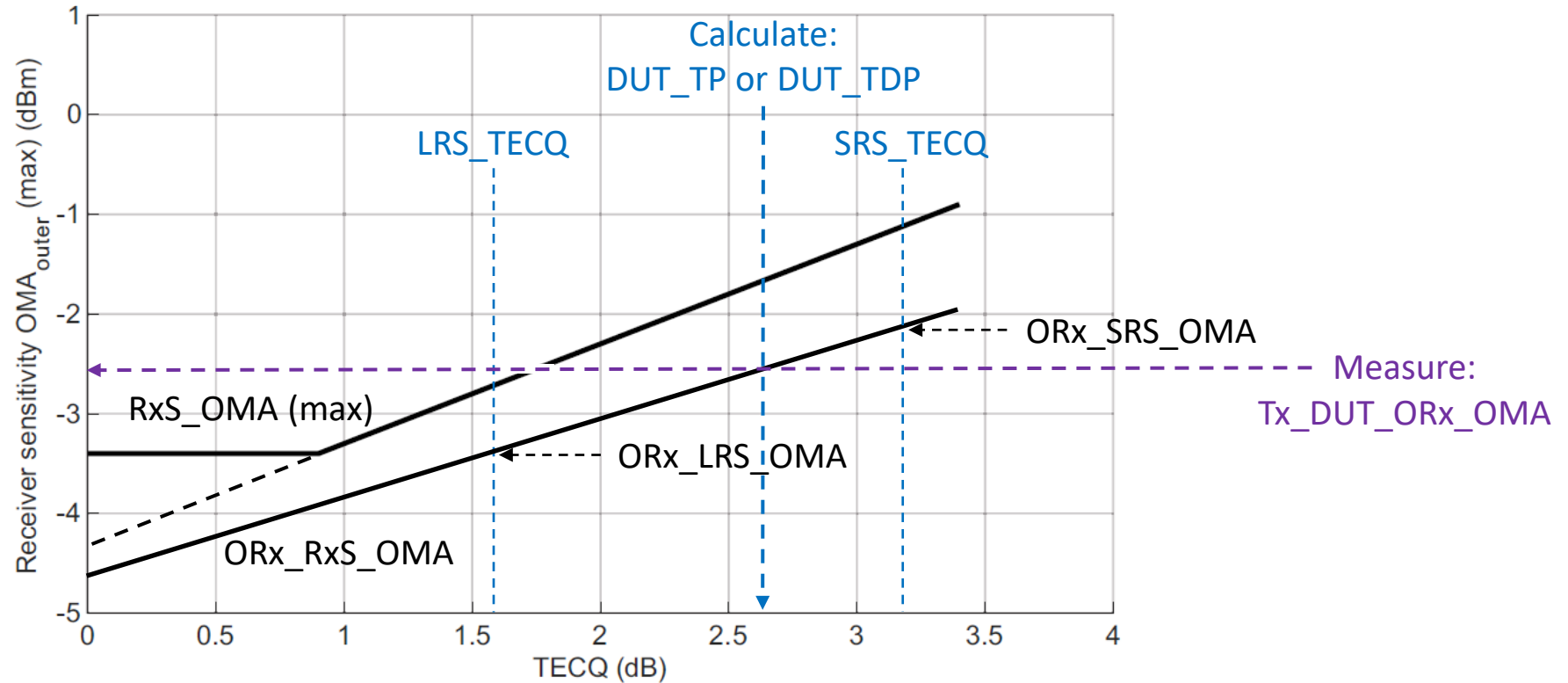
# TP & TDP Functional Test Definitions

- $\text{ORx\_LRS\_OMA} \equiv \text{ORx\_OMA}$  at zero TFSEH Mask Margin (*or at pre-FEC Test\_BER*)  
measured using LRS\_Tx
- $\text{ORx\_SRS\_OMA} \equiv \text{ORx\_OMA}$  at zero TFSEH Mask Margin (*or at pre-FEC Test\_BER*)  
measured using SRS\_Tx or FnTx
- $\text{DUT\_TP} \equiv$  DUT Transmitter Penalty  
measured using Patch cord
- $\text{DUT\_TDP} \equiv$  DUT Transmitter & Dispersion Penalty  
measured using Test fiber
- $\text{Tx\_DUT\_ORx\_OMA} \equiv \text{ORx\_OMA}$  at zero TFSEH Mask Margin (*or at pre-FEC Test\_BER*)  
measured using Tx\_DUT

# TP & TDP Functional Test

- **DUT\_TP** or **DUT\_TDP** (see *Calculations Ex. 4 & 5* or *2 & 3*, respectively)
  - Tx\_DUT → Patch cord or Test fiber → **FnRx** (VOA → **ORx**)
  - **DUT\_TP** or **DUT\_TDP** =  $\text{LRS\_TECQ} + (\text{SRS\_TECQ} - \text{LRS\_TECQ})$   
 $\quad \quad \quad * (\text{Tx\_DUT\_ORx\_OMA} - \text{ORx\_LRS\_OMA})$   
 $\quad \quad \quad / (\text{ORx\_SRS\_OMA} - \text{ORx\_LRS\_OMA})$
- $\text{Tx\_DUT\_OMA} = \text{Tx\_OMA\_min\_at\_TECQ=0} + \max(\text{DUT\_TP}, \text{DUT\_TDP}) + \text{Tx\_margin}$   
(Tx\_OMA\_min\_at\_TECQ=0 is the extrapolation to zero TDECQ or TECQ of the Transmitter OMA<sub>outer</sub> (min) versus TDECQ or TECQ curve specified above the knee)

# TP & TDP Functional Test Illustration



**Figure 180–4—Receiver sensitivity ( $\text{OMA}_{\text{outer}}$ ), each lane (max)**

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# LR4 Test Fiber & Patch Cord TFT Calculations

| LR4                                                                                                                                                                  | RxS_OMA(max) at TECQ=0: -6.9 |           |            |                   |        | CIL_allocation: 6.3 |            |       |     | MPI+DGD_penalty_allocation: 1.1 |       |     |                       | ORx_RxS_OMA at TECQ=0: -7.9 |                 |             |                   |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|-----------|------------|-------------------|--------|---------------------|------------|-------|-----|---------------------------------|-------|-----|-----------------------|-----------------------------|-----------------|-------------|-------------------|
| Ex.                                                                                                                                                                  | Tx_DUT                       | Tx (min)  | 0.5        | Tx_margin         | 1.0    | Test_fiber          |            |       |     |                                 |       |     |                       | FnRx                        | Test_margin 1.5 |             |                   |
| no.                                                                                                                                                                  | actual                       | estimated |            | max (TECQ, TDECQ) | Tx_OMA | actual              |            |       |     | estimated                       |       |     | Test_fiber_correction | ORx_correction              | VOA_level       | ORx_OMA_dBm | TFSEH Mask_margin |
|                                                                                                                                                                      | TECQ                         | TECQ /TP  | TDECQ /TDP | dBm               | CIL    | MPI+DGD             | CD penalty | TDECQ | CIL | MPI+DGD                         | TDECQ |     |                       |                             |                 |             |                   |
| 1                                                                                                                                                                    | 2.0                          | 2.0       | 3.5        | 3.5               | 5.0    | 6.3                 | 1.1        | 1.5   | 3.5 | 6.3                             | 1.1   | 3.5 | 0.0                   | -0.5                        | -0.5            | -0.8        | 0.0               |
|                                                                                                                                                                      | 2.0                          | 2.0       | 3.5        | 3.5               | 5.0    | 5.3                 | 0.5        | 1.5   | 3.5 | 5.3                             | 0.5   | 3.5 | 1.6                   | -0.5                        | 1.1             | -1.4        | 0.0               |
| 2                                                                                                                                                                    | 2.0                          | 2.0       | 2.5        | 2.5               | 4.0    | 5.3                 | 0.5        | 1.5   | 3.5 | 5.3                             | 0.5   | 2.5 | 1.6                   | -0.5                        | 1.1             | -2.4        | -1.0              |
|                                                                                                                                                                      | 2.0                          | 2.0       | 3.5        | 3.5               | 5.0    | 5.3                 | 0.5        | 1.5   | 3.5 | 5.3                             | 0.5   | 3.5 | 1.6                   | -0.5                        | 1.1             | -1.4        | 0.0               |
| 3                                                                                                                                                                    | 2.0                          | 2.0       | 5.5        | 5.5               | 7.0    | 5.3                 | 0.5        | 1.5   | 3.5 | 5.3                             | 0.5   | 5.5 | 1.6                   | -0.5                        | 1.1             | 0.6         | 2.0               |
|                                                                                                                                                                      | 2.0                          | 2.0       | 3.5        | 3.5               | 5.0    | 5.3                 | 0.5        | 1.5   | 3.5 | 5.3                             | 0.5   | 3.5 | 1.6                   | -0.5                        | 1.1             | -1.4        | 0.0               |
| 4                                                                                                                                                                    | 2.0                          | 1.5       | 3.5        | 3.5               | 5.0    | 0.0                 | 0.0        | 0.0   | 2.0 | 0.0                             | 0.0   | 1.5 | 9.4                   | -0.5                        | 8.9             | -3.9        | -0.5              |
|                                                                                                                                                                      | 2.0                          | 2.0       | 3.5        | 3.5               | 5.0    | 0.0                 | 0.0        | 0.0   | 2.0 | 0.0                             | 0.0   | 2.0 | 8.9                   | -0.5                        | 8.4             | -3.4        | 0.0               |
| 5                                                                                                                                                                    | 2.0                          | 3.0       | 2.5        | 3.0               | 4.5    | 0.0                 | 0.0        | 0.0   | 2.0 | 0.0                             | 0.0   | 3.0 | 7.4                   | -0.5                        | 6.9             | -2.4        | 1.0               |
|                                                                                                                                                                      | 2.0                          | 2.0       | 2.5        | 2.5               | 4.0    | 0.0                 | 0.0        | 0.0   | 2.0 | 0.0                             | 0.0   | 2.0 | 7.9                   | -0.5                        | 7.4             | -3.4        | 0.0               |
| Mask_margin = (ORx_OMA = Tx_OMA - Test_fiber_actual_CIL - VOA_level) - (ORx_RxS_OMA at TECQ=0 + Test_fiber_actual_MPI+DGD+TDECQ_penalties + Tx_margin + Test_margin) |                              |           |            |                   |        |                     |            |       |     |                                 |       |     |                       |                             |                 |             |                   |

# TFT Illustrations & Examples

Thank you